HALLIBURTON

SAFETY DATA SHEET

according to Regulation (EC) No. 453/2010

CL-11 CROSSLINKER

Revision Date: 16-Sep-2015 Revision Number: 22

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product Identifier

Product Name CL-11 CROSSLINKER

Internal ID Code HM000333

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Crosslinker

Sector of use SU2 - Mining, (including offshore industries)

Product category PC20 - Products such as pH-regulators, flocculants, precipitants, neutralization agents,

other unspecific

Process categories PROC4 - Use in batch and other process (synthesis) where opportunity for exposure

arises

PROC8a - Transfer of substance or mixture (charging/discharging) from/to vessels/large

containers at non dedicated facilities

PROC 8b - Transfer of substance or preparation (charging/discharging) from/to

vessels/large containers at dedicated facilities

1.3. Details of the supplier of the safety data sheet

Halliburton Energy Services

Halliburton House, Howemoss Place

Kirkhill Industrial Estate

Dyce

Aberdeen, AB21 0GN United Kingdom

www.halliburton.com

For further information, please contact

E-Mail address: fdunexchem@halliburton.com

1.4. Emergency telephone number +44 8 08 189 0979 / 1-760-476-3961

Emergency telephone - §	Emergency telephone - §45 - (EC)1272/2008					
Europe	112					
Croatia	Centar za kontrolu otrovanja (CKO): (+385 1) 23-48-342 (Poison Control Center (PCC) - Institute for Medical Research and Occupational Health)					
Cyprus	+210 7793777					
Denmark	Poison Control Hotline (DK): +45 82 12 12 12					
France	ORFILA (FR): + 01 45 42 59 59					
Germany	Poison Center Berlin (DE): +49 030 30686 790					
Italy	Poison Center, Milan (IT): +39 02 6610 1029					
Netherlands	National Poisons Information Center (NL): +31 30 274 88 88 (NB: this service is only available to health professionals)					
Norway	Poisons Information (NO):+ 47 22 591300					
Poland	Poison Control and Information Centre, Warsaw (PL): +48 22 619 66 54; +48 22 619 08 97					
Romania	+40 21 318 36 06					
Spain	Poison Information Service (ES): +34 91 562 04 20					
United Kingdom	NHS Direct (UK): +44 0845 46 47					

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2.1. Classification of the substance or mixture

REGULATION (EC) No 1272/2008

Skin Corrosion / irritation	Category 2 - (H315)
Serious Eye Damage / Eye Irritation	Category 2 - (H319)
Specific Target Organ Toxicity - (Single Exposure)	Category 3 - (H335 + H336)
Flammable liquids.	Category 2 - (H225)

2.2. Label Elements

Hazard Pictograms



Signal Word

Danger

Hazard Statements

H225 - Highly flammable liquid and vapor

H315 - Causes skin irritation

H319 - Causes serious eye irritation

H335 - May cause respiratory irritation

H336 - May cause drowsiness or dizziness

Precautionary Statements - EU (§28, 1272/2008)

P210 - Keep away from heat/sparks/open flames/hot surfaces. - No smoking

P280 - Wear protective gloves/eye protection/face protection

P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower

P304 + P340 - IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P312 - Call a POISON CENTER or doctor/physician if you feel unwell

Contains

SubstancesOrganic titanium complexes
Isopropanol

CAS Number Proprietary 67-63-0

2.3. Other Hazards

This mixture contains no substance considered to be persistent, bioaccumulating nor toxic (PBT). This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

SECTION 3: Composition/information on Ingredients

3.2. Mixtures Mixture

Substances	EINECS	CAS Number	PERCENT (w/w)	EU - CLP Substance Classification	REACH No.
Organic titanium complexes	Not Listed	Proprietary	60 - 100%	Skin Irrit. 2 (H315) Eye Irrit. 2A (H319) STOT SE 3 (H335)	No data available
Isopropanol	200-661-7	67-63-0	10 - 30%	Eye Irrit. 2 (H319) STOT SE 3 (H336) Flam. Liq. 2 (H225)	01-2119457558-25

For the full text of the H-phrases mentioned in this Section, see Section 16

ACN No.	18-000000342-86-0000
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SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation If inhaled, move victim to fresh air and seek medical attention.

