HALLIBURTON

SAFETY DATA SHEET

FE-1A ACIDIZING COMPOSITION

Revision Date: 18-May-2015 **Revision Number:** 40

1. Product Identifier & Identity for the Chemical

Statement of Hazardous Nature Hazardous according to the criteria of the 3rd Revised Edition of the Globally Harmonised System of Classification and Labelling of Chemicals (GHS), Dangerous Goods according to the criteria of ADG.

1.1. Product Identifier

Product Name FE-1A ACIDIZING COMPOSITION

Other means of Identification

Synonyms: None

Product Code: HM000680

Recommended use of the chemical and restrictions on use

Recommended Use Additive

Uses Advised Against No information available

Supplier's name, address and phone number

Manufacturer/Supplier Halliburton Australia Pty. Ltd.
15 Marriott Road
Jandakot
WA 6164
Australia

ACN Number: 009 000 775
Telephone Number: + 61 1 800 686 951
Fax Number: 61 (08) 9455 5300

E-Mail address: fdunexchem@halliburton.com

Emergency phone number

+ 61 1 800 686 951

Australian Poisons Information Centre

24 Hour Service: - 13 11 26

Police or Fire Brigade: - 000 (exchange): - 1100

2. Hazard Identification

Statement of Hazardous Nature Hazardous according to the criteria of the 3rd Revised Edition of the Globally Harmonised System of Classification and Labelling of Chemicals (GHS), Dangerous Goods according to the criteria of ADG.

Classification of the hazardous chemical

Acute Oral Toxicity	Category 2 - H302
Acute Inhalation Toxicity - Vapors	Category 3 - H331
Skin Corrosion / irritation	Category 1 - H314
Serious Eye Damage / Eye Irritation	Category 1 - H318
Specific Target Organ Toxicity - (Single Exposure)	Category 3 - H335
Flammable liquids.	Category 3 - H226

Label elements, including precautionary statements

Hazard Pictograms

Signal Word Danger

Hazard Statements

H226 - Flammable liquid and vapor
H302 - Harmful if swallowed
H314 - Causes severe skin burns and eye damage
H318 - Causes serious eye damage
H331 - Toxic if inhaled
H335 - May cause respiratory irritation

Precautionary Statements

Prevention

P210 - Keep away from heat/sparks/open flames/hot surfaces. - No smoking
P233 - Keep container tightly closed
P240 - Ground/Bond container and receiving equipment
P241 - Use explosion-proof electrical/ventilating/lighting/equipment
P242 - Use only non-sparking tools
P243 - Take precautionary measures against static discharge
P260 - Do not breathe dust/fume/gas/mist/vapors/spray
P264 - Wash face, hands and any exposed skin thoroughly after handling
P280 - Wear protective gloves/protective clothing

Response

P301+ P312 - IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell
P330 - Rinse mouth
P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower
P363 - Wash contaminated clothing before reuse
P304 + P340 - IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing
P311 - Call a POISON CENTER or doctor/physician
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P310 - Immediately call a POISON CENTER or doctor/physician
P370 + P378 - In case of fire: Use water spray for extinction

Storage

P403 + P233 - Store in a well-ventilated place. Keep container tightly closed
P403 + P235 - Store in a well-ventilated place. Keep cool
P405 - Store locked up

Disposal

P501 - Dispose of contents/container in accordance with local/regional/national/international regulations

Contains

Substances	**CAS Number**
Acetic anhydride	108-24-7
Acetic acid	64-19-7

Other hazards which do not result in classification

This mixture contains no substance considered to be persistent, bioaccumulating nor toxic (PBT).
This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

Australia Classification

For the full text of the H-phrases mentioned in this Section, see Section 16

Classification

C - Corrosive.
T - Toxic.

Risk Phrases

R10 Flammable.
R22 Harmful if swallowed.
R23 Toxic by inhalation.
R35 Causes severe burns.
R37 Irritating to respiratory system.

3. Composition/information on Ingredients

Substances	CAS Number	PERCENT (w/w)	GHS Classification - Australia
Acetic anhydride	108-24-7	60 - 100%	Acute Tox. 4 (H302) Acute Tox. 3 (H331) Skin Corr. 1B (H314) Eye Corr. 1 (H318) STOT SE 3 (H335) Flam. Liq. 3 (H226)
Acetic acid	64-19-7	30 - 60%	Skin Corr. 1A (H314) Eye Corr. 1 (H318) STOT SE 3 (H335) Flam. Liq. 3 (H226)

4. First aid measures

Description of necessary first aid measures

Inhalation If inhaled, move victim to fresh air and seek medical attention.

