

MATERIAL SAFETY DATA SHEET

Product Trade Name: FE ACID 15% , INHIBITED

Revision Date: 21-Dec-2012

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Statement of Hazardous Nature Hazardous according to the criteria of NOHSC, Dangerous Goods according to the criteria of ADG.

Manufacturer/Supplier Halliburton Australia Pty. Ltd.
15 Marriott Road
Jandakot
WA 6164
Australia

ACN Number: 009 000 775
Telephone Number: 61 (08) 9455 8300
Fax Number: 61 (08) 9455 5300

Product Emergency Telephone

Australia: 08-64244950
Papua New Guinea: 05 1 281 575 5000
New Zealand: 06-7559274

Fire, Police & Ambulance - Emergency Telephone

Australia: 000
Papua New Guinea: 000
New Zealand: 111

Identification of Substances or Preparation

Product Trade Name: FE ACID 15% , INHIBITED
Synonyms: None
Chemical Family: Acid
UN Number: , UN1789
Dangerous Goods Class: 8
Subsidiary Risk: None
Hazchem Code: None Allocated
Poisons Schedule: None Allocated
Application: Acid
Prepared By Chemical Compliance
Telephone: 1-580-251-4335
e-mail: fdunexchem@halliburton.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT	Australia NOHSC	New Zealand WES	ACGIH TLV-TWA
Citric acid	77-92-9	1 - 5%	Not applicable	Not applicable	Not applicable
Hydrochloric acid	7647-01-0	10 - 30%	5 ppm	Not applicable	2 ppm

2. COMPOSITION/INFORMATION ON INGREDIENTS

Acetic acid	64-19-7	1 - 5%	TWA: 10 ppm TWA: 25 mg/m ³ STEL: 15 ppm STEL: 37 mg/m ³	STEL: 15 ppm STEL: 37 mg/m ³ TWA: 10 ppm TWA: 25 mg/m ³	TWA: 10 ppm STEL: 15 ppm
-------------	---------	--------	--	--	-----------------------------

Non-Hazardous Substance to Total of 100%

3. HAZARDS IDENTIFICATION

Hazard Overview May cause eye, skin, and respiratory burns. May be harmful if swallowed.

Risk Phrases R36/37/38 Irritating to eyes, respiratory system and skin.

HSNO Classification Not Determined

4. FIRST AID MEASURES

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Skin In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention. Remove contaminated clothing and launder before reuse.

Eyes In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.

Ingestion Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person.

Notes to Physician Not Applicable

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media Water fog, carbon dioxide, foam, dry chemical.

Extinguishing media which must not be used for safety reasons None known.

Special Exposure Hazards Decomposition in fire may produce toxic gases. Reaction with steel and certain other metals generates flammable hydrogen gas. Do not allow runoff to enter waterways.

Special Protective Equipment for Fire-Fighters Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment.

Environmental Precautionary Measures Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning / Absorption Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Neutralize to pH of 6-8. Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions	Wash hands after use. Launder contaminated clothing before reuse. Avoid breathing vapors. Avoid contact with eyes, skin, or clothing.
Storage Information	Store away from alkalis. Store in a cool well ventilated area. Keep container closed when not in use.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls	Use in a well ventilated area. Local exhaust ventilation should be used in areas without good cross ventilation.
Respiratory Protection	If engineering controls and work practices cannot keep exposure below occupational exposure limits or if exposure is unknown, wear a NIOSH certified, European Standard EN 149, or equivalent respirator when using this product. Selection of and instruction on using all personal protective equipment, including respirators, should be performed by an Industrial Hygienist or other qualified professional. Acid gas respirator.
Hand Protection	Impervious rubber gloves.
Skin Protection	Full protective chemical resistant clothing. Rubber boots.
Eye Protection	Chemical goggles; also wear a face shield if splashing hazard exists.
Other Precautions	Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Liquid
Color:	Clear colorless
Odor:	Pungent acid
pH:	1
Specific Gravity @ 20 C (Water=1):	1.07
Density @ 20 C (kg/l):	1.07
Bulk Density @ 20 C (kg/m ³):	Not Determined
Boiling Point/Range (C):	110
Freezing Point/Range (C):	Not Determined
Pour Point/Range (C):	Not Determined
Flash Point/Range (C):	Not Determined
Flash Point Method:	Not Determined
Autoignition Temperature (C):	Not Determined
Flammability Limits in Air - Lower (g/m ³):	Not Determined
Flammability Limits in Air - Lower (%):	Not Determined
Flammability Limits in Air - Upper (g/m ³):	Not Determined
Flammability Limits in Air - Upper (%):	Not Determined
Vapor Pressure @ 20 C (mmHg):	Not Determined
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	92
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Miscible
Solubility in Solvents (g/100ml):	Not Determined
VOCs (g/l):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	Not Determined

