SAFETY DATA SHEET



1. Identification

Product identifier CIMSTAR® 10-700VLC

METALWORKING FLUID

Other means of identification

SDS number Not applicable Product code B01258

Recommended use METALWORKING FLUID

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Company name CIMCOOL® Industrial Products LLC

3000 Disney Street Cincinnati, Ohio 45209

Telephone (General

Information)

513-458-8100

Emergency telephone

number

1-800-424-9300 (CHEMTREC)

Emergency telephone number (outside USA)

1-703-527-3887 (CHEMTREC)

Supplier

Company name Milacron Canada Corp.

Address 1175 Appleby Line Road, Unit B-1
Burlington Ontario L7L5H9 Canada

Telephone (General

Information)

905-319-1919

Emergency telephone number (outside USA)

1-703-527-3887 (CHEMTREC)

Supplier Not available.

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Serious eye irritation Category 2A

Sensitization, skin Category 1

Environmental hazards

Label elements



Not classified.

Signal word Warning

Hazard statement Causes serious eye irritation. May cause an allergic skin reaction.

Precautionary statement

Prevention Avoid breathing mist or vapor. Wash thoroughly after handling. Contaminated work clothing

should not be allowed out of the workplace. Wear eye protection/face protection. Wear protective

gloves.

 Response IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical

advice/attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact

lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical

advice/attention. Take off contaminated clothing and wash it before reuse.

Storage Store away from incompatible materials.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Other hazards None known.

Supplemental information 2.92% of the mixture consists of component(s) of unknown acute oral toxicity. 5.59% of the

mixture consists of component(s) of unknown acute dermal toxicity.

The classified hazards shown on this SDS are associated with the product concentrate. These

hazards are not expected under recommended use conditions and dilution.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
SEVERELY-HYDROTREATED NAPHTHENIC DISTILLATES		64742-52-5	≤25
HEXAHYDRO-1,3,5-TRIS (2-HYDROXYETHYL)-S- TRIAZIN	E	4719-04-4	≤5
ISOPROPANOLAMINE		78-96-6	≤5
ALKOXYLATED LINEAR ALCOHOLS		68987-81-5	≤3
Other components below reportab	le levels		≤95

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist. Under normal conditions of

intended use, this material is not expected to be an inhalation hazard.

redness, swelling, and blurred vision. May cause an allergic skin reaction.

Skin contact Rinse skin with water. If skin irritation or rash occurs: Get medical advice/attention. Wash

contaminated clothing before reuse.

Eye contact Rinse with water. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical

attention if irritation develops and persists.

Ingestion Rinse mouth thoroughly. Drink 1 or 2 glasses of water. Do not induce vomiting. If vomiting occurs,

keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if

Direct contact with eyes may cause temporary irritation. Symptoms may include stinging, tearing,

you feel unwell.

Most important symptoms/effects, acute and

symptoms/effects, acute and delayed

delayed Indication of immediate

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Symptoms may be delayed.

General information If exposed or concerned: Get medical advice/attention. Show this safety data sheet to the doctor in

attendance.

5. Fire-fighting measures

Suitable extinguishing media Foam. Dry chemical powder. Carbon dioxide (CO2). Use extinguishing measures that are

appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters

Wear suitable protective equipment.

Fire fighting equipment/instructions

Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk.

Specific methods

Use standard firefighting procedures and consider the hazards of other involved materials. In the

event of fire and/or explosion do not breathe fumes.

General fire hazardsNo unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Local authorities should be advised if significant spillages cannot be contained. This product is miscible in water. Clean up in accordance with all applicable regulations.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Contact local authorities in case of spillage to drain/aquatic environment. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

7. Handling and storage

Precautions for safe handling

Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Avoid breathing mist or vapor. Avoid contact with eyes, skin, and clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS). Do not allow material to freeze. If frozen, product may separate. Thaw completely at room temperature and stir thoroughly prior to use.

8. Exposure controls/personal protection

Occupational exposure limits

ACGIH

	Туре	Value	
(CAS 64742-52-5)	TWA	5 mg/m3	

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash fountain and emergency showers are recommended.

Individual protection measures, such as personal protective equipment

Eve/face protection Wear safety glasses with side shields (or goggles). Do not get in eyes. Eye wash fountain is

recommended.

Skin protection

Hand protection Use protective gloves made of: Nitrile.

Other Wear appropriate chemical resistant clothing.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using, do not eat, drink or smoke. Do not get in eyes, on skin, on clothing. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance CLEAR
Physical state Liquid.
Form Liquid.
Color Not available.
Odor Chemical

Material name: CIMSTAR® 10-700VLC

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Not available. Odor threshold

9.5

< 30 °F (< -1.1 °C) Melting point/freezing point Initial boiling point and boiling > 212 °F (> 100 °C)

range

Flash point Not Applicable

Evaporation rate Like water when diluted

Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower

Not available.

(%)

Flammability limit - upper

Not available.

(%)

Not available. Explosive limit - lower (%) Explosive limit - upper (%) Not available. Not available. Vapor pressure Not available. Vapor density Relative density Not available.

Solubility(ies)

100 % Water Miscible Solubility (water)

Partition coefficient

Not available.

