HALLIBURTON

SAFETY DATA SHEET

Product Trade Name: CARBONATE STIMULATION ACID 250+

Revision Date: 23-Jun-2015 Revision Number: 7

1. Identification

1.1. Product Identifier

Product Trade Name: CARBONATE STIMULATION ACID 250+

Synonyms: None

Chemical Family: Inorganic acid Internal ID Code HM004958

1.2 Recommended use and restrictions on use

Application: Acid

Uses Advised Against No information available

1.3 Manufacturer's Name and Contact Details

Manufacturer/Supplier Halliburton Energy Services Inc.

P.O. Box 1431

Duncan, Oklahoma 73536-0431

Emergency Telephone: (281) 575-5000

Prepared By Chemical Stewardship

Telephone: 1-580-251-4335

e-mail: fdunexchem@halliburton.com

1.4. Emergency telephone number

Emergency Telephone Number (281) 575-5000

2. Hazard(s) Identification

2.1 Classification in accordance with paragraph (d) of §1910.1200

Skin Corrosion / Irritation	Category 1 B - H314
Serious Eye Damage / Eye Irritation	Category 1 - H318
Corrosive to Metals.	Category 1 - H290

2.2. Label Elements

Hazard Pictograms



Signal Word Danger

Hazard Statements H290 - May be corrosive to metals

H314 - Causes severe skin burns and eye damage

H318 - Causes serious eye damage

Precautionary Statements

P234 - Keep only in original container Prevention

P260 - Do not breathe dust/fume/gas/mist/vapors/spray

P264 - Wash face, hands and any exposed skin thoroughly after handling P280 - Wear protective gloves/protective clothing/eye protection/face protection

Response P301 + P330 + P331 - IF SWALLOWED: rinse mouth. Do NOT induce vomiting

P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all

contaminated clothing. Rinse skin with water/shower P363 - Wash contaminated clothing before reuse

P304 + P340 - IF INHALED: Remove victim to fresh air and keep at rest in a

position comfortable for breathing

P310 - Immediately call a POISON CENTER or doctor/physician

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P390 - Absorb spillage to prevent material damage

P405 - Store locked up **Storage**

P406 - Store in corrosive resistant container with a resistant inner liner.

Disposal P501 - Dispose of contents/container in accordance with

local/regional/national/international regulations

Contains

CAS Number Substances Hydrochloric acid 7647-01-0

2.3 Hazards not otherwise classified

None known

3. Composition/information on Ingredients

Substances	CAS Number	PERCENT (w/w)	GHS Classification - US
Hydrochloric acid	7647-01-0	10 - 30%	Skin Corr. 1B (H314)
			Eye Corr. 1 (H318)
			STOT SE 3 (H335)
			Met. Corr. 1 (H290)

The exact percentage (concentration) of the composition has been withheld as proprietary.

4. First-Aid Measures

4.1. Description of first aid measures

Inhalation **Eyes**

If inhaled, move victim to fresh air and seek medical attention.

In case of contact, immediately flush eyes with plenty of water for at least 30 minutes. Remove contact lenses after the first 5 minutes and continue washing. Seek immediate medical attention/advice. Suitable emergency eye wash facility

should be immediately available

Skin In case of contact, immediately flush skin with plenty of soap and water for at least

30 minutes and remove contaminated clothing, shoes and leather goods

immediately. Get medical attention immediately.

Do NOT induce vomiting. Give nothing by mouth. Obtain immediate medical Ingestion

attention.

4.2 Most important symptoms/effects, acute and delayed

Causes severe eye irritation which may damage tissue. Causes severe skin irritation with tissue destruction.

4.3. Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically.

5. Fire-fighting measures

5.1. Extinguishing media

Suitable Extinguishing Media

Water fog, carbon dioxide, foam, dry chemical.

Extinguishing media which must not be used for safety reasons

None known.

5.2 Specific hazards arising from the substance or mixture

Special Exposure Hazards

May form explosive mixtures with strong alkalis. Decomposition in fire may produce harmful gases. Reaction with steel and certain other metals generates flammable hydrogen gas. Do not allow runoff to enter waterways.

5.3 Special protective equipment and precautions for fire-fighters

Special Protective Equipment for Fire-Fighters

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use appropriate protective equipment.

See Section 8 for additional information

6.2. Environmental precautions

Prevent from entering sewers, waterways, or low areas.

6.3. Methods and material for containment and cleaning up

Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Neutralize to pH of 6-8. Scoop up and remove.

7. Handling and storage

7.1. Precautions for Safe Handling

Handling Precautions

Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Wash hands after use. Launder contaminated clothing before reuse.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Information

Store away from alkalis. Store in a cool well ventilated area. Keep container closed when not in use.

