HALLIBURTON

SAFETY DATA SHEET

according to Regulation (EC) No. 453/2010

ETHYLENE GLYCOL MONOBUTYL ETHER

Revision Date: 16-Sep-2015 Revision Number: 25

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product Identifier

Product Name ETHYLENE GLYCOL MONOBUTYL ETHER

Internal ID Code HM000516

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Solvent

Sector of use Refer to the Annex for a listing of uses.

Product category Not applicable

Process categories PROC4 - Use in batch and other process (synthesis) where opportunity for exposure

arises

PROC 8b - Transfer of substance or preparation (charging/discharging) from/to

vessels/large containers at dedicated facilities PROC15 - Use as a laboratory reagent

Article categories Not applicable

Environmental release category ERC2 - Formulation of preparations (mixtures) ERC4 - Industrial use of

processing aids in processes and products, not becoming part of articles

Process categories PROC4 - Use in batch and other process (synthesis) where opportunity for exposure

arises

1.3. Details of the supplier of the safety data sheet

Halliburton Energy Services

Halliburton House, Howemoss Place

Kirkhill Industrial Estate

Dyce

Aberdeen, AB21 0GN United Kingdom

www.halliburton.com

For further information, please contact

E-Mail address: fdunexchem@halliburton.com

1.4. Emergency telephone number +44 8 08 189 0979 / 1-760-476-3961

Emergency telephone - §	45 - (EC)1272/2008
Europe	112
Croatia	Centar za kontrolu otrovanja (CKO): (+385 1) 23-48-342 (Poison Control Center (PCC) - Institute for Medical Research and Occupational Health)
Cyprus	+210 7793777
Denmark	Poison Control Hotline (DK): +45 82 12 12 12
France	ORFILA (FR): + 01 45 42 59 59
Germany	Poison Center Berlin (DE): +49 030 30686 790
Italy	Poison Center, Milan (IT): +39 02 6610 1029
Netherlands	National Poisons Information Center (NL): +31 30 274 88 88 (NB: this service is only available to health professionals)
Norway	Poisons Information (NO):+ 47 22 591300
Poland	Poison Control and Information Centre, Warsaw (PL): +48 22 619 66 54; +48 22 619 08 97
Romania	+40 21 318 36 06
Spain	Poison Information Service (ES): +34 91 562 04 20
United Kingdom	NHS Direct (UK): +44 0845 46 47

SECTION 2: Hazards Identification

2.1. Classification of the substance or mixture

REGULATION (EC) No 1272/2008

Acute Oral Toxicity	Category 4 - (H302)
Acute Toxicity - Dermal	Category 4 - (H312)
Acute Inhalation Toxicity - Dusts and Mists	Category 4 - (H332)
Skin Corrosion / irritation	Category 2 - (H315)
Serious Eye Damage / Eye Irritation	Category 2 - (H319)

2.2. Label Elements

Hazard Pictograms



Signal Word Warning

Hazard Statements

H302 - Harmful if swallowed

H312 - Harmful in contact with skin

H332 - Harmful if inhaled

H315 - Causes skin irritation

H319 - Causes serious eye irritation

Precautionary Statements - EU (§28, 1272/2008)

P280 - Wear protective gloves/eye protection/face protection

P301+ P312 - IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell

P330 - Rinse mouth

P302 + P352 - IF ON SKIN: Wash with plenty of soap and water

P304 + P340 - IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

Contains

Substances Ethylene glycol monobutyl ether **CAS Number**

111-76-2

2.3. Other Hazards

This substance is not considered to be persistent, bioaccumulating nor toxic (PBT).

This substance is not considered to be very persistent nor very bioaccumulating (vPvB).

SECTION 3: Composition/information on Ingredients

Substance 3.1. Substances

Substances	EINECS	CAS Number	PERCENT (w/w)	EU - CLP Substance Classification	REACH No.
Ethylene glycol monobutyl ether	203-905-0	111-76-2	60 - 100%	Acute Tox. 4 (H302) Acute Tox. 4 (H312) Acute Tox. 4 (H332) Skin Irrit. 2 (H315) Eye Irrit. 2 (H319)	01-2119475108-36

For the full text of the H-phrases mentioned in this Section, see Section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

If inhaled, move victim to fresh air and seek medical attention. Inhalation

In case of contact, or suspected contact, immediately flush eyes with plenty of **Eyes**

water for at least 15 minutes and get medical attention immediately after

flushing.

Skin In case of contact, immediately flush skin with plenty of soap and water for at

least 15 minutes. Get medical attention. Remove contaminated clothing and

launder before reuse.

