SAFETY DATA SHEET



1. Identification

Product identifier CIMCLEAN® 30

INDUSTRIAL CLEANER

Other means of identification

SDS number Not applicable **Product code** B00609

Recommended use INDUSTRIAL CLEANER

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name CIMCOOL® Industrial Products LLC

> 3000 Disney Street Cincinnati, Ohio 45209

Telephone (General

Information)

Emergency telephone

number

Emergency telephone

number (outside USA)

513-458-8100

1-800-424-9300 (CHEMTREC)

1-703-527-3887 (CHEMTREC)

Supplier

Milacron Canada Corp. Company name

1175 Appleby Line Road, Unit B-1 **Address**

Burlington Ontario L7L5H9 Canada

Telephone (General

Information)

Emergency telephone

number (outside USA)

905-319-1919

1-703-527-3887 (CHEMTREC)

Supplier Not available.

2. Hazard(s) identification

Physical hazards Corrosive to metals Category 1 **Health hazards** Acute toxicity, oral Category 4 Skin irritation Category 2 Serious eye irritation

Category 2 Sensitization, skin Category 1

Environmental hazards Not classified.

Label elements



Signal word Warning

Hazard statement May be corrosive to metals. Harmful if swallowed. Causes skin irritation. Causes serious eye

irritation. May cause an allergic skin reaction.

Material name: CIMCLEAN® 30 1/9

Precautionary statement

Prevention Keep only in original packaging. Avoid breathing mist or vapor. Wash thoroughly after handling.

Do not eat, drink or smoke when using this product. Contaminated work clothing should not be

allowed out of the workplace. Wear eye protection/face protection. Wear protective gloves.

IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical Response

advice/attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. Rinse mouth. IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell. Take off contaminated clothing and wash it before reuse. Absorb spillage to prevent

material-damage.

Store in corrosive resistant container with a resistant inner liner. Storage

Dispose of contents/container in accordance with local/regional/national/international regulations. **Disposal**

Other hazards None known.

Supplemental information The classified hazards shown on this SDS are associated with the product concentrate. These

hazards are not expected under recommended use conditions and dilution.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
MONOETHANOLAMINE		141-43-5	≤10
ETHYLENEDIAMINE-TETRAACETI C ACID, TETRASODIUM SALT		64-02-8	≤7
TRIS[(2-HYDROXYETHYL)AMMON IUM] ORTHOBORATE		68797-44-4	≤7
HEXAHYDRO-1,3,5-TRIS (2-HYDROXYETHYL)-S- TRIAZINE		4719-04-4	≤5
NONYLPHENOXYPOLYETHOXYE THANOL		127087-87-0	≤5
NONANOIC (PELARGONIC) ACID		112-05-0	≤3
Other components below reportable le	evels		≤85

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Inhalation Move to fresh air. Call a POISON CENTER or doctor/physician if you feel unwell. Under normal

conditions of intended use, this material is not expected to be an inhalation hazard.

Rinse skin with water. If skin irritation or rash occurs: Get medical advice/attention. Wash Skin contact

contaminated clothing before reuse.

Eye contact Rinse with water. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical

attention if irritation develops and persists.

Rinse mouth. Drink 1 or 2 glasses of water. Do not induce vomiting. If vomiting occurs, keep head Ingestion

low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel

unwell.

Most important symptoms/effects, acute and

delayed

Direct contact with eyes may cause temporary irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause an allergic skin reaction.

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Symptoms may be delayed.

General information If exposed or concerned: Get medical advice/attention. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2). Use extinguishing measures that Suitable extinguishing media

are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media

Specific hazards arising from

the chemical

During fire, gases hazardous to health may be formed.

Not applicable, non-combustible.

Material name: CIMCLEAN® 30 SDS Canada Special protective equipment and precautions for firefighters Wear suitable protective equipment.

Fire fighting equipment/instructions

Specific methods

Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk.

Use standard firefighting procedures and consider the hazards of other involved materials. In the event of fire and/or explosion do not breathe fumes.

No unusual fire or explosion hazards noted. General fire hazards

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up Local authorities should be advised if significant spillages cannot be contained. This product is miscible in water. Prevent entry into waterways, sewer, basements or confined areas. Clean up in accordance with all applicable regulations.

Large Spills: Stop the flow of material, if this is without risk, Dike the spilled material, where this is possible. Absorb spillage to prevent material damage. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Contact local authorities in case of spillage to drain/aquatic environment. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

7. Handling and storage

Precautions for safe handling

Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Do not get in eyes, on skin, or on clothing. Do not taste or swallow. Avoid breathing mist or vapor. Avoid prolonged exposure. When using, do not eat, drink or smoke. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities Store in a cool, dry place out of direct sunlight. Store in corrosive resistant container with a resistant inner liner. Keep only in the original container. Do not allow material to freeze. Store away from incompatible materials (see Section 10 of the SDS). If frozen, product may separate. Thaw completely at room temperature and stir thoroughly prior to use.