Eyes In case of contact, or suspected contact, immediately flush eyes with plenty of

water for at least 15 minutes and get medical attention immediately after

lushing.

Skin In case of contact, immediately flush skin with plenty of soap and water for at

least 15 minutes. Get medical attention. Remove contaminated clothing and

launder before reuse.

Ingestion Do NOT induce vomiting. Give nothing by mouth. Obtain immediate medical

attention.

4.2. Most Important symptoms and effects, both acute and delayed

Causes eye irritation. Causes skin irritation. May cause respiratory irritation. May cause headache, dizziness, and other central nervous system effects.

4.3. Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically

SECTION 5: Firefighting Measures

5.1. Extinguishing media

Suitable Extinguishing Media

Water fog, carbon dioxide, foam, dry chemical.

Extinguishing media which must not be used for safety reasons

None known.

5.2. Special hazards arising from the substance or mixture

Special Exposure Hazards

May be ignited by heat, sparks or flames. Use water spray to cool fire exposed surfaces. Closed containers may explode in fire. Decomposition in fire may produce harmful gases.

5.3. Advice for firefighters

Special Protective Equipment for Fire-Fighters

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Remove sources of ignition. Use appropriate protective equipment. Wear self-contained breathing apparatus in enclosed areas. Avoid contact with skin, eyes and clothing. Avoid breathing vapors. Ensure adequate ventilation. Evacuate all persons from the area.

See Section 8 for additional information

6.2. Environmental precautions

Prevent from entering sewers, waterways, or low areas.

6.3. Methods and material for containment and cleaning up

Isolate spill and stop leak where safe. Remove ignition sources and work with non-sparking tools. Contain spill with sand or other inert materials. Scoop up and remove.

6.4. Reference to other sections

See Section 8 and 13 for additional information.

SECTION 7: Handling and Storage

7.1. Precautions for Safe Handling

Remove sources of ignition. Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Ensure adequate ventilation. Wash hands after use. Launder contaminated clothing before reuse. Ground and bond containers when transferring from one container to another. Use appropriate protective equipment.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Store in a well ventilated area. Store in a cool, dry location. Store away from oxidizers. Keep from heat, sparks, and open flames. Keep container closed when not in use. Product has a shelf life of 24 months.

7.3. Specific End Use(s)

Exposure Scenario No information available **Other Guidelines** No information available

SECTION 8: Exposure Controls/Personal Protection

8.1. Control parameters

Exposure Limits

Substances	CAS Number	EU	UK	Netherlands	France
Organic titanium complexes Proprietary		Not applicable	Not applicable	Not applicable	Not applicable
Isopropanol	67-63-0	Not applicable	TWA: 400 ppm TWA: 999 mg/m³ STEL: 500 ppm STEL: 1250 mg/m³	Not applicable	STEL: 400 ppm STEL: 980 mg/m ³

Substances	CAS Number	Germany	Spain	Spain Portugal	
Organic titanium complexes	Proprietary	Not applicable	Not applicable	Not applicable	Not applicable
Isopropanol	67-63-0	TWA: 200 ppm TWA: 500 mg/m³	TWA: 200 ppm TWA: 500 mg/m³ 400 ppm STEL [VLA-EC]; 1000 mg/m³ STEL [VLA-EC]	TWA: 200 ppm STEL: 400 ppm	TWA: 200 ppm TWA: 500 mg/m³ STEL: 250 ppm STEL: 620 mg/m³

Substances	CAS Number	Austria	Ireland	Switzerland	Norway
Organic titanium complexes Proprietary		Not applicable	Not applicable	Not applicable	Not applicable
Isopropanol 67-63-0		TWA: 200 ppm	200 ppm TWA	TWA: 200 ppm	TWA: 100 ppm
		TWA: 500 mg/m ³	400 ppm STEL	TWA: 500 mg/m ³	TWA: 245 mg/m ³
		STEL" 800 ppm		STEL: 400 ppm	STEL: 150 ppm
		STEL" 2000 mg/m ³		STEL: 1000 mg/m ³	STEL: 306.25 mg/m ³

