

SAFETY DATA SHEET

Version 2.0

Revision Date 05.12.2016

SDS Number 300000000071

Print Date 16.12.2017

1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND THE COMPANY/UNDERTAKING

Identification of the substance/preparation	: Hexafluoroethane
Chemical formula	: C ₂ F ₆
Other means of identification	: Hexafluoroethane (R116), Halocarbon 116
Use of the Substance/Mixture	: General Industrial
Restrictions on Use	: No data available.
Manufacturer/Importer/Distributor	: Versum Materials Singapore Pte. Ltd. 2 International Business Park #03-24, The Strategy Singapore 609930 Toll Free No: 800 448 1755
Email Address – Technical Information	: techinfo@versummaterials.com
Telephone	: 800 448 1755
Emergency telephone number (24h)	: 800-101-2201 / +(65)-31581349

2. HAZARDS IDENTIFICATION

GHS classification

Gases under pressure - Liquefied gas.

GHS label elements

Hazard pictograms/symbols



Signal Word: Warning

Hazard Statements:

H280: Contains gas under pressure; may explode if heated.

Precautionary Statements:

Storage : P403: Store in a well-ventilated place.

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Other hazards which do not result in classification

Use a back flow preventative device in the piping.
Close valve after each use and when empty.
Can cause rapid suffocation.
Compressed liquefied gas.
Avoid breathing gas.
Direct contact with liquid can cause frostbite.
Self contained breathing apparatus (SCBA) may be required.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance/Mixture : Substance

Components	Chemical formula	CAS Number	Concentration (Volume)
Perfluoroethane	C2F6	76-16-4	100 %

Concentration is nominal. For the exact product composition, please refer to technical specifications.

4. FIRST AID MEASURES

General advice : Remove victim to uncontaminated area wearing self contained breathing apparatus. Keep victim warm and rested. Call a doctor. Apply artificial respiration if breathing stopped.

Eye contact : In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Keep eye wide open while rinsing. Seek medical advice.

Skin contact : Wash frost-bitten areas with plenty of water. Do not remove clothing. Cover wound with sterile dressing.

Ingestion : Ingestion is not considered a potential route of exposure.

Inhalation : Move to fresh air. If breathing has stopped or is labored, give assisted respirations. Supplemental oxygen may be indicated. If the heart has stopped, trained personnel should begin cardiopulmonary resuscitation immediately. In case of shortness of breath, give oxygen.

Symptoms : Exposure to oxygen deficient atmosphere may cause the following symptoms: Dizziness. Salivation. Nausea. Vomiting. Loss of mobility/consciousness.

Notes to physician

Treatment : This material may make the heart more susceptible to arrhythmias. Catecholamines such as epinephrine and drugs having similar effect should be reserved for specific indications and used only with extreme caution. If exposed or concerned: Get medical attention/advice.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : All known extinguishing media can be used.

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- Specific hazards : Exposure to high temperatures may yield toxic by- products which may be corrosive in the presence of moisture. Upon exposure to intense heat or flame, cylinder will vent rapidly and or rupture violently. Product is nonflammable and does not support combustion. Move away from container and cool with water from a protected position. If possible, stop flow of product. Keep adjacent cylinders cool by spraying with large amounts of water until the fire burns itself out.
- Special protective equipment for fire-fighters : Wear self contained breathing apparatus for fire fighting if necessary. Standard protective clothing and equipment (Self Contained Breathing Apparatus) for fire fighters. Standard EN 137 - Self-contained open-circuit compressed air breathing apparatus with full face mask. Standard EN 469 - Protective clothing for firefighters. Standard - EN 659: Protective gloves for firefighters.

6. ACCIDENTAL RELEASE MEASURES

- Personal precautions : Evacuate personnel to safe areas. Wear self-contained breathing apparatus when entering area unless atmosphere is proved to be safe. Ventilate the area. Monitor oxygen level.
- Environmental precautions : Should not be released into the environment. Do not discharge into any place where its accumulation could be dangerous. Prevent further leakage or spillage. Prevent from entering sewers, basements and workpits, or any place where its accumulation can be dangerous.
- Methods for cleaning up : Ventilate the area.
- Additional advice : If possible, stop flow of product. Increase ventilation to the release area and monitor oxygen level. If leak is from cylinder or cylinder valve, call the emergency telephone number. If the leak is in the user's system, close the cylinder valve, safely vent the pressure, and purge with an inert gas before attempting repairs.