Ingestion Do NOT induce vomiting. Give nothing by mouth. Obtain immediate medical

attention.

4.2. Most Important symptoms and effects, both acute and delayed

Harmful if swallowed. Harmful if inhaled. Harmful in contact with skin. Causes eye irritation. Causes skin irritation.

4.3. Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically

SECTION 5: Firefighting Measures

5.1. Extinguishing media

Suitable Extinguishing Media

Water fog, carbon dioxide, foam, dry chemical.

Extinguishing media which must not be used for safety reasons

None known.

5.2. Special hazards arising from the substance or mixture

Special Exposure Hazards

May be ignited by heat, sparks or flames. Use water spray to cool fire exposed surfaces. Closed containers may explode in fire. Decomposition in fire may produce harmful gases.

5.3. Advice for firefighters

Special Protective Equipment for Fire-Fighters

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use appropriate protective equipment. Wear self-contained breathing apparatus in enclosed areas. Avoid breathing vapors. Avoid contact with skin, eyes and clothing. Evacuate all persons from the area.

See Section 8 for additional information

6.2. Environmental precautions

Prevent from entering sewers, waterways, or low areas.

6.3. Methods and material for containment and cleaning up

Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Scoop up and remove.

6.4. Reference to other sections

See Section 8 and 13 for additional information.

SECTION 7: Handling and Storage

7.1. Precautions for Safe Handling

Avoid breathing vapors. Avoid contact with eyes, skin, or clothing. Ensure adequate ventilation. Wash hands after use. Launder contaminated clothing before reuse. Use appropriate protective equipment.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Store away from oxidizers. Keep from heat, sparks, and open flames. Keep container closed when not in use. Product has a shelf life of 60 months.

7.3. Specific End Use(s) Exposure Scenario **Other Guidelines**

Please refer to the attached Annex for a listing of exposure scenarios. No information available

SECTION 8: Exposure Controls/Personal Protection

8.1. Control parameters

Exposure Limits

Substances	CAS Number	EU	UK	Netherlands	France
Ethylene glycol monobutyl ether	111-76-2	Not applicable	TWA: 25 ppm TWA: 123 mg/m³ STEL: 50 ppm STEL: 246 mg/m³	TWA: 100 mg/m ³ STEL: 246 mg/m ³	2 ppm

Substances	CAS Number	Germany	Spain	Portugal	Finland
Ethylene glycol monobutyl	111-76-2	TWA: 10 ppm	TWA: 20 ppm	TWA: 20 ppm	TWA: 20 ppm
ether		TWA: 49 mg/m ³	TWA: 98 mg/m ³	TWA: 98 mg/m ³	TWA: 98 mg/m ³
			50 ppm STEL	STEL: 50 ppm	STEL: 50 ppm
			[VLA-EC]; 245 mg/m ³	STEL: 246 mg/m ³	STEL: 250 mg/m ³
			STEL [VLA-EC]	_	

Substances	CAS Number	Austria	Ireland	Switzerland	Norway
Ethylene glycol monobutyl	111-76-2	TWA: 20 ppm	20 ppm TWA; 98	TWA: 10 ppm	TWA: 10 ppm
ether		TWA: 98 mg/m ³	mg/m³ TWA	TWA: 49 mg/m ³	TWA: 50 mg/m ³
		STEL" 40 ppm	50 ppm STEL; 246	STEL: 20 ppm	STEL: 20 ppm
		STEL" 200 mg/m ³	mg/m³ STEL	STEL: 98 mg/m ³	STEL: 75 mg/m ³

Substances	CAS Number	Italy	Poland	Hungary	Czech Republic
Ethylene glycol monobutyl ether	111-76-2	TWA: 20 ppm TWA: 98 mg/m³ STEL: 50 ppm STEL: 246 mg/m³	TWA: 98 mg/m ³ STEL: 200 mg/m ³	TWA: 98 mg/m³ STEL: 246 mg/m³	TWA: 100 mg/m ³

Substances	CAS Number	Denmark	Romania	Croatia	Cyprus
Ethylene glycol monobutyl	111-76-2	TWA: 20 ppm	TWA: 30 ppm	TWA: 20 ppm	TWA: 20 ppm
ether		TWA: 98 mg/m ³	TWA: 150 mg/m ³	TWA: 98 mg/m ³	TWA: 98 mg/m ³
			STEL: 50 ppm	STEL: 50 ppm	STEL: 50 ppm
			STEL: 250 mg/m ³	STEL: 246 mg/m ³	STEL: 246 mg/m ³
			STEL: 246 mg/m ³		

