

1. Identification

Product identifier **CIMPERIAL® 1060CF-HFP with FACT™**
METALWORKING FLUID

Other means of identification

SDS number Not applicable

Product code B01009

Recommended use METALWORKING FLUID

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name CIMCOOL® Industrial Products LLC
3000 Disney Street
Cincinnati, Ohio 45209

Telephone (General Information) 513-458-8100

Emergency telephone number 1-800-424-9300 (CHEMTREC)

Emergency telephone number (outside USA) 1-703-527-3887 (CHEMTREC)

Supplier

Company name Milacron Canada Corp.
Address 1175 Appleby Line Road, Unit B-1
Burlington Ontario L7L5H9 Canada

Telephone (General Information) 905-319-1919

Emergency telephone number (outside USA) 1-703-527-3887 (CHEMTREC)

Supplier Not available.

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Serious eye irritation Category 2A
Sensitization, skin Category 1

Environmental hazards Not classified.

Label elements



Signal word Warning

Hazard statement Causes serious eye irritation. May cause an allergic skin reaction.

Precautionary statement

Prevention Avoid breathing mist or vapor. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear eye protection/face protection. Wear protective gloves.

Response	IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice/attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.
Storage	Store away from incompatible materials.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Other hazards	None known.
Supplemental information	The classified hazards shown on this SDS are associated with the product concentrate. These hazards are not expected under recommended use conditions and dilution.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
SEVERELY-HYDROTREATED NAPHTHENIC DISTILLATES		64742-52-5	≤75
ETHOXYLATED LINEAR ALCOHOLS		9004-98-2	≤9
ALKYLARYL SULFONATE		68442-72-8	≤5
HEXAHYDRO-1,3,5-TRIS (2-HYDROXYETHYL)-S- TRIAZINE		4719-04-4	≤5
ALKOXYLATED LINEAR ALCOHOLS		68987-81-5	≤3
MONOISOPROPANOLAMINE		78-96-6	≤3
Other components below reportable levels			≤15

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Inhalation	Move to fresh air. If symptoms persist, get medical attention. Under normal conditions of intended use, this material is not expected to be an inhalation hazard.
Skin contact	Rinse with water. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse.
Eye contact	Rinse with water. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Do not give liquids. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.
Most important symptoms/effects, acute and delayed	Direct contact with eyes may cause temporary irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause allergic skin reaction.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Symptoms may be delayed.
General information	If exposed or concerned: Get medical advice/attention. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media	Foam. Dry chemical powder. Carbon dioxide (CO ₂). Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Wear suitable protective equipment.
Fire fighting equipment/instructions	Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials. In the event of fire and/or explosion do not breathe fumes.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Local authorities should be advised if significant spillages cannot be contained. This product is miscible in water. Prevent entry into waterways, sewer, basements or confined areas. Clean up in accordance with all applicable regulations.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Environmental precautions

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Contact local authorities in case of spillage to drain/aquatic environment. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

7. Handling and storage

Precautions for safe handling

Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Avoid breathing mist or vapor. Avoid contact with eyes, skin, and clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store in original tightly closed container. Do not allow material to freeze. Store away from incompatible materials (see Section 10 of the SDS). If frozen, product may separate. Thaw completely at room temperature and stir thoroughly prior to use.

8. Exposure controls/personal protection

Occupational exposure limits

ACGIH

	Type	Value
SEVERELY-HYDROTREATED NAPHTHENIC DISTILLATES (CAS 64742-52-5)	TWA	5 mg/m3

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash fountain and emergency showers are recommended.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear safety glasses with side shields (or goggles). Avoid contact with eyes. Eye wash fountain is recommended.

Skin protection

Hand protection

Use protective gloves made of: Nitrile.

Other

Wear suitable protective clothing.

Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using, do not eat, drink or smoke. Do not get in eyes, on skin, on clothing. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

CLEAR

Physical state

Liquid.

Form	Liquid.
Color	Not available.
Odor	CHEMICAL
Odor threshold	Not available.
pH	Not Applicable
Melting point/freezing point	< 32 °F (< 0 °C)
Initial boiling point and boiling range	> 212 °F (> 100 °C)
Flash point	345 °F (173.9 °C) Cleveland Open Cup
Evaporation rate	Like water when diluted
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	100 % Water Miscible
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Explosive properties	Not explosive.
Flash point class	Combustible IIIB
Oxidizing properties	Not oxidizing.
pH in aqueous solution	8.7 @ 5%
Specific gravity	0.937

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Heat, flames and sparks. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Acids. Oxidizing agents. Do not add sodium nitrite or other nitrosating agents which may form cancer causing nitrosamines.
Hazardous decomposition products	Smoke, fumes, oxides of nitrogen, and oxides of carbon

11. Toxicological information

Information on likely routes of exposure

Inhalation	Not classified.
Skin contact	May cause an allergic skin reaction.
Eye contact	Causes eye irritation.
Ingestion	Not classified.

Symptoms related to the physical, chemical and toxicological characteristics

Direct contact with eyes may cause temporary irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause an allergic skin reaction.

Information on toxicological effects

Acute toxicity Not classified.

