

SAFETY DATA SHEET

according to Regulation (EC) No. 453/2010

FE-2

Revision Date: 16-Sep-2015

Revision Number: 29

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product Identifier

Product Name FE-2
Internal ID Code HM000682

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Iron Control Agent
Sector of use Refer to the Annex for a listing of uses.
Sector of use SU3 - Industrial uses

1.3. Details of the supplier of the safety data sheet

Halliburton Energy Services
Halliburton House, Howemoss Place
Kirkhill Industrial Estate
Dyce
Aberdeen, AB21 0GN
United Kingdom

www.halliburton.com

For further information, please contact

E-Mail address: fdunexchem@halliburton.com

1.4. Emergency telephone number

+44 8 08 189 0979 / 1-760-476-3961

Emergency telephone - §45 - (EC)1272/2008	
Europe	112
Croatia	Centar za kontrolu otrovanja (CKO): (+385 1) 23-48-342 (Poison Control Center (PCC) - Institute for Medical Research and Occupational Health)
Cyprus	+210 7793777
Denmark	Poison Control Hotline (DK): +45 82 12 12 12
France	ORFILA (FR): + 01 45 42 59 59
Germany	Poison Center Berlin (DE): +49 030 30686 790
Italy	Poison Center, Milan (IT): +39 02 6610 1029
Netherlands	National Poisons Information Center (NL): +31 30 274 88 88 (NB: this service is only available to health professionals)
Norway	Poisons Information (NO): +47 22 591300
Poland	Poison Control and Information Centre, Warsaw (PL): +48 22 619 66 54; +48 22 619 08 97
Romania	+40 21 318 36 06
Spain	Poison Information Service (ES): +34 91 562 04 20
United Kingdom	NHS Direct (UK): +44 0845 46 47

SECTION 2: Hazards Identification

2.1. Classification of the substance or mixture

REGULATION (EC) No 1272/2008

Serious Eye Damage / Eye Irritation	Category 2 - (H319)
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2.2. Label Elements

Hazard Pictograms

**Signal Word****Warning****Hazard Statements**

H319 - Causes serious eye irritation

Precautionary Statements - EU (§28, 1272/2008)

P264 - Wash face, hands and any exposed skin thoroughly after handling

P280 - Wear eye protection/face protection

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P337 + P313 - If eye irritation persists: Get medical advice/attention

Contains**Substances**

Citric acid

CAS Number

77-92-9

2.3. Other Hazards

This substance is not considered to be persistent, bioaccumulating nor toxic (PBT).

This substance is not considered to be very persistent nor very bioaccumulating (vPvB).

SECTION 3: Composition/information on Ingredients
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3.1. Substances

Substance

Substances	EINECS	CAS Number	PERCENT (w/w)	EU - CLP Substance Classification	REACH No.
Citric acid	201-069-1	77-92-9	60 - 100%	Eye Irrit. 2A (H319)	01-2119457026-42

For the full text of the H-phrases mentioned in this Section, see Section 16

SECTION 4: First aid measures

4.1. Description of first aid measures**Inhalation**

If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Eyes

In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.

Skin

Wash with soap and water. Get medical attention if irritation persists.

Ingestion

Do NOT induce vomiting. Give nothing by mouth. Obtain immediate medical attention.

4.2. Most Important symptoms and effects, both acute and delayed

Causes eye irritation.

4.3. Indication of any immediate medical attention and special treatment needed**Notes to Physician**

Treat symptomatically

SECTION 5: Firefighting Measures

5.1. Extinguishing media

Suitable Extinguishing Media

Water fog, carbon dioxide, foam, dry chemical.

Extinguishing media which must not be used for safety reasons

None known.

5.2. Special hazards arising from the substance or mixture

Special Exposure Hazards

Decomposition in fire may produce harmful gases. Organic dust in the presence of an ignition source can be explosive in high concentrations. Good housekeeping practices are required to minimize this potential.