Substances	CAS Number	Italy	Poland	Hungary	Czech Republic
Organic titanium complexes	Proprietary	Not applicable	TWA: 10 mg/m ³ STEL: 30 mg/m ³	Not applicable	Not applicable
Isopropanol	67-63-0	Not applicable	TWA: 900 mg/m ³ STEL: 1200 mg/m ³	TWA: 500 mg/m ³ STEL: 2000 mg/m ³	TWA: 500 mg/m ³

Substances	CAS Number	Denmark	Romania	Croatia	Cyprus
Organic titanium complexes Proprietary		Not applicable	Not applicable	Not applicable	Not applicable
Isopropanol	67-63-0	TWA: 200 ppm TWA: 490 mg/m ³	TWA: 81 ppm TWA: 200 mg/m³ STEL: 203 ppm STEL: 500 mg/m³	TWA: 400 ppm TWA: 999 mg/m³ STEL: 500 ppm STEL: 1250 mg/m³	Not applicable

Derived No Effect Level (DNEL)

No information available.

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Substances	Long-term	Acute / short	Long-term	Acute / short	Long-term	Acute / short	Long-term	Acute / short	Hazards for
	exposure - systemic effects, Inhalation	exposure -	exposure - local effects, Inhalation	exposure - local effects,	systemic effects,	exposure -	local effects, Dermal		the eyes - local effects
Isopropanol	500 mg/m ³	Not available	Not available	Not available	888 mg/kg bw/day	Not available	Not available	Not available	Not available

General Population

Substances	Long-term	Acute /	Long-term	Acute /	Long-term	Acute /	Long-term	Acute /	Long-term	Acute /	Hazards
	exposure -	short term	exposure -	short term	exposure -	short term	exposure -	short term	exposure -	short term	for the
	systemic	exposure -	local	exposure -	systemic	exposure -	local	exposure -	systemic	exposure -	eyes -
	effects,	systemic	effects,	local	effects,	systemic	effects,	local	effects,	local	local
	Inhalation	effects,	Inhalation	effects,	Dermal	effects,	Dermal	effects,	Oral	effects,	effects
		Inhalation		Inhalation		Dermal		Dermal		Oral	
Isopropanol	89 mg/m ³	Not	Not	Not	319 mg/kg	Not	Not	Not	26 mg/kg	Not	Not
		available	available	available	bw/day	available	available	available	bw/day	available	available

Predicted No Effect Concentration (PNEC)

No information available.

Substances	Freshwater	Marine water		Sewage treatment plant	Sediment (freshwater)		Air		Secondary poisoning
Isopropanol	140.9 mg/L	140.9 mg/L	140.9 mg/L	- 3	3. 3	3. 3	Not available	1 3 3	160 mg/kg
					sediment dw	sediment dw		soil dw	food

8.2. Exposure controls

Engineering Controls

Use in a well ventilated area. Local exhaust ventilation should be used in areas without

good cross ventilation.

Personal protective equipment

If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.

Respiratory Protection In high concentrations, supplied air respirator or a self-contained breathing apparatus.

Organic vapor respirator.

Hand Protection Impervious rubber gloves.

Skin Protection Rubber apron.

Eye Protection Chemical goggles; also wear a face shield if splashing hazard exists. **Other Precautions** Eyewash fountains and safety showers must be easily accessible.

Environmental Exposure Controls Do not allow material to contaminate ground water system

SECTION 9: Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Physical State:LiquidColor:Clear light yellowOdor:AlcoholOdor Threshold:No information available

Property Values

Remarks/ - Method

pH: 8

No data available Freezing Point/Range Melting Point/Range No data available **Boiling Point/Range** 85 °C / 185 °F 16 °C / 61 °F PMCC **Flash Point** No data available Flammability (solid, gas) upper flammability limit No data available lower flammability limit No data available **Evaporation rate** No data available **Vapor Pressure** No data available **Vapor Density** No data available

Specific Gravity 1.06

Water Solubility Miscible with water Solubility in other solvents No data available No data available Partition coefficient: n-octanol/water **Autoignition Temperature** No data available **Decomposition Temperature** No data available Viscosity No data available No information available **Explosive Properties Oxidizing Properties** No information available

9.2. Other information

VOC Content (%) No data available

SECTION 10: Stability and Reactivity

10.1. Reactivity

Not expected to be reactive.

