SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name or designation of the mixture	Bond-Ply - PSA Acrylics
Registration number	-
Synonyms	None.
Product code	Bond Ply 100, 400, 450PA, 800, 660B, 660P, CPU Pad
Issue date	23-April-2014
Version number	01
Revision date	-
Supersedes date	-

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses	Thermally Conductive Pressure Sensitive Adhesive Tapes.
Uses advised against	None known.

1.3. Details of the supplier of the safety data sheet

Manufacturer/Supplier	The Bergquist Company
Address:	18930 West 78th Street Chanhassen, MN. 55317
Non-Emergency calls:	1-800-347-4572
Contact person:	M-SDSadmin@BergquistCompany.com

1.4. Emergency telephone number

Chemical Emergency Call CHEMTREC Day or Night	
Within USA and Canada:	1-800-424-9300
Outside USA and Canada:	+1 703-527-3887 (Collect Calls Accepted)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

The mixture has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies.

Classification according to Directive 67/548/EEC or 1999/45/EC as amended

This preparation does not meet the criteria for classification according to Directive 1999/45/EC as amended.

Classification according to Regulation (EC) No 1272/2008 as amended

This mixture does not meet the criteria for classification according to Regulation (EC) 1272/2008 as amended.

Hazard summary

Physical hazards	Not classified for physical hazards.
Health hazards	Not classified for health hazards.
Environmental hazards	Not classified for hazards to the environment.
Specific hazards	Elevated temperatures or mechanical action may form dust and fumes which may be irritating to the eyes, mucous membranes and respiratory tract.
Main symptoms	Under normal conditions of intended use, this material does not pose a risk to health.

2.2. Label elements

Label according to Regulation (EC) No. 1272/2008 as amended

Hazard pictograms	None.
Signal word	Not applicable.
Hazard statements	The mixture does not meet the criteria for classification.

Precautionary statements

Prevention	Observe good industrial hygiene practices.
Response	Wash thoroughly after handling.
Storage	Store away from incompatible materials.

Disposal	Dispose of waste and residues in accordance with local authority requirements.
Supplemental label information	This product is not hazardous according to Regulation (EC) No 1272/2008 as amended, therefore a hazard label does not apply.
2.3. Other hazards	Not a PBT or vPvB substance or mixture.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

The components are not hazardous or are below required disclosure limits.

SECTION 4: First aid measures

General information	Get medical attention if any discomfort develops.

4.1. Description of first aid measures

Inhalation	Move to fresh air. Get medical attention if symptoms occur.
Skin contact	Wash skin with soap and water. Get medical attention if irritation persists after washing.
Eye contact	Flush thoroughly with water. If irritation occurs, get medical assistance.
Ingestion	Rinse mouth thoroughly. Get medical attention if any discomfort occurs.
4.2. Most important symptoms and effects, both acute and delayed	Under normal conditions of intended use, this material does not pose a risk to health.
4.3. Indication of any immediate medical attention and special treatment needed	Treat symptomatically.

SECTION 5: Firefighting measures

General fire hazards	This product is not flammable.

5.1. Extinguishing media

Suitable extinguishing media	Use fire-extinguishing media appropriate for surrounding materials.
Unsuitable extinguishing media	None known.
5.2. Special hazards arising from the substance or mixture	None.

5.3. Advice for firefighters

Special protective equipment for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire. Selection of respiratory protection for firefighting: follow the general fire precautions indicated in the workplace.
Special fire fighting procedures	Move containers from fire area if you can do so without risk.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	Avoid contact with skin and eyes. For personal protection, see section 8 of the SDS.
For emergency responders	Keep unnecessary personnel away.
6.2. Environmental precautions	Environmental manager must be informed of all major spillages.
6.3. Methods and material for containment and cleaning up	Sweep up or gather material and place in appropriate container for disposal. For waste disposal, see Section 13.
6.4. Reference to other sections	For personal protection, see Section 8 of the SDS. For waste disposal, see Section 13 of the SDS.

SECTION 7: Handling and storage

7.1. Precautions for safe handling	Provide adequate ventilation. Avoid inhalation of dust and contact with skin and eyes. Observe good industrial hygiene practices. Wear appropriate personal protective equipment (See Section 8).
7.2. Conditions for safe storage, including any incompatibilities	Store in closed original container in a dry place. Store away from incompatible materials.
7.3. Specific end use(s)	Thermally Conductive Pressure Sensitive Adhesive Tapes.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

Austria. MAK List

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	MAK	5 mg/m3	Respirable fraction.
		5 mg/m3	Respirable fume.
		10 mg/m3	Inhalable fraction.
	STEL	20 mg/m3	Inhalable fraction.
		10 mg/m3	Respirable fume.
		10 mg/m3	Respirable fraction.

Belgium. Exposure Limit Values.

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	1 mg/m3	Respirable fraction.

Bulgaria. OELs. Regulation No 13 on protection of workers against risks of exposure to chemical agents at work

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	10 mg/m3	Dust.
		1,5 mg/m3	Respirable fraction.

