

MATERIAL SAFETY DATA SHEET**Product Trade Name:** **CLAYSAFE F****Revision Date:** 04-Jan-2011**1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION**

Product Trade Name: CLAYSAFE F
Synonyms: None
Chemical Family: Organic acid
Application: Solvent

Manufacturer/Supplier Halliburton Energy Services
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Prepared By Chemical Compliance
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2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT	ACGIH TLV-TWA	OSHA PEL-TWA
Acetic anhydride	108-24-7	5 - 10%	5 ppm	5 ppm
Formic acid	64-18-6	10 - 30%	5 ppm	5 ppm
Acetic acid	64-19-7	1 - 5%	10 ppm	10 ppm

3. HAZARDS IDENTIFICATION

Hazard Overview May cause respiratory irritation. May cause eye and skin burns. May be harmful if swallowed. Combustible.

4. FIRST AID MEASURES

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Skin In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention. Remove contaminated clothing and laundry before reuse.

Eyes In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.

Ingestion Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person.

Notes to Physician Not Applicable

5. FIRE FIGHTING MEASURES

Flash Point/Range (F):	Not Determined
Flash Point/Range (C):	Min: > 190
Flash Point Method:	Not Determined
Autoignition Temperature (F):	Min: > 87
Autoignition Temperature (C):	PMCC
Flammability Limits in Air - Lower (%):	1114
Flammability Limits in Air - Upper (%):	601
	Not Determined
	Not Determined

Fire Extinguishing Media Water fog, carbon dioxide, foam, dry chemical.

Special Exposure Hazards Decomposition in fire may produce toxic gases.

Special Protective Equipment for Fire-Fighters Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

NFPA Ratings: Health 2, Flammability 1, Reactivity 1

HMIS Ratings: Health 2, Flammability 1, Reactivity 1

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment.

Environmental Precautionary Measures Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning / Absorption Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Neutralize to pH of 6-8. Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Wash hands after use. Launder contaminated clothing before reuse.

Storage Information Store away from alkalis. Store away from oxidizers. Keep container closed when not in use.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls Use in a well ventilated area. Local exhaust ventilation should be used in areas without good cross ventilation.

Respiratory Protection Organic vapor/acid gas respirator.

Hand Protection Impervious rubber gloves.

Skin Protection Full protective chemical resistant clothing.

Eye Protection Chemical goggles; also wear a face shield if splashing hazard exists.

Other Precautions Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Liquid
Color:	Clear colorless
Odor:	Pungent
pH:	0.3

9. PHYSICAL AND CHEMICAL PROPERTIES

Specific Gravity @ 20 C (Water=1):	1.11
Density @ 20 C (lbs./gallon):	9.25
Bulk Density @ 20 C (lbs/ft3):	Not Determined
Boiling Point/Range (F):	215
Boiling Point/Range (C):	101
Freezing Point/Range (F):	-4
Freezing Point/Range (C):	-20
Vapor Pressure @ 20 C (mmHg):	23
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	100
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Miscible
Solubility in Solvents (g/100ml):	Not Determined
VOCs (lbs./gallon):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistrokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	Not Determined

10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	Keep away from heat, sparks and flame.
Incompatibility (Materials to Avoid)	Strong alkalis. Strong oxidizers.
Hazardous Decomposition Products	Carbon monoxide and carbon dioxide.
Additional Guidelines	Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure	Eye or skin contact, inhalation.
Inhalation	Causes severe respiratory irritation. May cause central nervous system depression including headache, dizziness, drowsiness, incoordination, slowed reaction time, slurred speech, giddiness and unconsciousness.
Skin Contact	Causes severe burns.
Eye Contact	Causes severe eye burns.
Ingestion	Causes burns of the mouth, throat and stomach.
Aggravated Medical Conditions	Skin disorders.
Chronic Effects/Carcinogenicity	Prolonged, excessive exposure may cause erosion of the teeth.
Other Information	None known.
Toxicity Tests	
Oral Toxicity:	Not determined
Dermal Toxicity:	Not determined

Inhalation Toxicity:	Not determined
Primary Irritation Effect:	Not determined
Carcinogenicity	Not determined
Genotoxicity:	Not determined
Reproductive / Developmental Toxicity:	Not determined

12. ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air)	Not determined
Persistence/Degradability	Readily biodegradable
Bio-accumulation	Not determined

Ecotoxicological Information

Acute Fish Toxicity:	Not determined
Acute Crustaceans Toxicity:	Not determined
Acute Algae Toxicity:	Not determined

Chemical Fate Information	Not determined
Other Information	Not applicable

13. DISPOSAL CONSIDERATIONS

Disposal Method	Disposal should be made in accordance with federal, state, and local regulations.
Contaminated Packaging	Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

DOT

UN3265, Corrosive Liquid, Acidic, Organic, N.O.S. (Contains Formic Acid, Acetic Acid), 8, II
NAERG 153

Canadian TDG

Corrosive Liquid, Acidic, Organic, N.O.S. (Contains Formic Acid, Acetic Acid), 8, UN3265, II

ADR

UN3265, Corrosive Liquid, Acidic, Organic, N.O.S. (Contains Formic Acid, Acetic Acid), 8, II

Air Transportation

ICAO/IATA

UN3265, Corrosive Liquid, Acidic, Organic, N.O.S., 8, II
(Contains Formic Acid, Acetic Acid Solution)

Sea Transportation

IMDG

UN3265, Corrosive Liquid, Acidic, Organic, N.O.S. (Contains Formic Acid, Acetic Acid), 8, II
EmS F-A, S-B

Other Shipping Information

Labels: Corrosive

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory	All components listed on inventory or are exempt.
EPA SARA Title III Extremely Hazardous Substances	Not applicable
EPA SARA (311,312) Hazard Class	Acute Health Hazard Chronic Health Hazard Fire Hazard
EPA SARA (313) Chemicals	This product contains toxic chemical(s) listed below which is(are) subject to the reporting requirements of Section 313 of Title III of SARA and 40 CFR Part 372: Formic Acid//64-18-6
EPA CERCLA/Superfund Reportable Spill Quantity	EPA Reportable Spill Quantity is 4700 Gallons based on Acetic acid (CAS: 64-19-7).
EPA RCRA Hazardous Waste Classification	If product becomes a waste, it does meet the criteria of a hazardous waste as defined by the US EPA, because of: Corrosivity D002
California Proposition 65	The California Proposition 65 regulations apply to this product.
MA Right-to-Know Law	One or more components listed.
NJ Right-to-Know Law	One or more components listed.
PA Right-to-Know Law	One or more components listed.

Canadian Regulations

Canadian DSL Inventory	Product contains one or more components not listed on inventory.
WHMIS Hazard Class	E Corrosive Material B3 Combustible Liquids D2B Toxic Materials

16. OTHER INFORMATION

The following sections have been revised since the last issue of this MSDS
Not applicable

Additional Information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Material Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement

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*****END OF MSDS*****