

## SAFETY DATA SHEET

according to Regulation (EC) No. 453/2010

### DCA-19007

Revision Date: 23-Sep-2015

Revision Number: 4

#### SECTION 1: Identification of the substance/mixture and of the company/undertaking

##### 1.1. Product Identifier

Product Name DCA-19007  
Internal ID Code HM007999

##### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Crosslinker

##### 1.3. Details of the supplier of the safety data sheet

Halliburton Energy Services  
Halliburton House, Howemoss Place  
Kirkhill Industrial Estate  
Dyce  
Aberdeen, AB21 0GN  
United Kingdom

www.halliburton.com

For further information, please contact

E-Mail address: fdunexchem@halliburton.com

##### 1.4. Emergency telephone number

+44 8 08 189 0979 / 1-760-476-3961

Emergency telephone - §45 - (EC)1272/2008	
Europe	112
Croatia	Centar za kontrolu otrovanja (CKO): (+385 1) 23-48-342 (Poison Control Center (PCC) - Institute for Medical Research and Occupational Health)
Cyprus	+210 7793777
Denmark	Poison Control Hotline (DK): +45 82 12 12 12
France	ORFILA (FR): + 01 45 42 59 59
Germany	Poison Center Berlin (DE): +49 030 30686 790
Italy	Poison Center, Milan (IT): +39 02 6610 1029
Netherlands	National Poisons Information Center (NL): +31 30 274 88 88 (NB: this service is only available to health professionals)
Norway	Poisons Information (NO): + 47 22 591300
Poland	Poison Control and Information Centre, Warsaw (PL): +48 22 619 66 54; +48 22 619 08 97
Romania	+40 21 318 36 06
Spain	Poison Information Service (ES): +34 91 562 04 20
United Kingdom	NHS Direct (UK): +44 0845 46 47

#### SECTION 2: Hazards Identification

##### 2.1. Classification of the substance or mixture

###### REGULATION (EC) No 1272/2008

Skin Corrosion / irritation	Category 1 B - (H314)
Serious Eye Damage / Eye Irritation	Category 1 - (H318)
Specific Target Organ Toxicity - (Single Exposure)	Category 3 - (H335)
Substances/mixtures corrosive to metal.	Category 1 - (H290)

##### 2.2. Label Elements

**Hazard Pictograms****Signal Word****Danger****Hazard Statements**

H290 - May be corrosive to metals

H314 - Causes severe skin burns and eye damage

H335 - May cause respiratory irritation

**Precautionary Statements - EU (§28, 1272/2008)**

P280 - Wear eye protection/face protection

P301 + P330 + P331 - IF SWALLOWED: rinse mouth. Do NOT induce vomiting

P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower

P304 + P340 - IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P310 - Immediately call a POISON CENTER or doctor/physician

**Contains****Substances**

Ferric chloride

**CAS Number**

7705-08-0

**2.3. Other Hazards**

This mixture contains no substance considered to be persistent, bioaccumulating nor toxic (PBT).

This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

**SECTION 3: Composition/information on Ingredients****3.2. Mixtures**

Mixture

Substances	EINECS	CAS Number	PERCENT (w/w)	EU - CLP Substance Classification	REACH No.
Ferric chloride	231-729-4	7705-08-0	30 - 60%	Acute Tox. 4 (H302) Skin Corr. 1B (H314) Eye Corr. 1 (H318) STOT SE 3 (H335) Met. Corr. 1 (H290)	No data available

For the full text of the H-phrases mentioned in this Section, see Section 16

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation**

If inhaled, move victim to fresh air and seek medical attention.

**Eyes**

In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.

**Skin**

In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention. Remove contaminated clothing and launder before reuse.

**Ingestion**

Do NOT induce vomiting. Give nothing by mouth. Obtain immediate medical attention.

**4.2. Most Important symptoms and effects, both acute and delayed**

Causes severe skin burns and eye damage. May be harmful if swallowed. May cause respiratory irritation.

#### 4.3. Indication of any immediate medical attention and special treatment needed

Notes to Physician

Treat symptomatically

### SECTION 5: Firefighting Measures

#### 5.1. Extinguishing media

##### Suitable Extinguishing Media

All standard fire fighting media

##### Extinguishing media which must not be used for safety reasons

None known.

