HALLIBURTON

MATERIAL SAFETY DATA SHEET

Product Trade Name: CLAY-SAFE H

Revision Date: 20-Dec-2012

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: CLAY-SAFE H

Synonyms: None
Chemical Family: Acid
Application: Solvent

Manufacturer/Supplier Halliburton Energy Services

P.O. Box 1431

Duncan, Oklahoma 73536-0431

Emergency Telephone: (281) 575-5000

Prepared By Chemical Compliance

Telephone: 1-580-251-4335

e-mail: fdunexchem@halliburton.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT	ACGIH TLV-TWA	OSHA PEL-TWA
Acetic acid	64-19-7	10 - 30%	10 ppm	10 ppm
Hydrochloric acid	7647-01-0	5 - 10%	2 ppm	5 ppm

3. HAZARDS IDENTIFICATION

Hazard Overview May cause eye and skin burns. May cause respiratory irritation. May be harmful if

swallowed.

4. FIRST AID MEASURES

Inhalation If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably

mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

Skin In case of contact, immediately flush skin with plenty of soap and water for at least 15

minutes. Get medical attention. Remove contaminated clothing and launder before

reuse.

Eyes In case of contact, or suspected contact, immediately flush eyes with plenty of water

for at least 15 minutes and get medical attention immediately after flushing.

Ingestion Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek

medical attention. Never give anything by mouth to an unconscious person.

Notes to Physician Not Applicable

FIRE FIGHTING MEASURES

Flash Point/Range (F): Not DeterminedMin: > 200 Flash Point/Range (C): Not DeterminedMin: > 93

Flash Point Method: PMCC

Autoignition Temperature (F): Not Determined **Autoignition Temperature (C):** Not Determined Flammability Limits in Air - Lower (%): Not Determined Flammability Limits in Air - Upper (%): Not Determined

Fire Extinguishing Media Water fog, carbon dioxide, foam, dry chemical.

Special Exposure Hazards May form explosive mixtures with strong alkalis. Decomposition in fire may produce

toxic gases. Reaction with steel and certain other metals generates flammable

hydrogen gas.

Fire-Fighters

Special Protective Equipment for Full protective clothing and approved self-contained breathing apparatus required for

fire fighting personnel.

NFPA Ratings: Health 2, Flammability 0, Reactivity 0 Health 2, Flammability 0, Reactivity 0 **HMIS Ratings:**

ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment.

Environmental Precautionary

Measures

Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning /

Absorption

Isolate spill and stop leak where safe. Contain spill with sand or other inert materials.

Neutralize to pH of 6-8. Scoop up and remove.

HANDLING AND STORAGE

Handling Precautions Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Wash hands after

use. Launder contaminated clothing before reuse.

Storage Information Store away from alkalis. Store away from oxidizers. Store in a cool well ventilated

area. Keep container closed when not in use.

EXPOSURE CONTROLS/PERSONAL PROTECTION

Use in a well ventilated area. Local exhaust ventilation should be used in areas **Engineering Controls**

without good cross ventilation.

Organic vapor/acid gas respirator with a dust/mist filter. **Respiratory Protection**

Hand Protection Impervious rubber gloves.

Skin Protection Full protective chemical resistant clothing.

Eye Protection Chemical goggles; also wear a face shield if splashing hazard exists.

Eyewash fountains and safety showers must be easily accessible. Other Precautions

PHYSICAL AND CHEMICAL PROPERTIES

Physical State: Liquid

Color: Clear colorless

9. PHYSICAL AND CHEMICAL PROPERTIES

 Odor:
 Acrid

 pH:
 0.5

 Specific Gravity @ 20 C (Water=1):
 1.06

 Density @ 20 C (lbs./gallon):
 8.86

Bulk Density @ 20 C (lbs/ft3):

Boiling Point/Range (F):

Boiling Point/Range (C):

Not Determined

Not Determined

Freezing Point/Range (F): 15
Freezing Point/Range (C): -10

Vapor Pressure @ 20 C (mmHg):

Vapor Density (Air=1):

