

Safety Data Sheet

Version 3.0

Revision Date 12/08/2016

SDS Number 300000000154

Print Date 12/16/2017

1. PRODUCT AND COMPANY IDENTIFICATION

Product name : Hexafluoro-1,3-Butadiene

Chemical formula : C₄F₆

Synonyms : Hexafluoro-1,3-Butadiene, Perfluoro-1,3-butadiene

Product Use Description : General Industrial

Manufacturer/Importer/Distributor : Air Products and Chemicals, Inc
7201 Hamilton Blvd.
Allentown, PA 18195-1501
GST No. 123600835 RT0001
QST No. 102753981 TQ0001

Telephone : 1-610-481-4911 Corporate
1-800-345-3148 Chemicals Cust Serv
1-800-752-1597 Gases/Electronics Cust Serv

Emergency telephone number (24h) : 800-523-9374 USA
+1 610 481 7711 International

2. HAZARDS IDENTIFICATION

GHS classification

Flammable gases - Category 1
Gases under pressure - Liquefied gas.
Acute toxicity - Inhalation Category 3

GHS label elements

Hazard pictograms/symbols



Signal Word: Danger

Safety Data Sheet

Version 3.0

Revision Date 12/08/2016

SDS Number 300000000154

Print Date 12/16/2017

Hazard Statements:

H220:Extremely flammable gas.
H280:Contains gas under pressure; may explode if heated.
H331:Toxic if inhaled.

Precautionary Statements:

Prevention : P210:Keep away from heat, hot surfaces, sparks, open flames, and other ignition sources. No smoking.
P261:Avoid breathing dust/fume/gas/mist/vapours/spray.
P271:Use only outdoors or in a well-ventilated area

Response : P304+P340 :IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P311 :Call a POISON CENTER/doctor.
P377 :Leaking gas fire: Do not extinguish, unless leak can be stopped safely.
P381 :Eliminate all ignition sources if safe to do so.

Storage : P403+P233:Store in a well-ventilated place. Keep container tightly closed.
P405:Store locked up.
P410+P403:Protect from sunlight. Store in a well-ventilated place.

Disposal : P501:Disposal of contents/container to be specified in accordance with regulations.

Hazards not otherwise classified

Use a back flow preventative device in the piping.
Do not open valve until connected to equipment prepared for use.
Close valve after each use and when empty.
Read and follow the Safety Data Sheet (SDS) before use.
Extremely flammable liquefied gas.
May form explosive mixtures in air.
Vapors may spread long distances and ignite.
Immediate fire and explosion hazard exists when mixed with air at concentrations exceeding the lower flammability limit (LFL).
Do not breathe gas.
Direct contact with liquid can cause frostbite.
Self contained breathing apparatus (SCBA) may be required.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS Number	Concentration (Volume)
Hexafluoro-1,3-Butadiene	685-63-2	100 %

Concentration is nominal. For the exact product composition, please refer to technical specifications.

Safety Data Sheet

Version 3.0

Revision Date 12/08/2016

SDS Number 300000000154

Print Date 12/16/2017

4. FIRST AID MEASURES

General advice	: Remove victim to uncontaminated area wearing self contained breathing apparatus. Keep victim warm and rested. Call a doctor. Apply artificial respiration if breathing stopped.
Eye contact	: In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Keep eye wide open while rinsing.
Skin contact	: Wash frost-bitten areas with plenty of water. Do not remove clothing. Cover wound with sterile dressing.
Ingestion	: Ingestion is not considered a potential route of exposure.
Inhalation	: Move to fresh air. If breathing has stopped or is labored, give assisted respirations. Supplemental oxygen may be indicated. If the heart has stopped, trained personnel should begin cardiopulmonary resuscitation immediately. In case of shortness of breath, give oxygen. Consult a doctor.
Inhalation	: No data available.
Immediate Medical Attention and Special Treatment	
Treatment	: If exposed or concerned: Get medical attention/advice.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	: All known extinguishing media can be used.
Specific hazards	: Gas is heavier than air and may collect in low areas or travel along the ground where there may be an ignition source present. If flames are accidentally extinguished, explosive re-ignition may occur; therefore, appropriate measures should be taken(e.g. total evacuation to protect persons from cylinder fragments and toxic fumes should a rupture occur). Upon exposure to intense heat or flame, cylinder will vent rapidly and or rupture violently. Combustion by-products may be toxic. Move away from container and cool with water from a protected position. Keep adjacent cylinders cool by spraying with large amounts of water until the fire burns itself out. Do not allow run-off from fire fighting to enter drains or water courses. If possible, shut off the source of gas and allow the fire to burn itself out. Extinguish fire only if gas flow can be stopped. Do not extinguish a leaking gas flame unless absolutely necessary. Spontaneous/explosive re-ignition may occur. Extinguish any other fire.
Special protective equipment for fire-fighters	: Use self-contained breathing apparatus.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions, Protective Equipment, and	: Evacuate personnel to safe areas. Remove all sources of ignition. Use self-contained breathing apparatus or positive pressure air line with mask and
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Safety Data Sheet

