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SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

Product identifier

Product name: CORROZIP-Cu

Cat. No. 49900058, 49900059

Container size: 1 L, 5 L

Relevant identified uses of the substance or mixture and uses advised against

Application: Cutting fluid.

Details of the supplier of the safety data sheet

Supplier: Struers A/S

Pederstrupvej 84 DK-2750 Ballerup Tel:+45 44 600 800

Responsible for material Responsible for material safety data sheet authoring: DHI

safety data sheet authoring: Any questions to the contents of this material safety data sheet should be sent to:

Lisbeth.Mygind@struers.dk

Emergency telephone number

Emergency telephone: Infotrac:

1-800-535-5053 Struers US: 1-440-871-0071

SECTION 2: HAZARDS IDENTIFICATION

Classification of the substance or mixture

The product is not classified.

Physical and Chemical

Hazards:

The dangerous properties of the product are considered limited.

Human health: The hazardous properties of the product are considered to be limited. May cause

minor irritation on skin contact. May cause minor irritation on eye contact. Contains a substance/a group of substances with possible risk of harm to the

unborn child and with possible risk of impaired fertility.

Environment: The hazardous properties of the product are considered to be limited.

Label elements

Based on information from the manufacturer regarding the chemical composition,

the product is not liable to classification, but the following labeling must be

applied:

NFPA Rating: Health:1 Fire:1 Reactivity:0 Other:-

Safety data sheet available for professional user on request.

Other hazards

PBT/vPvB: Not relevant.

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SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

The product contains: Cutting fluid and additives.

67/548/EEC:

<u>%:</u>	CAS-No.:	EC No.:	REACH Reg. No:	Chemical name:	Hazard classification:	Notes:		
1-10	111-46-6	203-872-2	-	2,2'-Oxydiethanol	Xn;R22			
1-10	95-14-7	202-394-1	-	1,2,3-Benzotriazole	Xn;R20/21/22 Xi;R36 R52- 53			
<8,5	1303-96-4	215-540-4	-	Disodium tetraborate Decahydrate	Repr2;R60-61	1)		
Notes:	1) SVHC (REACH Annex XIV).							
GHS:								
<u>%:</u>	CAS-No.:	EC No.:	REACH Reg. No:	Chemical name:	Hazard classification:	Notes:		

<u>%:</u>	CAS-No.:	EC No.:	REACH Reg. No:	Chemical name:	Hazard classification:	Notes:
1-10	111-46-6	203-872-2	-	2,2'-Oxydiethanol	Acute Tox. 4;H302	
1-10	95-14-7	202-394-1	-	1,2,3-Benzotriazole	Acute Tox. 4;H302 Acute Tox. 4;H312 Acute Tox. 4;H332 Eye Irrit. 2;H319 Aquatic Chronic 3;H412	
<8,5	1303-96-4	215-540-4	-	Disodium tetraborate Decahydrate	Repr. 1B;H360FD	1)

Notes: 1) SVHC (REACH Annex XIV).

References: The full text for all R-phrases and hazard statements are displayed in section 16.

SECTION 4: FIRST AID MEASURES

Description of first aid measures

Inhalation: Move into fresh air and keep at rest. Get medical attention if any discomfort

continues.

Skin contact: Remove contaminated clothes and rinse skin thoroughly with water.

Eye contact: Immediately flush with plenty of water for up to 10 minutes. Remove any contact

lenses and open eyelids widely.

<u>Ingestion:</u> Immediately rinse mouth and drink plenty of water. Keep person under

observation. If person becomes uncomfortable take to hospital along with these

instructions.

Most important symptoms and effects, both acute and delayed

<u>Symptoms/effects:</u> See section 11 for more detailed information on health effects and symptoms.

Indication of any immediate medical attention and special treatment needed

Medical attention/treatments: Not known.

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SECTION 5: FIREFIGHTING MEASURES

Extinguishing media

Extinguishing media: Extinguish with foam, carbon dioxide or dry powder. Do not use water as an

extinguisher.

Special hazards arising from the substance or mixture

<u>Specific hazards:</u> In case of fire, toxic gases may be formed (COx, NOx).

Advice for firefighters

<u>Protective equipment for</u> Selection of respiratory protection for fire fighting: follow the general fire

<u>fire-fighters:</u> precautions indicated in the workplace.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

<u>Personal precautions:</u> Avoid contact with skin and eyes.

Environmental precautions

<u>Environmental</u> Avoid discharge into water courses or onto the ground.

precautions:

Methods and material for containment and cleaning up

Spill Cleanup Methods: Dam and absorb spillage with sand, sawdust or other absorbent.

Reference to other sections

References: For personal protection, see section 8. For waste disposal, see section 13.

SECTION 7: HANDLING AND STORAGE

Precautions for safe handling

<u>Safe handling advice:</u> Avoid inhalation of vapors and contact with skin and eyes. Observe good

chemical hygiene practices.

<u>Technical measures:</u> Work practice should minimize contact.

<u>Technical precautions:</u> Local exhaust is recommended.

Conditions for safe storage, including any incompatibilities

<u>Technical measures for safe</u> No special precautions.

storage:

Storage conditions: Store in tightly closed original container. Protect from freezing and direct sunlight.

Specific end use(s)

Specific use(s): Not relevant.