Not Determined

Not Determined

Percent Volatiles: 100

Evaporation Rate (Butyl Acetate=1): Not Determined

Solubility in Water (g/100ml): Miscible

Solubility in Solvents (g/100ml):

VOCs (lbs./gallon):

Viscosity, Dynamic @ 20 C (centipoise):

Viscosity, Kinematic @ 20 C (centistokes):

Partition Coefficient/n-Octanol/Water:

Molecular Weight (g/mole):

Not Determined

Not Determined

10. STABILITY AND REACTIVITY

Stability Data: Stable

Hazardous Polymerization: Will Not Occur

Conditions to Avoid None anticipated

Incompatibility (Materials to

Avoid)

Strong alkalis. Strong oxidizers.

Hazardous Decomposition

Products

Flammable hydrogen gas. Chlorine. Hydrogen sulfide. Carbon monoxide and carbon

dioxide.

Additional Guidelines Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure Eye or skin contact, inhalation.

Inhalation Causes severe respiratory irritation.

Skin Contact Causes severe skin irritation. May cause skin burns.

Eye Contact Causes severe eye irritation May cause eye burns.

Ingestion Causes burns of the mouth, throat and stomach.

Aggravated Medical Conditions Skin disorders.

Chronic Effects/Carcinogenicity Prolonged, excessive exposure may cause erosion of the teeth.

Other Information None known.

Toxicity Tests

Oral Toxicity: Not determined

Dermal Toxicity: Not determined

Inhalation Toxicity: Not determined

Primary Irritation Effect: Not determined

Carcinogenicity Not determined

Genotoxicity: Not determined

Reproductive /

Not determined

Developmental Toxicity:

12. ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air) Not determined

Persistence/Degradability Not determined

Bio-accumulation Not determined

Ecotoxicological Information

Acute Fish Toxicity: Not determined Acute Crustaceans Toxicity: Not determined Acute Algae Toxicity: Not determined

Chemical Fate Information Not determined

Other Information Not applicable

13. DISPOSAL CONSIDERATIONS

Disposal MethodDisposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

DOT

UN3264, Corrosive Liquid, Acidic, Inorganic, N.O.S. (Contains Hydrochloric Acid, Acetic Acid), 8, II NAERG 154

Canadian TDG

Corrosive Liquid, Acidic, Inorganic, N.O.S. (Contains Hydrochloric Acid, Acetic Acid), 8, UN3264, II

ADR

UN3264, Corrosive Liquid, Acidic, Inorganic, N.O.S. (Contains Hydrochloric Acid, Acetic Acid), 8, II

Air Transportation

ICAO/IATA

UN3264, Corrosive Liquid, Acidic, Inorganic, N.O.S., 8, II (Contains Hydrochloric Acid, Acetic Acid)

Sea Transportation

IMDG

UN3264, Corrosive Liquid, Acidic, Inorganic, N.O.S. (Contains Hydrochloric Acid, Acetic Acid), 8, II EmS F-A, S-B

Other Transportation Information

Labels: Corrosive

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

EPA SARA Title III Extremely Hazardous Substances

Not applicable

EPA SARA (311,312) Hazard

Class

Acute Health Hazard

EPA SARA (313) Chemicals This product does not contain a toxic chemical for routine annual "Toxic Chemical

Release Reporting" under Section 313 (40 CFR 372).

EPA CERCLA/Superfund Reportable Spill Quantity

EPA Reportable Spill Quantity is 5714 Gallons based on Acetic acid (CAS: 64-19-7).

EPA RCRA Hazardous Waste

Classification

If product becomes a waste, it does meet the criteria of a hazardous waste as

defined by the US EPA, because of:

Corrosivity D002

California Proposition 65 All components listed do not apply to the California Proposition 65 Regulation.

MA Right-to-Know Law One or more components listed.

NJ Right-to-Know Law One or more components listed.

PA Right-to-Know Law One or more components listed.

Canadian Regulations

Canadian DSL Inventory All components listed on inventory or are exempt.

WHMIS Hazard Class E Corrosive Material

D2B Toxic Materials

16. OTHER INFORMATION

The following sections have been revised since the last issue of this MSDS Not applicable

Additional Information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Material Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement

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END OF MSDS