8. Exposure Controls/Personal Protection

8.1 Occupational Exposure Limits

Substances	CAS Number	OSHA PEL-TWA	ACGIH TLV-TWA
Hydrochloric acid	7647-01-0	TWA: 5 ppm (Ceiling)	TWA: 2 ppm (Ceiling)

8.2 Appropriate engineering controls

Use in a well ventilated area, Local exhaust ventilation should be used in areas **Engineering Controls**

without good cross ventilation.

8.3 Individual protection measures, such as personal protective equipment

Personal Protective Equipment If engineering controls and work practices cannot prevent excessive exposures,

the selection and proper use of personal protective equipment should be

determined by an industrial hygienist or other qualified professional based on the

specific application of this product.

Respiratory Protection Organic vapor/acid gas respirator.

Impervious rubber gloves. **Hand Protection**

Full protective chemical resistant clothing. Rubber boots. **Skin Protection**

Eve Protection Chemical goggles; also wear a face shield if splashing hazard exists. **Other Precautions** Eyewash fountains and safety showers must be easily accessible.

9. Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Physical State: Liquid Color: Clear

Odor Odor: Pungent No information available

Threshold:

Property Values

Remarks/ - Method

1 :Ha

Freezing Point/Range No data available No data available Melting Point/Range **Boiling Point/Range** No data available **Flash Point** No data available Flammability (solid, gas) No data available upper flammability limit No data available lower flammability limit No data available No data available **Evaporation rate Vapor Pressure** No data available **Vapor Density** No data available No data available **Specific Gravity** Water Solubility Miscible with water Solubility in other solvents No data available Partition coefficient: n-octanol/water No data available **Autoignition Temperature** No data available **Decomposition Temperature** No data available No data available **Viscosity**

Explosive Properties No information available **Oxidizing Properties** No information available

9.2. Other information

No data available **VOC Content (%)**

10. Stability and Reactivity

10.1. Reactivity

Not expected to be reactive.

10.2. Chemical Stability

Stable

10.3. Possibility of Hazardous Reactions

Will Not Occur

10.4. Conditions to Avoid

None anticipated

10.5. Incompatible Materials

Strong alkalis.

10.6. Hazardous Decomposition Products

Flammable hydrogen gas. Chlorine. Hydrogen sulfide.

11. Toxicological Information

11.1 Information on likely routes of exposure

Principle Route of Exposure Eye or skin contact, inhalation.

11.2 Symptoms related to the physical, chemical and toxicological characteristics

Acute Toxicity

Inhalation Causes severe respiratory irritation.

Eye Contact Causes severe eye irritation. May cause eye burns.

Skin Contact Causes severe skin irritation. May cause skin burns on prolonged contact.

Ingestion Causes burns of the mouth, throat and stomach.

Chronic Effects/Carcinogenicity Prolonged, excessive exposure may cause erosion of the teeth.

11.3 Toxicity data

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Hydrochloric acid	7647-01-0	No data available	5010 mg/kg (Rabbit) > 5010 mg/kg (Rabbit) 1449 mg/kg (Mouse)	3124 mg/L (Rat) 1h 3.2 mg/L (Mouse) 8.3 mg/L (Rat) 1405 mg/L (Rat) 554 mg/L (Mouse)

Substances		Skin corrosion/irritation
Hydrochloric acid	7647-01-0	Causes severe burns

Substances	CAS Number	Eye damage/irritation
Hydrochloric acid	7647-01-0	Causes severe burns

Substances	CAS Number	Skin Sensitization
Hydrochloric acid	7647-01-0	Did not cause sensitization on laboratory animals (guinea pig)

Substances	CAS Number	Respiratory Sensitization
Hydrochloric acid		No information available

Substances	CAS Number	Mutagenic Effects
Hydrochloric acid	7647-01-0	Not regarded as mutagenic.

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Substances	CAS Number	Carcinogenic Effects		
Hydrochloric acid	7647-01-0	No data of sufficient quality are available.		
Substances	CAS Number	Reproductive toxicity		
Hydrochloric acid		Embryo and fetotoxicity has been observed in female rats exposed to maternally toxic levels of hydrogen chloride (450 mg/m³, 1hr.).		
Substances	CAS Number	STOT - single exposure		
Hydrochloric acid	7647-01-0	ay cause respiratory irritation.		
Substances	CAS Number	STOT - repeated exposure		
Hydrochloric acid	7647-01-0	No significant toxicity observed in animal studies at concentration requiring classification.		
Substances	CAS Number	Aspiration hazard		
Hydrochloric acid	7647-01-0	Not applicable		