7. HANDLING AND STORAGE

Handling

Only experienced and properly instructed persons should handle compressed gases/cryogenic liquids. Protect cylinders from physical damage; do not drag, roll, slide or drop. Do not allow storage area temperature to exceed 50°C (122°F). Before using the product, determine its identity by reading the label. Know and understand the properties and hazards of the product before use. When doubt exists as to the correct handling procedure for a particular gas, contact the supplier. Do not remove or deface labels provided by the supplier for the identification of the cylinder contents. When moving cylinders, even for short distances, use a cart (trolley, hand truck, etc.) designed to transport cylinders. Leave valve protection caps in place until the container has been secured against either a wall or bench or placed in a container stand and is ready for use. Use an adjustable strap wrench to remove over-tight or rusted caps. Before connecting the container, check the complete gas system for suitability, particularly for pressure rating and materials. Before connecting the container for use, ensure that back feed from the system into the container is prevented. Ensure the complete gas system is compatible for pressure rating and materials of construction. Ensure the complete gas system has been checked for leaks before use. Employ suitable pressure regulating devices on all containers when the gas is being emitted to systems with lower pressure rating than that of the container. Never insert an object (e.g. wrench, screwdriver, pry bar, etc.) into valve cap openings. Doing so may damage valve, causing a leak to occur. Open valve slowly. If user experiences any difficulty operating cylinder valve discontinue use and contact supplier. Close container valve after each use and when empty, even if still connected to equipment. Never attempt to repair or modify container valves or safety

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relief devices. Damaged valves should be reported immediately to the supplier. Close valve after each use and when empty. Replace outlet caps or plugs and container caps as soon as container is disconnected from equipment. Do not subject containers to abnormal mechanical shock. Never attempt to lift a cylinder by its valve protection cap or guard. Always use backflow protective device in piping. When returning cylinder install valve outlet cap or plug leak tight. Never use direct flame or electrical heating devices to raise the pressure of a container. Containers should not be subjected to temperatures above 50°C (122°F). Never attempt to increase liquid withdrawal rate by pressurizing the container without first checking with the supplier. Never permit liquefied gas to become trapped in parts of the system as this may result in hydraulic rupture.

Storage

Full containers should be stored so that oldest stock is used first. Containers should be stored in the vertical position and properly secured to prevent toppling. The container valves should be tightly closed and where appropriate valve outlets should be capped or plugged. Container valve guards or caps should be in place. Observe all regulations and local requirements regarding storage of containers. Stored containers should be periodically checked for general condition and leakage. Protect containers stored in the open against rusting and extremes of weather. Containers should not be stored in conditions likely to encourage corrosion. Containers should be stored in a purpose build compound which should be well ventilated, preferably in the open air. Keep containers tightly closed in a cool, well-ventilated place. Store containers in location free from fire risk and away from sources of heat and ignition. Full and empty cylinders should be segregated. Do not allow storage temperature to exceed 50°C (122°F). Return empty containers in a timely manner.

Technical measures/Precautions

Containers should be segregated in the storage area according to the various categories (e.g. flammable, toxic, etc.) and in accordance with local regulations. Keep away from combustible material.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering measures

Provide natural or mechanical ventilation to prevent oxygen deficient atmospheres below 19.5% oxygen.

