

1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND THE COMPANY/UNDERTAKING

Identification of the substance/preparation	: Silane
Chemical formula	: SiH ₄
Other means of identification	: Silane, Silicon Tetrahydride, Monosilane, Silicane
Use of the Substance/Mixture	: General Industrial
Restrictions on Use	: No data available.
Manufacturer/Importer/Distributor	: Versum Materials Singapore Pte. Ltd. 2 International Business Park #03-24, The Strategy Singapore 609930 Toll Free No: 800 448 1755
Email Address – Technical Information	: prodinfo@airproducts.com
Telephone	: 800 448 1755
Emergency telephone number (24h)	: 800-101-2201 / +(65)-31581349

2. HAZARDS IDENTIFICATION

GHS classification

Flammable gases - Category 1
Gases under pressure - Compressed gas.

GHS label elements

Hazard pictograms/symbols



Signal Word: Danger

Hazard Statements:

H220:Extremely flammable gas.
H280:Contains gas under pressure; may explode if heated.

Precautionary Statements:

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- Prevention : P210:Keep away from heat, hot surfaces, sparks, open flames, and other ignit sources. No smoking.
- Response : P377 :Leaking gas fire: Do not extinguish, unless leak can be stopped safely
P381 :Eliminate all ignition sources if safe to do so.
- Storage : P403:Store in a well-ventilated place.

Other hazards which do not result in classification

May ignite spontaneously in contact with air.
Releases which have not spontaneously ignited must be considered extremely dangerous, and should not be approached.
Pyrophoric gas.
High pressure gas.
Can cause rapid suffocation.
Extremely flammable.
May form explosive mixtures in air.
Immediate fire and explosion hazard exists when mixed with air at concentrations exceeding the lower flammability limit (LFL).
High concentrations that can cause rapid suffocation are within the flammable range and should not be entered.
Avoid breathing gas.
Self contained breathing apparatus (SCBA) may be required.

Environmental Effects

Not harmful.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance/Mixture : Substance

Components	Chemical formula	CAS Number	Concentration (Volume)
Silane	SiH ₄	7803-62-5	100 %

Concentration is nominal. For the exact product composition, please refer to technical specifications.

4. FIRST AID MEASURES

- General advice : Remove victim to uncontaminated area wearing self contained breathing apparatus. Keep victim warm and rested. Call a doctor. Apply artificial respiration if breathing stopped.
- Eye contact : In case of direct contact with eyes, seek medical advice.
- Skin contact : Adverse effects not expected from this product. IF exposed or concerned: Get medical advice/attention.
- Ingestion : Ingestion is not considered a potential route of exposure.
- Inhalation : In case of shortness of breath, give oxygen. Move to fresh air. If breathing has stopped or is labored, give assisted respirations. Supplemental oxygen may be indicated. If the heart has stopped, trained personnel should begin cardiopulmonary resuscitation immediately. Seek medical advice.

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- Symptoms : Exposure to oxygen deficient atmosphere may cause the following symptoms: Dizziness. Salivation. Nausea. Vomiting. Loss of mobility/consciousness.
- Notes to physician
- Treatment : Be observant for initial signs of pulmonary edema. If exposed or concerned: Get medical attention/advice.

5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Use extinguishing media appropriate for surrounding fire.
- Extinguishing media which must not be used for safety reasons. : Halocarbon type.
Carbon dioxide (CO₂).
- Specific hazards : Upon exposure to intense heat or flame, cylinder will vent rapidly and or rupture violently. Keep containers and surroundings cool with water spray. Extinguish fire only if gas flow can be stopped. If possible, shut off the source of gas and allow the fire to burn itself out. Do not extinguish a leaking gas flame unless absolutely necessary. Spontaneous/explosive re-ignition may occur. Extinguish any other fire. Move away from container and cool with water from a protected position. Keep adjacent cylinders cool by spraying with large amounts of water until fire burns itself out. If flames are accidentally extinguished, explosive re-ignition may occur; therefore, appropriate measures should be taken(e.g. total evacuation to protect persons from cylinder fragments and toxic fumes should a rupture occur).
- Special protective equipment for fire-fighters : In confined space use self-contained breathing apparatus. Standard protective clothing and equipment (Self Contained Breathing Apparatus) for fire fighters. Standard EN 137 - Self-contained open-circuit compressed air breathing apparatus with full face mask. Standard EN 469 - Protective clothing for firefighters. Standard - EN 659: Protective gloves for firefighters.