Version 3.0

Revision Date 12/08/2016

SDS Number 300000000154

Print Date 12/16/2017

Emergency Procedures	escape pack in areas where concentration is unknown or above the exposure limits. Never enter a confined space or other area where the flammable gas concentration is greater the 10% of its lower flammable limit. Wear self-contained breathing apparatus when entering area unless atmosphere is proved to be safe. Ventilate the area.
Environmental precautions	: Should not be released into the environment. Prevent further leakage or spillage if safe to do so. Prevent from entering sewers, basements and workpits, or any place where its accumulation can be dangerous.
Methods for cleaning up	: Ventilate the area. Approach suspected leak areas with caution. Keep area evacuated and free from ignition sources until any spilled liquid has evaporated. (Ground free from frost).
Additional advice	: If possible, stop flow of product. Increase ventilation to the release area and monitor concentrations. If leak is from cylinder or cylinder valve, call the emergency telephone number. If the leak is in the user's system, close the cylinder valve, safely vent the pressure, and purge with an inert gas before attempting repairs.

7. HANDLING AND STORAGE

Handling

Cylinders should be stored upright with valve protection cap in place and firmly secured to prevent falling or being knocked over. Protect cylinders from physical damage; do not drag, roll, slide or drop. Do not allow storage area temperature to exceed 50°C (122°F). Only experienced and properly instructed persons should handle compressed gases/cryogenic liquids. Before using the product, determine its identity by reading the label. Know and understand the properties and hazards of the product before use. When doubt exists as to the correct handling procedure for a particular gas, contact the supplier. Do not remove or deface labels provided by the supplier for the identification of the cylinder contents. When moving cylinders, even for short distances, use a cart (trolley, hand truck, etc.) designed to transport cylinders. Leave valve protection caps in place until the container has been secured against either a wall or bench or placed in a container stand and is ready for use. Use an adjustable strap wrench to remove over-tight or rusted caps. Before connecting the container, check the complete gas system for suitability, particularly for pressure rating and materials. Before connecting the container for use, ensure that back feed from the system into the container is prevented. Ensure the complete gas system is compatible for pressure rating and materials of construction. Ensure the complete gas system has been checked for leaks before use. Employ suitable pressure regulating devices on all containers when the gas is being emitted to systems with lower pressure rating than that of the container. Never insert an object (e.g. wrench, screwdriver, pry bar, etc.) into valve cap openings. Doing so may damage valve, causing a leak to occur. Open valve slowly. If user experiences any difficulty operating cylinder valve discontinue use and contact supplier. Close container valve after each use and when empty, even if still connected to equipment. Never attempt to repair or modify container valves or safety relief devices. Damaged valves should be reported immediately to the supplier. Close valve after each use and when empty. Replace outlet caps or plugs and container caps as soon as container is disconnected from equipment. Do not subject containers to abnormal mechanical shock. Never attempt to lift a cylinder by its valve protection cap or guard. Do not use containers as rollers or supports or for any other purpose than to contain the gas as supplied. Never strike an arc on a compressed gas cylinder or make a cylinder a part of an electrical circuit. Do not smoke while handling product or cylinders. Never re-compress a gas or a gas mixture without first consulting the supplier. Never attempt to transfer gases from one cylinder/container to another. Always use backflow protective device in piping. Purge air from system before introducing gas. Installation of a cross purge assembly between the cylinder and the regulator is recommended. When returning cylinder install valve outlet cap or plug leak tight. Never use direct

Safety Data Sheet

Version 3.0

Revision Date 12/08/2016

SDS Number 300000000154

Print Date 12/16/2017

flame or electrical heating devices to raise the pressure of a container. Containers should not be subjected to temperatures above 50°C (122°F). Never attempt to increase liquid withdrawal rate by pressurizing the container without first checking with the supplier. Never permit liquefied gas to become trapped in parts of the system as this may result in hydraulic rupture. All piped systems and associated equipment must be grounded.

