MATERIAL SAFETY DATA SHEET

1. Product and Company Identification

Material name G5 Epoxy Adhesive

Version #

Revision date 06-09-2010 CAS# Mixture **Product Code** G5

Product use Concrete anchoring adhesive.

Manufacturer/Supplier ITW Red Head

2171 Executive Drive, Suite 100

Addison, IL 60101 US

Telephone Number: (630) 350-0370 Contact Person: Andrew Rourke CHEMTREC: (800) 424-9300

2. Hazards Identification

Emergency

Physical state Solid. Paste. **Appearance Emergency overview** DANGER!

> Causes skin and eye burns. Causes severe respiratory tract irritation. Harmful if inhaled, absorbed through skin, or swallowed. May cause sensitization by skin contact. Prolonged

exposure may cause chronic effects.

OSHA regulatory status

This product is considered hazardous under 29 CFR 1910.1200 (Hazard Communication).

Potential health effects

Routes of exposure Inhalation. Ingestion. Skin contact. Eye contact.

Eves Causes eye burns. Risk of corneal damage. Contact may cause irritation, redness, tearing,

blurred vision and/or burns.

Skin Causes skin burns. Harmful if absorbed through the skin. May cause sensitization by skin contact.

Contact may cause irritation, redness and/or drying.

Inhalation Harmful if inhaled. Causes severe respiratory tract irritation. Vapors irritate the respiratory system,

and may cause coughing and difficulties in breathing.

Ingestion Harmful if swallowed. Ingestion may produce burns to the lips, oral cavity, upper airway,

esophagus and possibly the digestive tract.

Target organs Eyes. Skin. Respiratory system. Lungs.

Chronic effects Can cause kidney, liver, lung and central nervous system damage. Can cause adverse

reproductive effects - such as birth defects, miscarriages, or infertility. Contains a component that is listed as an IARC 1 (Known Human Carcinogen), a NTP Known Carcinogen and an ACGIH A2 (Suspected Human Carcinogen). Overexposure can cause lung damage - pulmonary toxin.

Potential environmental effects

The product contains a substance which is toxic to aquatic organisms and which may cause

long-term adverse effects in the aquatic environment.

3. Composition / Information on Ingredients

Components	CAS#	Percent	
Bisphenol A Epoxy Resin (Part A)	25068-38-6	50 - 99	_
Amine Blend (Part B)	Trade Secret	Trade Secret	_

4. First Aid Measures

First aid procedures

Eve contact Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if

present and easy to do. Continue rinsing. Get medical attention immediately.

Skin contact Immediately flush with plenty of water for at least 15 minutes while removing contaminated

clothing and shoes. Get medical attention immediately. Wash clothing separately before reuse.

Destroy or thoroughly clean contaminated shoes.

Inhalation Move to fresh air. If breathing is difficult, give oxygen. Get medical attention.

Ingestion Rinse mouth thoroughly. Do not induce vomiting. If vomiting occurs, keep head low so that

stomach content does not get into the lungs. Never give anything by mouth to a victim who is

unconscious or is having convulsions. Get medical attention immediately.

Notes to physician Keep victim under observation. In case of shortness of breath, give oxygen. Symptoms may be

delayed.

General advice Take off contaminated clothing and shoes immediately. Ensure that medical personnel are aware

of the material(s) involved, and take precautions to protect themselves. Show this safety data

sheet to the doctor in attendance. Wash contaminated clothing before re-use.

5. Fire Fighting Measures

Flammable properties Not flammable by OSHA criteria. Material may burn but not ignite readily.

Extinguishing media

Suitable extinguishing Water. Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

media

Protection of firefighters

Protective equipment and precautions for firefighters

Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA. Move containers from fire area if you can do so without risk. Cool containers exposed to flames with water until well after the fire

is out. Water runoff can cause environmental damage.

Special protective equipment

for fire-fighters

Specific methods In the event of fire and/or explosion do not breathe fumes.

Hazardous combustion

products

Carbon monoxide. Carbon Dioxide. Nitrogen oxides (NOx). Hydrogen chloride. Silicon oxides.

Wear full protective clothing, including helmet, self-contained positive pressure or pressure

6. Accidental Release Measures

Personal precautions Keep unnecessary personnel away. Local authorities should be advised if significant spillages

demand breathing apparatus, protective clothing and face mask.

cannot be contained. Keep upwind. Keep out of low areas. Ventilate closed spaces before entering them. Do not touch damaged containers or spilled material unless wearing appropriate

protective clothing. See Section 8 of the MSDS for Personal Protective Equipment.

Environmental precautions

Methods for containment

Prevent further leakage or spillage if safe to do so. Do not contaminate water.