5.3. Advice for firefighters

Special Protective Equipment for Fire-Fighters

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use appropriate protective equipment. Avoid creating and breathing dust. Avoid contact with skin, eyes and clothing. Ensure adequate ventilation.

See Section 8 for additional information

6.2. Environmental precautions

Prevent from entering sewers, waterways, or low areas.

6.3. Methods and material for containment and cleaning up

Scoop up and remove.

6.4. Reference to other sections

See Section 8 and 13 for additional information.

SECTION 7: Handling and Storage

7.1. Precautions for Safe Handling

Avoid contact with eyes, skin, or clothing. Avoid creating or inhaling dust. Ensure adequate ventilation. Wash hands after use. Launder contaminated clothing before reuse. Use appropriate protective equipment.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Store away from alkalis. Store away from oxidizers. Store in a cool, dry location. Product has a shelf life of 60 months.

7.3. Specific End Use(s)

Exposure Scenario

Please refer to the attached Annex for a listing of exposure scenarios.

Other Guidelines

No information available

SECTION 8: Exposure Controls/Personal Protection

8.1. Control parameters

Exposure Limits

Substances	CAS Number	EU	UK	Netherlands	France
Citric acid	77-92-9	Not applicable	10 mg/m ³	Not applicable	Not applicable

Substances	CAS Number	Germany	Spain	Portugal	Finland
Citric acid	77-92-9	Not applicable	Not applicable	Not applicable	Not applicable

Substances	CAS Number	Austria	Ireland	Switzerland	Norway
Citric acid	77-92-9	Not applicable	Not applicable	Not applicable	Not applicable

Substances	CAS Number	Italy	Poland	Hungary	Czech Republic
Citric acid	77-92-9	Not applicable	Not applicable	Not applicable	Not applicable

Substances	CAS Number	Denmark	Romania	Croatia	Cyprus
Citric acid	77-92-9	Not applicable	Not applicable	Not applicable	Not applicable

Derived No Effect Level (DNEL)

No information available.

Worker**General Population****Predicted No Effect Concentration (PNEC)**

Substances	Freshwater	Marine water	Intermittent release	Sewage treatment plant	Sediment (freshwater)	Sediment (marine water)	Air	Soil	Secondary poisoning
Citric acid	0.44 mg/l	0.044 mg/l	Not available	1000 mg/l	34.6 mg/kg	3.46 mg/kg	Not available	33.1 mg/kg	Not available

8.2. Exposure controls**Engineering Controls**

Use in a well ventilated area.

Personal protective equipment

If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.

Respiratory Protection

If engineering controls and work practices cannot keep exposure below occupational exposure limits or if exposure is unknown, wear a NIOSH certified, European Standard EN 149, AS/NZS 1715:2009, or equivalent respirator when using this product. Selection of and instruction on using all personal protective equipment, including respirators, should be performed by an Industrial Hygienist or other qualified professional.
Dust/mist respirator. (N95, P2/P3)

Hand Protection

Chemical-resistant protective gloves (EN 374) Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374): Nitrile gloves. (>= 0.35 mm thickness)
This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced. Manufacturer's directions for use should be observed because of great diversity of types.

Skin Protection

Normal work coveralls.

Eye Protection

Chemical goggles; also wear a face shield if splashing hazard exists.

Other Precautions

None known.

Environmental Exposure Controls Do not allow material to contaminate ground water system

SECTION 9: Physical and Chemical Properties**9.1. Information on basic physical and chemical properties****Physical State:** Solid**Color:** White**Odor:** Odorless**Odor Threshold:** No information availablePropertyValuesRemarks/ - Method**pH:**

2 - 2.2

Freezing Point/Range

No data available

Melting Point/Range

No data available

Boiling Point/Range

No data available

Flash Point

No data available

Flammability (solid, gas)

No data available

upper flammability limit

65

lower flammability limit

8

Evaporation rate

No data available

Vapor Pressure

No data available

Vapor Density

No data available

Specific Gravity

1.665

Water Solubility

Soluble in water

Solubility in other solvents

No data available

Partition coefficient: n-octanol/water

No data available

Autoignition Temperature

1000 °C / 1832 °F

Decomposition Temperature

No data available

Viscosity

No data available

Explosive Properties

No information available

Oxidizing Properties

No information available

9.2. Other information**Molecular Weight**

192.13

VOC Content (%)

No data available

SECTION 10: Stability and Reactivity**10.1. Reactivity**

Not expected to be reactive.