Storage

Use a back flow preventative device in the piping. Do not open valve until connected to equipment prepared for use. Close valve after each use and when empty. Read and follow the Safety Data Sheet (SDS) before use. Containers should be stored in a purpose built compound which should be well ventilated, preferably in the open air. Full containers should be stored so that oldest stock is used first. Observe all regulations and local requirements regarding storage of containers. Stored containers should be periodically checked for general condition and leakage. Local codes may have special requirements for toxic gas storage. Protect containers stored in the open against rusting and extremes of weather. Containers should not be stored in conditions likely to encourage corrosion. Containers should be stored in the vertical position and properly secured to prevent toppling. The container valves should be tightly closed and where appropriate valve outlets should be capped or plugged. Container valve guards or caps should be in place. Keep containers tightly closed in a cool, well-ventilated place. Store containers in location free from fire risk and away from sources of heat and ignition. Full and empty cylinders should be segregated. Do not allow storage temperature to exceed 50°C (122°F). Smoking should be prohibited within storage areas or while handling product or containers. Display "No Smoking or Open Flames" signs in the storage areas. The amounts of flammable or toxic gases in storage should be kept to a minimum. Return empty containers in a timely manner. Flammable storage areas should be separated from oxygen and other oxidizers by a minimum distance of 20 ft. (6.1 m.) or by a barrier of non-combustible material at least 5 ft. (1.5 m.) high, having a fire resistance rating of at least 1/2 hour.

Technical measures/Precautions

Containers should be segregated in the storage area according to the various categories (e.g. flammable, toxic, etc.) and in accordance with local regulations. Provide sufficient air exchange and/or exhaust in work rooms.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering measures

Handle product only in closed system or provide appropriate exhaust ventilation at machinery.
Provide natural or explosion-proof ventilation adequate to ensure concentrations are kept below exposure limits.

Personal protective equipment

- | | |
|------------------------|---|
| Respiratory protection | : Keep self contained breathing apparatus readily available for emergency use. Use self-contained breathing apparatus or positive pressure air line with mask and escape pack in areas where concentration is unknown or above the exposure limits. Users of breathing apparatus must be trained. |
| Hand protection | : Sturdy work gloves are recommended for handling cylinders. Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. |
| Eye protection | : Safety glasses recommended when handling cylinders. A full faceshield should be worn in addition to safety glasses when connecting, disconnecting or opening cylinders. |

Safety Data Sheet

Version 3.0

Revision Date 12/08/2016

SDS Number 300000000154

Print Date 12/16/2017

Skin and body protection	: Safety shoes are recommended when handling cylinders. Wear as appropriate: Flame retardant protective clothing.
Special instructions for protection and hygiene	: Provide good ventilation and/or local exhaust to prevent accumulation of concentrations above exposure limits. Ensure adequate ventilation, especially in confined areas.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: Liquefied gas. Colorless gas
Odor	: Pungent.
Odor threshold	: No data available.
pH	: Not applicable.
Melting point/range	: -206 °F (-132 °C)
Boiling point/range	: 43 °F (6 °C)
Flash point	: Not applicable.
Evaporation rate	: Not applicable.
Flammability (solid, gas)	: Refer to product classification in Section 2
Upper/lower explosion/flammability limit	: 34 %(V) / 5.5 %(V)
Vapor pressure	: 25.93 psia (1.79 bara) at 68 °F (20 °C)
Water solubility	: Not known, but considered to have low solubility.
Relative vapor density	: 5.6 (air = 1)
Relative density	: 1.4 (water = 1)
Relative density	: 5.5941 (air = 1)
Partition coefficient (n-octanol/water)	: Not applicable.
Auto-ignition temperature	: No data available.
Decomposition temperature	: No data available.

Safety Data Sheet

Version 3.0

Revision Date 12/08/2016

SDS Number 300000000154

Print Date 12/16/2017

Viscosity : Not applicable.

Molecular Weight : 162.03 g/mol

10. STABILITY AND REACTIVITY

Chemical Stability : Stable under normal conditions.

Conditions to avoid : Heat, flames and sparks.

Materials to avoid : Oxidizing agents.
Oxygen.

Hazardous decomposition products : No data available.

Possibility of hazardous Reactions/Reactivity : No data available.

11. TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Likely routes of exposure

Effects on Eye : Contact with liquid may cause cold burns/frostbite.

Effects on Skin : Contact with liquid may cause cold burns/frostbite.

Inhalation Effects : May be fatal if inhaled.

Ingestion Effects : Ingestion is not considered a potential route of exposure.

Symptoms : No data available.

Acute toxicity

Acute Oral Toxicity : No data is available on the product itself.

Inhalation : LC50 (4 h) : 4.42 mg/ILC50 (1 h) : 333 ppm Method : ISO TC58 (Calcul)/ATE

Acute Dermal Toxicity : No data is available on the product itself.

