

MATERIAL SAFETY DATA SHEET**Product Trade Name:** **CAT-3 / CAT-4 BLEND****Revision Date:** 03-Jan-2012**1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION**

Product Trade Name: CAT-3 / CAT-4 BLEND
Synonyms: None
Chemical Family: Amine
Application: Activator

Manufacturer/Supplier Halliburton Energy Services
P.O. Box 1431
Duncan, Oklahoma 73536-0431
Emergency Telephone: (281) 575-5000

Prepared By Chemical Compliance
Telephone: 1-580-251-4335
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2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT	ACGIH TLV-TWA	OSHA PEL-TWA
Diethylenetriamine	111-40-0	5 - 10%	1 ppm (S)	Not applicable
EDTA/Copper chelate		10 - 30%	1 mg/m ³	1 mg/m ³

3. HAZARDS IDENTIFICATION

Hazard Overview May cause eye, skin, and respiratory burns. May be harmful if swallowed. May be absorbed through the skin. May cause allergic skin reaction.

4. FIRST AID MEASURES

Inhalation If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

Skin In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention. Remove contaminated clothing and launder before reuse. Destroy or properly dispose of contaminated shoes.

Eyes In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.

Ingestion Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person.

Notes to Physician Not Applicable

5. FIRE FIGHTING MEASURES

Flash Point/Range (F):	> 215
Flash Point/Range (C):	> 102
Flash Point Method:	PMCC
Autoignition Temperature (F):	743
Autoignition Temperature (C):	395
Flammability Limits in Air - Lower (%):	4.4
Flammability Limits in Air - Upper (%):	16.1

Fire Extinguishing Media Water fog, carbon dioxide, foam, dry chemical.

Special Exposure Hazards Decomposition in fire may produce toxic gases.

Special Protective Equipment for Fire-Fighters Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

NFPA Ratings: Health 2, Flammability 1, Reactivity 0

HMIS Ratings: Health 2, Flammability 1, Reactivity 0

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment.

Environmental Precautionary Measures Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning / Absorption Contain spill with sand or other inert materials. Scoop up and remove. Isolate spill and stop leak where safe.

7. HANDLING AND STORAGE

Handling Precautions Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Wash hands after use. Launder contaminated clothing before reuse.

Storage Information Store away from oxidizers. Store away from acids. Store in a cool well ventilated area. Keep container closed when not in use.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls Use in a well ventilated area.

Respiratory Protection Organic vapor respirator.

Hand Protection Nitrile gloves.

Skin Protection Rubber apron.

Eye Protection Chemical goggles; also wear a face shield if splashing hazard exists.

Other Precautions Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Liquid
Color:	Blue
Odor:	Ammonia
pH:	8.8

9. PHYSICAL AND CHEMICAL PROPERTIES

Specific Gravity @ 20 C (Water=1):	1.083
Density @ 20 C (lbs./gallon):	9.02
Bulk Density @ 20 C (lbs/ft3):	Not Determined
Boiling Point/Range (F):	196
Boiling Point/Range (C):	18
Freezing Point/Range (F):	18
Freezing Point/Range (C):	-8
Vapor Pressure @ 20 C (mmHg):	Not Determined
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	Not Determined
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Miscible
Solubility in Solvents (g/100ml):	Not Determined
VOCs (lbs./gallon):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistrokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	Not Determined

10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	None anticipated
Incompatibility (Materials to Avoid)	Strong oxidizers. Strong acids. Copper and copper alloys.
Hazardous Decomposition Products	Ammonia. Oxides of nitrogen. Carbon monoxide and carbon dioxide.
Additional Guidelines	Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure	Eye or skin contact, inhalation.
Inhalation	May cause respiratory irritation. May cause central nervous system depression including headache, dizziness, drowsiness, incoordination, slowed reaction time, slurred speech, giddiness and unconsciousness.
Skin Contact	Causes severe skin irritation. May cause skin burns. May be absorbed through the skin and produce effects similar to those caused by inhalation and/or ingestion. May cause an allergic skin reaction.
Eye Contact	May cause eye burns.
Ingestion	Causes burns of the mouth, throat and stomach. May cause abdominal pain, vomiting, nausea, and diarrhea.
Aggravated Medical Conditions	Skin disorders.
Chronic Effects/Carcinogenicity	No data available to indicate product or components present at greater than 1% are chronic health hazards.
Other Information	None known.
Toxicity Tests	

Oral Toxicity:	Not determined
Dermal Toxicity:	Not determined
Inhalation Toxicity:	Not determined
Primary Irritation Effect:	Not determined
Carcinogenicity	Not determined
Genotoxicity:	Not determined
Reproductive / Developmental Toxicity:	Not determined

12. ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air)	Not determined
Persistence/Degradability	Slowly biodegradable
Bio-accumulation	Not determined

Ecotoxicological Information

Acute Fish Toxicity:	Not determined
Acute Crustaceans Toxicity:	Not determined
Acute Algae Toxicity:	Not determined

Chemical Fate Information	Not determined
Other Information	Not applicable

13. DISPOSAL CONSIDERATIONS

Disposal Method	Disposal should be made in accordance with federal, state, and local regulations.
Contaminated Packaging	Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

DOT
Not restricted

Canadian TDG
Not restricted

ADR
Not restricted

Air Transportation

ICAO/IATA
Not restricted

Sea Transportation

IMDG

Not restricted

Other Transportation Information

Labels: None

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory	All components listed on inventory or are exempt.
EPA SARA Title III Extremely Hazardous Substances	Not applicable
EPA SARA (311,312) Hazard Class	Acute Health Hazard
EPA SARA (313) Chemicals	This product does not contain a toxic chemical for routine annual "Toxic Chemical Release Reporting" under Section 313 (40 CFR 372).
EPA CERCLA/Superfund Reportable Spill Quantity	Not applicable.
EPA RCRA Hazardous Waste Classification	If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.
California Proposition 65	All components listed do not apply to the California Proposition 65 Regulation.
MA Right-to-Know Law	One or more components listed.
NJ Right-to-Know Law	One or more components listed.
PA Right-to-Know Law	One or more components listed.

Canadian Regulations

Canadian DSL Inventory	All components listed on inventory or are exempt.
WHMIS Hazard Class	E Corrosive Material

16. OTHER INFORMATION

The following sections have been revised since the last issue of this MSDS

Not applicable

Additional Information	For additional information on the use of this product, contact your local Halliburton representative. For questions about the Material Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.
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*****END OF MSDS*****