SAFETY DATA SHEET

CITGO SlideRite® 68 Oil

Section 1. Identification

GHS product identifier : CITGO SlideRite® 68 Oil

Synonyms : Machine tool slideway oil

Code : 637210001

MSDS # : 637210001

Supplier's details : CITGO Petroleum Corporation
P.O. Box 4689
Houston, TX 77210
sdsvend@citgo.com

Emergency telephone number : Technical Contact: (800) 248-4684
Medical Emergency: (832) 486-4700
CHEMTREC Emergency: (800) 424-9300
(United States Only)

Section 2. Hazards identification

OSHA/HCS status : While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this MSDS contains valuable information critical to the safe handling and proper use of the product. This MSDS should be retained and available for employees and other users of this product.

Classification of the substance or mixture : Not classified.

GHS label elements

Signal word : No signal word.

Hazard statements : No known significant effects or critical hazards.

Precautionary statements

General : Avoid contact with eyes, skin and clothing. May be harmful if swallowed. IF IN EYES: Rinse cautiously with water for several minutes. If swallowed, do not induce vomiting. After handling, always wash hands thoroughly with soap and water. If you feel unwell, seek medical attention and show the label when possible. Keep out of reach of children.

Prevention : Not applicable.

Response : Not applicable.

Storage : Store in a dry place and/or in closed container. Store in accordance with all local, regional, national and international regulations.

Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazards not otherwise classified : None known.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Other means of identification : Machine tool slideway oil

CAS number/other identifiers

CAS number : Not applicable.

Any concentration shown as a range is to protect confidentiality or is due to process variation.

Section 3. Composition/information on ingredients

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.

Inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.

Skin contact : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.

Ingestion : Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute

Potential acute health effects

Eye contact : No known significant effects or critical hazards.

Inhalation : No known significant effects or critical hazards.

Skin contact : No known significant effects or critical hazards.

Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : No specific data.

Inhalation : No specific data.

Skin contact : No specific data.

Ingestion : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments : Treat symptomatically and supportively.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Specific hazards arising from the chemical : In a fire or if heated, a pressure increase will occur and the container may burst.

Extinguishing media

Suitable extinguishing media : Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media : None known.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide

Section 5. Fire-fighting measures

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.

For emergency responders : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8).

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Bulk Storage Conditions: Maintain all storage tanks in accordance with applicable regulations. Use necessary controls to monitor tank inventories. Inspect all storage tanks on a periodic basis. Test tanks and associated piping for tightness. Maintain the automatic leak detection devices to assure proper working condition.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

None identified.

Appropriate engineering controls : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, vapor controls, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety glasses equipped with side shields are recommended as minimum protection in industrial settings. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: Splash goggles. Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If inhalation hazards exist, a full-face respirator may be required instead.

Skin protection

Hand protection : Chemical-resistant gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : Use a properly fitted, air-purifying or supplied-air respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

Physical state : Liquid. [Tacky]

Color : Light amber to amber

Odor : Mild petroleum odor

pH : Not available.

Boiling point : Not available.

Flash point : Closed cup: 195°C (383°F) [Pensky-Martens (ASTM D-93).]
Open cup: 220°C (428°F) [Cleveland.]

Evaporation rate : <1 (n-butyl acetate. = 1)

Lower and upper explosive (flammable) limits : Not available.

Vapor pressure : <0.0013 kPa (<0.01 mm Hg) [room temperature]

Vapor density : >1 [Air = 1]

Relative density : 0.87

Density lbs/gal : Estimated 7.3 lbs/gal

Gravity, °API : Estimated 29.5 @ 60 F

Solubility : Insoluble in the following materials: cold water.

Section 9. Physical and chemical properties

Viscosity : Kinematic (40°C (104°F)): 0.68 cm^2/s (68 cSt)

Viscosity SUS : Estimated 340 SUS @104 F

Section 10. Stability and reactivity

Reactivity : Not expected to be Explosive, Self-Reactive, Self-Heating, or an Organic Peroxide under US GHS Definition(s).

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : No specific data.

Incompatible materials : No specific data.

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Conclusion/Summary : **Distillates (petroleum), hydrotreated heavy paraffinic**: Mineral oil mists derived from highly refined oils are reported to have low acute and sub-acute toxicities in animals. Effects from single and short-term repeated exposures to high concentrations of mineral oil mists well above applicable workplace exposure levels include lung inflammatory reaction, lipoid granuloma formation and lipoid pneumonia. In acute and sub-acute studies involving exposures to lower concentrations of mineral oil mists at or near current work place exposure levels produced no significant toxicological effects.

Irritation/Corrosion

Skin : No additional information.

Eyes : No additional information.

Respiratory : No additional information.

Sensitization

Skin : No additional information.

Respiratory : No additional information.

Mutagenicity

Conclusion/Summary : No additional information.

Carcinogenicity

Conclusion/Summary : No additional information.

Reproductive toxicity

Conclusion/Summary : No additional information.

Teratogenicity

Conclusion/Summary : No additional information.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Section 11. Toxicological information

Information on the likely routes of exposure : Routes of entry anticipated: Dermal.

Potential acute health effects

Eye contact	: No known significant effects or critical hazards.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: No known significant effects or critical hazards.
Ingestion	: No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	: No specific data.
Inhalation	: No specific data.
Skin contact	: No specific data.
Ingestion	: No specific data.

Potential chronic health effects

General	: No known significant effects or critical hazards.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Teratogenicity	: No known significant effects or critical hazards.
Developmental effects	: No known significant effects or critical hazards.
Fertility effects	: No known significant effects or critical hazards.