Components	Species	Test Results
ALKOXYLATED LINEAR ALCOHOLS (CAS 68987-81-5)		
<u>Acute</u>		
Dermal		
<i>Liquid</i>		
LD50	Rabbit	> 2000 mg/kg
Inhalation		
<i>Mist</i>		
LD50	Rat	> 50 mg/l, 4 hours
Oral		
<i>Liquid</i>		
LD50	Rat	2380 - 2745 mg/kg
ALKYLARYL SULFONATE (CAS 68442-72-8)		
<u>Acute</u>		
Dermal		
<i>Liquid</i>		
LD50	Rat	> 2000 mg/kg
Oral		
<i>Liquid</i>		
LD50	Rat	1570 mg/kg
ETHOXYLATED LINEAR ALCOHOLS (CAS 9004-98-2)		
<u>Acute</u>		
Dermal		
<i>Liquid</i>		
LD50	Rabbit	> 2000 mg/kg
Oral		
<i>Liquid</i>		
LD50	Rat	> 2700 mg/kg
MONOISOPROPANOLAMINE (CAS 78-96-6)		
<u>Acute</u>		
Dermal		
<i>Liquid</i>		
LD50	Rabbit	1576 mg/kg
Inhalation		
<i>Mist</i>		
LC0	Rat	1005 mg/m ³ , 3 hours
Oral		
<i>Liquid</i>		
LD50	Rat	2813 mg/kg
SEVERELY-HYDROTREATED NAPHTHENIC DISTILLATES (CAS 64742-52-5)		
<u>Acute</u>		
Dermal		
<i>Liquid</i>		
LD50	Rabbit	> 5000 mg/kg

Components	Species	Test Results
Inhalation		
<i>Mist</i>		
LC50	Rat	> 5 mg/l, 4 hours
Oral		
<i>Liquid</i>		
LD50	Rat	> 5000 mg/kg

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation	Not classified.
Serious eye damage/eye irritation	Causes eye irritation.
Respiratory or skin sensitization	
Respiratory sensitization	Not a respiratory sensitizer.
Skin sensitization	May cause an allergic skin reaction.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not an aspiration hazard.
Chronic effects	Not classified.
Further information	The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available.

12. Ecological information

Ecotoxicity Contains a substance which causes risk of hazardous effects to the environment.

Components	Species		Test Results
ALKOXYLATED LINEAR ALCOHOLS (CAS 68987-81-5)			
Aquatic			
Acute			
Crustacea	EC50	Daphnia	1 - 10 mg/l, 48 hours
Fish	LC50	Pimephales promelas	1 - 10 mg/l, 96 hours
ALKYLARYL SULFONATE (CAS 68442-72-8)			
Aquatic			
Acute			
Crustacea	EC50	Daphnia	2.9 mg/l, 48 hours
Fish	LC50	Bluegill (Lepomis macrochirus)	1.67 mg/l, 96 hours
ETHOXYLATED LINEAR ALCOHOLS (CAS 9004-98-2)			
Aquatic			
Acute			
Crustacea	EC50	Daphnia	51 mg/l, 48 hours
Fish	LC50	Zebra danio (Danio rerio)	108 mg/l, 96 hours
MONOISOPROPANOLAMINE (CAS 78-96-6)			
Aquatic			
Fish	LC50	Goldfish (Carassius auratus)	210 mg/l, 96 hours
Acute			
Crustacea	EC50	Daphnia	109 mg/l, 48 hours

Components		Species	Test Results
SEVERELY-HYDROTREATED NAPHTHENIC DISTILLATES (CAS 64742-52-5)			
Aquatic			
Acute			
Crustacea	EC50	Daphnia	> 1000 mg/l, 48 hours
Fish	LC50	Fathead minnow (Pimephales promelas)	> 30000 mg/l, 96 hours

* Estimates for product may be based on additional component data not shown.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

ALKOXYLATED LINEAR ALCOHOLS	3.01
MONOISOPROPANOLAMINE	-0.93

Mobility in soil This product is miscible in water.

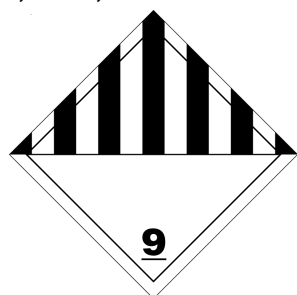
Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

TDG	
UN number	UN3082
UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (ETHOXYLATED LINEAR ALCOHOLS), MARINE POLLUTANT
Transport hazard class(es)	
Class	9
Subsidiary risk	-
Packing group	III
Environmental hazards	Yes
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
IATA	
UN number	UN3082
UN proper shipping name	Environmentally hazardous substance, liquid, n.o.s. (ETHOXYLATED LINEAR ALCOHOLS)
Transport hazard class(es)	
Class	9
Subsidiary risk	-
Packing group	III
Environmental hazards	Yes
ERG Code	9L
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Other information	
Passenger and cargo aircraft	Allowed with restrictions.
Cargo aircraft only	Allowed with restrictions.
IMDG	
UN number	UN3082
UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (ETHOXYLATED LINEAR ALCOHOLS), MARINE POLLUTANT

Transport hazard class(es)**Class** 9**Subsidiary risk** -**Packing group** III**Environmental hazards****Marine pollutant** Yes**EmS** F-A, S-F**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.**Transport in bulk according to** Not established.**Annex II of MARPOL 73/78 and
the IBC Code****IATA; IMDG; TDG****Marine pollutant****General information**

IMDG Regulated Marine Pollutant.

15. Regulatory information**Canadian regulations****Controlled Drugs and Substances Act**

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed.

Precursor Control Regulations

Not regulated.

International regulations**Stockholm Convention**

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory or exempt (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

16. Other information

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Version # 01

Disclaimer The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Revision information Product and Company Identification: Product Codes
Hazards Identification: US Hazard Categories
Composition / Information on Ingredients: Ingredients
Physical & Chemical Properties: Multiple Properties
Transport Information: Proper Shipping Name/Packing Group
Regulatory Information: United States
Material Attributes & Uses; Experimental Data: Product Uses
HazReg Data: North America
GHS: Classification