

**MATERIAL SAFETY DATA SHEET****Product Trade Name:** CFR-3L**Revision Date:** 11-Feb-2014**1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION**

**Product Trade Name:** CFR-3L  
**Synonyms:** None  
**Chemical Family:** Blend  
**Application:** Friction Reducer

**Manufacturer/Supplier** Halliburton Energy Services  
P.O. Box 1431  
Duncan, Oklahoma 73536-0431  
Emergency Telephone: (281) 575-5000

**Prepared By** Chemical Compliance  
Telephone: 1-580-251-4335  
e-mail: fdunexchem@halliburton.com

**2. COMPOSITION/INFORMATION ON INGREDIENTS**

Substances	CAS Number	PERCENT (w/w)	ACGIH TLV-TWA	OSHA PEL-TWA
Contains no hazardous substances	Mixture	60 - 100%	Not applicable	Not applicable

**3. HAZARDS IDENTIFICATION****Hazard Overview** May cause eye and skin irritation.**4. FIRST AID MEASURES**

**Inhalation** If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

**Skin** Wash with soap and water. Get medical attention if irritation persists.

**Eyes** In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.

**Ingestion** Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person.

**Notes to Physician** Not Applicable

## 5. FIRE FIGHTING MEASURES

Flash Point/Range (F):	Not Determined <b>Min:</b> > 210
Flash Point/Range (C):	Not Determined <b>Min:</b> > 98
Flash Point Method:	PMCC
Autoignition Temperature (F):	Not Determined
Autoignition Temperature (C):	Not Determined
Flammability Limits in Air - Lower (%):	Not Determined
Flammability Limits in Air - Upper (%):	Not Determined
Fire Extinguishing Media	Water fog, carbon dioxide, foam, dry chemical.
Special Exposure Hazards	Decomposition in fire may produce toxic gases.
Special Protective Equipment for Fire-Fighters	Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.
NFPA Ratings:	Health 1, Flammability 0, Reactivity 0
HMIS Ratings:	Health 1, Flammability 0, Reactivity 0

## 6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures	Use appropriate protective equipment.
Environmental Precautionary Measures	Prevent from entering sewers, waterways, or low areas.
Procedure for Cleaning / Absorption	Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Scoop up and remove.

## 7. HANDLING AND STORAGE

Handling Precautions	Avoid contact with eyes, skin, or clothing.
Storage Information	Store away from oxidizers. Store in a cool well ventilated area. Keep container closed when not in use.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls	Use in a well ventilated area.
Respiratory Protection	Dust/mist respirator. (N95, P2/P3)
Hand Protection	Normal work gloves.
Skin Protection	Normal work coveralls.
Eye Protection	Chemical goggles; also wear a face shield if splashing hazard exists.
Other Precautions	None known.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Liquid
Color:	Red
Odor:	Musty

pH:	7
Specific Gravity @ 20 C (Water=1):	1.17
Density @ 20 C (lbs./gallon):	9.75
Bulk Density @ 20 C (lbs/ft3):	Not Determined
Boiling Point/Range (F):	Not Determined
Boiling Point/Range (C):	Not Determined
Freezing Point/Range (F):	Not Determined
Freezing Point/Range (C):	Not Determined
Vapor Pressure @ 20 C (mmHg):	Not Determined
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	67
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Soluble
Solubility in Solvents (g/100ml):	Not Determined
VOCs (lbs./gallon):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	Not Determined

## 10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	None anticipated
Incompatibility (Materials to Avoid)	Strong oxidizers.
Hazardous Decomposition Products	Oxides of sulfur. Carbon monoxide and carbon dioxide.
Additional Guidelines	Not Applicable

## 11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure	Eye or skin contact, inhalation.
-----------------------------	----------------------------------

### Symptoms related to exposure

#### Acute Toxicity

Inhalation	None known.
Eye Contact	May cause mild eye irritation.
Skin Contact	May cause skin irritation.
Ingestion	None known

Chronic Effects/Carcinogenicity	No data available to indicate product or components present at greater than 1% are chronic health hazards.
---------------------------------	--

### Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Contains no hazardous substances	Mixture	No data available	No data available	No data available

## 12. ECOLOGICAL INFORMATION

## Ecotoxicological Information

### Ecotoxicity Product

**Acute Fish Toxicity:** Not determined  
**Acute Crustaceans Toxicity:** Not determined  
**Acute Algae Toxicity:** Not determined

### Ecotoxicity Substance

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Daphnia Magna (Water Flea)
Contains no hazardous substances	Mixture	No information available	No information available	No information available	No information available

### 12.2 Persistence and degradability

Not readily biodegradable

### 12.3 Bioaccumulative potential

Does not bioaccumulate

### 12.4 Mobility in soil

No information available

### 12.5 Results of PBT and vPvB assessment

No information available.

### 12.6 Other adverse effects

## 13. DISPOSAL CONSIDERATIONS

**Disposal Method** Bury in a licensed landfill or burn in an approved incinerator according to federal, state, and local regulations. Substance should NOT be deposited into a sewage facility.

**Contaminated Packaging** Follow all applicable national or local regulations.

## 14. TRANSPORT INFORMATION

### Land Transportation

#### **DOT**

Not restricted

#### **Canadian TDG**

Not restricted

#### **ADR**

Not restricted

### Air Transportation

#### **ICAO/IATA**

Not restricted

### Sea Transportation

**IMDG**  
Not restricted

## Other Transportation Information

Labels: None

### 15. REGULATORY INFORMATION

#### US Regulations

<b>US TSCA Inventory</b>	All components listed on inventory or are exempt.
<b>EPA SARA Title III Extremely Hazardous Substances</b>	Not applicable
<b>EPA SARA (311,312) Hazard Class</b>	Acute Health Hazard
<b>EPA SARA (313) Chemicals</b>	This product does not contain a toxic chemical for routine annual "Toxic Chemical Release Reporting" under Section 313 (40 CFR 372).
<b>EPA CERCLA/Superfund Reportable Spill Quantity</b>	Not applicable.
<b>EPA RCRA Hazardous Waste Classification</b>	If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.
<b>California Proposition 65</b>	All components listed do not apply to the California Proposition 65 Regulation.
<b>MA Right-to-Know Law</b>	Does not apply.
<b>NJ Right-to-Know Law</b>	Does not apply.
<b>PA Right-to-Know Law</b>	Does not apply.

#### Canadian Regulations

<b>Canadian DSL Inventory</b>	All components listed on inventory or are exempt.
<b>WHMIS Hazard Class</b>	Un-Controlled

### 16. OTHER INFORMATION

**The following sections have been revised since the last issue of this SDS**

Not applicable

<b>Additional information</b>	For additional information on the use of this product, contact your local Halliburton representative.  For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.
-------------------------------	---

**Disclaimer Statement**

This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of the user.

**\*\*\*END OF MSDS\*\*\***