6. ACCIDENTAL RELEASE MEASURES

- Personal precautions : Evacuate personnel to safe areas. Remove all sources of ignition. Never enter a confined space or other area where the flammable gas concentration is greater the 10% of its lower flammable limit. Ventilate the area.
- Environmental precautions : Do not discharge into any place where its accumulation could be dangerous. Should not be released into the environment. Prevent further leakage or spillage if safe to do so.
- Methods for cleaning up : Ventilate the area. Approach suspected leak areas with caution.
- Additional advice : Increase ventilation to the release area and monitor concentrations. If leak is from cylinder or cylinder valve, call the emergency telephone number. If the leak is in the user's system, close the cylinder valve, safely vent the pressure, and purge with an inert gas before attempting repairs.

7. HANDLING AND STORAGE

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Handling

Evacuate and thoroughly pressure-check all systems for leaks at pressures two to three times the anticipated working pressure, preferably with helium. Any portion of a system that is dead-ended or does not allow free flow purging should be treated with vacuum-purge cycles. Before opening system or disconnecting container, thoroughly purge with an inert gas. Packless diaphragm or bellows-type valves should be used. Handling systems should be purged free of halogens that might exist from degreasing agents, or chlorinated hydrocarbons. The use of packed valves on handling systems containing product should not be permitted. Protect cylinders from physical damage; do not drag, roll, slide or drop. Do not allow storage area temperature to exceed 50°C (122°F). Only experienced and properly instructed persons should handle compressed gases/cryogenic liquids. Before using the product, determine its identity by reading the label. Know and understand the properties and hazards of the product before use. When doubt exists as to the correct handling procedure for a particular gas, contact the supplier. Do not remove or deface labels provided by the supplier for the identification of the cylinder contents. When moving cylinders, even for short distances, use a cart (trolley, hand truck, etc.) designed to transport cylinders. Leave valve protection caps in place until the container has been secured against either a wall or bench or placed in a container stand and is ready for use. Use an adjustable strap wrench to remove over-tight or rusted caps. Before connecting the container, check the complete gas system for suitability, particularly for pressure rating and materials. Before connecting the container for use, ensure that back feed from the system into the container is prevented. Ensure the complete gas system is compatible for pressure rating and materials of construction. Ensure the complete gas system has been checked for leaks before use. Employ suitable pressure regulating devices on all containers when the gas is being emitted to systems with lower pressure rating than that of the container. Never insert an object (e.g. wrench, screwdriver, pry bar, etc.) into valve cap openings. Doing so may damage valve, causing a leak to occur. Open valve slowly. If user experiences any difficulty operating cylinder valve discontinue use and contact supplier. Close container valve after each use and when empty, even if still connected to equipment. Never attempt to repair or modify container valves or safety relief devices. Damaged valves should be reported immediately to the supplier. Close valve after each use and when empty. Replace outlet caps or plugs and container caps as soon as container is disconnected from equipment. Do not subject containers to abnormal mechanical shock. Never attempt to lift a cylinder by its valve protection cap or guard. Do not use containers as rollers or supports or for any other purpose than to contain the gas as supplied. Never strike an arc on a compressed gas cylinder or make a cylinder a part of an electrical circuit. Do not smoke while handling product or cylinders. Never re-compress a gas or a gas mixture without first consulting the supplier. Never attempt to transfer gases from one cylinder/container to another. Always use backflow protective device in piping. Purge air from system before introducing gas. When returning cylinder install valve outlet cap or plug leak tight. Never use direct flame or electrical heating devices to raise the pressure of a container. Containers should not be subjected to temperatures above 50°C (122°F). Ensure equipment is adequately earthed.