Personal protective equipment

- | | |
|---|---|
| Respiratory protection | : Self contained breathing apparatus (SCBA) or positive pressure airline with mask are to be used in oxygen-deficient atmosphere.
Air purifying respirators will not provide protection. Users of breathing apparatus must be trained. |
| Hand protection | : Wear working gloves when handling gas containers.
Standard EN 388 - Protective gloves against mechanical risk. |
| Eye protection | : Safety glasses recommended when handling cylinders.
Standard EN 166 - Personal eye-protection. |
| Skin and body protection | : Safety shoes are recommended when handling cylinders.
Standard EN ISO 20345 - Personal protective equipment - Safety footwear. |
| Special instructions for protection and hygiene | : Ensure adequate ventilation, especially in confined areas. |

9. PHYSICAL AND CHEMICAL PROPERTIES

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Appearance	: Compressed liquefied gas. Colorless gas
Odor	: Mixture contains one or more component(s) which have the following odor: No odor warning properties.
Odor threshold	: No data available.
pH	: Not applicable.
Melting point/range	: -149 °F (-100.7 °C)
Boiling point/range	: -109 °F (-78.2 °C)
Flash point	: Not applicable.
Evaporation rate	: Not applicable.
Flammability (solid, gas)	: Refer to product classification in Section 2
Upper/lower explosion/flammability limit	: No data available.
Vapor pressure	: 435.10 psia (30.00 bara) at 68 °F (20 °C)
Water solubility	: No data available.
Relative vapor density	: 4.765 (air = 1)
Relative density	: 1.23 (water = 1)
Partition coefficient (n-octanol/water)	: Not applicable.
Auto-ignition temperature	: No data available.
Decomposition temperature	: No data available.
Viscosity	: Not applicable.
Molecular Weight	: 138.01 g/mol
Density	: 0.362 lb/ft ³ (0.0058 g/cm ³) at 70 °F (21 °C) Note: (as vapor)
Specific Volume	: 2.77 ft ³ /lb (0.1729 m ³ /kg) at 70 °F (21 °C)

10. STABILITY AND REACTIVITY

Chemical Stability	: Stable under normal conditions.
Conditions to avoid	: Alkali and alkaline earth metals - powdered aluminum, zinc, etc.
Possibility of hazardous	: Thermal decomposition yields toxic products that can be corrosive in the

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reactions

presence of moisture.

11. TOXICOLOGICAL INFORMATION

Likely routes of exposure

- | | | |
|--------------------|---|---|
| Effects on Eye | : | Contact with liquid may cause cold burns/frostbite. |
| Effects on Skin | : | Contact with liquid may cause cold burns/frostbite. |
| Inhalation Effects | : | Inhalation of high concentrations may also cause mild central nervous system depression and heartbeat irregularities. In high concentrations may cause asphyxiation. Symptoms may include loss of mobility/consciousness. Victim may not be aware of asphyxiation. Asphyxiation may bring about unconsciousness without warning and so rapidly that victim may be unable to protect themselves. |
| Ingestion Effects | : | Ingestion is not considered a potential route of exposure. |
| Symptoms | : | Exposure to oxygen deficient atmosphere may cause the following symptoms: Dizziness. Salivation. Nausea. Vomiting. Loss of mobility/consciousness. |

Acute toxicity

- | | | |
|-----------------------------------|--------------|---|
| Acute Oral Toxicity | : | No data is available on the product itself. |
| Inhalation | : | No data is available on the product itself. |
| Inhalation - Components | | |
| Hexafluoroethane (R116) | LC50 (4 h) : | > 500000 ppm |
| Hexafluoroethane (R116) | NOAEC : | 200000 ppm |
| | Species : | Rat. |
| | Species : | Dog. |
| Acute Dermal Toxicity | : | No data is available on the product itself. |
| Serious eye damage/eye irritation | : | No data available. |
| Sensitization. | : | No data available. |

Chronic toxicity or effects from long term exposures

- | | | |
|---|---|--|
| Carcinogenicity | : | No data available. |
| Reproductive toxicity | : | No data is available on the product itself. |
| Germ cell mutagenicity | : | This material was not mutagenic in a bacterial assay. |
| Specific target organ systemic toxicity (single exposure) | : | No data available. |
| Specific target organ systemic | : | Rats exposed to 20.7% Hexafluoroethane, 23 hours per day for 37 weeks, |