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values

OO. AOONT THIOSHOID ENINE VAIDO	Туре	Value	
MONOETHANOLAMINE (CAS 141-43-5)	STEL	6 ppm	
,	TWA	3 ppm	
Canada. Alberta OELs (Occupation	onal Health & Safety Code, Sch	nedule 1, Table 2)	
	-		
	Туре	Value	
MONOETHANOLAMINE (CAS 141-43-5)	Type STEL	Value 15 mg/m3	
		15 mg/m3	

Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

	Туре	Value	
MONOETHANOLAMINE (CAS 141-43-5)	STEL	6 ppm	
	TWA	3 ppm	

Material name: CIMCLEAN® 30 SDS Canada

Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)

Value Type MONOETHANOLAMINE STEL 6 ppm (CAS 141-43-5) **TWA** 3 ppm

Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)

Value **Type** MONOETHANOLAMINE **STEL** 6 ppm (CAS 141-43-5) **TWA** 3 ppm

Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment)

MONOETHANOLAMINE STEL 15 mg/m3 (CAS 141-43-5) 6 ppm **TWA** 7.5 mg/m3

Type

3 ppm

Biological limit values No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Value

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles). Do not get in eyes. Eye wash fountain is

recommended.

Skin protection

Hand protection Use protective gloves made of: Nitrile.

Other Wear suitable protective clothing.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using, do not eat, drink or smoke. Do not get in eyes, on skin, on clothing. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

CLEAR Appearance Physical state Liquid. Liquid. **Form**

Color Not available. Odor Chemical Not available. **Odor threshold**

Melting point/freezing point < 32 °F (< 0 °C) > 212 °F (> 100 °C) Initial boiling point and boiling

range

Flash point Not Applicable

Like water when diluted **Evaporation rate**

Flammability (solid, gas) Not applicable. Upper/lower flammability or explosive limits Flammability limit - lower

(%)

Not available.

Flammability limit - upper

Not available.

(%)

Material name: CIMCLEAN® 30 SDS Canada

Explosive limit - lower (%) Not available. Not available. Explosive limit - upper (%) Not available. Vapor pressure Vapor density Not available. Relative density Not available.

Solubility(ies)

Solubility (water) 100 % Water Miscible

Partition coefficient (n-octanol/water)

Not available.

Auto-ignition temperature Decomposition temperature

Not available. Not available.

Viscosity

Not available.

Other information

Not explosive. **Explosive properties** Oxidizing properties Not oxidizing. pH in aqueous solution 10.5 @ 2% Specific gravity 1.086

10. Stability and reactivity

Reactivity Reacts violently with strong acids. This product may react with oxidizing agents. May be corrosive

to metals.

Chemical stability Possibility of hazardous Material is stable under normal conditions. Hazardous polymerization does not occur.

reactions

Heat, flames and sparks. Contact with incompatible materials. Do not mix with other chemicals. Conditions to avoid Acids. Aluminum. Oxidizing agents. Do not add sodium nitrite or other nitrosating agents which Incompatible materials

may form cancer causing nitrosamines.

Hazardous decomposition

products

Smoke, fumes, oxides of nitrogen, and oxides of carbon

11. Toxicological information

Information on likely routes of exposure

Inhalation Not classified.

Causes skin irritation. May cause an allergic skin reaction. Skin contact

Eve contact Causes eye irritation. Harmful if swallowed. Ingestion

Symptoms related to the

physical, chemical and

toxicological characteristics Direct contact with eyes may cause temporary irritation. Symptoms may include stinging, tearing,

redness, swelling, and blurred vision. Skin irritation. May cause an allergic skin reaction.

Information on toxicological effects

Acute toxicity Harmful if swallowed. May cause an allergic skin reaction.

Components **Species Test Results**

ETHYLENEDIAMINE-TETRAACETIC ACID, TETRASODIUM SALT (CAS 64-02-8)

Acute

Oral

LD50 Rat > 2000 mg/kg

MONOETHANOLAMINE (CAS 141-43-5)

Acute Dermal

LD50 Rabbit

1025 mg/kg

Oral LD50

Guinea pig 620 mg/kg

Material name: CIMCLEAN® 30 SDS Canada

Components	Species	Test Results
	Mouse	700 mg/kg
	Rat	10.2 g/kg
NONANOIC (PELARGONI	IC) ACID (CAS 112-05-0)	
<u>Acute</u>		
Dermal		
LD50	Rabbit	> 5000 mg/kg
Liquid		
LD50	Rat	> 2000 mg/kg
Oral		
LD50	Mouse	15000 mg/kg
Liquid		
LD50	Rat	> 2000 mg/kg
NONYLPHENOXYPOLYE	THOXYETHANOL (CAS 127087-87-0)	
<u>Acute</u>		
Dermal		
Liquid		
LD50	Rabbit	2573 mg/kg
Oral		
Liquid		
LD50	Rat	3980 mg/kg
TRIS[(2-HYDROXYETHYL	_)AMMONIUM] ORTHOBORATE (CAS 68	3797-44-4)
<u>Acute</u>		
Dermal		
Liquid		
LD50	Rabbit	> 2504 mg/kg ATE
Oral		
Liquid		
LD50	Rat	> 1515 mg/kg ATE