Derived No Effect Level (DNEL)

Worker

Substances	Long-term	Acute / short	Long-term	Acute / short	Long-term	Acute / short	Long-term	Acute / short	Hazards for
	exposure - systemic effects, Inhalation	exposure -	exposure - local effects, Inhalation	l	,	exposure -	local effects,		the eyes - local effects
Ethylene glycol monobutyl ether	98 mg/m ³	663 mg/m ³	Not available	246 mg/m ³	75 mg/kg bw/day	89 mg/kg bw/day	Not available	Not available	Not available

General Population

Substances	Long-term	Acute /	Long-term	Acute /	Long-term	Acute /	Long-term	Acute /	Long-term	Acute /	Hazards
	exposure -	short term	exposure -	short term	exposure -	short term	exposure -	short term	exposure -	short term	for the
	systemic	exposure -	local	exposure -	systemic	exposure -	local	exposure -	systemic	exposure -	eyes -
	effects,	systemic	effects,	local	effects,	systemic	effects,	local	effects,	local	local
	Inhalation	effects,	Inhalation	effects,	Dermal	effects,	Dermal	effects,	Oral	effects,	effects
		Inhalation		Inhalation		Dermal		Dermal		Oral	
Ethylene glycol	49 mg/m ³	426 mg/m ³	Not	123 mg/m ³	38 mg/kg	44.5	Not	Not	3.2 mg/kg	13.4	Not
monobutyl ether			available		bw/day	mg/kg	available	available	bw/day	mg/kg	available
•					,	bw/day			,	bw/day	

Predicted No Effect Concentration (PNEC)

Substances	Freshwater	Marine water	Intermittent	Sewage	Sediment	Sediment	Air	Soil	Secondary
			release	treatment	(freshwater)	(marine			poisoning
				plant		water)			
Ethylene glycol monobutyl ether	8.8 mg/L	0.88 kg/L	9.1 mg/L	463 mg/L	34.6 mg/kg	3.46 mg/kg	Not available	0 0	0.02 g/kg food

8.2. Exposure controls

Engineering Controls Use in a well ventilated area. Local exhaust ventilation should be used in areas without

good cross ventilation.

Personal protective equipment

If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.

If engineering controls and work practices cannot keep exposure below occupational **Respiratory Protection**

exposure limits or if exposure is unknown, wear a NIOSH certified, European Standard EN 149, AS/NZS 1715:2009, or equivalent respirator when using this product. Selection of and instruction on using all personal protective equipment, including respirators, should be performed by an Industrial Hygienist or other qualified professional.

Organic vapor respirator.

Hand Protection Chemical-resistant protective gloves (EN 374) Suitable materials for longer, direct

contact (recommended: protection index 6, corresponding to > 480 minutes permeation

time as per EN 374): Nitrile gloves. (>= 0.35 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced. Manufacturer's directions for use should be

observed because of great diversity of types.

Skin Protection Rubber apron.

Eye Protection Chemical goggles; also wear a face shield if splashing hazard exists. Eyewash fountains and safety showers must be easily accessible. Other Precautions

Environmental Exposure Controls Do not allow material to contaminate ground water system

SECTION 9: Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Colorless Physical State: Liquid Color:

Odor: Mild Odor Threshold: No information available

Property Values

Remarks/ - Method

pH: No data available

Freezing Point/Range -70 °C

Melting Point/Range No data available **Boiling Point/Range** 171 °C / 340 °F 67 °C / 153 °F PMCC **Flash Point**

Flammability (solid, gas) No data available

upper flammability limit 10.6 lower flammability limit 1.1 **Evaporation rate** 0.06 Vapor Pressure 0.76 mmHg **Vapor Density** 4.1 **Specific Gravity** 0.9

Water Solubility Soluble in water Solubility in other solvents No data available

Partition coefficient: n-octanol/water 0.8

Autoignition Temperature 230 °C / 446 °F **Decomposition Temperature** No data available **Viscosity** No data available **Explosive Properties** No information available **Oxidizing Properties** No information available

9.2. Other information

Molecular Weight 118.2

No data available **VOC Content (%)**

SECTION 10: Stability and Reactivity

10.1. Reactivity

Not expected to be reactive.

10.2. Chemical Stability

Stable

10.3. Possibility of Hazardous Reactions

Will Not Occur

10.4. Conditions to Avoid

None anticipated

10.5. Incompatible Materials

Strong oxidizers. Peroxides. Amphoteric metals such as aluminum, magnesium, lead, tin, or zinc.

