

# MATERIAL SAFETY DATA SHEET

**Product Trade Name:** CleanWG

**Revision Date:** 11-Jan-2012

## 1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

**Product Trade Name:** CleanWG  
**Synonyms:** None  
**Chemical Family:** Carbohydrate  
**Application:** Gelling Agent  
**Manufacturer/Supplier:** Halliburton Energy Services, Inc.  
P.O. Box 1431  
Duncan, Oklahoma 73536-0431  
Emergency Telephone: (281) 575-5000  
**Prepared By:** Chemical Compliance  
Telephone: 1-580-251-4335  
e-mail: fdunexchem@halliburton.com

## 2. COMPOSITION/INFORMATION ON INGREDIENTS

| Substances     | CAS Number | PERCENT   | ACGIH TLV-TWA  | OSHA PEL-TWA   |
|----------------|------------|-----------|----------------|----------------|
| Polysaccharide |            | 60 - 100% | Not applicable | Not applicable |

## 3. HAZARDS IDENTIFICATION

**Hazard Overview** May cause eye, skin, and respiratory irritation. Airborne dust may be explosive.

## 4. FIRST AID MEASURES

**Inhalation** If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

**Skin** Wash with soap and water. Get medical attention if irritation persists.

**Eyes** In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.

**Ingestion** Do NOT induce vomiting. Give nothing by mouth. Obtain immediate medical attention.

**Notes to Physician** Not Applicable

## 5. FIRE FIGHTING MEASURES

|                                         |                |
|-----------------------------------------|----------------|
| Flash Point/Range (F):                  | Not Determined |
| Flash Point/Range (C):                  | Not Determined |
| Flash Point Method:                     | Not Determined |
| Autoignition Temperature (F):           | > 698          |
| Autoignition Temperature (C):           | > 370          |
| Flammability Limits in Air - Lower (%): | Not Determined |
| Flammability Limits in Air - Upper (%): | Not Determined |

**Fire Extinguishing Media** Water fog, carbon dioxide, foam, dry chemical.

**Special Exposure Hazards** Organic dust in the presence of an ignition source can be explosive in high concentrations. Good housekeeping practices are required to minimize this potential.

**Special Protective Equipment for Fire-Fighters** Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

**NFPA Ratings:** Health 1, Flammability 1, Reactivity 0

**HMS Ratings:** Health 1, Flammability 1, Physical Hazard 0 , PPE: E

## 6. ACCIDENTAL RELEASE MEASURES

**Personal Precautionary Measures** Avoid creating and breathing dust. Slippery when wet.

**Environmental Precautionary Measures** None known.

**Procedure for Cleaning / Absorption** Scoop up and remove.

## 7. HANDLING AND STORAGE

**Handling Precautions** Wash hands after use. Launder contaminated clothing before reuse. Avoid contact with eyes, skin, or clothing. Avoid creating or inhaling dust. Avoid dust accumulations. Slippery when wet. Ground and bond containers when transferring from one container to another.

**Storage Information** Store in a well ventilated area. Store away from oxidizers. Keep container closed when not in use. Store in a cool, dry location. Keep from heat, sparks, and open flames. Product has a shelf life of 24 months.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

**Engineering Controls** A well ventilated area to control dust levels. Local exhaust ventilation should be used in areas without good cross ventilation.

**Respiratory Protection** If engineering controls and work practices cannot keep exposure below occupational exposure limits or if exposure is unknown, wear a NIOSH certified, European Standard EN 149, or equivalent respirator when using this product. Selection of and instruction on using all personal protective equipment, including respirators, should be performed by an Industrial Hygienist or other qualified professional.

Not normally needed. But if significant exposures are possible then the following respirator is recommended:  
Dust/mist respirator. (95%)

**Hand Protection** Normal work gloves.

|                          |                                                                 |
|--------------------------|-----------------------------------------------------------------|
| <b>Skin Protection</b>   | Normal work coveralls.                                          |
| <b>Eye Protection</b>    | Wear safety glasses or goggles to protect against exposure.     |
| <b>Other Precautions</b> | Eyewash fountains and safety showers must be easily accessible. |

## 9. PHYSICAL AND CHEMICAL PROPERTIES

|                                                   |                    |
|---------------------------------------------------|--------------------|
| <b>Physical State:</b>                            | Powder             |
| <b>Color:</b>                                     | White to off white |
| <b>Odor:</b>                                      | Odorless           |
| <b>pH:</b>                                        | 6.5-8 (1%)         |
| <b>Specific Gravity @ 20 C (Water=1):</b>         | 1.6                |
| <b>Density @ 20 C (lbs./gallon):</b>              | Not Determined     |
| <b>Bulk Density @ 20 C (lbs/ft3):</b>             | 25 - 55            |
| <b>Boiling Point/Range (F):</b>                   | Not Determined     |
| <b>Boiling Point/Range (C):</b>                   | Not Determined     |
| <b>Freezing Point/Range (F):</b>                  | Not Determined     |
| <b>Freezing Point/Range (C):</b>                  | Not Determined     |
| <b>Vapor Pressure @ 20 C (mmHg):</b>              | Not Determined     |
| <b>Vapor Density (Air=1):</b>                     | Not Determined     |
| <b>Percent Volatiles:</b>                         | Not Determined     |
| <b>Evaporation Rate (Butyl Acetate=1):</b>        | Not Determined     |
| <b>Solubility in Water (g/100ml):</b>             | Forms gel          |
| <b>Solubility in Solvents (g/100ml):</b>          | Not Determined     |
| <b>VOCs (lbs./gallon):</b>                        | Not Determined     |
| <b>Viscosity, Dynamic @ 20 C (centipoise):</b>    | Not Determined     |
| <b>Viscosity, Kinematic @ 20 C (centistokes):</b> | Not Determined     |
| <b>Partition Coefficient/n-Octanol/Water:</b>     | Not Determined     |
| <b>Molecular Weight (g/mole):</b>                 | Not Determined     |