10.2. Chemical Stability

Stable

10.3. Possibility of Hazardous Reactions

Will Not Occur

10.4. Conditions to Avoid

Keep away from heat, sparks and flame.

10.5. Incompatible Materials

Strong oxidizers.

10.6. Hazardous Decomposition Products

Olefins. Amines. Flammable hydrocarbons. Carbon monoxide and carbon dioxide. Oxides of nitrogen.

SECTION 11: Toxicological Information

11.1. Information on Toxicological Effects

Acute Toxicity

Inhalation May cause respiratory irritation. May cause central nervous system depression including

headache, dizziness, drowsiness, incoordination, slowed reaction time, slurred speech,

giddiness and unconsciousness.

Eye Contact Skin ContactCauses eye irritation.
Causes skin irritation.

Ingestion Irritation of the mouth, throat, and stomach. May cause abdominal pain, vomiting,

nausea, and diarrhea.

Chronic Effects/Carcinogenicity Repeated overexposure may cause liver and kidney effects.

Toxicology data for the components

Substances CAS		LD50 Oral	LD50 Dermal	LC50 Inhalation	
	Number				
Organic titanium complexes	Proprietary	3488 mg/kg	No data available	No data available	
Isopropanol	67-63-0	4396 mg/kg (Rat)	12,800 mg/kg (Rat)	72.6 mg/L (Rat) 4h	
		5840 mg/kg (Rat)	12,870 mg/kg (Rabbit)	> 10,000 mg/L (Rat) 6h	
		3600 mg/kg (Mouse)	6280 mg/kg (Rabbit)		

o anotalioo	CAS Number	Skin corrosion/irritation
Organic titanium complexes		Causes moderate skin irritation.
Isopropanol	67-63-0	Non-irritating to the skin (Rabbit)

Substances	CAS Number	Eye damage/irritation
Organic titanium complexes		Causes moderate eye irritation.
Isopropanol	67-63-0	Causes moderate eye irritation. (Rabbit)

	CAS Number	Skin Sensitization
Organic titanium complexes		No information available
Isopropanol	67-63-0	Did not cause sensitization on laboratory animals (guinea pig)

Substances	CAS Number	Respiratory Sensitization
Organic titanium complexes		No information available
Isopropanol	67-63-0	No information available

	CAS Number	Mutagenic Effects
Organic titanium complexes		No information available
Isopropanol	67-63-0	In vitro tests did not show mutagenic effects. In vivo tests did not show mutagenic effects.

Substances	CAS Number	Carcinogenic Effects
Organic titanium complexes		No information available.
Isopropanol	67-63-0	Did not show carcinogenic effects in animal experiments

	CAS Number	Reproductive toxicity
Organic titanium complexes		No information available
Isopropanol	67-63-0	No significant toxicity observed in animal studies at concentration requiring classification.

	CAS Number	STOT - single exposure
Organic titanium complexes		May cause respiratory irritation.
sopropanol 6	67-63-0	May cause headache, dizziness, and other central nervous system effects.
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Substances	CAS	STOT - repeated exposure

	Number	
Organic titanium complexes		No information available
Isopropanol		No significant toxicity observed in animal studies at concentration requiring classification. (similar substances)

	CAS Number	Aspiration hazard
Organic titanium complexes		Not applicable
Isopropanol	67-63-0	Not applicable

SECTION 12: Ecological Information

12.1. Toxicity **Ecotoxicity Effects**

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Organic titanium complexes	Proprietary	No information available	No information available	No information available	No information available
Isopropanol	67-63-0	EC50 (72h) > 1000 mg/L (Desmodesmus subspicatus) EC50 (7d) 1800 mg/L (Scenedesmus quadricauda)	LC50 (96h) 9640 mg/L (Pimephales promelas) LC50 (7d) 7060 mg/L (Poecilia reticulata)	TT (16h) 1050 mg/L (Pseudomonas putida)	EC50 (48h) 13,299 mg/L (Daphnia magna) EC50 (24h) > 10,000 mg/L (Daphnia magna)

12.2. Persistence and degradability

Substances	CAS Number	Persistence and Degradability
Organic titanium complexes	Proprietary	No information available
Isopropanol	67-63-0	Readily biodegradable (53% @ 5d)