Croatia. Dangerous Substance Exposure Limit Values in the Workplace (ELVs), Annexes 1 and 2, Narodne Novine, 13/09

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	MAC	4 mg/m3	Respirable dust.
		10 mg/m3	Total dust.

Czech Republic. OELs. Government Decree 361

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	0,1 mg/m3	Respirable dust.

Denmark. Exposure Limit Values

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TLV	5 mg/m3	Total
		2 mg/m3	Respirable.

Estonia. OELs. Occupational Exposure Limits of Hazardous Substances. (Annex of Regulation No. 293 of 18 September 2001)

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	4 mg/m3	Respirable dust.
		10 mg/m3	Total dust.

France. Threshold Limit Values (VLEP) for Occupational Exposure to Chemicals in France, INRS ED 984

Components	Type	Value
Aluminium oxide (CAS 1344-28-1)	VME	10 mg/m3

Germany. DFG MAK List (advisory OELs). Commission for the Investigation of Health Hazards of Chemical Compounds in the Work Area (DFG)

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	4 mg/m3	Inhalable dust.
		1,5 mg/m3	Respirable dust.

Germany. TRGS 900, Limit Values in the Ambient Air at the Workplace

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	AGW	3 mg/m3	Respirable fraction.
		10 mg/m3	Inhalable fraction.

Greece. OELs (Decree No. 90/1999, as amended)

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	5 mg/m3	Inhalable
		10 mg/m3	Respirable.

Hungary. OELs. Joint Decree on Chemical Safety of Workplaces

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	6 mg/m3	Respirable.

Iceland. OELs. Regulation 154/1999 on occupational exposure limits

Components	Type	Value
Aluminium oxide (CAS 1344-28-1)	TWA	10 mg/m3

Ireland. Occupational Exposure Limits

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	4 mg/m3	Respirable dust.
		10 mg/m3	Total inhalable dust.

Italy. OELs

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	1 mg/m3	Respirable fraction.

Latvia. OELs. Occupational exposure limit values of chemical substances in work environment

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	6 mg/m3	Decomposition aerosol.
		4 mg/m3	

Lithuania. OELs. Limit Values for Chemical Substances, General Requirements (Hygiene Norm HN 23:2007)

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	5 mg/m3	Inhalable fraction.
		2 mg/m3	Respirable fraction.

Norway. Administrative Norms for Contaminants in the Workplace

Components	Type	Value
Aluminium oxide (CAS 1344-28-1)	TLV	10 mg/m3

Poland. MACs. Minister of Labour and Social Policy Regarding Maximum Allowable Concentrations and Intensities in Working Environment

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	2,5 mg/m3	Fume, total dust.
		1,2 mg/m3	Respirable dust and/or fume.

Portugal. VLEs. Norm on occupational exposure to chemical agents (NP 1796)

Components	Type	Value
Aluminium oxide (CAS 1344-28-1)	TWA	10 mg/m3

Romania. OELs. Protection of workers from exposure to chemical agents at the workplace

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	STEL	5 mg/m3	Aerosol
		1,2 ppm	Aerosol
	TWA	2 mg/m3	Aerosol
		0,5 ppm	Aerosol

Slovakia. OELs. Decree of the government of the Slovak Republic concerning protection of health in work with chemical agents

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	4 mg/m3	Inhalable fraction.
		1,5 mg/m3	Respirable fraction.
		0,1 mg/m3	

Spain. Occupational Exposure Limits

Components	Type	Value
Aluminium oxide (CAS 1344-28-1)	TWA	10 mg/m3

Sweden. Occupational Exposure Limit Values

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	5 mg/m3	Total dust.
		2 mg/m3	Respirable dust.

Switzerland. SUVA Grenzwerte am Arbeitsplatz

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	STEL	24 mg/m3	Fume and respirable dust.
	TWA	3 mg/m3	Respirable dust.
		3 mg/m3	Fume and respirable dust.

UK. EH40 Workplace Exposure Limits (WELs)

Components	Type	Value	Form
Aluminium oxide (CAS 1344-28-1)	TWA	4 mg/m3	Respirable dust.
		10 mg/m3	Inhalable dust.

Biological limit values No biological exposure limits noted for the ingredient(s).

Recommended monitoring procedures Follow standard monitoring procedures.

Derived no-effect level (DNEL) Not available.

Predicted no effect concentrations (PNECs) Not available.

Exposure guidelines Follow standard monitoring procedures.

8.2. Exposure controls

Appropriate engineering controls Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits.

Individual protection measures, such as personal protective equipment

General information Use personal protective equipment as required. Personal protective equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.

Eye/face protection Risk of contact: Wear approved safety goggles.

Skin protection

- Hand protection Use suitable protective gloves if risk of skin contact. Suitable gloves can be recommended by the glove supplier.

- Other If prolonged or repeated contact is likely, chemical resistant clothing is recommended.

Respiratory protection In case of inadequate ventilation, use respiratory protection.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

Hygiene measures Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned.

