

**SAFETY DATA SHEET****Product Trade Name:** BC-140C**Revision Date:** 02-Jun-2015**Revision Number:** 16**1. Identification****1.1. Product Identifier**

**Product Trade Name:** BC-140C  
**Synonyms:** None  
**Chemical Family:** Blend  
**Internal ID Code** HM000110

**1.2 Recommended use and restrictions on use**

**Application:** Crosslinker  
**Uses Advised Against** No information available

**1.3 Manufacturer's Name and Contact Details**

**Manufacturer/Supplier** Halliburton Energy Services Inc.  
P.O. Box 1431  
Duncan, Oklahoma 73536-0431  
Emergency Telephone: (281) 575-5000

**Prepared By** Chemical Stewardship  
Telephone: 1-580-251-4335  
e-mail: fdunexchem@halliburton.com

**1.4. Emergency telephone number**

**Emergency Telephone Number** (281) 575-5000

**2. Hazard(s) Identification****2.1 Classification in accordance with paragraph (d) of §1910.1200**

As adopted by the competent authority, this product does not require an SDS or hazard warning label.

Not classified

**2.2. Label Elements****Hazard Pictograms**

**Signal Word** Not Classified

**Hazard Statements** Not Hazardous

**Precautionary Statements**

**Prevention** None

**Response** None

**Storage** None

**Disposal** None

**Contains**

**Substances**

Contains no hazardous substances in concentrations above cut-off values according to the competent authority

**CAS Number**

NA

**2.3 Hazards not otherwise classified**

None known

**3. Composition/information on Ingredients**

Substances	CAS Number	PERCENT (w/w)	GHS Classification - US
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	60 - 100%	Not classified

The exact percentage (concentration) of the composition has been withheld as proprietary.

**4. First-Aid Measures**

**4.1. Description of first aid measures**

**Inhalation**

If inhaled, move victim to fresh air and seek medical attention.

**Eyes**

In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.

**Skin**

In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention. Remove contaminated clothing and launder before reuse.

**Ingestion**

Do NOT induce vomiting. Give nothing by mouth. Obtain immediate medical attention.

**4.2 Most important symptoms/effects, acute and delayed**

May cause eye, skin, and respiratory irritation.

**4.3. Indication of any immediate medical attention and special treatment needed**

**Notes to Physician**

Treat symptomatically.

**5. Fire-fighting measures**

**5.1. Extinguishing media**

**Suitable Extinguishing Media**

Water fog, carbon dioxide, foam, dry chemical.

**Extinguishing media which must not be used for safety reasons**

None known.

**5.2 Specific hazards arising from the substance or mixture**

**Special Exposure Hazards**

Decomposition in fire may produce toxic gases.

**5.3 Special protective equipment and precautions for fire-fighters**

**Special Protective Equipment for Fire-Fighters**

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

## 6. Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Use appropriate protective equipment. Avoid contact with skin, eyes and clothing. Avoid breathing vapors. Ensure adequate ventilation.

See Section 8 for additional information

### 6.2. Environmental precautions

Prevent from entering sewers, waterways, or low areas.

### 6.3. Methods and material for containment and cleaning up

Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Scoop up and remove.

## 7. Handling and storage

### 7.1. Precautions for Safe Handling

#### Handling Precautions

Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Ensure adequate ventilation. Wash hands after use. Launder contaminated clothing before reuse. Use appropriate protective equipment.

#### Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice.

### 7.2. Conditions for safe storage, including any incompatibilities

#### Storage Information

Store away from oxidizers. Store in a cool well ventilated area. Keep container closed when not in use. Product has a shelf life of 36 months.

## 8. Exposure Controls/Personal Protection

### 8.1 Occupational Exposure Limits

Substances	CAS Number	OSHA PEL-TWA	ACGIH TLV-TWA
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	Not applicable	Not applicable

### 8.2 Appropriate engineering controls

#### Engineering Controls

Use in a well ventilated area. Local exhaust ventilation should be used in areas without good cross ventilation.

### 8.3 Individual protection measures, such as personal protective equipment

#### Personal Protective Equipment

If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.

#### Respiratory Protection

Not normally needed. But if significant exposures are possible then the following respirator is recommended:  
Organic vapor respirator.

#### Hand Protection

Impervious rubber gloves.

#### Skin Protection

Rubber apron.

#### Eye Protection

Safety glasses.

#### Other Precautions

Eyewash fountains and safety showers must be easily accessible.

## 9. Physical and Chemical Properties

### 9.1. Information on basic physical and chemical properties

Physical State: Liquid      Color: Blue  
 Odor: Amine      Odor Threshold: No information available

Property Remarks/ - Method	Values
pH:	7.9
Freezing Point/Range	No data available
Melting Point/Range	No data available
Boiling Point/Range	No data available
Flash Point	No data available
Flammability (solid, gas)	No data available
upper flammability limit	No data available
lower flammability limit	No data available
Evaporation rate	No data available
Vapor Pressure	No data available
Vapor Density	No data available
Specific Gravity	1.16
Water Solubility	Soluble in water
Solubility in other solvents	No data available
Partition coefficient: n-octanol/water	No data available
Autoignition Temperature	No data available
Decomposition Temperature	No data available
Viscosity	No data available
Explosive Properties	No information available
Oxidizing Properties	No information available

### 9.2. Other information

VOC Content (%)      No data available  
 Liquid Density      9.66 lbs/gal @ 20 C

## 10. Stability and Reactivity

### 10.1. Reactivity

Not expected to be reactive.