Stop leak if you can do so without risk. Dike the spilled material, where this is possible. Collect

spillage. Prevent entry into waterways, sewers, basements or confined areas.

Methods for cleaning upSmall Spills: Absorb spill with vermiculite or other inert material. Clean surface thoroughly to

remove residual contamination. This material and its container must be disposed of as hazardous

waste. Should not be released into the environment.

Large Spills: Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Prevent product from entering drains. Do not allow

material to contaminate ground water system.

Other information Clean up in accordance with all applicable regulations.

7. Handling and Storage

Handling Wear personal protective equipment. Avoid breathing vapor. Do not get in eyes, on skin, on

clothing. Avoid prolonged exposure. Do not taste or swallow. Use only with adequate ventilation. Wash thoroughly after handling. When using, do not eat, drink or smoke. Avoid release to the

environment.

Storage Keep container tightly closed. For maximum shelf life, store between 4.4°C (40°F) to 26.7°C

(80°F). Do not store above 43.3°C (110°F). Keep away from food, drink and animal feedingstuffs.

Keep out of the reach of children.

8. Exposure Controls / Personal Protection

Occupational exposure limits

ACGIH

Components	Туре	Value	Form
Amine Blend (Part B) (Trade Secret)	Ceiling	0.1 mg/m3	Amine Blend Ingredient 2
	TWA	0.025 mg/m3	Amine Blend Ingredient 3
		5 ppm	Amine Blend Ingredient 1

U.S OSHA			
Components	Type	Value	Form
Amine Blend (Part B) (Trade Secret)	PEL	5 ppm	Amine Blend Ingredient 1
	TWA	0.42 mg/m3	Amine Blend Ingredient 3 (total dust)
		0.14 mg/m3	Amine Blend Ingredient 3 (respirable)
Canada - Alberta			
Components	Туре	Value	Form
Amine Blend (Part B) (Trade Secret)	Ceiling	0.1 mg/m3	Amine Blend Ingredient 2
	TWA	0.025 mg/m3	Amine Blend Ingredient 3
		5 ppm	Amine Blend Ingredient 1
Canada - British Columbia			
Components	Type	Value	Form
Amine Blend (Part B) (Trade Secret)	Ceiling	0.1 mg/m3	Amine Blend Ingredient 2
	TWA	0.025 mg/m3	Amine Blend Ingredient 3
		5 ppm	Amine Blend Ingredient 1
Canada - Ontario			
Components	Type	Value	Form
Amine Blend (Part B) (Trade Secret)	Ceiling	0.1 mg/m3	Amine Blend Ingredient 2
	TWA	0.1 mg/m3	Amine Blend Ingredient 3
		5 ppm	Amine Blend Ingredient 1
Canada - Quebec			
Components	Type	Value	Form
Amine Blend (Part B) (Trade Secret)	Ceiling	0.1 mg/m3	Amine Blend Ingredient 2
Amine Blend (Part B) (Trade Secret)			
Amine Blend (Part B) (Trade Secret)	STEL	0.1 mg/m3	Amine Blend Ingredient 3 Amine Blend Ingredient 1

Engineering controls

Use process enclosures, local exhaust ventilation, or other engineering controls to control

Type

Ceiling

STEL

TWA

airborne levels below recommended exposure limits.

Personal protective equipment

Amine Blend (Part B) (Trade Secret)

Components

Eye / face protection Wear safety glasses with side shields (or goggles) and a face shield.

Skin protection Wear chemical-resistant gloves, footwear and protective clothing appropriate for risk of exposure.

Contact glove manufacturer for specific information.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment. If permissible levels are

exceeded use NIOSH mechanical filter / organic vapor cartridge or an air-supplied respirator.

Value

0.1 mg/m3

10 ppm

5 ppm 0.1 mg/m3 **Form**

Amine Blend Ingredient 2

Amine Blend Ingredient 1

Amine Blend Ingredient 1

Amine Blend Ingredient 3

General hygiene Avoid contact with eyes. Avoid contact with skin. Provide eyewash station and safety shower.

considerations When using, do not eat, drink or smoke. Handle in accordance with good industrial hygiene and

safety practice.

9. Physical & Chemical Properties

AppearancePaste.ColorBeige/Gray.OdorCharacteristic.Odor thresholdNot available.

Physical stateSolid.FormPaste.

pH Not available.Melting point Not available.Freezing point Not available.

Boiling point > 212 °F (> 100 °C) Part B > 400 °F (> 204.4 °C) Part A

> 212 °F (> 100 °C) Flash point

Not available. **Evaporation rate Flammability** Not available. Flammability limits in air, upper, Not available.

% by volume

Flammability limits in air, lower, Not available.

% by volume

Not available. Vapor pressure Not available. Vapor density Specific gravity Not available.