Storage

Containers should be stored in a purpose build compound which should be well ventilated, preferably in the open air. Observe all regulations and local requirements regarding storage of containers. Stored containers should be periodically checked for general condition and leakage. Protect containers stored in the open against rusting and extremes of weather. Containers should not be stored in conditions likely to encourage corrosion. Containers should be stored in the vertical position and properly secured to prevent toppling. The container valves should be tightly closed and where appropriate valve outlets should be capped or plugged. Container valve guards or caps should be in place. Keep containers tightly closed in a cool, well-ventilated place. Store containers in location free from fire risk and away from sources of heat and ignition. Full and empty cylinders should be segregated. Do not allow storage temperature to exceed 50°C (122°F). Smoking should be prohibited within storage areas or while handling product or containers. Display "No Smoking or Open Flames" signs in the storage areas. The amounts of flammable or toxic gases in storage should be kept to a minimum. Return empty containers in a timely manner.

Technical measures/Precautions

Containers should be segregated in the storage area according to the various categories (e.g. flammable, toxic, etc.) and in accordance with local regulations. Keep away from combustible material. All electrical equipment in the storage areas should be compatible with flammable materials stored. Containers containing flammable gases should be stored away from other combustible materials. Where necessary containers containing oxygen and

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oxidants should be separated from flammable gases by a fire resistant partition.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering measures

The product dispensing area should be monitored with the use of hydride monitors to detect leaks and releases and a UV/IR monitor to detect fires.

Provide natural or explosion-proof ventilation that is adequate to ensure flammable gas does not reach its lower explosive limit.

Personal protective equipment

- Respiratory protection : High concentrations that can cause rapid suffocation are within the flammable range and should not be entered.
- Hand protection : Wear working gloves when handling gas containers.
Standard EN 388 - Protective gloves against mechanical risk.
- Eye protection : Safety glasses recommended when handling cylinders.
Standard EN 166 - Personal eye-protection.
- Skin and body protection : Use fire-resistant gloves and clothing in emergency situations.
Consider the use of flame resistant anti-static safety clothing.
Standard EN ISO 14116 - Limited flame spread materials.
Standard EN ISO 1149-5 - Protective clothing: Electrostatic properties.
Safety shoes are recommended when handling cylinders.
Standard EN ISO 20345 - Personal protective equipment - Safety footwear.
- Special instructions for protection and hygiene : Ensure adequate ventilation, especially in confined areas.

Exposure limit(s)

Silane	Time Weighted Average (TWA): EH40 WEL	0.5 ppm	0.67 mg/m ³
Silane	Short Term Exposure Limit (STEL): EH40 WEL	1 ppm	1.3 mg/m ³

9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance : Compressed gas. Colorless gas
- Odor : Extremely disagreeable.
- Odor threshold : No data available.
- pH : Not applicable.
- Melting point/range : -303 °F (-186 °C)
- Boiling point/range : -168 °F (-111 °C)
- Flash point : Not applicable.
- Evaporation rate : Not applicable.

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Flammability (solid, gas)	: Refer to product classification in Section 2
Upper/lower explosion/flammability limit	: 96.0 %(V) / 1.4 %(V)
Vapor pressure	: Not applicable.
Water solubility	: No data available.
Relative vapor density	: 1.1 (air = 1)
Relative density	: 0.55 (water = 1)
Partition coefficient (n-octanol/water)	: Not applicable.
Auto-ignition temperature	: -50 °C
Decomposition temperature	: No data available.
Viscosity	: Not applicable.
Molecular Weight	: 32 g/mol
Specific Volume	: 11.98 ft ³ /lb (0.7479 m ³ /kg) at 70 °F (21 °C)

10. STABILITY AND REACTIVITY

Chemical Stability	: Stable under normal conditions.
Conditions to avoid	: Heat, flames and sparks. May form explosive mixtures with air and oxidizing agents.
Reactivity/Incompatible Materials	: Oxygen. Oxidizing agents.
Hazardous decomposition products	: Silica dust (inert - but may irritate respiratory tract and eyes) Under normal conditions of storage and use, hazardous decomposition products should not be produced.

11. TOXICOLOGICAL INFORMATION

Likely routes of exposure

Effects on Eye	: In case of direct contact with eyes, seek medical advice.
Effects on Skin	: Adverse effects not expected from this product.
Inhalation Effects	: In high concentrations may cause asphyxiation. Symptoms may include loss of mobility/consciousness. Victim may not be aware of asphyxiation.

