HALLIBURTON

MATERIAL SAFETY DATA SHEET

Product Trade Name: CARBONATE EMULSION ACID

Revision Date: 03-Jan-2012

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: CARBONATE EMULSION ACID

Synonyms: None Chemical Family: Blend Application: Acid

Manufacturer/Supplier Halliburton Energy Services

P.O. Box 1431

Duncan, Oklahoma 73536-0431

Emergency Telephone: (281) 575-5000

Prepared By Chemical Compliance

Telephone: 1-580-251-4335

e-mail: fdunexchem@halliburton.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT	ACGIH TLV-TWA	OSHA PEL-TWA
Hydrochloric acid	7647-01-0	10 - 30%	2 ppm	5 ppm
Diesel	68476-34-6	10 - 30%	100 mg/m ³	Not applicable

3. HAZARDS IDENTIFICATION

Hazard Overview May cause eye and skin burns. May cause respiratory irritation. May cause

headache, dizziness, and other central nervous system effects. May be harmful if

swallowed. Potential carcinogen. Combustible.

4. FIRST AID MEASURES

Inhalation If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably

mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

Skin In case of contact, immediately flush skin with plenty of soap and water for at least 15

minutes. Get medical attention. Remove contaminated clothing and launder before

reuse. Destroy or properly dispose of contaminated shoes.

Eyes In case of contact, or suspected contact, immediately flush eyes with plenty of water

for at least 15 minutes and get medical attention immediately after flushing.

Ingestion Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek

medical attention. Never give anything by mouth to an unconscious person.

Notes to Physician Not Applicable

FIRE FIGHTING MEASURES

Flash Point/Range (F): Not DeterminedMin: > 150 Flash Point/Range (C): Not DeterminedMin: > 65

PMCC Flash Point Method:

Autoignition Temperature (F): Not Determined Not Determined **Autoignition Temperature (C):** Flammability Limits in Air - Lower (%): Not Determined Flammability Limits in Air - Upper (%): Not Determined

Fire Extinguishing Media Water fog, carbon dioxide, foam, dry chemical.

Special Exposure Hazards May form explosive mixtures with strong alkalis. Decomposition in fire may produce

toxic gases. Reaction with steel and certain other metals generates flammable

hydrogen gas. Do not allow runoff to enter waterways.

Fire-Fighters

Special Protective Equipment for Full protective clothing and approved self-contained breathing apparatus required for

fire fighting personnel.

NFPA Ratings: Health 3, Flammability 2, Reactivity 0 Health 3, Flammability 2, Reactivity 0 **HMIS Ratings:**

ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment.

Environmental Precautionary

Measures

Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning /

Absorption

Isolate spill and stop leak where safe. Contain spill with sand or other inert materials.

Neutralize to pH of 6-8. Scoop up and remove.

HANDLING AND STORAGE

Handling Precautions Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Wash hands after

use. Launder contaminated clothing before reuse.

Store away from alkalis. Store away from oxidizers. Store in a cool well ventilated **Storage Information**

area. Keep container closed when not in use.

EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls Use in a well ventilated area. Local exhaust ventilation should be used in areas

without good cross ventilation.

Respiratory Protection Organic vapor/acid gas respirator.

Hand Protection Impervious rubber gloves.

Skin Protection Full protective chemical resistant clothing. Rubber boots.

Eye Protection Chemical goggles; also wear a face shield if splashing hazard exists.

Other Precautions Eyewash fountains and safety showers must be easily accessible.

PHYSICAL AND CHEMICAL PROPERTIES

Physical State: Liquid Clear Color:

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9. PHYSICAL AND CHEMICAL PROPERTIES

Odor: Pungent

pH: 1

Specific Gravity @ 20 C (Water=1): Not Determined Density @ 20 C (lbs./gallon): Not Determined Bulk Density @ 20 C (lbs/ft3): Not Determined **Boiling Point/Range (F):** Not Determined **Boiling Point/Range (C):** Not Determined Freezing Point/Range (F): Not Determined Freezing Point/Range (C): Not Determined Vapor Pressure @ 20 C (mmHg): Not Determined Vapor Density (Air=1): Not Determined **Percent Volatiles:** Not Determined **Evaporation Rate (Butyl Acetate=1):** Not Determined Solubility in Water (g/100ml): Partially soluble Not Determined Solubility in Solvents (g/100ml): Not Determined VOCs (lbs./gallon): Viscosity, Dynamic @ 20 C (centipoise): Not Determined Viscosity, Kinematic @ 20 C (centistrokes): Not Determined Partition Coefficient/n-Octanol/Water: Not Determined Not Determined Molecular Weight (g/mole):

10. STABILITY AND REACTIVITY

Stability Data: Stable

Hazardous Polymerization: Will Not Occur

Conditions to Avoid None anticipated

Incompatibility (Materials to

Avoid)

Strong alkalis. Strong oxidizers.