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SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Occupational exposure limits:

CAS-No.: Chemical name: As: Exposure limits: Type: Notes: References:

- Borate compounds, - 2 mg/m3 TWA A4 ACGIH

inorganic, inhalable

fraction

- 6 mg/m3 STEL A4; 15min

Notes: A4: Not Classifiable as a Human Carcinogen.

Exposure controls

Engineering measures: Provide adequate ventilation. Observe Occupational Exposure Limits and

minimize the risk of inhalation of vapors.

<u>Personal protection:</u> Personal protection equipment should be chosen according to the CEN

standards and in discussion with the supplier of the personal protective

equipment.

Respiratory equipment: In case of inadequate ventilation use suitable respirator.

Hand protection: Risk of contact: Wear protective gloves. Nitrile gloves are recommended, but

be aware that the liquid may penetrate the gloves. Frequent change is advisable. The most suitable glove must be chosen in consultation with the gloves supplier, who can inform about the breakthrough time of the glove

material.

Eye protection: Risk of contact: Wear goggles/face shield.

<u>Skin protection:</u> Wear apron or protective clothing in case of splashes.

Environmental Exposure

Controls:

Not available.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

<u>Appearance:</u> yellow liquid
Odor: Characteristic.

pH: 9,1

Melting point:Not available.Boiling point:Not available.Flash point:Not available.Explosion limits:Not relevant.

Relative density: 1.18

Solubility: Miscible with water.

<u>Viscosity:</u> Kinematic viscosity: < 140 mm²/s

Other information

Other data: None specific.

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SECTION 10: STABILITY AND REACTIVITY

Reactivity

Reactivity: None known.

Chemical stability

<u>Stability:</u> Stable under normal temperature conditions.

Possibility of hazardous reactions

<u>Hazardous Reactions:</u> None known.

Conditions to avoid

Conditions/materials to avoid: None known.

Incompatible materials

<u>Incompatible materials:</u> Strong oxidizing agents.

Hazardous decomposition products

Hazardous decomposition NOx, CO.

products:

SECTION 11: TOXICOLOGICAL INFORMATION

Information on toxicological effects

Inhalation: Not relevant at normal room temperatures. When heated, irritating vapors may be

formed

Skin contact: Prolonged contact may cause redness, irritation and dry skin.

<u>Eye contact:</u> May cause temporary eye irritation.

<u>Ingestion:</u> May irritate and cause malaise.

Specific effects: Contains a substance/a group of substances with possible risk of harm to the

unborn child and with possible risk of impaired fertility.

Carcinogenicity:

National Toxicology Program (NTP): No.

I.A.R.C. Monographs: No.

OSHA: No.

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SECTION 12: ECOLOGICAL INFORMATION

Toxicity

<u>Ecotoxicity:</u> The product is not expected to be hazardous to the environment.

Persistence and degradability

<u>Degradability:</u> The degradability of the product has not been stated.

Bioaccumulative potential

Bioaccumulative potential: No data available on bioaccumulation.

Mobility in soil

Mobility: No data available.

Results of PBT and vPvB assessment

PBT/vPvB: Not relevant.

Other adverse effects

Other adverse effects: None known.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste treatment methods

Dispose of waste and residues in accordance with local authority requirements.

SECTION 14: TRANSPORT INFORMATION

The product is not covered by international regulation on the transport of dangerous goods (IMDG, IATA, DOT).

UN number

UN-No:

UN proper shipping name

Proper Shipping Name: -

Transport hazard class(es)

<u>Class:</u> -

Packing group

<u>PG:</u> -

Environmental hazards

Marine pollutant: -

Environmentally Hazardous

substance:

Special precautions for user

Special precautions: None known.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

<u>Transport in bulk:</u> Not relevant.

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SECTION 15: REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

<u>Special provisions:</u> TSCA: N/A <u>National regulation:</u> Europe/USA:

This Material Safety Data Sheet has been prepared according to the

EU-regulation.

Threshold Limit Values (2013), ACGIH, by the American Conference on

Governmental Industrial Hygienists.

Chemical Safety Assessment

<u>CSA status:</u> Not relevant.

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SECTION 16: OTHER INFORMATION

The user must be instructed in the proper work procedure and be familiar with the contents of these instructions.

The following sections contain revisions or new statements: -

The (*) indicates the changes made with respect to the previous version.

Approved by DHI.

Allan Vorus

Wording of H-statements:

R20/21/22 Harmful by inhalation, in contact with skin and if swallowed.

R22 Harmful if swallowed.
R36 Irritating to eyes.

R52/53 Harmful to aquatic organisms, may cause long-term adverse effects in the

aquatic environment.

R60 May impair fertility.

R61 May cause harm to the unborn child.

H302 Harmful if swallowed.

H312 Harmful in contact with skin.H319 Causes serious eye irritation.

H332 Harmful if inhaled.

H360FD May damage fertility. May damage the unborn child.

H412 Harmful to aquatic life with long lasting effects.

The information on this data sheet represents our current data and is reliable provided that the product is used under the prescribed conditions and in accordance with the application specified on the packaging and/or in the technical guidance literature. Any other use of the product which involves using the product in combination with any other product or any other process is the responsibility of the user.

Made by DHI - Environment and Toxicology, Agern Allé 5, DK-2970 Hørsholm, Denmark. www.dhigroup.com.