9. PHYSICAL AND CHEMICAL PROPERTIES

Decomposition Temperature (C): Not Determined

10. STABILITY AND REACTIVITY

Stability Data: Stable

Hazardous Polymerization: Will Not Occur

Conditions to Avoid None anticipated

Incompatibility (Materials to Avoid) Strong alkalis.

Hazardous Decomposition Products Chlorine. Flammable hydrogen gas. Hydrogen sulfide.

Additional Guidelines Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure Eye or skin contact, inhalation.

Symptoms related to exposure **Inhalation**

Causes severe respiratory burns.

Skin Contact May cause skin burns.

Eye Contact May cause eye burns.

Ingestion Causes burns of the mouth, throat and stomach.

Aggravated Medical Conditions Skin disorders.

Chronic Effects/Carcinogenicity Prolonged, excessive exposure may cause erosion of the teeth.

Other Information None known.

Toxicity Tests

Oral Toxicity: Not determined

Dermal Toxicity: Not determined

Inhalation Toxicity: Not determined

Primary Irritation Effect: Not determined

Carcinogenicity Not determined

Genotoxicity: Not determined

Reproductive / Developmental Toxicity: Not determined

12. ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air) Not determined

Persistence/Degradability Not determined

Bio-accumulation Not determined

Ecotoxicological Information

Acute Fish Toxicity: Not determined
Acute Crustaceans Toxicity: Not determined
Acute Algae Toxicity: Not determined

Chemical Fate Information Not determined

Other Information Not applicable

13. DISPOSAL CONSIDERATIONS

Disposal Method Disposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

ADR

UN1789,Hydrochloric Acid Solution, 8, II

Air Transportation

ICAO/IATA

UN1789,Hydrochloric Acid Solution, 8, II

Sea Transportation

IMDG

UN1789,Hydrochloric Acid Solution, 8, II
EmS F-A, S-B

Other Transportation Information

Labels: Corrosive

15. REGULATORY INFORMATION

Chemical Inventories

Australian AICS Inventory Product contains one or more components not listed on inventory.
New Zealand Inventory of Chemicals All components listed on inventory or are exempt.
US TSCA Inventory All components listed on inventory or are exempt.
EINECS Inventory This product does not comply with EINECS

Classification Xi - Irritant.

Risk Phrases

R36/37/38 Irritating to eyes, respiratory system and skin.

Safety Phrases

S9 Keep container in a well ventilated place.

S23 Do not breathe gas, fumes, vapour or spray.

S26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

S45 In case of accident or if you feel unwell, seek medical advice immediately.

S36/37/39 Wear suitable protective clothing, gloves and eye/face protection.

16. OTHER INFORMATION

The following sections have been revised since the last issue of this SDS

Not applicable

Contact**Australian Poisons Information Centre**

24 Hour Service: - 13 11 26

Police or Fire Brigade: - 000 (exchange): - 1100

New Zealand National Poisons Centre

0800 764 766

Additional Information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement

This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of the user.

*****END OF MSDS*****