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toxicity (repeated exposure)

exhibited no adverse clinical signs. Growth was slightly depressed. Hematology, serum chemistry and pathology evaluations revealed no compound-related changes. Rats that were exposed to 0.3% Hexafluoroethane for 30 minutes and observed for 14 days exhibited an increase in daily urine volume and increased creatinine. Fluoride ion excretion was also increased four days after exposure. Histopathology revealed reversible kidney changes. Dogs that were exposed to 60% Hexafluoroethane did not exhibit cardiac sensitization. Dogs that were exposed to 20% Hexafluoroethane for five minutes and then challenged with epinephrine did not exhibit cardiac sensitization. Anesthetized guinea pigs, cats and dogs exposed to 20% Hexafluoroethane exhibited a slightly increased likelihood of a cardiac sensitization response to infused epinephrine. Rats and guinea pigs exposed to 12.1% Hexafluoroethane, 23 hours per day for ten days, exhibited no adverse clinical signs. Growth was slightly depressed. Necropsy revealed slight lung and liver changes.

Aspiration hazard : No data available.

12. ECOLOGICAL INFORMATION

Ecotoxicity effects

Aquatic toxicity : No data is available on the product itself.

Toxicity to fish - Components
Perfluoroethane

LC50 (96 h) : 82.3 mg/l

Species : Fathead
minnow (Pimephales
promelas).

Toxicity to daphnia - Components
Perfluoroethane

EC50 (48 h) : 47.4 mg/l

Species : Daphnia
magna.

Toxicity to algae - Components
Perfluoroethane

EC50 (96 h) : 37.5 mg/l

Species : Algae.

Toxicity to other organisms : No data available.

Persistence and degradability

Biodegradability : No data is available on the product itself.

Mobility : No data available.

Bioaccumulation : Refer to Section 9 "Partition Coefficient (n-octanol/water)".

Further information

Not covered by the 'Montreal Protocol'. Contains fluorinated greenhouse gases covered by Kyoto Protocol. For quantities see concentrations or cylinder contents.

13. DISPOSAL CONSIDERATIONS

Waste from residues / unused : Contact supplier if guidance is required. Refer to the EIGA code of practice Doc.

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products 30 "Disposal of Gases", downloadable at <http://www.eiga.org> for more guidance on suitable disposal methods. List of hazardous waste codes: 14 06 01: Chlorofluorocarbons, HCFC, HFC.

Contaminated packaging : Return cylinder to supplier.

14. TRANSPORT INFORMATION

ADR

UN/ID No. : UN2193
Proper shipping name : HEXAFLUOROETHANE
Class or Division : 2
Tunnel Code : (C/E)
Label(s) : 2.2
ADR/RID Hazard ID no. : 20
Marine Pollutant : No

IATA

UN/ID No. : UN2193
Proper shipping name : Hexafluoroethane
Class or Division : 2.2
Label(s) : 2.2
Marine Pollutant : No

IMDG

UN/ID No. : UN2193
Proper shipping name : HEXAFLUOROETHANE
Class or Division : 2.2
Label(s) : 2.2
Marine Pollutant : No
Segregation Group: : None

RID

UN/ID No. : UN2193
Proper shipping name : HEXAFLUOROETHANE
Class or Division : 2
Label(s) : 2.2
Marine Pollutant : No

Further Information

Avoid transport on vehicles where the load space is not separated from the driver's compartment. Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the event of an accident or an emergency. The transportation information is not intended to convey all specific regulatory data relating to this material. For complete transportation information, contact customer service.

15. REGULATORY INFORMATION

Workplace Safety and Health Act & Workplace Safety and Health (General Provisions) Regulations

Workplace Health and Safety Act , SS586 Labeling.

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Country	Regulatory list	Notification
USA	TSCA	Included on Inventory.
EU	EINECS	Included on Inventory.
Canada	DSL	Included on Inventory.
Australia	AICS	Included on Inventory.
Japan	ENCS	Included on Inventory.
South Korea	ECL	Included on Inventory.
China	SEPA	Included on Inventory.
Philippines	PICCS	Included on Inventory.

16. OTHER INFORMATION

Ensure all national/local regulations are observed.

Prepared by : Versum Materials, Product Regulatory Department

For additional information, please visit Versum Materials' Product Stewardship web site.
<http://www.versummaterials.com/productstewardship/>