10.6. Hazardous Decomposition Products

Carbon monoxide and carbon dioxide.

SECTION 11: Toxicological Information

11.1. Information on Toxicological Effects

Acute Toxicity

Inhalation Harmful if inhaled. May cause respiratory irritation. May cause central nervous system

depression including headache, dizziness, drowsiness, incoordination, slowed reaction

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time, slurred speech, giddiness and unconsciousness.

Eye Contact Causes eye irritation.

Skin Contact May be absorbed through the skin and contribute to the symptoms listed under

ingestion. Causes skin irritation.

Ingestion Harmful if swallowed. May cause abdominal pain, vomiting, nausea, and diarrhea. May

produce nervous system effects such as feeling of weakness, unsteady walk, and

dilation of blood vessels.

Chronic Effects/Carcinogenicity Prolonged or repeated exposure may cause fetal damage and testicular effects.

 LD50 Oral:
 1746 mg/kg (Rat)

 LD50 Dermal:
 2270 mg/kg (Rat)

 LC50 Inhalation:
 2.21 mg/L (Rat) 4hr

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Ethylene glycol monobutyl ether	111-76-2	470 mg/kg (Rat) 1414 mg/kg (Guinea pig) 1746 mg/kg (Rat) 320 mg/kg (Rabbit) 530 mg/kg (Rat) 560 mg/kg (Rat) 3000 mg/kg (Rat) 2400 mg/kg (Rat)	220 mg/kg (Rabbit) 2270 mg/kg (Rat) 200 mg/kg (Guinea pig) >2000 mg/kg (Rabbit) 841 mg/kg (Rabbit) 435 mg/kg (Rabbit) >2000 mg/kg (Guinea pig) >2000 mg/kg (Rat) 100 mg/kg (Rabbit) 207 mg/kg (Guinea pig) 400-500 mg/kg (Rabbit)	450 mg/L (Rat) 4h 2.174 mg/L (Rat) 4h 2.21 mg/L (Rat) 4h 450-486 mg/L (Rat) 4h 925 mg/L (Rat) 4h >633 mg/L (Guinea pig) 1h

Substances	CAS Number	Skin corrosion/irritation	
Ethylene glycol monobutyl ether	111-76-2	Causes moderate skin irritation. (Rabbit)	

Substances	CAS Number	Eye damage/irritation
Ethylene glycol monobutyl ether	111-76-2	Causes moderate eye irritation. (Rabbit)

Substances	CAS Number	Skin Sensitization
Ethylene glycol monobutyl ether	111-76-2	Did not cause sensitization on laboratory animals (guinea pig)

	CAS Number	Respiratory Sensitization
Ethylene glycol monobutyl	111-76-2	No information available
ether		

Substances	CAS	Mutanania Ettaria
Substances	CAS	Mutagenic Effects
	Number	

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Ethylene glycol monobutyl ether	111-76-2	In vivo tests did not show mutagenic effects. In vitro tests did not show mutagenic effects

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Substances	CAS Number	Carcinogenic Effects
Ethylene glycol monobutyl ether	111-76-2	Not regarded as carcinogenic.

	CAS Number	Reproductive toxicity
Ethylene glycol monobutyl ether		Animal testing did not show any effects on fertility. Did not show teratogenic effects in animal experiments.

Substances	CAS Number	STOT - single exposure	
Ethylene glycol monobutyl ether	111-76-2	No data of sufficient quality are available.	

Substances	CAS Number	STOT - repeated exposure	
Ethylene glycol monobutyl ether	111-76-2	No data of sufficient quality are available.	

	CAS Number	Aspiration hazard	
Ethylene glycol monobutyl	111-76-2	No adverse health effects are expected from swallowing.	
ether			

SECTION 12: Ecological Information

12.1. Toxicity Ecotoxicity Effects

Substances	CAS	Toxicity to Algae	Toxicity to Fish	Toxicity to	Toxicity to
	Number			Microorganisms	Invertebrates
Ethylene glycol	111-76-2	EC50 839.56 mg/L	LC50 > 1000 mg/L	TT/EC3 (48h) 463 mg/L	No information available
monobutyl ether		(Skeletonema costatum)	(Scophthalmus	(Uronema parduzci)	
-		EbC50 (72h) 911 mg/L	maximus, juvenile)	TT/EC3 (72h) 73 mg/L	
		EC50 > 500 mg/L	LC50 (96h) 1474 mg/L	(Entosiphon sulcatum)	
		(Scenedesmus	(Oncorhynchus mykiss)	TT/EC3 (16h) 700 mg/L	
		subspicatus)	NOEC (21d) > 100mg/L	(Pseudomonas putida)	
		NOEC (72h) 88 mg/L	(Danio rerio)		
		(biomass)(Pseudokirchn			
		erella subcapitata)			