12.3. Bioaccumulative potential

Substances	CAS Number	Log Pow
Organic titanium complexes	Proprietary	No information available
Isopropanol	67-63-0	0.05

12.4. Mobility in soil

Substances	CAS Number	Mobility
Organic titanium complexes	Proprietary	No information available
Isopropanol	67-63-0	KOC = 1.5

<u>12.5. Results of PBT and vPvB assessment</u>
This mixture contains no substance considered to be persistent, bioaccumulating nor toxic (PBT). This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

Substances	PBT and vPvB assessment
Isopropanol	Not PBT/vPvB

12.6. Other adverse effects

Endocrine Disruptor Information

This product does not contain any known or suspected endocrine disruptors

SECTION 13: Disposal Considerations

13.1. Waste treatment methods

Disposal Method Disposal should be made in accordance with federal, state, and local regulations.

Incineration recommended in approved incinerator according to federal, state, and local

Follow all applicable national or local regulations. **Contaminated Packaging**

SECTION 14: Transport Information

IMDG/IMO

UN Number: UN1219

UN Proper Shipping Name: Isopropanol Solution

Transport Hazard Class(es): 3
Packing Group: 3

Environmental Hazards: Not applicable

RID

UN Number: UN1219

UN Proper Shipping Name: Isopropanol Solution

Transport Hazard Class(es): 3
Packing Group: ||

Environmental Hazards: Not applicable

<u>ADR</u>

UN Number: UN1219

UN Proper Shipping Name: Isopropanol Solution

Transport Hazard Class(es): 3
Packing Group: ||

Environmental Hazards: Not applicable

IATA/ICAO

UN Number: UN1219

UN Proper Shipping Name: Isopropanol Solution

Transport Hazard Class(es): 3
Packing Group: ||

Environmental Hazards: Not applicable

14.1. UN Number: UN1219

14.2. UN Proper Shipping Name: Isopropanol Solution

14.3. Transport Hazard Class(es): 3

14.4. Packing Group:

14.5. Environmental Hazards: Not applicable

14.6. Special Precautions for User: None

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable

SECTION 15: Regulatory Information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

International Inventories

EINECS Inventory This product, and all its components, complies with EINECS

US TSCA Inventory
All components listed on inventory or are exempt.
All components listed on inventory or are exempt.

Legend

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

Germany, Water Endangering

Classes (WGK)

WGK 1: Low hazard to waters.

15.2. Chemical Safety Assessment

No information available

SECTION 16: Other Information

Full text of H-Statements referred to under sections 2 and 3

H225 - Highly flammable liquid and vapor

H315 - Causes skin irritation

H319 - Causes serious eye irritation

H335 - May cause respiratory irritation

H336 - May cause drowsiness or dizziness

Key or legend to abbreviations and acronyms

bw - body weight

CAS - Chemical Abstracts Service

CLP - REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL on Classification, Labelling and Packaging of substances and mixtures

EC - European Commission

EC10 - Effective Concentration 10%

EC50 - Effective Concentration 50%

EEC - European Economic Community

ErC50 – Effective Concentration growth rate 50%

IBC Code - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk

LC50 – Lethal Concentration 50%

LD50 - Lethal Dose 50%

LL0 - Lethal Loading 0%

LL50 - Lethal Loading 50%

MARPOL - International Convention for the Prevention of Pollution from Ships

mg/kg – milligram/kilogram

mg/L - milligram/liter

NIOSH - National Institute for Occupational Safety and Health

NOEC - No Observed Effect Concentration

NTP - National Toxicology Program

OEL – Occupational Exposure Limit

PBT - Persistent Bioaccumulative and Toxic

PC - Chemical Product category

PEL - Permissible Exposure Limit

ppm - parts per million

PROC – Process category

REACH - REGULATION (EC) No 1907/2006 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL concerning the

Registration, Evaluation, Authorisation and Restriction of Chemicals

STEL - Short Term Exposure Limit

SU - Sector of Use category

Key literature references and sources for data

www.ChemADVISOR.com/

OSHA

Revision Date: 16-Sep-2015

Revision Note

SDS sections updated: 1

This safety data sheet complies with the requirements of Regulation (EC) No. 453/2010

Disclaimer Statement

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End of Safety Data Sheet