Section 12. Ecological information

Toxicity

Conclusion/Summary : Not available.

Persistence and degradability

Conclusion/Summary : Not available.

Bioaccumulative potential

Not available.

Mobility in soil

Soil/water partition coefficient (K_{OC}) : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid

Section 13. Disposal considerations

dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class(es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.
Additional information	-	-	-

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to Annex II of MARPOL 73/78 *and the IBC Code* : Not available.

Section 15. Regulatory information

U.S. Federal regulations : **United States inventory (TSCA 8b)**: All components are listed or exempted.

This material is classified as an oil under Section 311 of the Clean Water Act (CWA) and the Oil Pollution Act of 1990 (OPA). Discharges or spills which produce a visible sheen on waters of the United States, their adjoining shorelines, or into conduits leading to surface waters must be reported to the EPA's National Response Center at (800) 424-8802.

SARA 302/304

Composition/information on ingredients

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : Not applicable.

Composition/information on ingredients

State regulations

Massachusetts : The following components are listed: Polymer

New York : None of the components are listed.

New Jersey : The following components are listed: Polymer

Pennsylvania : The following components are listed: Polymer

California Prop. 65

WARNING: This product contains less than 0.1% of a chemical known to the State of California to cause cancer.

Section 15. Regulatory information

Ingredient name	%	Cancer	Reproductive	No significant risk level	Maximum acceptable dosage level
ethyl acrylate	<0.001	Yes.	No.	No.	No.

International regulations

International lists : **Australia inventory (AICS)**: All components are listed or exempted.
China inventory (IECSC): All components are listed or exempted.
Japan inventory: All components are listed or exempted.
Korea inventory: All components are listed or exempted.
Malaysia Inventory (EHS Register): Not determined.
New Zealand Inventory of Chemicals (NZIoC): All components are listed or exempted.
Philippines inventory (PICCS): All components are listed or exempted.
Taiwan inventory (CSNN): Not determined.

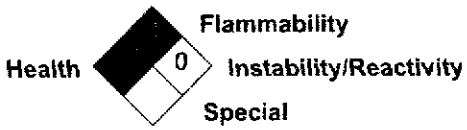
Canada inventory : All components are listed or exempted.

EU Inventory : Not determined.

WHMIS (Canada) : Not controlled under WHMIS (Canada).

Section 16. Other information

National Fire Protection Association (U.S.A.)



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History

Date of issue/Date of revision : 9/18/2014.

Key to abbreviations : ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
UN = United Nations

Notice to reader

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Section 16. Other information

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C I T G O S L I D E R I T E® O I L S

Date 10/06

DESCRIPTION: CITGO SlideRite Oils are designed for use on slideways of machine tools.

QUALITIES: CITGO SlideRite Oils contain special non-corrosive additives which provide the necessary qualities to protect against the occurrence of stick-slip. They impart good metal-wetting, adhesiveness and EP characteristics which effectively eliminate chatter and scoring in the operation of machine tool way. Some slideway lubricants tend to form an emulsion with coolants in machining centers, making it difficult to maintain clean and effective coolants. However, CITGO SlideRite Oils are specially designed to minimize this problem. As a result, these oils are particularly recommended for use in applications where synthetic coolants or soluble oil emulsions are used. CITGO SlideRite Oils are light colored, have a very mild odor, and provide good visibility of slideways.

The ISO VG 32, ISO VG 68 and the ISO VG 220 grades of CITGO SlideRite Oils have been formulated to meet the requirements of the Cincinnati Lamb (formerly Cincinnati Machine) specifications covering machine tool way lubricants.

Grade	Cincinnati Lamb Specification
CITGO SlideRite® 32	P-53*
CITGO SlideRite® 68	P-47
CITGO SlideRite® 220	P-50

CITGO SlideRite 68 meets STLE Standard W-315.
CITGO SlideRite 220 meets STLE Standard W-1000.

***NOTE:** Cincinnati Lamb Specification P-53 is a Combination Hydraulic and Way Oil Specification.

APPLICATIONS: CITGO SlideRite 32 is suitable for use in central systems for lubricating hydraulic pump units and slideways and can be used where a premium grade light viscosity oil is needed.

CITGO SlideRite 68 is suitable for use as a slideway lubricant where a heavy-medium viscosity oil is specified.

CITGO SlideRite 220 is suitable for use as a slideway lubricant where a heavy viscosity oil is specified.

TYPICAL PROPERTIES:

CITGO SLIDERITE® OILS

Grade	**32**	**68**	**220**
Material Code	637203001	637210001	637220001
Gravity, ASTM D 4052, °API	30.3	27.9	24.7
Density, lb/gal at 60°F	7.3	7.4	7.5
Flash Point, ASTM D 92, °F (°C), COC	395 (202)	439 (226)	475 (246)
Viscosity, ASTM D 445, cSt at 40°C	31	67	222
cSt at 100°C	5.5	8.6	16.9
ASTM D 2161, SUS at 100°F	157	347	1183
SUS at 210°F	45	55	88
Viscosity Index, ASTM D 2270	116	98	77
Pour Point, ASTM D 97, °F (°C)	-32 (-36)	-32 (-36)	-11 (-24)
Color, ASTM D 1500	L3.0	L3.0	L4.5
Texture	Tacky	Tacky	Tacky
Stick-Slip Coefficient Ratio, Max.[1]	0.8	0.8	0.8
Gleittechnik Demulsibility Test	Pass	Pass	Pass
ISO VG No.	32	68	220
Cincinnati Lamb Specification	P-53	P-47	P-50
STLE Standard		W-315	W-1000

Note:

(1) Ratio of the coefficients of kinetic friction to static friction.