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12. Ecological Information

12.1. Toxicity

Ecotoxicity Effects

Product Ecotoxicity Data

No data available

Substance Ecotoxicity Data

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Hydrochloric acid	7647-01-0	No information available	LC50 282 mg/L (Gambusia affinis) LC50 20.5 mg/L (Lepomis macrochirus) LC50 (96h) 3.25 – 3.5 (pH) (Lepomis macrochirus)	EC50 (3h) >= 5 and <= 5.5 (pH) (Activated sludge, domestic)	EC50 (48h) 4.9 (pH) (Daphnia magna)

12.2. Persistence and degradability

Substances	CAS Number	Persistence and Degradability
Hydrochloric acid	7647-01-0	The methods for determining biodegradability are not
*		applicable to inorganic substances.

12.3. Bioaccumulative potential

Substances	CAS Number	Log Pow
Hydrochloric acid	7647-01-0	0.25

12.4. Mobility in soil

Substances	CAS Number	Mobility
Hydrochloric acid	7647-01-0	No information available

12.5 Other adverse effects

No information available

13. Disposal Considerations

13.1. Waste treatment methods

Disposal Method Disposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. Transport Information

US DOT

UN Number: UN1789

UN Proper Shipping Name: Hydrochloric Acid Solution

Transport Hazard Class(es): Packing Group: Ш

Environmental Hazards: Not applicable

RQ (Hydrochloric Acid - 15153 kg.) Reportable Quantity:

NAERG: NAERG 157

US DOT Bulk

DOT (Bulk) Not applicable

Canadian TDG

UN Number: UN1789

Hydrochloric Acid Solution **UN Proper Shipping Name:**

Transport Hazard Class(es): 8 **Packing Group:** Ш

Environmental Hazards: Not applicable

IMDG/IMO

UN1789 **UN Number:**

UN Proper Shipping Name: Hydrochloric Acid Solution

Transport Hazard Class(es): 8 **Packing Group:** Ш

Environmental Hazards: Not applicable

Reportable Quantity: RQ (Hydrochloric Acid - 15153 kg.)

EmS F-A, S-B EMS:

IATA/ICAO

UN1789 **UN Number:**

UN Proper Shipping Name: Hydrochloric Acid Solution

Transport Hazard Class(es): 8 **Packing Group:** Ш

Environmental Hazards: Not applicable

RQ (Hydrochloric Acid - 15153 kg.) **Reportable Quantity:**

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable

Special Precautions for User: None

15. Regulatory Information

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

EPA SARA Title III Extremely

Hazardous Substances

Not applicable

EPA SARA (311,312) Hazard

Acute Health Hazard

Class

EPA SARA (313) Chemicals Hydrogen Chloride//7647-01-0

EPA CERCLA/Superfund Reportable Spill Quantity

EPA Reportable Spill Quantity is 3809 Gallons based on Hydrochloric acid (CAS:

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7647-01-0).

EPA RCRA Hazardous Waste

Classification

If product becomes a waste, it does meet the criteria of a hazardous waste as

defined by the US EPA, because of:

Corrosivity D002

California Proposition 65 All components listed do not apply to the California Proposition 65 Regulation.

MA Right-to-Know Law One or more components listed.

NJ Right-to-Know Law One or more components listed.

PA Right-to-Know Law One or more components listed.

Canadian Regulations

Canadian DSL Inventory All components listed on inventory or are exempt.

16. Other information

Preparation Information

Prepared By Chemical Stewardship

Telephone: 1-580-251-4335

e-mail: fdunexchem@halliburton.com

Revision Date: 23-Jun-2015

Reason for Revision SDS sections updated:

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Additional information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Stewardship at 1-580-251-4335.

Key or legend to abbreviations and acronyms

bw – body weight

CAS - Chemical Abstracts Service

EC50 - Effective Concentration 50%

ErC50 – Effective Concentration growth rate 50%

LC50 - Lethal Concentration 50%

LD50 - Lethal Dose 50%

LL50 - Lethal Loading 50%

mg/kg - milligram/kilogram

mg/L - milligram/liter

NIOSH - National Institute for Occupational Safety and Health

NTP - National Toxicology Program

OEL - Occupational Exposure Limit

PEL – Permissible Exposure Limit

ppm - parts per million

STEL - Short Term Exposure Limit

TWA - Time-Weighted Average

UN - United Nations

h - hour

mg/m³ - milligram/cubic meter

mm - millimeter

mmHg - millimeter mercury

w/w - weight/weight

d - day

Key literature references and sources for data

www.ChemADVISOR.com/

Disclaimer Statement

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End of Safety Data Sheet