Skin corrosion/irritation : No data available.

Serious eye damage/eye irritation : No data available.

Sensitization. : No data available.

Safety Data Sheet

Version 3.0

Revision Date 12/08/2016

SDS Number 300000000154

Print Date 12/16/2017

Chronic toxicity or effects from long term exposures

- Carcinogenicity : No data available.
- Reproductive toxicity : No data is available on the product itself.
- Germ cell mutagenicity : Not mutagenic in AMES Test.
- Specific target organ systemic toxicity (single exposure) : No data available.
- Specific target organ systemic toxicity (repeated exposure) : No data available.
- Aspiration hazard : No data available.

Delayed and Immediate Effects and Chronic Effects from Short and Long Term Exposure

This product contains no listed carcinogens according to IARC, ACGIH, NTP and/or OSHA in concentrations of 0.1 percent or greater. Asthma.

Related compounds (hexafluoropropylene and hexachloro-1,3-butadiene) cause kidney damage.

12. ECOLOGICAL INFORMATION

Ecotoxicity effects

- Aquatic toxicity : No data is available on the product itself.
- Toxicity to other organisms : No data available.

Persistence and degradability

- Biodegradability : No data is available on the product itself.
- Mobility : Because of its high volatility, the product is unlikely to cause ground pollution.
- Bioaccumulation : Refer to Section 9 "Partition Coefficient (n-octanol/water)".

Further information

This product has no known eco-toxicological effects.

13. DISPOSAL CONSIDERATIONS

- Waste from residues / unused products : In accordance with local and national regulations. Contact supplier if guidance is required. Return unused product in original cylinder to supplier. Must not be

Safety Data Sheet

Version 3.0

Revision Date 12/08/2016

SDS Number 300000000154

Print Date 12/16/2017

discharged to atmosphere.

Contaminated packaging : Return cylinder to supplier.

14. TRANSPORT INFORMATION

DOT

UN/ID No. : UN3160
Proper shipping name : Liquefied gas, toxic, flammable, n.o.s., (Hexafluoro-1,3-Butadiene)
Class or Division : 2.3
Label(s) : 2.3 (2.1)
PIH Zone : C
Marine Pollutant : No

IATA

Transport Forbidden

IMDG

UN/ID No. : UN3160
Proper shipping name : LIQUEFIED GAS, TOXIC, FLAMMABLE, N.O.S., (Hexafluoro-1,3-Butadiene)
Class or Division : 2.3
Label(s) : 2.3 (2.1)
Marine Pollutant : No

TDG

UN/ID No. : UN3160
Proper shipping name : LIQUEFIED GAS, TOXIC, FLAMMABLE, N.O.S., (Hexafluoro-1,3-Butadiene)
Class or Division : 2.3
Label(s) : 2.3 (2.1)
Marine Pollutant : No

Further Information

Avoid transport on vehicles where the load space is not separated from the driver's compartment.
Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the event of an accident or an emergency. The transportation information is not intended to convey all specific regulatory data relating to this material. For complete transportation information, contact customer service.

15. REGULATORY INFORMATION

Toxic Substance Control Act (TSCA) 12(b) Component(s):

None.

Safety Data Sheet

Version 3.0

Revision Date 12/08/2016

SDS Number 300000000154

Print Date 12/16/2017

Country	Regulatory list	Notification
USA	TSCA	Included on Inventory.
EU	EINECS	Included on Inventory.
Canada	DSL	Not on Inventory.
Australia	AICS	Not on Inventory.
Japan	ENCS	Included on Inventory.
South Korea	ECL	Included on Inventory.
China	SEPA	Included on Inventory.
Philippines	PICCS	Not on Inventory.

EPA SARA Title III Section 312 (40 CFR 370) Hazard Classification

Acute Health Hazard Fire Hazard. Sudden Release of Pressure Hazard.

EPA SARA Title III Section 313 (40 CFR 372) Component(s) above 'de minimus' level

None.

US. California Safe Drinking Water & Toxic Enforcement Act (Proposition 65)

This product does not contain any chemicals known to State of California to cause cancer, birth defects or any other harm.

16. OTHER INFORMATION

NFPA Rating

Health : 3
Fire : 4
Instability : 0

Prepared by : Air Products and Chemicals, Inc. Global EH&S Department

Telephone : 1-610-481-4911 Corporate
1-800-345-3148 Chemicals Cust Serv
1-800-752-1597 Gases/Electronics Cust Serv

Preparation Date : 12/16/2017

For additional information, please visit our Product Stewardship web site at
<http://www.airproducts.com/productstewardship/>