#### 5.2. Special hazards arising from the substance or mixture

##### Special Exposure Hazards

Decomposition in fire may produce harmful gases. Use water spray to cool fire exposed surfaces.

#### 5.3. Advice for firefighters

##### Special Protective Equipment for Fire-Fighters

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

Use appropriate protective equipment. Ensure adequate ventilation. Avoid contact with skin, eyes and clothing. Avoid breathing vapors. Evacuate all persons from the area.

See Section 8 for additional information

#### 6.2. Environmental precautions

Prevent from entering sewers, waterways, or low areas. Consult local authorities.

#### 6.3. Methods and material for containment and cleaning up

Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Neutralize to pH of 6-8. Scoop up and remove.

#### 6.4. Reference to other sections

See Section 8 and 13 for additional information.

### SECTION 7: Handling and Storage

#### 7.1. Precautions for Safe Handling

Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Ensure adequate ventilation. Wash hands after use. Launder contaminated clothing before reuse. Use appropriate protective equipment.

##### Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice.

#### 7.2. Conditions for safe storage, including any incompatibilities

Store away from alkalis. Store away from oxidizers. Store in a cool, dry location. Keep from excessive heat. Product has a shelf life of 24 months.

#### 7.3. Specific End Use(s)

##### Exposure Scenario

No information available

##### Other Guidelines

No information available

### SECTION 8: Exposure Controls/Personal Protection

#### 8.1. Control parameters

##### Exposure Limits

Substances	CAS Number	EU	UK	Netherlands	France
Ferric chloride	7705-08-0	Not applicable	1 mg/m <sup>3</sup>	1 mg/m <sup>3</sup>	Not applicable

Substances	CAS Number	Germany	Spain	Portugal	Finland
Ferric chloride	7705-08-0	Not applicable	TWA: 1 mg/m <sup>3</sup>	TWA: 1 mg/m <sup>3</sup>	TWA: 1 mg/m <sup>3</sup>

Substances	CAS Number	Austria	Ireland	Switzerland	Norway
Ferric chloride	7705-08-0	Not applicable	1 mg/m <sup>3</sup> TWA (as Fe)	Not applicable	TWA: 1 mg/m <sup>3</sup>

					STEL: 3 mg/m <sup>3</sup>
Substances	CAS Number	Italy	Poland	Hungary	Czech Republic
Ferric chloride	7705-08-0	Not applicable	Not applicable	Not applicable	Not applicable
Substances	CAS Number	Denmark	Romania	Croatia	Cyprus
Ferric chloride	7705-08-0	TWA: 1 mg/m <sup>3</sup>	Not applicable	Not applicable	Not applicable

**Derived No Effect Level (DNEL)**  
**Worker**

No information available.

**General Population**

**Predicted No Effect Concentration (PNEC)**

No information available.

## 8.2. Exposure controls

### Engineering Controls

Use in a well ventilated area.

### Personal protective equipment

If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.

#### Respiratory Protection

If engineering controls and work practices cannot keep exposure below occupational exposure limits or if exposure is unknown, wear a NIOSH certified, European Standard EN 149, AS/NZS 1715:2009, or equivalent respirator when using this product. Selection of and instruction on using all personal protective equipment, including respirators, should be performed by an Industrial Hygienist or other qualified professional. Acid gas respirator with a dust/mist filter.

#### Hand Protection

Chemical-resistant protective gloves (EN 374) Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374): Nitrile gloves. (>= 0.4 mm thickness)  
This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced. Manufacturer's directions for use should be observed because of great diversity of types.

#### Skin Protection

Rubber boots Rubber apron.

#### Eye Protection

Chemical goggles; also wear a face shield if splashing hazard exists.

#### Other Precautions

Eyewash fountains and safety showers must be easily accessible.