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Asphyxiation may bring about unconsciousness without warning and so rapidly that victim may be unable to protect themselves.

Ingestion Effects : Ingestion is not considered a potential route of exposure.

Symptoms : Exposure to oxygen deficient atmosphere may cause the following symptoms: Dizziness. Salivation. Nausea. Vomiting. Loss of mobility/consciousness.

Acute toxicity

Acute Oral Toxicity : No data is available on the product itself.

Inhalation : LC50 (1 h) : 19200 ppm Species : Rat.

Acute Dermal Toxicity : No data is available on the product itself.

Serious eye damage/eye irritation : No data available.

Sensitization. : No data available.

Chronic toxicity or effects from long term exposures

Carcinogenicity : No data available.

Reproductive toxicity : No data is available on the product itself.

Germ cell mutagenicity : This product or a component was mutagenic in a bacterial assay.

Specific target organ systemic toxicity (single exposure) : No data available.

Specific target organ systemic toxicity (repeated exposure) : Studies in mice showed that exposure to 10,000 ppm of Silane for 1 hour or exposure to 2500 ppm of Silane for 4 hours resulted in adverse kidney effects. Mice exposed to 1000 ppm, 6 hours/day, 5 days/week for 2 to 4 weeks only exhibited mild respiratory tract irritation.

Aspiration hazard : No data available.

12. ECOLOGICAL INFORMATION

Ecotoxicity effects

Aquatic toxicity : No data is available on the product itself.

Toxicity to other organisms : No data available.

Persistence and degradability

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Biodegradability : No data is available on the product itself.
Mobility : Because of its high volatility, the product is unlikely to cause ground pollution.
Bioaccumulation : Refer to Section 9 "Partition Coefficient (n-octanol/water)".

Further information

This product has no known eco-toxicological effects.

13. DISPOSAL CONSIDERATIONS

Waste from residues / unused products : Contact supplier if guidance is required. Return unused product in original cylinder to supplier. Do not discharge into areas where there is a risk of forming an explosive mixture with air. Waste gas should be flared through a suitable burner with flash back arrestor. Refer to the EIGA code of practice Doc. 30 "Disposal of Gases", downloadable at <http://www.eiga.org> for more guidance on suitable disposal methods. List of hazardous waste codes: 16 05 04: Gases in pressure containers (including halons) containing dangerous substances.

Contaminated packaging : Return cylinder to supplier.

14. TRANSPORT INFORMATION

ADR

UN/ID No. : UN2203
Proper shipping name : SILANE
Class or Division : 2
Tunnel Code : (B/D)
Label(s) : 2.1
ADR/RID Hazard ID no. : 23
Marine Pollutant : No

IATA

Transport Forbidden

IMDG

UN/ID No. : UN2203
Proper shipping name : SILANE
Class or Division : 2.1
Label(s) : 2.1
Marine Pollutant : No
Segregation Group: : None

RID

UN/ID No. : UN2203
Proper shipping name : SILANE
Class or Division : 2
Label(s) : 2.1
Marine Pollutant : No

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Further Information

Avoid transport on vehicles where the load space is not separated from the driver's compartment. Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the event of an accident or an emergency. The transportation information is not intended to convey all specific regulatory data relating to this material. For complete transportation information, contact customer service.

15. REGULATORY INFORMATION

Workplace Safety and Health Act & Workplace Safety and Health (General Provisions) Regulations

Workplace Health and Safety Act , SS586 Labeling.

Flammable Materials Regulation Licensable Chemicals (Singapore Civil Defense Force).

Country	Regulatory list	Notification
USA	TSCA	Included on Inventory.
EU	EINECS	Included on Inventory.
Canada	DSL	Included on Inventory.
Australia	AICS	Included on Inventory.
Japan	ENCS	Included on Inventory.
South Korea	ECL	Included on Inventory.
China	SEPA	Included on Inventory.
Philippines	PICCS	Included on Inventory.

16. OTHER INFORMATION

Ensure all national/local regulations are observed.

Prepared by : Versum Materials, Product Regulatory Department

For additional information, please visit our Versum Materials' Product Stewardship web site.
<http://www.versummaterials.com/productstewardship/>