### 10.2. Chemical Stability

Stable

### 10.3. Possibility of Hazardous Reactions

Will Not Occur

### 10.4. Conditions to Avoid

None anticipated

### 10.5. Incompatible Materials

Strong oxidizers. Dehydrating agents.

### 10.6. Hazardous Decomposition Products

Toxic fumes. Carbon monoxide and carbon dioxide.

## 11. Toxicological Information

**11.1 Information on likely routes of exposure****Principle Route of Exposure** Eye or skin contact, inhalation.**11.2 Symptoms related to the physical, chemical and toxicological characteristics****Acute Toxicity**

**Inhalation** May cause mild respiratory irritation.  
**Eye Contact** May cause mild eye irritation.  
**Skin Contact** May cause mild skin irritation.  
**Ingestion** None known.

**Chronic Effects/Carcinogenicity** No data available to indicate product or components present at greater than 0.1% are chronic health hazards.

**11.3 Toxicity data****Toxicology data for the components**

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	No data available	No data available	No data available

**12. Ecological Information****12.1. Toxicity****Ecotoxicity Effects****Product Ecotoxicity Data**

No data available

**Substance Ecotoxicity Data**

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	No information available	No information available	No information available	No information available

**12.2. Persistence and degradability**

Substances	CAS Number	Persistence and Degradability
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Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	No information available
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**12.3. Bioaccumulative potential**

Substances	CAS Number	Log Pow
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	No information available

**12.4. Mobility in soil**

Substances	CAS Number	Mobility
Contains no hazardous substances in concentrations above cut-off values according to the competent authority	NA	No information available

**12.5 Other adverse effects**

No information available

**13. Disposal Considerations****13.1. Waste treatment methods**

**Disposal Method** Disposal should be made in accordance with federal, state, and local regulations.

**Contaminated Packaging** Follow all applicable national or local regulations.

**14. Transport Information****US DOT**

**UN Number:** Not restricted

**UN Proper Shipping Name:** Not restricted

**Transport Hazard Class(es):** Not applicable

**Packing Group:** Not applicable

**Environmental Hazards:** Not applicable

**US DOT Bulk**

**DOT (Bulk)** Not applicable

**Canadian TDG**

**UN Number:** Not restricted

**UN Proper Shipping Name:** Not restricted

**Transport Hazard Class(es):** Not applicable

**Packing Group:** Not applicable

**Environmental Hazards:** Not applicable

**IMDG/IMO**

**UN Number:** Not restricted

**UN Proper Shipping Name:** Not restricted

**Transport Hazard Class(es):** Not applicable

**Packing Group:** Not applicable

**Environmental Hazards:** Not applicable

**IATA/ICAO**

**UN Number:** Not restricted

**UN Proper Shipping Name:** Not restricted

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**Transport Hazard Class(es):** Not applicable  
**Packing Group:** Not applicable  
**Environmental Hazards:** Not applicable

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code:** Not applicable

**Special Precautions for User:** None

## 15. Regulatory Information

### US Regulations

<b>US TSCA Inventory</b>	All components listed on inventory or are exempt.
<b>EPA SARA Title III Extremely Hazardous Substances</b>	Not applicable
<b>EPA SARA (311,312) Hazard Class</b>	None
<b>EPA SARA (313) Chemicals</b>	This product does not contain a toxic chemical for routine annual "Toxic Chemical Release Reporting" under Section 313 (40 CFR 372).
<b>EPA CERCLA/Superfund Reportable Spill Quantity</b>	Not applicable.
<b>EPA RCRA Hazardous Waste Classification</b>	If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.
<b>California Proposition 65</b>	All components listed do not apply to the California Proposition 65 Regulation.
<b>MA Right-to-Know Law</b>	Does not apply.
<b>NJ Right-to-Know Law</b>	Does not apply.
<b>PA Right-to-Know Law</b>	Does not apply.

### Canadian Regulations

<b>Canadian DSL Inventory</b>	All components listed on inventory or are exempt.
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## 16. Other information

### Preparation Information

<b>Prepared By</b>	Chemical Stewardship Telephone: 1-580-251-4335 e-mail: fdunexchem@halliburton.com
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<b>Revision Date:</b>	02-Jun-2015
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<b>Reason for Revision</b>	SDS sections updated: 2
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**Additional information**

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Stewardship at 1-580-251-4335.

**Key or legend to abbreviations and acronyms**

bw – body weight

CAS – Chemical Abstracts Service

EC50 – Effective Concentration 50%

ErC50 – Effective Concentration growth rate 50%

LC50 – Lethal Concentration 50%

LD50 – Lethal Dose 50%

LL50 – Lethal Loading 50%

mg/kg – milligram/kilogram

mg/L – milligram/liter

NIOSH – National Institute for Occupational Safety and Health

NTP – National Toxicology Program

OEL – Occupational Exposure Limit

PEL – Permissible Exposure Limit

ppm – parts per million

STEL – Short Term Exposure Limit

TWA – Time-Weighted Average

UN – United Nations

h - hour

mg/m<sup>3</sup> - milligram/cubic meter

mm - millimeter

mmHg - millimeter mercury

w/w - weight/weight

d - day

**Key literature references and sources for data**

[www.ChemADVISOR.com/](http://www.ChemADVISOR.com/)

**Disclaimer Statement**

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**End of Safety Data Sheet**