**Environmental Exposure Controls** Do not allow material to contaminate ground water system

## SECTION 9: Physical and Chemical Properties

### 9.1. Information on basic physical and chemical properties

**Physical State:** Liquid

**Color:** Red brown

**Odor:** Mild acidic

**Odor Threshold:** No information available

#### Property

#### Values

Remarks/ - Method

**pH:**

< 1

**Freezing Point/Range**

No data available

**Melting Point/Range**

No data available

**Boiling Point/Range**

110 °C / 230 °F

**Flash Point**

No data available

**Flammability (solid, gas)**

No data available

upper flammability limit

No data available

lower flammability limit

No data available

**Evaporation rate**

> 1

**Vapor Pressure**

No data available

**Vapor Density**

No data available

**Specific Gravity**

1.43

**Water Solubility**

Soluble in water

**Solubility in other solvents**

No data available

Partition coefficient: n-octanol/water	No data available
Autoignition Temperature	No data available
Decomposition Temperature	No data available
Viscosity	No data available
Explosive Properties	No information available
Oxidizing Properties	No information available

**9.2. Other information**

VOC Content (%)	No data available
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## SECTION 10: Stability and Reactivity

**10.1. Reactivity**

Not expected to be reactive.

**10.2. Chemical Stability**

Stable

**10.3. Possibility of Hazardous Reactions**

Will Not Occur

**10.4. Conditions to Avoid**

None anticipated

**10.5. Incompatible Materials**

Strong alkalis. Contact with metals. Concrete.

**10.6. Hazardous Decomposition Products**

Hydrogen chloride.

## SECTION 11: Toxicological Information

**11.1. Information on Toxicological Effects****Acute Toxicity****Inhalation**

Causes severe respiratory irritation.

**Eye Contact**

Causes eye burns. May cause permanent eye damage. May cause eye tissue discoloration.

**Skin Contact**

Causes burns.

**Ingestion**

Causes burns of the mouth, throat and stomach. May cause abdominal pain, vomiting, nausea, and diarrhea. May cause liver and kidney damage. May be harmful if swallowed. May affect the blood and blood system.

**Chronic Effects/Carcinogenicity**

Prolonged or repeated exposure may cause liver, kidney and blood effects. Prolonged or repeated exposure may cause lung damage.

**Toxicology data for the components**

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Ferric chloride	7705-08-0	316 mg/kg (Rat) 450 mg/kg (Rat) 900 mg/kg (Rat)	No data available	No data available

Substances	CAS Number	Skin corrosion/irritation
Ferric chloride	7705-08-0	May cause skin burns. (Rabbit)

Substances	CAS Number	Eye damage/irritation
Ferric chloride	7705-08-0	Corrosive to eyes (Rabbit)

Substances	CAS Number	Skin Sensitization
Ferric chloride	7705-08-0	Did not cause sensitization on laboratory animals (mouse) (similar substances)

Substances	CAS Number	Respiratory Sensitization
Ferric chloride	7705-08-0	No information available

Substances	CAS Number	Mutagenic Effects
Ferric chloride	7705-08-0	In vitro tests did not show mutagenic effects In vivo tests did not show mutagenic effects.

Substances	CAS Number	Carcinogenic Effects
Ferric chloride	7705-08-0	Did not show carcinogenic or teratogenic effects in animal experiments
Substances	CAS Number	Reproductive toxicity
Ferric chloride	7705-08-0	Not a confirmed teratogen or embryotoxin.
Substances	CAS Number	STOT - single exposure
Ferric chloride	7705-08-0	May cause respiratory irritation.
Substances	CAS Number	STOT - repeated exposure
Ferric chloride	7705-08-0	No significant toxicity observed in animal studies at concentration requiring classification.
Substances	CAS Number	Aspiration hazard
Ferric chloride	7705-08-0	Not applicable

## SECTION 12: Ecological Information

### 12.1. Toxicity Ecotoxicity Effects

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Ferric chloride	7705-08-0	No information available	LC50 20.26 mg/L (Lepomis macrochirus) LC50 75.6 mg/L (Gambusia affinis)	No information available	EC50 27.9 mg/L (Daphnia magna)

### 12.2. Persistence and degradability

Substances	CAS Number	Persistence and Degradability
Ferric chloride	7705-08-0	The methods for determining biodegradability are not applicable to inorganic substances.