Environmental exposure controls Environmental manager must be informed of all major releases.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	Solid.
Physical state	Solid.
Form	Solid.
Colour	Various.
Odour	Slight.
Odour threshold	Not relevant.
pH	Not relevant.
Melting point/freezing point	Not relevant.
Initial boiling point and boiling range	Not relevant.
Flash point	Not relevant.
Evaporation rate	Not relevant.
Flammability (solid, gas)	Not relevant.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not relevant.
Flammability limit - upper (%)	Not relevant.
Explosive limit - lower (%)	Not relevant.
Explosive limit – upper (%)	Not relevant.
Vapour pressure	Not relevant.
Vapour density	Not relevant.
Solubility(ies)	Insoluble in water.
Partition coefficient (n-octanol/water)	Not relevant.
Auto-ignition temperature	Not relevant.
Decomposition temperature	Not relevant.
Viscosity	Not relevant.
Explosive properties	Not relevant.
Oxidizing properties	Not relevant.
9.2. Other information	
Bulk density	Not relevant.
Density	1,15 - 2,00
VOC (Weight %)	Not available.

SECTION 10: Stability and reactivity

10.1. Reactivity	The product is stable and non reactive under normal conditions of use, storage and transport.
10.2. Chemical stability	Material is stable under normal conditions.
10.3. Possibility of hazardous reactions	Hazardous polymerisation does not occur.
10.4. Conditions to avoid	Contact with incompatible materials.
10.5. Incompatible materials	Strong oxidising agents.
10.6. Hazardous decomposition products	None.

SECTION 11: Toxicological information

General information	Under normal conditions of intended use, this material does not pose a risk to health.
Information on likely routes of exposure	
Ingestion	Not likely, due to the form of the product.
Inhalation	Elevated temperatures or mechanical action may form dust and fumes which may be irritating to the mucous membranes and respiratory tract.
Skin contact	Prolonged skin contact may cause temporary irritation.
Eye contact	Elevated temperatures or mechanical action may form dust and fumes which may be irritating to the eye.
Symptoms	Under normal conditions of intended use, this material does not pose a risk to health.

11.1. Information on toxicological effects

Acute toxicity	Under normal conditions of intended use, this material does not pose a risk to health.
Skin corrosion/irritation	Not classified.
Serious eye damage/eye irritation	Not classified.
Respiratory sensitisation	Not classified.
Skin sensitisation	Not classified.
Germ cell mutagenicity	Not classified.
Carcinogenicity	Not classified.
Reproductive toxicity	Not classified.
Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not classified.
Mixture versus substance information	None known.
Other information	None known.

SECTION 12: Ecological information

12.1. Toxicity	The product is not classified as environmentally hazardous.
12.2. Persistence and degradability	No data available.
12.3. Bioaccumulative potential	No data available.
Partition coefficient n-octanol/water (log Kow)	Not relevant.
Bioconcentration factor (BCF)	Not available.
12.4. Mobility in soil	The product is insoluble in water.
12.5. Results of PBT and vPvB assessment	Not a PBT or vPvB substance or mixture.
12.6. Other adverse effects	None known.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Residual waste	Disposal recommendations are based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.
Contaminated packaging	Since emptied containers retain product residue, follow label warnings even after container is emptied.
EU waste code	07 02 17 The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.

SECTION 14: Transport information

ADR

Not regulated as dangerous goods.

RID

Not regulated as dangerous goods.

ADN

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	This substance/mixture is not intended to be transported in bulk.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulations

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I

Not listed.

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex II

Not listed.

Regulation (EC) No. 850/2004 On persistent organic pollutants, Annex I as amended

Not listed.

Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex I, part 1 as amended

Not listed.

Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex I, part 2 as amended

Not listed.

Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex I, part 3 as amended

Not listed.

Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex V as amended

Not listed.

Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry

Not listed.

Regulation (EC) No. 1907/2006, REACH Article 59(1) Candidate List as currently published by ECHA

Not listed.

Authorisations

Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorisation, as amended

Not listed.

Restrictions on use

Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use as amended

Not listed.

Directive 2004/37/EC: on the protection of workers from the risks related to exposure to carcinogens and mutagens at work

Not listed.

Directive 92/85/EEC: on the safety and health of pregnant workers and workers who have recently given birth or are breastfeeding

Not listed.

Other EU regulations

Directive 96/82/EC (Seveso II) on the control of major-accident hazards involving dangerous substances

Not listed.

Directive 94/33/EC on the protection of young people at work

Not listed.

Other regulations	The product is classified and labelled in accordance with EC directives or respective national laws. This Safety Data Sheet complies with the requirements of Regulation (EC) No 1907/2006.
National regulations	Not available.
15.2. Chemical safety assessment	No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

List of abbreviations	DNEL: Derived No-Effect Level. PNEC: Predicted No-Effect Concentration. PBT: Persistent, bioaccumulative and toxic. vPvB: Very Persistent and very Bioaccumulative.
References	ESIS (European chemical Substances Information System) Registry of Toxic Effects of Chemical Substances (RTECS) HSDB® - Hazardous Substances Data Bank
Information on evaluation method leading to the classification of mixture	The mixture is classified based on test data for physical hazards. The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available. For details, refer to Sections 9, 11 and 12.
Full text of any statements or R-phrases and H-statements under Sections 2 to 15	None.
Training information	Follow training instructions when handling this material.

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