

MATERIAL SAFETY DATA SHEET

Product Trade Name: **CL-42 CROSSLINKER**

Revision Date: 16-Jul-2014

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: CL-42 CROSSLINKER
Synonyms: None
Chemical Family: Blend
Application: Crosslinker

Manufacturer/Supplier Halliburton Energy Services, Inc.
P.O. Box 1431
Duncan, Oklahoma 73536-0431
Emergency Telephone: (281) 575-5000

Prepared By Chemical Compliance
Telephone: 1-580-251-4335
e-mail: fdunexchem@halliburton.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT (w/w)	ACGIH TLV-TWA	OSHA PEL-TWA
Aluminum chloride, hexahydrate	7784-13-6	10 - 30%	2 mg/M3	2 mg/M3

3. HAZARDS IDENTIFICATION

Hazard Overview May cause eye and skin burns.

4. FIRST AID MEASURES

Inhalation If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

Skin In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention. Remove contaminated clothing and launder before reuse.

Eyes In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.

Ingestion Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person.

Notes to Physician Not Applicable

5. FIRE FIGHTING MEASURES

Flash Point/Range (F):	Not Determined
Flash Point/Range (C):	Not Determined
Flash Point Method:	Not Determined
Autoignition Temperature (F):	Not Determined
Autoignition Temperature (C):	Not Determined
Flammability Limits in Air - Lower (%):	Not Determined
Flammability Limits in Air - Upper (%):	Not Determined
Fire Extinguishing Media	Water fog, carbon dioxide, foam, dry chemical.
Special Exposure Hazards	Decomposition in fire may produce toxic gases.
Special Protective Equipment for Fire-Fighters	Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.
NFPA Ratings:	Health 2, Flammability 0, Reactivity 0
HMS Ratings:	Health 2, Flammability 0, Physical Hazard 0 , PPE: E

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures	Use appropriate protective equipment.
Environmental Precautionary Measures	Prevent from entering sewers, waterways, or low areas.
Procedure for Cleaning / Absorption	Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Neutralize to pH of 6-8. Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions	Avoid breathing mist. Avoid breathing vapors. Avoid contact with eyes, skin, or clothing. Wash hands after use. Launder contaminated clothing before reuse.
Storage Information	Store away from alkalis. Store in a cool well ventilated area. Keep container closed when not in use. Product has a shelf life of 24 months.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls	Use in a well ventilated area. Local exhaust ventilation should be used in areas without good cross ventilation.
Respiratory Protection	HEPA Respirator.
Hand Protection	Impervious rubber gloves. Nitrile gloves.
Skin Protection	Rubber apron.
Eye Protection	Chemical goggles; also wear a face shield if splashing hazard exists.
Other Precautions	Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Liquid
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Color:	Yellowish
Odor:	Odorless
pH:	2.20
Specific Gravity @ 20 C (Water=1):	1.35
Density @ 20 C (lbs./gallon):	11.25.
Bulk Density @ 20 C (lbs/ft3):	Not Determined
Boiling Point/Range (F):	> 212
Boiling Point/Range (C):	> 100
Freezing Point/Range (F):	Not Determined
Freezing Point/Range (C):	Not Determined
Vapor Pressure @ 20 C (mmHg):	Not Determined
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	Not Determined
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Soluble
Solubility in Solvents (g/100ml):	Not Determined
VOCs (lbs./gallon):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	Not Determined

10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	Keep away from heat, sparks and flame.
Incompatibility (Materials to Avoid)	Cyanides. Strong alkalis. Mild steel.
Hazardous Decomposition Products	Chlorine. Hydrogen chloride. Metal oxides.
Additional Guidelines	Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure Eye or skin contact, inhalation.

Symptoms related to exposure

Acute Toxicity

Inhalation	May cause respiratory irritation.
Eye Contact	Causes severe eye irritation which may damage tissue. May cause eye burns.
Skin Contact	Causes severe skin irritation. May cause skin burns.
Ingestion	May be harmful if swallowed.

Chronic Effects/Carcinogenicity No data available to indicate product or components present at greater than 1% are chronic health hazards.

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Aluminum chloride, hexahydrate	7784-13-6	3311 mg/kg (Rat) 380 mg/kg (Rat)	2 g/kg (Rabbit)	No data available

12. ECOLOGICAL INFORMATION

Ecotoxicological Information

Ecotoxicity Product

Acute Fish Toxicity: Not determined
Acute Crustaceans Toxicity: Not determined
Acute Algae Toxicity: Not determined

Ecotoxicity Substance

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Aluminum chloride, hexahydrate	7784-13-6	No information available	No information available	No information available	No information available

12.2. Persistence and degradability

No information available

12.3. Bioaccumulative potential

No information available

12.4. Mobility in soil

No information available

12.5. Results of PBT and vPvB assessment

No information available.

12.6. Other adverse effects

13. DISPOSAL CONSIDERATIONS

Disposal Method Disposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

US DOT

UN Number: UN2581
UN Proper Shipping Name: Aluminum Chloride Solution
Transport Hazard Class(es): 8
Packing Group: III
NAERG: NAERG 154

US DOT Bulk

DOT (Bulk) Not Applicable

Canadian TDG u10

UN Number: UN2581
UN Proper Shipping Name: Aluminum Chloride Solution
Transport Hazard Class(es): 8
Packing Group: III

IMDG/IMO

UN Number: UN2581
UN Proper Shipping Name: Aluminum Chloride Solution
Transport Hazard Class(es): 8
Packing Group: III

EMS: EmS F-A, S-B

IATA/ICAO

UN Number: UN2581
UN Proper Shipping Name: Aluminum Chloride Solution
Transport Hazard Class(es): 8
Packing Group: III

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable

Special Precautions for User: None

Labels: Corrosive

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

EPA SARA Title III Extremely Hazardous Substances Not applicable

EPA SARA (311,312) Hazard Class Acute Health Hazard

EPA SARA (313) Chemicals This product does not contain a toxic chemical for routine annual "Toxic Chemical Release Reporting" under Section 313 (40 CFR 372).

EPA CERCLA/Superfund Reportable Spill Quantity Not applicable.

EPA RCRA Hazardous Waste Classification If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.

California Proposition 65 All components listed do not apply to the California Proposition 65 Regulation.

MA Right-to-Know Law Does not apply.

NJ Right-to-Know Law Does not apply.

PA Right-to-Know Law Does not apply.

Canadian Regulations

Canadian DSL Inventory All components listed on inventory or are exempt.

WHMIS Hazard Class E Corrosive Material

16. OTHER INFORMATION

The following sections have been revised since the last issue of this SDS
Not applicable

Additional information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement

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*****END OF MSDS*****