## 10. STABILITY AND REACTIVITY

|                                             |                                     |
|---------------------------------------------|-------------------------------------|
| <b>Stability Data:</b>                      | Stable                              |
| <b>Hazardous Polymerization:</b>            | Will Not Occur                      |
| <b>Conditions to Avoid</b>                  | None known.                         |
| <b>Incompatibility (Materials to Avoid)</b> | Strong oxidizers.                   |
| <b>Hazardous Decomposition Products</b>     | Carbon monoxide and carbon dioxide. |
| <b>Additional Guidelines</b>                | Not Applicable                      |

## 11. TOXICOLOGICAL INFORMATION

|                                    |                                                                                               |
|------------------------------------|-----------------------------------------------------------------------------------------------|
| <b>Principle Route of Exposure</b> | Eye or skin contact, inhalation.                                                              |
| <b>Inhalation</b>                  | May cause mild respiratory irritation. In high air concentrations: May impede respiration.    |
| <b>Skin Contact</b>                | May cause an allergic skin reaction. Prolonged or repeated contact may cause skin irritation. |
| <b>Eye Contact</b>                 | May cause mild eye irritation.                                                                |

|                                        |                                                                                                            |
|----------------------------------------|------------------------------------------------------------------------------------------------------------|
| <b>Ingestion</b>                       | May cause allergic reaction.                                                                               |
| <b>Aggravated Medical Conditions</b>   | None known.                                                                                                |
| <b>Chronic Effects/Carcinogenicity</b> | No data available to indicate product or components present at greater than 1% are chronic health hazards. |
| <b>Other Information</b>               | None known.                                                                                                |

#### **Toxicity Tests**

|                                               |                |
|-----------------------------------------------|----------------|
| <b>Oral Toxicity:</b>                         | Not determined |
| <b>Dermal Toxicity:</b>                       | Not determined |
| <b>Inhalation Toxicity:</b>                   | Not determined |
| <b>Primary Irritation Effect:</b>             | Not determined |
| <b>Carcinogenicity</b>                        | Not determined |
| <b>Genotoxicity:</b>                          | Not determined |
| <b>Reproductive / Developmental Toxicity:</b> | Not determined |

### **12. ECOLOGICAL INFORMATION**

|                                  |                       |
|----------------------------------|-----------------------|
| <b>Mobility (Water/Soil/Air)</b> | Not determined        |
| <b>Persistence/Degradability</b> | Readily biodegradable |
| <b>Bio-accumulation</b>          | Not determined        |

#### **Ecotoxicological Information**

|                                    |                |
|------------------------------------|----------------|
| <b>Acute Fish Toxicity:</b>        | Not determined |
| <b>Acute Crustaceans Toxicity:</b> | Not determined |
| <b>Acute Algae Toxicity:</b>       | Not determined |

|                                  |                |
|----------------------------------|----------------|
| <b>Chemical Fate Information</b> | Not determined |
| <b>Other Information</b>         | Not applicable |

### **13. DISPOSAL CONSIDERATIONS**

|                               |                                                                                 |
|-------------------------------|---------------------------------------------------------------------------------|
| <b>Disposal Method</b>        | Bury in a licensed landfill according to federal, state, and local regulations. |
| <b>Contaminated Packaging</b> | Follow all applicable national or local regulations.                            |

### **14. TRANSPORT INFORMATION**

#### **Land Transportation**

**DOT**  
Not restricted

**Canadian TDG**

Not restricted

**ADR**

Not restricted

**Air Transportation**

**ICAO/IATA**

Not restricted

**Sea Transportation**

**IMDG**

Not restricted

**Other Transportation Information**

Labels: None

**15. REGULATORY INFORMATION**

**US Regulations**

|                                                          |                                                                                                                                      |
|----------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------|
| <b>US TSCA Inventory</b>                                 | All components listed on inventory or are exempt.                                                                                    |
| <b>EPA SARA Title III Extremely Hazardous Substances</b> | Not applicable                                                                                                                       |
| <b>EPA SARA (311,312) Hazard Class</b>                   | None                                                                                                                                 |
| <b>EPA SARA (313) Chemicals</b>                          | This product does not contain a toxic chemical for routine annual "Toxic Chemical Release Reporting" under Section 313 (40 CFR 372). |
| <b>EPA CERCLA/Superfund Reportable Spill Quantity</b>    | Not applicable.                                                                                                                      |
| <b>EPA RCRA Hazardous Waste Classification</b>           | If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.                             |
| <b>California Proposition 65</b>                         | All components listed do not apply to the California Proposition 65 Regulation.                                                      |
| <b>MA Right-to-Know Law</b>                              | Does not apply.                                                                                                                      |
| <b>NJ Right-to-Know Law</b>                              | Does not apply.                                                                                                                      |
| <b>PA Right-to-Know Law</b>                              | Does not apply.                                                                                                                      |

**Canadian Regulations**

|                               |                                                   |
|-------------------------------|---------------------------------------------------|
| <b>Canadian DSL Inventory</b> | All components listed on inventory or are exempt. |
| <b>WHMIS Hazard Class</b>     | Un-Controlled                                     |

**16. OTHER INFORMATION**

The following sections have been revised since the last issue of this MSDS  
Not applicable

**Additional Information**

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Material Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

**Disclaimer Statement**

This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of the user.

**\*\*\*END OF MSDS\*\*\***