

Safety Data Sheet

Version 1.10

Revision Date 08/01/2016

SDS Number 300000000118

Print Date 12/16/2017

1. PRODUCT AND COMPANY IDENTIFICATION

Product name : Propylene

Chemical formula : C₃H₆

Synonyms : Propylene, Propene, APACHI® Gas, Methyl Ethylene

Product Use Description : General Industrial

Manufacturer/Importer/Distributor : Air Products and Chemicals, Inc
7201 Hamilton Blvd.
Allentown, PA 18195-1501
GST No. 123600835 RT0001
QST No. 102753981 TQ0001

Telephone : 1-610-481-4911 Corporate
1-800-345-3148 Chemicals Cust Serv
1-800-752-1597 Gases/Electronics Cust Serv

Emergency telephone number (24h) : 800-523-9374 USA
+1 610 481 7711 International

2. HAZARDS IDENTIFICATION

GHS classification

Flammable gases - Category 1
Gases under pressure - Liquefied gas.
Simple Asphyxiant

GHS label elements

Hazard pictograms/symbols



Signal Word: Danger

Hazard Statements:

Safety Data Sheet

Version 1.10

Revision Date 08/01/2016

SDS Number 300000000118

Print Date 12/16/2017

H220:Extremely flammable gas.
H280:Contains gas under pressure; may explode if heated.
May displace oxygen and cause rapid suffocation.
May form explosive mixtures in air.
May cause frostbite.

Precautionary Statements:

Prevention : P210:Keep away from heat, hot surfaces, sparks, open flames, and other ignition sources. No smoking.

Response : P377 :Leaking gas fire: Do not extinguish, unless leak can be stopped safely.
P381 :Eliminate all ignition sources if safe to do so.

Storage : P403:Store in a well-ventilated place.

Hazards not otherwise classified

Can cause rapid suffocation.
Extremely flammable liquefied gas.
May form explosive mixtures in air.
Vapors may spread long distances and ignite.
Immediate fire and explosion hazard exists when mixed with air at concentrations exceeding the lower flammability limit (LFL).
High concentrations that can cause rapid suffocation are within the flammable range and should not be entered.
Avoid breathing gas.
Direct contact with liquid can cause frostbite.
Self contained breathing apparatus (SCBA) may be required.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS Number	Concentration (Volume)
Propylene	115-07-1	100 %

4. FIRST AID MEASURES

General advice : Remove victim to uncontaminated area wearing self contained breathing apparatus. Keep victim warm and rested. Call a doctor. Apply artificial respiration if breathing stopped.

Eye contact : In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Keep eye wide open while rinsing. Seek medical advice.

Skin contact : Wash frost-bitten areas with plenty of water. Do not remove clothing. Cover wound with sterile dressing.

Safety Data Sheet

Version 1.10

Revision Date 08/01/2016

SDS Number 300000000118

Print Date 12/16/2017

Ingestion	: Ingestion is not considered a potential route of exposure.
Inhalation	: Move to fresh air. If breathing has stopped or is labored, give assisted respirations. Supplemental oxygen may be indicated. If the heart has stopped, trained personnel should begin cardiopulmonary resuscitation immediately. In case of shortness of breath, give oxygen.
Most important symptoms/effects - acute and delayed	: Exposure to oxygen deficient atmospheres may cause the following symptoms: Dizziness. Salivation. Nausea. Vomiting. Loss of mobility/consciousness.
Immediate Medical Attention and Special Treatment	
Treatment	: If exposed or concerned: Get medical attention/advice.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	: All known extinguishing media can be used.
Specific hazards	: Gas is heavier than air and may collect in low areas or travel along the ground where there may be an ignition source present. If flames are accidentally extinguished, explosive re-ignition may occur; therefore, appropriate measures should be taken(e.g. total evacuation to protect persons from cylinder fragments and toxic fumes should a rupture occur). Upon exposure to intense heat or flame, cylinder will vent rapidly and or rupture violently. Combustion by-products may be toxic. Keep containers and surroundings cool with water spray. If possible, shut-off source of gas and allow the fire to burn itself out. Extinguish fire only if gas flow can be stopped. Do not extinguish a leaking gas flame unless absolutely necessary. Spontaneous/explosive re-ignition may occur. Extinguish any other fire. Move away from container and cool with water from a protected position. Keep adjacent cylinders cool by spraying with large amounts of water until fire burns itself out. Most cylinders are designed to vent contents when exposed to elevated temperatures.
Special protective equipment for fire-fighters	: Wear self contained breathing apparatus for fire fighting if necessary.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions, Protective Equipment, and Emergency Procedures	: Evacuate personnel to safe areas. Remove all sources of ignition. Never enter a confined space or other area where the flammable gas concentration is greater than 10% of its lower flammable limit. Ventilate the area.
Environmental precautions	: Should not be released into the environment. Do not discharge into any place where its accumulation could be dangerous. Prevent from entering sewers, basements and workpits, or any place where its accumulation can be dangerous. Prevent further leakage or spillage if safe to do so.
Methods for cleaning up	: Keep area evacuated and free from ignition sources until any spilled liquid has evaporated. (Ground free from frost). Ventilate the area. Approach suspected leak areas with caution.