10.2. Chemical Stability

Stable

10.3. Possibility of Hazardous Reactions

Will Not Occur

10.4. Conditions to Avoid

None anticipated

10.5. Incompatible Materials

Strong alkalis. Strong oxidizers.

10.6. Hazardous Decomposition Products

Carbon monoxide and carbon dioxide.

SECTION 11: Toxicological Information**11.1. Information on Toxicological Effects****Acute Toxicity****Inhalation**

May cause mild respiratory irritation.

Eye Contact

Causes eye irritation.

Skin Contact

May cause mild skin irritation.

Ingestion

Irritation of the mouth, throat, and stomach. May cause abdominal pain, vomiting, nausea, and diarrhea.

Chronic Effects/Carcinogenicity

No data available to indicate product or components present at greater than 0.1% are chronic health hazards.

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Citric acid	77-92-9	5400 mg/kg (Rat) 5790 mg/kg (Mouse) 11,700 mg/kg (Rat)	> 2000 mg/kg	No data available

Substances	CAS Number	Skin corrosion/irritation
Citric acid	77-92-9	Not irritating to skin in rabbits.

Substances	CAS Number	Eye damage/irritation
Citric acid	77-92-9	Causes severe eye irritation.

Substances	CAS Number	Skin Sensitization
Citric acid	77-92-9	Patch test on human volunteers did not demonstrate sensitization properties

Substances	CAS Number	Respiratory Sensitization
Citric acid	77-92-9	No information available

Substances	CAS Number	Mutagenic Effects
Citric acid	77-92-9	Did not show mutagenic effects in animal experiments

Substances	CAS Number	Carcinogenic Effects
Citric acid	77-92-9	Did not show carcinogenic effects in animal experiments

Substances	CAS Number	Reproductive toxicity
Citric acid	77-92-9	Animal testing did not show any effects on fertility. Did not show teratogenic effects in animal experiments.

Substances	CAS Number	STOT - single exposure
Citric acid	77-92-9	No data of sufficient quality are available.
Substances	CAS Number	STOT - repeated exposure
Citric acid	77-92-9	No significant toxicity observed in animal studies at concentration requiring classification.
Substances	CAS Number	Aspiration hazard
Citric acid	77-92-9	No adverse health effects are expected from swallowing.

SECTION 12: Ecological Information

12.1. Toxicity Ecotoxicity Effects

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Citric acid	77-92-9	NOEC (8d) 425 mg/L (cell density) (Scenedesmus quadricauda) LOEC (8d) >80 mg/L (Microcystis aeruginosa)	LC50 (96h) 1516 mg/L (Lepomis macrochirus) LC50 (48h) 440 mg/L (Leuciscus idus melanotus) LC50 (96h) >100 mg/L (Pimephales promelas)	TT (72h) 485 mg/L (Entosiphon sulcatum)	TLM96 100-330 ppm (Crangon crangon) EC50 (24h) 1535 mg/L (Daphnia magna) LC50 (48h) 160 mg/L (Daphnia magna) EC50 (48h) >50 mg/L (Daphnia magna)

12.2. Persistence and degradability

Biodegradable.