12.2. Persistence and degradability

Readily biodegradable

Substances	CAS Number	Persistence and Degradability
Ethylene glycol monobutyl ether	111-76-2	Readily biodegradable (75-88% @ 28d)

12.3. Bioaccumulative potential

Does not bioaccumulate

=		
Substances	CAS Number	Log Pow
Ethylene glycol monobutyl ether	111-76-2	0.81

12.4. Mobility in soil

Substances	CAS Number	Mobility
Ethylene glycol monobutyl ether	111-76-2	No information available

12.5. Results of PBT and vPvB assessment

This substance is not considered to be persistent, bioaccumulating nor toxic (PBT). This substance is considered to be persistent, bioaccumulating and toxic (PBT).

Substances	PBT and vPvB assessment
Ethylene glycol monobutyl ether	Not PBT/vPvB

12.6. Other adverse effects

Endocrine Disruptor Information

This product does not contain any known or suspected endocrine disruptors

SECTION 13: Disposal Considerations

13.1. Waste treatment methods

Disposal Method

Disposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

SECTION 14: Transport Information

IMDG/IMO

UN Number: Not restricted **UN Proper Shipping Name:** Not restricted Transport Hazard Class(es): Not applicable **Packing Group:** Not applicable **Environmental Hazards:** Not applicable

RID

Not restricted **UN Number: UN Proper Shipping Name:** Not restricted Transport Hazard Class(es): Not applicable **Packing Group:** Not applicable **Environmental Hazards:** Not applicable

ADR

UN Number: Not restricted **UN Proper Shipping Name:** Not restricted **Transport Hazard Class(es):** Not applicable Packing Group: Not applicable **Environmental Hazards:** Not applicable

IATA/ICAO

UN Number: Not restricted **UN Proper Shipping Name:** Not restricted Not applicable Transport Hazard Class(es): Not applicable **Packing Group: Environmental Hazards:** Not applicable

Not restricted 14.1. **UN Number**:

14.2. UN Proper Shipping Name: Not restricted

14.3. Transport Hazard Class(es): Not applicable

Not applicable 14.4. Packing Group:

Not applicable 14.5. Environmental Hazards:

14.6. Special Precautions for User: None

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable

SECTION 15: Regulatory Information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

International Inventories

This product, and all its components, complies with EINECS **EINECS Inventory**

US TSCA Inventory All components listed on inventory or are exempt. Canadian DSL Inventory All components listed on inventory or are exempt.

Legend

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

Germany, Water Endangering

Classes (WGK)

WGK 1: Low hazard to waters.

15.2. Chemical Safety Assessment

Yes

SECTION 16: Other Information

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Full text of H-Statements referred to under sections 2 and 3

H302 - Harmful if swallowed

H312 - Harmful in contact with skin

H315 - Causes skin irritation

H319 - Causes serious eye irritation

H332 - Harmful if inhaled

Key or legend to abbreviations and acronyms

bw - body weight

CAS - Chemical Abstracts Service

CLP - REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL on Classification,

Labelling and Packaging of substances and mixtures

EC - European Commission

EC10 - Effective Concentration 10%

EC50 - Effective Concentration 50%

EEC - European Economic Community

ErC50 – Effective Concentration growth rate 50%

IBC Code - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk

LC50 - Lethal Concentration 50%

LD50 - Lethal Dose 50%

LL0 - Lethal Loading 0%

LL50 - Lethal Loading 50%

MARPOL - International Convention for the Prevention of Pollution from Ships

mg/kg-milligram/kilogram

mg/L - milligram/liter

NIOSH - National Institute for Occupational Safety and Health

NOEC – No Observed Effect Concentration

NTP - National Toxicology Program

OEL - Occupational Exposure Limit

PBT – Persistent Bioaccumulative and Toxic

PC – Chemical Product category

PEL – Permissible Exposure Limit

ppm - parts per million

PROC - Process category

REACH - REGULATION (EC) No 1907/2006 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL concerning the

Registration, Evaluation, Authorisation and Restriction of Chemicals

STEL - Short Term Exposure Limit

SU - Sector of Use category

Key literature references and sources for data

www.ChemADVISOR.com/

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Revision Note

SDS sections updated: 1

This safety data sheet complies with the requirements of Regulation (EC) No. 453/2010

Disclaimer Statement

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End of Safety Data Sheet