Eyes In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.

Skin In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention. Remove contaminated clothing and launder before reuse. Destroy or properly dispose of contaminated shoes.

Ingestion Do NOT induce vomiting. Give nothing by mouth. Obtain immediate medical attention.

Symptoms caused by exposure

Causes severe eye irritation which may damage tissue. Causes severe skin irritation with tissue destruction. Harmful if swallowed. Toxic if inhaled. May cause respiratory irritation.

Medical Attention and Special Treatment

Notes to Physician Treat symptomatically

5. Fire Fighting Measures

Suitable extinguishing equipment

Suitable Extinguishing Media

Carbon dioxide, dry chemical, foam.

Extinguishing media which must not be used for safety reasons

Water must not be used with open containers.

Specific hazards arising from the chemical

Special Exposure Hazards

May be ignited by heat, sparks or flames. Closed containers may explode in fire. Decomposition in fire may produce harmful gases. Reaction with water may be highly exothermic.

Special protective equipment and precautions for fire fighters

Special Protective Equipment for Fire-Fighters

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Remove sources of ignition. Use appropriate protective equipment. Avoid breathing vapors. Avoid contact with skin, eyes and clothing. Ensure adequate ventilation. Evacuate all persons from the area.

6.2. Environmental precautions

Prevent from entering sewers, waterways, or low areas.

6.3. Methods and material for containment and cleaning up

Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Neutralize to pH of 6-8. Scoop up and remove.

7. Handling and storage

7.1. Precautions for Safe Handling

Handling Precautions

Remove sources of ignition. Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Ensure adequate ventilation. Wash hands after use. Launder contaminated clothing before reuse. Ground and bond containers when transferring from one container to another. Use appropriate protective equipment.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Information

Store away from alkalis. Store away from oxidizers. Store away from water. Keep from heat, sparks, and open flames. Keep container closed when not in use. Store in a cool well ventilated area. Store locked up. Product has a shelf life of 60 months.

Other Guidelines

No information available

8. Exposure Controls/Personal Protection

Control parameters - exposure standards, biological monitoring

Exposure Limits

Substances	CAS Number	Australia NOHSC	ACGIH TLV-TWA
Acetic anhydride	108-24-7	5 ppm	TWA: 1 ppm
Acetic acid	64-19-7	TWA: 10 ppm TWA: 25 mg/m^3 STEL: 15 ppm STEL: 37 mg/m^3	TWA: 10 ppm STEL: 15 ppm

Appropriate engineering controls

Engineering Controls Use in a well ventilated area. Local exhaust ventilation should be used in areas without good cross ventilation.

Personal protective equipment (PPE)

Respiratory Protection Organic vapor/acid gas respirator.

Hand Protection Impervious rubber gloves.

Skin Protection Rubber boots Full protective chemical resistant clothing.

Eye Protection	Chemical goggles; also wear a face shield if splashing hazard exists.
Other Precautions	Eyewash fountains and safety showers must be easily accessible.
Environmental Exposure Controls	Do not allow material to contaminate ground water system

9. Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Physical State:	Liquid	**Color:**	Clear colorless
Odor:	Pungent acrid	**Odor Threshold:**	No information available

Property Remarks/ - Method	Values
pH:	< 2
Freezing Point/Range	-9 °C
Melting Point/Range	No data available
Boiling Point/Range	126 °C / 259 °F
Flash Point	39 °C / 103 °F PMCC
upper flammability limit	19
lower flammability limit	3
Evaporation rate	0.97
Vapor Pressure	11.7
Vapor Density	3.5
Specific Gravity	1.0753
Water Solubility	Soluble in water
Solubility in other solvents	No data available
Partition coefficient: n-octanol/water	No data available
Autoignition Temperature	332 °C / 630 °F
Decomposition Temperature	No data available
Viscosity	No data available
Explosive Properties	No information available
Oxidizing Properties	No information available

9.2. Other information

VOC Content (%)	No data available

10. Stability and Reactivity

10.1. Reactivity

Not expected to be reactive.

10.2. Chemical Stability

Stable

10.3. Possibility of Hazardous Reactions

Will Not Occur

10.4. Conditions to Avoid

Keep away from heat, sparks and flame. Do not allow water to get into container because of violent reaction.

10.5. Incompatible Materials

Strong alkalis. Strong oxidizers. Reacts with water.