Safety Data Sheet

Version 1.10

Revision Date 08/01/2016

SDS Number 300000000118

Print Date 12/16/2017

Additional advice : If possible, stop flow of product. If leak is from cylinder or cylinder valve, call the emergency telephone number. If the leak is in the user's system, close the cylinder valve, safely vent the pressure, and purge with an inert gas before attempting repairs. Increase ventilation to the release area and monitor concentrations.

7. HANDLING AND STORAGE

Handling

Protect cylinders from physical damage; do not drag, roll, slide or drop. Do not allow storage area temperature to exceed 50°C (122°F). Only experienced and properly instructed persons should handle compressed gases/cryogenic liquids. Before using the product, determine its identity by reading the label. Know and understand the properties and hazards of the product before use. When doubt exists as to the correct handling procedure for a particular gas, contact the supplier. Do not remove or deface labels provided by the supplier for the identification of the cylinder contents. When moving cylinders, even for short distances, use a cart (trolley, hand truck, etc.) designed to transport cylinders. Leave valve protection caps in place until the container has been secured against either a wall or bench or placed in a container stand and is ready for use. Use an adjustable strap wrench to remove over-tight or rusted caps. Before connecting the container, check the complete gas system for suitability, particularly for pressure rating and materials. Before connecting the container for use, ensure that back feed from the system into the container is prevented. Ensure the complete gas system is compatible for pressure rating and materials of construction. Ensure the complete gas system has been checked for leaks before use. Employ suitable pressure regulating devices on all containers when the gas is being emitted to systems with lower pressure rating than that of the container. Never insert an object (e.g. wrench, screwdriver, pry bar, etc.) into valve cap openings. Doing so may damage valve, causing a leak to occur. Open valve slowly. If user experiences any difficulty operating cylinder valve discontinue use and contact supplier. Close container valve after each use and when empty, even if still connected to equipment. Never attempt to repair or modify container valves or safety relief devices. Damaged valves should be reported immediately to the supplier. Close valve after each use and when empty. Replace outlet caps or plugs and container caps as soon as container is disconnected from equipment. Do not subject containers to abnormal mechanical shock. Never attempt to lift a cylinder by its valve protection cap or guard. Do not use containers as rollers or supports or for any other purpose than to contain the gas as supplied. Never strike an arc on a compressed gas cylinder or make a cylinder a part of an electrical circuit. Do not smoke while handling product or cylinders. Never re-compress a gas or a gas mixture without first consulting the supplier. Never attempt to transfer gases from one cylinder/container to another. Always use backflow protective device in piping. Purge air from system before introducing gas. When returning cylinder install valve outlet cap or plug leak tight. Never use direct flame or electrical heating devices to raise the pressure of a container. Containers should not be subjected to temperatures above 50°C (122°F). Never attempt to increase liquid withdrawal rate by pressurizing the container without first checking with the supplier. Never permit liquefied gas to become trapped in parts of the system as this may result in hydraulic rupture. All piped systems and associated equipment must be grounded.

Storage

Open/close valve slowly. Close when not in use. Wear Safety Eye Protection. Check Safety Data Sheet before use. Use a back flow preventative device in the piping. Do not open valve until connected to equipment prepared for use. Never put cylinders into trunks of cars or unventilated areas of passenger vehicles. Containers should be stored in a purpose built compound which should be well ventilated, preferably in the open air. Full containers should be stored so that oldest stock is used first. Observe all regulations and local requirements regarding storage of containers. Stored containers should be periodically checked for general condition and leakage. Protect containers stored in the open against rusting and extremes of weather. Containers should not