None. Solubility (water)

Not available. Partition coefficient

(n-octanol/water)

Auto-ignition temperature Not available. Not available. **Decomposition temperature** Density 1.2 g/cm3 Part A 1.7 g/cm3 Part B

10. Chemical Stability & Reactivity Information

Chemical stability Stable at normal conditions. Conditions to avoid Elevated temperatures.

Incompatible materials Strong oxidizing agents. Strong acids.

Hazardous decomposition

products

Carbon oxides. Nitrogen oxides (NOx). Silicon oxides. Hydrogen chloride.

Possibility of hazardous Will not occur.

reactions

11. Toxicological Information

Local effects Causes skin and eye burns. Causes severe respiratory tract irritation. Harmful if inhaled,

absorbed through skin, or swallowed. May cause sensitization by skin contact.

Sensitization May cause an allergic skin reaction.

Chronic effects Can cause kidney, liver, lung and central nervous system damage. Overexposure can cause lung

damage.

Carcinogenicity Contains a component that is listed as an IARC 1 (Known Human Carcinogen), a NTP Known

Carcinogen and an ACGIH A2 (Suspected Human Carcinogen).

Mutagenicity This product is not expected to cause mutagenic or genotoxic effects.

May cause central nervous system disorder (e.g., narcosis involving a loss of coordination, **Neurological effects**

weakness, fatigue) and/or damage.

Reproductive effects Can cause adverse reproductive effects - such as birth defects, miscarriages, or infertility.

Components in this product have been shown to cause teratogenic effects in laboratory animals. **Teratogenicity**

Further information Symptoms may be delayed.

12. Ecological Information

Ecotoxicity Contains a substance which causes risk of hazardous effects to the environment.

Environmental effects The product contains a substance which is toxic to aquatic organisms and which may cause

long-term adverse effects in the aquatic environment. An environmental hazard cannot be

excluded in the event of unprofessional handling or disposal.

Persistence and degradability

Bioaccumulation / **Accumulation**

Not available. No data available.

Partition coefficient (n-octanol/water)

Not available.

Mobility in environmental

media

No data available.

13. Disposal Considerations

Disposal instructions Dispose of contents/container in accordance with local/regional/national/international regulations.

Incinerate the material under controlled conditions in an approved incinerator. Do not incinerate sealed containers. Do not contaminate ponds, waterways or ditches with chemical or used

container.

14. Transport Information

Product Specific Note: This product meets the limited quantities exception requirements for the below listed

transportation agencies. Under DOT and TDG regulations, this product may be reclassified as a Consumer Commodity (ORM-D). Please see the specific regulations for the shipping and

packaging requirements.

DOT

Basic shipping requirements:

Proper shipping name Consumer commodity

Hazard class ORM-D Subsidiary hazard class None Labels required None

Additional information:

Packaging exceptions156, 306Packaging non bulk156, 306Packaging bulkNone

IATA

Basic shipping requirements:

UN number 2735

Proper shipping name Amines, liquid, corrosive, n.o.s. (Amine Blend (Part B))

Hazard class 8
Packing group III

IMDG

Basic shipping requirements:

UN number 2735

Proper shipping name AMINES, LIQUID, CORROSIVE, N.O.S. (Amine Blend (Part B))

Hazard class 8
Packing group III
EmS No. F-A, S-B

TDG

Basic shipping requirements:

Proper shipping name Consumer commodity

Hazard class ORM-D
Subsidiary hazard class None
Labels required None

Additional information:

Packaging exceptions 156, 306
Packaging non bulk 156, 306
Packaging bulk None



15. Regulatory Information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication

Standard, 29 CFR 1910.1200.

All components are on the U.S. EPA TSCA Inventory List.

CERCLA (Superfund) reportable quantity (lbs)

Amine Blend (Part B) 1000

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - Yes

Delayed Hazard - Yes Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No

Section 302 extremely

hazardous substance

No

Section 311 hazardous

chemical

140

Drug Enforcement Agency

(DEA)

Not controlled

Canadian regulations This product has been classified in accordance with the hazard criteria of the CPR and the MSDS

contains all the information required by the CPR.

WHMIS status Controlled

WHMIS classification D2A - Other Toxic Effects-VERY TOXIC

D2B - Other Toxic Effects-TOXIC

E - Corrosive

WHMIS labeling





Inventory status

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

State regulations WARNING: This product contains chemicals known to the State of California to cause cancer.

16. Other Information

Further information HMIS® is a registered trade and service mark of the NPCA.

HMIS® ratings Health: 3* Flammability: 1

Physical hazard: 0

NFPA ratings Health: 3

Flammability: 1 Instability: 0

Disclaimer The information in the sheet was written based on the best knowledge and experience currently

available.

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