10.6. Hazardous Decomposition Products

Carbon monoxide and carbon dioxide.

11. Toxicological Information

Information on routes of exposure

Principle Route of Exposure Eye or skin contact, inhalation.

Sympotoms related to exposure

Most Important Symptoms/Effects

Causes severe eye irritation which may damage tissue. Causes severe skin irritation with tissue destruction. Harmful if swallowed. Toxic if inhaled. May cause respiratory irritation.

Numerical measures of toxicity

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Acetic anhydride	108-24-7	630 mg/kg (Rat)	4000 mg/kg (Rabbit)	4.1 mg/L (Rat) 4h 4.2 mg/L (Rat) 4h 1000 mg/L (Rat) 4h
Acetic acid	64-19-7	3310 mg/kg (Rat) 600 mg/kg (Rabbit) 4960 mg/kg (Mouse)	1060 mg/kg (Rabbit)	11.4 mg/L (Rat) 4h

Immediate, delayed and chronic health effects from exposure

Inhalation Causes severe respiratory irritation. Toxic by inhalation.
Eye Contact Causes severe eye burns.
Skin Contact Causes severe burns.
Ingestion Causes burns of the mouth, throat and stomach. Harmful if swallowed.

Chronic Effects/Carcinogenicity Prolonged, excessive exposure may cause erosion of the teeth.

Exposure Levels
No data available

Interactive effects
Skin disorders. Eye ailments.

Data limitations
No data available

Substances	CAS Number	Skin corrosion/irritation
Acetic anhydride	108-24-7	Corrosive to skin
Acetic acid	64-19-7	Corrosive to skin

Substances	CAS Number	Eye damage/irritation
Acetic anhydride	108-24-7	Causes severe eye burns
Acetic acid	64-19-7	Corrosive to eyes

Substances	CAS Number	Skin Sensitization
Acetic anhydride	108-24-7	Not regarded as a sensitizer.
Acetic acid	64-19-7	Not regarded as a sensitizer.

Substances	CAS Number	Respiratory Sensitization
Acetic anhydride	108-24-7	No information available
Acetic acid	64-19-7	No information available

Substances	CAS Number	Mutagenic Effects
Acetic anhydride	108-24-7	In vitro tests did not show mutagenic effects In vivo tests did not show mutagenic effects.
Acetic acid	64-19-7	In vivo tests did not show mutagenic effects. In vitro tests did not show mutagenic effects

Substances	CAS Number	Carcinogenic Effects
Acetic anhydride	108-24-7	No information available.
Acetic acid	64-19-7	Did not show carcinogenic effects in animal experiments

Substances	CAS Number	Reproductive toxicity
Acetic anhydride	108-24-7	Not a confirmed teratogen or embryotoxin.
Acetic acid	64-19-7	Did not show teratogenic effects in animal experiments. Animal testing did not show any effects on fertility.

Substances	CAS Number	STOT - single exposure
Acetic anhydride	108-24-7	May cause respiratory irritation.
Acetic acid	64-19-7	May cause respiratory irritation.

Substances	CAS Number	STOT - repeated exposure

Acetic anhydride	108-24-7	Not applicable due to corrosivity of the substance.
Acetic acid	64-19-7	Not applicable due to corrosivity of the substance.

Substances	CAS Number	Aspiration hazard
Acetic anhydride	108-24-7	Not applicable
Acetic acid	64-19-7	Not applicable

12. Ecological Information

Ecotoxicity

Product Ecotoxicity Data

No data available

Substance Ecotoxicity Data

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Acetic anhydride	108-24-7	EC50 (72h) >1000 mg/L (>300.82 mg/L acetate ion) (growth rate) (Skeletonema costatum) (similar substance)	LC50 265 mg/L (Leuciscus idus) LC50 (96h) >1000 mg/L (>300.82 mg/L acetate ion) (Oncorhynchus mykiss) (similar substance)	NOEC (16h) 1150 mg/L (Pseudomonas putida) (similar substance)	EC50 (24h) 55 mg/L (Daphnia magna) EC50 (48h) >1000 mg/L (>300.82 mg/L acetate ion) (Daphnia magna) (similar substance) NOEC (21d) 31.4-37.9 mg/L (Daphnia magna) (reproduction) (similar substance) EC50 (24h) 3200 mg/L (Daphnia magna) (buffered acetate ion)
Acetic acid	64-19-7	EC50 90 mg/L (Microcystis aeruginosa) EC50 (72h) > 1000 mg/L (>300.82 mg/L – acetate ion) (Skeletonema costatum)	LC50 79 mg/L (Pimephales promelas) LC50 75 mg/L (Pimephales promelas) LC50 (96h) > 1000 mg/L (>300.82 mg/L – acetate ion) (Oncorhynchus mykiss)	NOEC (16h) 1150 mg/L (Pseudomonas putida)	EC50 47 mg/L (Daphnia magna) LC50 32 mg/L (Artemia salina) EC50 (48h) > 1000 mg/L (>300.82 mg/L – acetate ion) (Daphnia magna) NOEC (21d) 31.4 - 37.9 mg/L (Daphnia magna) (reproduction)