Safety Data Sheet

Version 1.10

Revision Date 08/01/2016

SDS Number 300000000118

Print Date 12/16/2017

be stored in conditions likely to encourage corrosion. Containers should be stored in the vertical position and properly secured to prevent toppling. The container valves should be tightly closed and where appropriate valve outlets should be capped or plugged. Container valve guards or caps should be in place. Keep containers tightly closed in a cool, well-ventilated place. Store containers in location free from fire risk and away from sources of heat and ignition. Full and empty cylinders should be segregated. Do not allow storage temperature to exceed 50°C (122°F). Smoking should be prohibited within storage areas or while handling product or containers. Display "No Smoking or Open Flames" signs in the storage areas. The amounts of flammable or toxic gases in storage should be kept to a minimum. Return empty containers in a timely manner. Flammable storage areas should be separated from oxygen and other oxidizers by a minimum distance of 20 ft. (6.1 m.) or by a barrier of non-combustible material at least 5 ft. (1.5 m.) high, having a fire resistance rating of at least 1/2 hour.

Technical measures/Precautions

Containers should be segregated in the storage area according to the various categories (e.g. flammable, toxic, etc.) and in accordance with local regulations. Keep away from combustible material. All electrical equipment in the storage areas should be compatible with flammable materials stored. Containers containing flammable gases should be stored away from other combustible materials. Where necessary containers containing oxygen and oxidants should be separated from flammable gases by a fire resistant partition.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering measures

Provide natural or explosion-proof ventilation that is adequate to ensure flammable gas does not reach its lower explosive limit.

Personal protective equipment

- Respiratory protection : High concentrations that can cause rapid suffocation are within the flammable range and should not be entered.
- Hand protection : Wear working gloves when handling gas containers.
- Eye protection : Safety glasses recommended when handling cylinders.
- Skin and body protection : Safety shoes are recommended when handling cylinders.
Wear as appropriate:
Flame retardant protective clothing.
- Special instructions for protection and hygiene : Ensure adequate ventilation, especially in confined areas.

Exposure limit(s)

Propylene	Time Weighted Average (TWA): ACGIH	500 ppm	-
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9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : Liquefied gas. Colorless gas

Safety Data Sheet

Version 1.10

Revision Date 08/01/2016

SDS Number 300000000118

Print Date 12/16/2017

Odor	: Sweet. Poor warning properties at low concentrations. Stenchant often added.
Odor	: Mixture contains one or more component(s) which have the following odor: Sweet.
Odor threshold	: No data available.
pH	: Not applicable.
Melting point/range	: -301 °F (-185 °C)
Boiling point/range	: -54 °F (-47.7 °C)
Flash point	: -162 °F (-108 °C)
Evaporation rate	: Not applicable.
Flammability (solid, gas)	: Refer to product classification in Section 2
Upper/lower explosion/flammability limit	: 11 %(V) / 2 %(V)
Vapor pressure	: 147.93 psia (10.20 bara) at 68 °F (20 °C)
Water solubility	: 0.384 g/l
Relative vapor density	: 1.5 (air = 1)
Relative density	: 0.6 (water = 1)
Partition coefficient (n-octanol/water)	: Not applicable.
Auto-ignition temperature	: 455 °C
Decomposition temperature	: No data available.
Viscosity	: Not applicable.
Molecular Weight	: 42 g/mol
Density	: 0.112 lb/ft3 (0.0018 g/cm3) at 70 °F (21 °C) Note: (as vapor)
Specific Volume	: 9.06 ft3/lb (0.5656 m3/kg) at 70 °F (21 °C)

10. STABILITY AND REACTIVITY

Chemical Stability : Stable under normal conditions.

Safety Data Sheet

Version 1.10

Revision Date 08/01/2016

SDS Number 300000000118

Print Date 12/16/2017

Conditions to avoid	: Heat, flames and sparks.
Materials to avoid	: Oxygen. Oxidizing agents.
Hazardous decomposition products	: Incomplete combustion may form carbon monoxide. Under normal conditions of storage and use, hazardous decomposition products should not be produced.
Possibility of hazardous Reactions/Reactivity	: May occur at high temperatures or in the presence of a catalyst.

11. TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Likely routes of exposure

Effects on Eye	: Contact with liquid may cause cold burns/frostbite.
Effects on Skin	: Contact with liquid may cause cold burns/frostbite.
Inhalation Effects	: Propylene is a Central Nervous System (CNS) depressant and a mild anesthetic. In high concentrations may cause asphyxiation. Symptoms may include loss of mobility/consciousness. Victim may not be aware of asphyxiation. Asphyxiation may bring about unconsciousness without warning and so rapidly that victim may be unable to protect themselves.
Ingestion Effects	: Ingestion is not considered a potential route of exposure.
Symptoms	: Exposure to oxygen deficient atmospheres may cause the following symptoms: Dizziness. Salivation. Nausea. Vomiting. Loss of mobility/consciousness.