Substances	CAS Number	Persistence and Degradability
Citric acid	77-92-9	Readily biodegradable (97% @ 28d)

12.3. Bioaccumulative potential

Does not bioaccumulate

Substances	CAS Number	Log Pow
Citric acid	77-92-9	-1.61 to -1.80

12.4. Mobility in soil

Substances	CAS Number	Mobility
Citric acid	77-92-9	No information available

12.5. Results of PBT and vPvB assessment

This substance is not considered to be persistent, bioaccumulating nor toxic (PBT). This substance is not considered to be very persistent nor very bioaccumulating (vPvB).

Substances	PBT and vPvB assessment
Citric acid	Not PBT/vPvB

12.6. Other adverse effects

Endocrine Disruptor Information

This product does not contain any known or suspected endocrine disruptors

SECTION 13: Disposal Considerations

13.1. Waste treatment methods

Disposal Method

Contaminated Packaging

Bury in a licensed landfill according to federal, state, and local regulations.
Follow all applicable national or local regulations. Contaminated packaging may be disposed of by: rendering packaging incapable of containing any substance, or treating packaging to remove residual contents, or treating packaging to make sure the residual contents are no longer hazardous, or by disposing of packaging into commercial waste collection.

SECTION 14: Transport Information

IMDG/IMO

UN Number:	Not restricted
UN Proper Shipping Name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable
Environmental Hazards:	Not applicable

RID

UN Number:	Not restricted
UN Proper Shipping Name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable
Environmental Hazards:	Not applicable

ADR

UN Number:	Not restricted
UN Proper Shipping Name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable
Environmental Hazards:	Not applicable

IATA/ICAO

UN Number:	Not restricted
UN Proper Shipping Name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable
Environmental Hazards:	Not applicable

14.1. UN Number: Not restricted**14.2. UN Proper Shipping Name:** Not restricted**14.3. Transport Hazard Class(es):** Not applicable**14.4. Packing Group:** Not applicable**14.5. Environmental Hazards:** Not applicable**14.6. Special Precautions for User:** None**14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code:** Not applicable

SECTION 15: Regulatory Information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**International Inventories**

EINECS Inventory	This product, and all its components, complies with EINECS
US TSCA Inventory	All components listed on inventory or are exempt.
Canadian DSL Inventory	All components listed on inventory or are exempt.

Legend**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory**EINECS/ELINCS** - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances**DSL/NDL** - Canadian Domestic Substances List/Non-Domestic Substances List

Germany, Water Endangering Classes (WGK)	WGK 1: Low hazard to waters.
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15.2. Chemical Safety Assessment

Yes

SECTION 16: Other Information**Full text of H-Statements referred to under sections 2 and 3**

H319 - Causes serious eye irritation

Key or legend to abbreviations and acronyms

bw – body weight

CAS – Chemical Abstracts Service

CLP – REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL on Classification, Labelling and Packaging of substances and mixtures

EC – European Commission

EC10 – Effective Concentration 10%

EC50 – Effective Concentration 50%

EEC – European Economic Community

ErC50 – Effective Concentration growth rate 50%

IBC Code – International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk

LC50 – Lethal Concentration 50%

LD50 – Lethal Dose 50%

LL0 – Lethal Loading 0%

LL50 – Lethal Loading 50%

MARPOL – International Convention for the Prevention of Pollution from Ships

mg/kg – milligram/kilogram

mg/L – milligram/liter

NIOSH – National Institute for Occupational Safety and Health

NOEC – No Observed Effect Concentration

NTP – National Toxicology Program

OEL – Occupational Exposure Limit

PBT – Persistent Bioaccumulative and Toxic

PC – Chemical Product category

PEL – Permissible Exposure Limit

ppm – parts per million

PROC – Process category

REACH – REGULATION (EC) No 1907/2006 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals

STEL – Short Term Exposure Limit

SU – Sector of Use category

Key literature references and sources for data

www.ChemADVISOR.com/

NZ CCID

Revision Date: 16-Sep-2015

Revision Note

SDS sections updated: 1

This safety data sheet complies with the requirements of Regulation (EC) No. 453/2010

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End of Safety Data Sheet