12.2. Persistence and degradability

Readily biodegradable

Substances	CAS Number	Persistence and Degradability
Acetic anhydride	108-24-7	Readily biodegradable (96% @ 20d)
Acetic acid	64-19-7	Readily biodegradable (99% @ 7d)

12.3. Bioaccumulative potential

Does not bioaccumulate

Substances	CAS Number	Log Pow
Acetic anhydride	108-24-7	-0.58 BCF 3.16 (Calculated)
Acetic acid	64-19-7	-0.17 BCF = 3.16 (Calculated)

12.4. Mobility in soil

Substances	CAS Number	Mobility
Acetic anhydride	108-24-7	KOC = 1.339 (Calculated)
Acetic acid	64-19-7	No information available

12.6. Other adverse effects

Endocrine Disruptor Information

This product does not contain any known or suspected endocrine disruptors

13. Disposal Considerations

Safe handling and disposal methods
Disposal should be made in accordance with federal, state, and local regulations. Incineration recommended in approved incinerator according to federal, state, and local regulations. Substance should NOT be deposited into a sewage facility.

Disposal of any contaminated packaging
Follow all applicable national or local regulations. Contaminated packaging may be disposed of by: rendering packaging incapable of containing any substance, or treating packaging to remove residual contents, or treating packaging to make sure the residual contents are no longer hazardous, or by disposing of packaging into commercial waste collection.

Environmental regulations
Not applicable

14. Transport Information

Transportation Information

UN Number:	UN2920
UN Proper Shipping Name:	Corrosive Liquid, Flammable, N.O.S. (Contains Acetic Anhydride, Acetic Acid)
Transport Hazard Class(es):	8 (3)
Packing Group:	II
Environmental Hazards:	Not applicable

Special precautions during transport
None

HazChem Code
2P

15. Regulatory Information

Safety, health and environmental regulations specific for the product

International Inventories

Australian AICS Inventory	All components listed on inventory or are exempt.
New Zealand Inventory of Chemicals	All components listed on inventory or are exempt.
EINECS Inventory	This product, and all its components, complies with EINECS
US TSCA Inventory	All components listed on inventory or are exempt.
Canadian DSL Inventory	All components listed on inventory or are exempt.

Poisons Schedule number
S6

16. Other information

Date of preparation or review

Revision Date: 18-May-2015

Revision Note Revision Note
SDS sections updated: 2

Full text of R-phrases referred to under Sections 2 and 3
R10 Flammable.
R22 Harmful if swallowed.
R23 Toxic by inhalation.
R34 Causes burns.
R35 Causes severe burns.
R37 Irritating to respiratory system.

Full text of H-Statements referred to under sections 2 and 3
H226 - Flammable liquid and vapor
H302 - Harmful if swallowed
H314 - Causes severe skin burns and eye damage
H318 - Causes serious eye damage
H331 - Toxic if inhaled
H335 - May cause respiratory irritation

Additional information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Stewardship at 1-580-251-4335.

Key abreviations or acronyms used

bw – body weight CAS – Chemical Abstracts Service EC50 – Effective Concentration 50% LC50 – Lethal Concentration 50% LD50 – Lethal Dose 50% LL50 – Lethal Loading 50% mg/kg – milligram/kilogram mg/L – milligram/liter NOEC – No Observed Effect Concentration OEL – Occupational Exposure Limit PBT – Persistent Bioaccumulative and Toxic ppm – parts per million STEL – Short Term Exposure Limit TWA – Time-Weighted Average vPvB – very Persistent and very Bioaccumulative h - hour mg/m^3 - milligram/cubic meter mm - millimeter mmHg - millimeter mercury w/w - weight/weight d - day

Key literature references and sources for data
www.ChemADVISOR.com/
NZ CCID

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End of Safety Data Sheet