Acute toxicity

Acute Oral Toxicity	: No data is available on the product itself.
Inhalation	: No data is available on the product itself.
Acute Dermal Toxicity	: No data is available on the product itself.
Skin corrosion/irritation	: No data available.
Serious eye damage/eye irritation	: No data available.
Sensitization.	: No data available.

Chronic toxicity or effects from long term exposures

Safety Data Sheet

Version 1.10

Revision Date 08/01/2016

SDS Number 300000000118

Print Date 12/16/2017

Carcinogenicity	: No data available.
Reproductive toxicity	: No data is available on the product itself.
Germ cell mutagenicity	: No data is available on the product itself.
Specific target organ systemic toxicity (single exposure)	: No data available.
Specific target organ systemic toxicity (repeated exposure)	: No data available.
Aspiration hazard	: No data available.

Delayed and Immediate Effects and Chronic Effects from Short and Long Term Exposure

12. ECOLOGICAL INFORMATION

Ecotoxicity effects

Aquatic toxicity	: No data is available on the product itself.
Toxicity to other organisms	: No data available.

Persistence and degradability

Biodegradability	: No data is available on the product itself.
Mobility	: Because of its high volatility, the product is unlikely to cause ground pollution.
Bioaccumulation	: Refer to Section 9 "Partition Coefficient (n-octanol/water)".

Further information

This product has no known eco-toxicological effects.

13. DISPOSAL CONSIDERATIONS

Waste from residues / unused products	: Contact supplier if guidance is required. Return unused product in original cylinder to supplier. Do not discharge into areas where there is a risk of forming an explosive mixture with air. Waste gas should be flared through a suitable burner with flash back arrestor.
Contaminated packaging	: Return cylinder to supplier.

Safety Data Sheet

Version 1.10

Revision Date 08/01/2016

SDS Number 300000000118

Print Date 12/16/2017

14. TRANSPORT INFORMATION

DOT

UN/ID No.	: UN1077
Proper shipping name	: Propylene
Class or Division	: 2.1
Label(s)	: 2.1
Marine Pollutant	: No

IATA

UN/ID No.	: UN1077
Proper shipping name	: Propylene
Class or Division	: 2.1
Label(s)	: 2.1
Marine Pollutant	: No

IMDG

UN/ID No.	: UN1077
Proper shipping name	: PROPYLENE
Class or Division	: 2.1
Label(s)	: 2.1
Marine Pollutant	: No

TDG

UN/ID No.	: UN1077
Proper shipping name	: PROPYLENE
Class or Division	: 2.1
Label(s)	: 2.1
Marine Pollutant	: No

Further Information

Avoid transport on vehicles where the load space is not separated from the driver's compartment. Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the event of an accident or an emergency. The transportation information is not intended to convey all specific regulatory data relating to this material. For complete transportation information, contact customer service.

15. REGULATORY INFORMATION

Toxic Substance Control Act (TSCA) 12(b) Component(s):

None.

Safety Data Sheet

Version 1.10

Revision Date 08/01/2016

SDS Number 300000000118

Print Date 12/16/2017

Country	Regulatory list	Notification
USA	TSCA	Included on Inventory.
EU	EINECS	Included on Inventory.
Canada	DSL	Included on Inventory.
Australia	AICS	Included on Inventory.
Japan	ENCS	Included on Inventory.
South Korea	ECL	Included on Inventory.
China	SEPA	Included on Inventory.
Philippines	PICCS	Included on Inventory.

EPA SARA Title III Section 312 (40 CFR 370) Hazard Classification
Chronic Health Hazard

EPA SARA Title III Section 313 (40 CFR 372) Component(s) above 'de minimus' level
Propylene

US. California Safe Drinking Water & Toxic Enforcement Act (Proposition 65)
This product does not contain any chemicals known to State of California to cause cancer, birth defects or any other harm.

16. OTHER INFORMATION

NFPA Rating

Health : 1
Fire : 4
Instability : 1

Prepared by : Air Products and Chemicals, Inc. Global EH&S Product Safety Department

Telephone : 1-610-481-4911 Corporate
1-800-345-3148 Chemicals Cust Serv
1-800-752-1597 Gases/Electronics Cust Serv

Preparation Date : 12/16/2017

For additional information, please visit our Product Stewardship web site at
<http://www.airproducts.com/productstewardship/>