(n-octanol/water)

Not available. **Auto-ignition temperature** Not available. **Decomposition temperature** Not available. **Viscosity**

Other information

Not explosive. **Explosive properties Oxidizing properties** Not oxidizing 8.8 @ 5% pH in aqueous solution Specific gravity 1.020

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Heat, flames and sparks. Contact with incompatible materials. Conditions to avoid

Incompatible materials Acids. Oxidizing agents. Do not add sodium nitrite or other nitrosating agents which may form

cancer causing nitrosamines.

Hazardous decomposition

products

Smoke, fumes, oxides of nitrogen, and oxides of carbon

11. Toxicological information

Information on likely routes of exposure

Inhalation Not classified.

Skin contact May cause an allergic skin reaction.

Eye contact Causes eye irritation.

Ingestion Not classified.

Symptoms related to the physical, chemical and toxicological characteristics Direct contact with eyes may cause temporary irritation. Symptoms may include stinging, tearing,

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redness, swelling, and blurred vision. May cause an allergic skin reaction.

Information on toxicological effects

Acute toxicity Not known. Components **Species Test Results**

ALKOXYLATED LINEAR ALCOHOLS (CAS 68987-81-5)

Acute Dermal Liquid

LD50 Rabbit > 2000 mg/kg

Oral Liquid

LD50 Rat 2380 - 2745 mg/kg

ISOPROPANOLAMINE (CAS 78-96-6)

Acute Dermal Liquid

LD50 Rabbit 1576 mg/kg

Oral Liquid

LD50 Rat 2813 mg/kg

Not classified. Skin corrosion/irritation

Serious eye damage/eye

irritation

Causes eye irritation.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity -

single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

Not classified.

Not an aspiration hazard. **Aspiration hazard**

Chronic effects Not classified.

Further information The classification for health and environmental hazards is derived by a combination of calculation

methods and test data, if available.

12. Ecological information

Ecotoxicity Contains a substance which causes risk of hazardous effects to the environment.

Components		Species	Test Results	
ALKOXYLATED LINE	AR ALCOHOLS (C.	AS 68987-81-5)		
Aquatic				
Acute				
Crustacea	EC50	Daphnia	1 - 10 mg/l, 48 hours	
Fish	LC50	Pimephales promelas	1 - 10 mg/l, 96 hours	
ISOPROPANOLAMIN	E (CAS 78-96-6)			
Aquatic				
Fish	LC50	Goldfish (Carassius auratus)	210 mg/l, 96 hours	
Acute				
Crustacea	EC50	Daphnia	109 mg/l, 48 hours	

^{*} Estimates for product may be based on additional component data not shown.

^{*} Estimates for product may be based on additional component data not shown.

Persistence and degradability

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

ALKOXYLATED LINEAR ALCOHOLS 3.01 **ISOPROPANOLAMINE** -0.93

Mobility in soil This product is miscible in water.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of **Disposal instructions**

contents/container in accordance with local/regional/national/international regulations.

Dispose in accordance with all applicable regulations. Local disposal regulations

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Since emptied containers may retain product residue, follow label warnings even after container is Contaminated packaging

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

TDG

UN3082 **UN number**

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (ALKOXYLATED LINEAR **UN proper shipping name**

ALCOHOLS)

Transport hazard class(es)

9 Subsidiary risk Ш Packing group **Environmental hazards** E3

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IATA

UN number UN3082

UN proper shipping name

Transport hazard class(es)

Environmentally hazardous substance, liquid, n.o.s. (ALKOXYLATED LINEAR ALCOHOLS)

Class 9 Subsidiary risk Ш Packing group **Environmental hazards** Yes 91 **ERG Code**

Other information

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Passenger and cargo

aircraft

Allowed with restrictions.

Cargo aircraft only

Allowed with restrictions.

IMDG

UN3082 **UN** number

UN proper shipping name

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (ALKOXYLATED LINEAR

ALCOHOLS), MARINE POLLUTANT

Transport hazard class(es)

Class 9 Subsidiary risk Packing group Ш **Environmental hazards**

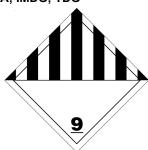
Marine pollutant Yes **EmS** F-A, S-F

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Material name: CIMSTAR® 10-700VLC Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not established.

IATA; IMDG; TDG



Marine pollutant



15. Regulatory information

Canadian regulations

This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed.

Precursor Control Regulations

Not regulated.

International regulations

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory or exempt (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No

On inventory or exempt (yes/no)* Country(s) or region Inventory name Europe European List of Notified Chemical Substances (ELINCS) Inventory of Existing and New Chemical Substances (ENCS) Japan No Existing Chemicals List (ECL) Korea Yes New Zealand New Zealand Inventory Yes Philippine Inventory of Chemicals and Chemical Substances **Philippines** No (PICCS)

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

Toxic Substances Control Act (TSCA) Inventory

16. Other information

Issue date 05-12-2017

Version # 01

United States & Puerto Rico

NFPA ratings Health: 1

Flammability: 0 Instability: 0

Disclaimer The information provided in this Safety Data Sheet is correct to the best of our knowledge,

information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other

materials or in any process, unless specified in the text.

Revision information Product and Company Identification: Product and Company Identification

Hazards Identification: US Hazard Categories Composition / Information on Ingredients: Ingredients Physical & Chemical Properties: Multiple Properties

Transport Information: Proper Shipping Name/Packing Group

Regulatory Information: United States

Material Attributes & Uses; Experimental Data: Product Uses

HazReg Data: North America

GHS: Classification

 SDS Canada

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Yes