Skin corrosion/irritationCauses skin irritation.Serious eye damage/eyeCauses eye irritation.

irritation

Respiratory or skin sensitization

Canada - Alberta OELs: Irritant

MONOETHANOLAMINE (CAS 141-43-5) Irritant

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization May cause sensitization by skin contact.

Germ cell mutagenicityNo data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

Reproductive toxicityThis product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure

Not classified.

Specific target organ toxicity - repeated exposure

Not classified.

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Aspiration hazard Not an aspiration hazard.

Chronic effects Not classified.

Further information The classification for health and environmental hazards is derived by a combination of calculation

methods and test data, if available.

Material name: CIMCLEAN® 30 SDS Canada

12. Ecological information

Ecotoxicity Contains a substance which causes risk of hazardous effects to the environment.

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Components		Species	Test Results
ETHYLENEDIAMINE-	-TETRAACETIC AC	CID, TETRASODIUM SALT (CAS 64-02-8)	
Aquatic			
Fish	LC50	Bluegill (Lepomis macrochirus)	472 - 500 mg/l, 96 hours
MONOETHANOLAMI	NE (CAS 141-43-5)		
Aquatic			
Fish	LC50	Rainbow trout,donaldson trout (Oncorhynchus mykiss)	114 - 196 mg/l, 96 hours
NONANOIC (PELARO	GONIC) ACID (CAS	112-05-0)	
Aquatic			
Acute			
Crustacea	EC50	Daphnia	96 mg/l, 48 hours
Fish	LC50	Rainbow trout,donaldson trout (Oncorhynchus mykiss)	91 mg/l, 96 hours
NONYLPHENOXYPO	LYETHOXYETHAN	NOL (CAS 127087-87-0)	
Aquatic			

Persistence and degradability No data is available on the degradability of this product.

Daphnia

Bioaccumulative potential

Acute Crustacea

Fish

Partition coefficient n-octanol / water (log Kow)

MONOETHANOLAMINE -1.31 NONANOIC (PELARGONIC) ACID 3.42

Mobility in soil This product is miscible in water.

EC50

LC50

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation Other adverse effects

potential, endocrine disruption, global warming potential) are expected from this component.

Fathead minnow (Pimephales promelas) 1.2 - 9.3 mg/l, 96 hours

1.6 - 10 mg/l, 48 hours

13. Disposal considerations

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of **Disposal instructions**

contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

The waste code should be assigned in discussion between the user, the producer and the waste Hazardous waste code

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

Transport hazard class(es)

TDG

UN number UN3267

UN proper shipping name CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (MONOETHANOLAMINE)

Class 8 Subsidiary risk Ш Packing group No **Environmental hazards**

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Material name: CIMCLEAN® 30 7/9

^{*} Estimates for product may be based on additional component data not shown.

IATA

UN number UN3267

UN proper shipping name Corrosive liquid, basic, organic, n.o.s. (MONOETHANOLAMINE)

Transport hazard class(es)

Class 8 Subsidiary risk Ш Packing group **Environmental hazards** No. 8L **ERG Code**

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Other information

Passenger and cargo

aircraft

Allowed with restrictions.

Allowed with restrictions. Cargo aircraft only

IMDG

UN3267 **UN** number

UN proper shipping name Transport hazard class(es) CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (MONOETHANOLAMINE)

8 **Class** Subsidiary risk Ш Packing group

Environmental hazards

Marine pollutant No F-A. S-B **EmS**

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Not established.

Annex II of MARPOL 73/78 and the IBC Code

IATA; IMDG; TDG



15. Regulatory information

Canadian regulations

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed.

Precursor Control Regulations

Not regulated.

International regulations

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto protocol

Not applicable.

Material name: CIMCLEAN® 30 SDS Canada

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory or exempt (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

^{*}A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

16. Other information

Issue date 10-25-2016

Version # 01

Disclaimer The information provided in this Safety Data Sheet is correct to the best of our knowledge,

information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other

materials or in any process, unless specified in the text.

Revision information Product and Company Identification: Product and Company Identification

Hazards Identification: US Hazard Categories Composition / Information on Ingredients: Ingredients Physical & Chemical Properties: Multiple Properties

Transport Information: Proper Shipping Name/Packing Group

Regulatory Information: United States

Material Attributes & Uses; Experimental Data: Product Uses

HazReg Data: North America

GHS: Classification

Material name: CIMCLEAN® 30 SDS Canada

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