Hazardous Decomposition

Products

Flammable hydrogen gas. Chlorine. Hydrogen sulfide. Carbon monoxide and carbon

dioxide.

Additional Guidelines Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure Eye or skin contact, inhalation.

Inhalation Causes severe respiratory irritation. May cause central nervous system depression

including headache, dizziness, drowsiness, incoordination, slowed reaction time,

slurred speech, giddiness and unconsciousness.

Skin Contact May cause skin burns.

Eye Contact May cause eye burns.

Ingestion Causes burns of the mouth, throat and stomach. Aspiration into the lungs may cause

chemical pneumonitis including coughing, difficulty breathing, wheezing, coughing up

blood and pneumonia, which can be fatal.

Aggravated Medical Conditions Eye ailments. Skin disorders.

Chronic Effects/Carcinogenicity Prolonged, excessive exposure may cause erosion of the teeth. Contains petroleum

distillates which have been shown to cause skin cancer in laboratory animals.

Other Information None known.

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Toxicity Tests

Oral Toxicity: Not determined

Dermal Toxicity: Not determined

Inhalation Toxicity: Not determined

Primary Irritation Effect: Not determined

Carcinogenicity Not determined

Genotoxicity: Not determined

Reproductive / Not determined

Developmental Toxicity:

12. ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air) Not determined

Persistence/Degradability Not determined

Bio-accumulation Not determined

Ecotoxicological Information

Acute Fish Toxicity: Not determined Acute Crustaceans Toxicity: Not determined Acute Algae Toxicity: Not determined

Chemical Fate Information Not determined

Other Information Not applicable

13. DISPOSAL CONSIDERATIONS

Disposal MethodDisposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

DOT

UN3264, Corrosive Liquid, Acidic, Inorganic, N.O.S. (Contains Hydrochloric Acid), 8, II RQ (Hydrochloric Acid - 11365 kg.)
NAERG 154

Canadian TDG

Corrosive Liquid, Acidic, Inorganic, N.O.S.(Contains Hydrochloric Acid), 8, UN3264, II

ADR

UN3264, Corrosive Liquid, Acidic, Inorganic, N.O.S. (Contains Hydrochloric Acid), 8, II

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Air Transportation

ICAO/IATA

UN3264,Corrosive Liquid, Acidic, Inorganic, N.O.S., 8, II (Contains Hydrochloric Acid)
RQ (Hydrochloric Acid - 11365 kg.)

Sea Transportation

IMDG

UN3264, Corrosive Liquid, Acidic, Inorganic, N.O.S. (Contains Hydrochloric Acid), 8, II RQ (Hydrochloric Acid - 11365 kg.) EmS F-A, S-B

Other Transportation Information

Labels: Corrosive

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

EPA SARA Title III Extremely Hazardous Substances

Not applicable

EPA SARA (311,312) Hazard

Class

Acute Health Hazard Chronic Health Hazard

Fire Hazard

EPA SARA (313) Chemicals

This product does not contain a toxic chemical for routine annual "Toxic Chemical

Release Reporting" under Section 313 (40 CFR 372).

EPA CERCLA/Superfund Reportable Spill Quantity

EPA Reportable Spill Quantity is 3809 Gallons based on Hydrochloric acid (CAS:

7647-01-0).

EPA RCRA Hazardous Waste

Classification

If product becomes a waste, it does meet the criteria of a hazardous waste as

defined by the US EPA, because of:

Corrosivity D002

California Proposition 65 The California Proposition 65 regulations apply to this product.

MA Right-to-Know Law
One or more components listed.

NJ Right-to-Know Law
One or more components listed.

PA Right-to-Know Law
One or more components listed.

Canadian Regulations

Canadian DSL Inventory All components listed on inventory or are exempt.

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E Corrosive MaterialB3 Combustible LiquidsD2B Toxic Materials

16. OTHER INFORMATION

The following sections have been revised since the last issue of this MSDS

Not applicable

Additional Information For additional information on the use of this product, contact your local Halliburton

representative.

For guestions about the Material Safety Data Sheet for this or other Halliburton

products, contact Chemical Compliance at 1-580-251-4335.

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or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of

the user.

END OF MSDS