### 12.3. Bioaccumulative potential

Does not bioaccumulate

Substances	CAS Number	Log Pow
Ferric chloride	7705-08-0	No information available

### 12.4. Mobility in soil

Substances	CAS Number	Mobility
Ferric chloride	7705-08-0	No information available

### 12.5. Results of PBT and vPvB assessment

This mixture contains no substance considered to be persistent, bioaccumulating nor toxic (PBT). This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

Substances	PBT and vPvB assessment
Ferric chloride	Not applicable

### 12.6. Other adverse effects

#### Endocrine Disruptor Information

This product does not contain any known or suspected endocrine disruptors

## SECTION 13: Disposal Considerations

### 13.1. Waste treatment methods

#### Disposal Method Contaminated Packaging

Disposal should be made in accordance with federal, state, and local regulations.  
Follow all applicable national or local regulations.

## SECTION 14: Transport Information

**IMDG/IMO**

**UN Number:** UN2582  
**UN Proper Shipping Name:** Ferric Chloride Solution  
**Transport Hazard Class(es):** 8  
**Packing Group:** III  
**Environmental Hazards:** Not applicable

**RID**

**UN Number:** UN2582  
**UN Proper Shipping Name:** Ferric Chloride Solution  
**Transport Hazard Class(es):** 8  
**Packing Group:** III  
**Environmental Hazards:** Not applicable

**ADR**

**UN Number:** UN2582  
**UN Proper Shipping Name:** Ferric Chloride Solution  
**Transport Hazard Class(es):** 8  
**Packing Group:** III  
**Environmental Hazards:** Not applicable

**IATA/ICAO**

**UN Number:** UN2582  
**UN Proper Shipping Name:** Ferric Chloride Solution  
**Transport Hazard Class(es):** 8  
**Packing Group:** III  
**Environmental Hazards:** Not applicable

**14.1. UN Number:** UN2582

**14.2. UN Proper Shipping Name:** Ferric Chloride Solution

**14.3. Transport Hazard Class(es):** 8

**14.4. Packing Group:** III

**14.5. Environmental Hazards:** Not applicable

**14.6. Special Precautions for User:** None

**14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code:** Not applicable

## SECTION 15: Regulatory Information

### **15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

**International Inventories**

<b>EINECS Inventory</b>	This product, and all its components, complies with EINECS
<b>US TSCA Inventory</b>	All components listed on inventory or are exempt.
<b>Canadian DSL Inventory</b>	All components listed on inventory or are exempt.

**Legend**

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory

**EINECS/ELINCS** - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

**DSL/NDL** - Canadian Domestic Substances List/Non-Domestic Substances List

**Germany, Water Endangering Classes (WGK)** WGK 1: Low hazard to waters.

**15.2. Chemical Safety Assessment**

No information available

## SECTION 16: Other Information

**Full text of H-Statements referred to under sections 2 and 3**

H290 - May be corrosive to metals  
H302 - Harmful if swallowed  
H314 - Causes severe skin burns and eye damage  
H318 - Causes serious eye damage  
H335 - May cause respiratory irritation

**Key or legend to abbreviations and acronyms**

bw – body weight  
CAS – Chemical Abstracts Service  
CLP – REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL on Classification, Labelling and Packaging of substances and mixtures  
EC – European Commission  
EC10 – Effective Concentration 10%  
EC50 – Effective Concentration 50%  
EEC – European Economic Community  
ErC50 – Effective Concentration growth rate 50%  
IBC Code – International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk  
LC50 – Lethal Concentration 50%  
LD50 – Lethal Dose 50%  
LL0 – Lethal Loading 0%  
LL50 – Lethal Loading 50%  
MARPOL – International Convention for the Prevention of Pollution from Ships  
mg/kg – milligram/kilogram  
mg/L – milligram/liter  
NIOSH – National Institute for Occupational Safety and Health  
NOEC – No Observed Effect Concentration  
NTP – National Toxicology Program  
OEL – Occupational Exposure Limit  
PBT – Persistent Bioaccumulative and Toxic  
PC – Chemical Product category  
PEL – Permissible Exposure Limit  
ppm – parts per million  
PROC – Process category  
REACH – REGULATION (EC) No 1907/2006 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals  
STEL – Short Term Exposure Limit  
SU – Sector of Use category

**Key literature references and sources for data**

[www.ChemADVISOR.com/](http://www.ChemADVISOR.com/)

**Revision Date:** 23-Sep-2015

**Revision Note**

SDS sections updated: 1

**This safety data sheet complies with the requirements of Regulation (EC) No. 453/2010**

**Disclaimer Statement**

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**End of Safety Data Sheet**