HALLIBURTON

MATERIAL SAFETY DATA SHEET

Product Trade Name: CAT-XTM

Revision Date: 24-Jan-2012

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name:CAT-X™Synonyms:NoneChemical Family:HydroxideApplication:Activator

Manufacturer/Supplier Halliburton Energy Services

P.O. Box 1431

Duncan, Oklahoma 73536-0431

Emergency Telephone: (281) 575-5000

Prepared By Chemical Compliance

Telephone: 1-580-251-4335

e-mail: fdunexchem@halliburton.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT	ACGIH TLV-TWA	OSHA PEL-TWA
Sodium hydroxide	1310-73-2	10 - 30%	2 mg/m ³	2 mg/m ³

3. HAZARDS IDENTIFICATION

Hazard Overview May cause eye, skin, and respiratory burns. May be harmful if swallowed.

4. FIRST AID MEASURES

Inhalation If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably

mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

Skin In case of contact, immediately flush skin with plenty of soap and water for at least 15

minutes. Get medical attention. Remove contaminated clothing and launder before

reuse.

Eyes In case of contact, or suspected contact, immediately flush eyes with plenty of water

for at least 15 minutes and get medical attention immediately after flushing.

Ingestion Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek

medical attention. Never give anything by mouth to an unconscious person.

Notes to Physician Not Applicable

FIRE FIGHTING MEASURES

Flash Point/Range (F): Not Determined Flash Point/Range (C): Not Determined **Flash Point Method:** Not Determined **Autoignition Temperature (F):** Not Determined **Autoignition Temperature (C):** Not Determined Flammability Limits in Air - Lower (%): Not Determined Flammability Limits in Air - Upper (%): Not Determined

Fire Extinguishing Media All standard firefighting media.

Special Exposure Hazards May form explosive mixtures with strong acids.

Fire-Fighters

Special Protective Equipment for Full protective clothing and approved self-contained breathing apparatus required for

fire fighting personnel.

Health 3, Flammability 0, Reactivity 1 **NFPA Ratings: HMIS Ratings:** Health 3, Flammability 0, Reactivity 1

ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment.

Environmental Precautionary

Measures

Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning /

Absorption

Isolate spill and stop leak where safe. Contain spill with sand or other inert materials.

Neutralize to pH of 6-8. Scoop up and remove.

HANDLING AND STORAGE

Wash hands after use. Launder contaminated clothing before reuse. Avoid contact **Handling Precautions**

with eyes, skin, or clothing. Avoid breathing vapors.

Storage Information Store away from acids. Store in a cool well ventilated area. Keep container closed

when not in use. Product has a shelf life of 24 months.

EXPOSURE CONTROLS/PERSONAL PROTECTION

Use in a well ventilated area. Local exhaust ventilation should be used in areas **Engineering Controls**

without good cross ventilation.

Respiratory Protection Not normally needed. But if significant exposures are possible then the following

> respirator is recommended: Dust/mist respirator. (95%)

Hand Protection Impervious rubber gloves.

Skin Protection Full protective chemical resistant clothing.

Eye Protection Chemical goggles; also wear a face shield if splashing hazard exists.

Eyewash fountains and safety showers must be easily accessible. Other Precautions

PHYSICAL AND CHEMICAL PROPERTIES

Physical State: Liquid

Clear colorless Color:

9. PHYSICAL AND CHEMICAL PROPERTIES

 Odor:
 Odorless

 pH:
 14

 Specific Gravity @ 20 C (Water=1):
 1.27

 Density @ 20 C (lbs./gallon):
 10.62

Bulk Density @ 20 C (lbs/ft3): Not Determined

Boiling Point/Range (F): 234
Boiling Point/Range (C): 112
Freezing Point/Range (F): 7
Freezing Point/Range (C): -14
Vapor Pressure @ 20 C (mmHg): 110

Vapor Density (Air=1):Not DeterminedPercent Volatiles:Not DeterminedEvaporation Rate (Butyl Acetate=1):Not Determined

Solubility in Water (g/100ml): Soluble

Solubility in Solvents (g/100ml):

VOCs (lbs./gallon):

Viscosity, Dynamic @ 20 C (centipoise):

Viscosity, Kinematic @ 20 C (centistrokes):

Partition Coefficient/n-Octanol/Water:

Molecular Weight (g/mole):

Not Determined

Not Determined

10. STABILITY AND REACTIVITY

Stability Data: Stable

Hazardous Polymerization: Will Not Occur

Conditions to Avoid None anticipated

Incompatibility (Materials to

Avoid)

Strong acids. Amphoteric metals such as aluminum, magnesium, lead, tin, or zinc.

Hazardous Decomposition

Products

None known.

Additional Guidelines Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure Eye or skin contact, inhalation.

Inhalation Causes severe respiratory irritation.

Skin Contact Causes severe burns.

Eye Contact Causes severe eye burns.

Ingestion Causes burns of the mouth, throat and stomach.

Aggravated Medical Conditions Skin disorders.

Chronic Effects/Carcinogenicity Prolonged, excessive exposure may cause erosion of the teeth.

Other Information None known.

Toxicity Tests

Oral Toxicity: Not determined

Dermal Toxicity: Not determined

Inhalation Toxicity: Not determined

Primary Irritation Effect: Not determined

Carcinogenicity Not determined

Genotoxicity: Not determined

Reproductive /

Developmental Toxicity:

Not determined

12. ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air) Not determined

Persistence/Degradability Not determined

Bio-accumulation Not determined

Ecotoxicological Information

Acute Fish Toxicity: Not determined Acute Crustaceans Toxicity: Not determined Acute Algae Toxicity: Not determined

Chemical Fate Information Not determined

Other Information Not applicable

13. DISPOSAL CONSIDERATIONS

Disposal MethodDisposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

DOT

UN1824, Sodium Hydroxide Solution, 8, II NAERG 154

Canadian TDG

Sodium Hydroxide Solution, 8, UN1824, II

ADR

UN1824, Sodium Hydroxide Solution, 8, II

Air Transportation

ICAO/IATA

UN1824, Sodium Hydroxide Solution, 8, II

Sea Transportation

IMDG

UN1824, Sodium Hydroxide Solution, 8, II EmS F-A, S-B

Other Transportation Information

Labels: Corrosive

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

EPA SARA Title III Extremely Hazardous Substances

Not applicable

EPA SARA (311,312) Hazard Class

Acute Health Hazard Reactive Hazard

EPA SARA (313) Chemicals

This product contains toxic chemical(s) listed below which is(are) subject to the reporting requirements of Section 313 of Title III of SARA and 40 CFR Part 372:

Sodium Hydroxide//1310-73-2

EPA CERCLA/Superfund Reportable Spill Quantity

EPA Reportable Spill Quantity is 376 Gallons based on Sodium hydroxide (CAS:

1310-73-2).

EPA RCRA Hazardous Waste

Classification

Corrosivity D002

If product becomes a waste, it does meet the criteria of a hazardous waste as

defined by the US EPA, because of:

California Proposition 65 All components listed do not apply to the California Proposition 65 Regulation.

MA Right-to-Know Law One or more components listed.

NJ Right-to-Know Law One or more components listed.

PA Right-to-Know Law One or more components listed.

Canadian Regulations

Canadian DSL Inventory All components listed on inventory or are exempt.

WHMIS Hazard Class E Corrosive Material

16. OTHER INFORMATION

The following sections have been revised since the last issue of this MSDS Not applicable

Additional Information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Material Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement

This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of the user.

END OF MSDS