HALLIBURTON

SAFETY DATA SHEET

according to Regulation (EC) No. 453/2010

BARACOR® 100

Revision Date: 15-Sep-2015 **Revision Number:** 49

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product Identifier

Product Name BARACOR® 100
Internal ID Code HM003391

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Corrosion Inhibitor
Sector of use Refer to the Annex for a listing of uses.

1.3. Details of the supplier of the safety data sheet

Halliburton Manufacturing Services, Ltd.
Halliburton House, Howemoss Crescent
Kirkhill Industrial Estate
Dyce
Aberdeen, AB21 0GN
United Kingdom

www.halliburton.com

For further information, please contact
E-Mail address: fdunexchem@halliburton.com

1.4. Emergency telephone number

+44 8 08 189 0979 / 1-760-476-3961

Emergency telephone - §45 - (EC)1272/2008	
Europe	**112**
Croatia	Centar za kontrolu otrovanja (CKO): (+385 1) 23-48-342 (Poison Control Center (PCC) - Institute for Medical Research and Occupational Health)
Cyprus	+210 7793777
Denmark	Poison Control Hotline (DK): +45 82 12 12 12
France	ORFILA (FR): + 01 45 42 59 59
Germany	Poison Center Berlin (DE): +49 030 30686 790
Italy	Poison Center, Milan (IT): +39 02 6610 1029
Netherlands	National Poisons Information Center (NL): +31 30 274 88 88 (NB: this service is only available to health professionals)
Norway	Poisons Information (NO):+ 47 22 591300
Poland	Poison Control and Information Centre, Warsaw (PL): +48 22 619 66 54; +48 22 619 08 97
Romania	+40 21 318 36 06
Spain	Poison Information Service (ES): +34 91 562 04 20
United Kingdom	NHS Direct (UK): +44 0845 46 47

SECTION 2: Hazards Identification

2.1. Classification of the substance or mixture

REGULATION (EC) No 1272/2008

Acute Oral Toxicity	Category 4 - H302
Skin Corrosion / irritation	Category 2 - H315
Serious Eye Damage / Eye Irritation	Category 1 - H318
Skin Sensitization	Category 1 - H317
Carcinogenicity	Category 2 - H351
Flammable liquids.	Category 3 - H226

2.2. Label Elements

Hazard Pictograms

Signal Word **Danger**

Hazard Statements
H226 - Flammable liquid and vapor
H302 - Harmful if swallowed
H315 - Causes skin irritation
H317 - May cause an allergic skin reaction
H318 - Causes serious eye damage
H351 - Suspected of causing cancer

Precautionary Statements - EU (§28, 1272/2008)
P210 - Keep away from heat/sparks/open flames/hot surfaces. - No smoking
P280 - Wear protective gloves/eye protection/face protection
P301 + P310 - IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician
P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P308 + P313 - IF exposed or concerned: Get medical advice/attention

Contains

Substances	**CAS Number**
Morpholine process residues	68909-77-3
Methanol	67-56-1
Nitrilotriacetic acid, trisodium salt monohydrate	5064-31-3

2.3. Other Hazards

This mixture contains no substance considered to be persistent, bioaccumulating nor toxic (PBT).
This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

SECTION 3: Composition/information on Ingredients

3.2. Mixtures

Mixture

Substances	EINECS	CAS Number	PERCENT (w/w)	EU - CLP Substance Classification	REACH No.
Morpholine process residues	272-712-1	68909-77-3	10 - 30%	Skin Irrit. 2 (H315) Eye Corr. 1 (H318) Skin Sens. 1 (H317)	01-2119537286-35
Methanol	200-659-6	67-56-1	10 - 30%	Acute Tox. 3 (H301) Acute Tox. 3 (H311) Acute Tox. 3 (H331) STOT SE 1 (H370) Flam. Liq. 2 (H225)	01-2119433307-44
Nitrilotriacetic acid, trisodium salt monohydrate	255-768-6	5064-31-3	1 - 5%	Acute Tox. 4 (H302) Eye Irrit. 2A (H319) Carc. 2 (H351)	01-2119519239-36

For the full text of the H-phrases mentioned in this Section, see Section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation If inhaled, move victim to fresh air and seek medical attention.

Eyes Immediately flush eyes with large amounts of water for at least 30 minutes. Seek prompt medical attention.

Skin In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention. Remove contaminated clothing and launder before reuse.

Ingestion Do NOT induce vomiting. Give nothing by mouth. Obtain immediate medical attention.

4.2. Most Important symptoms and effects, both acute and delayed

Causes severe eye irritation which may damage tissue. Causes skin irritation. May cause allergic skin reaction. Harmful if swallowed. Potential carcinogen. Potential reproductive hazard. May cause birth defects. May cause damage to internal organs.

4.3. Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically

SECTION 5: Firefighting Measures

5.1. Extinguishing media

Suitable Extinguishing Media

Water fog, carbon dioxide, foam, dry chemical.

Extinguishing media which must not be used for safety reasons

None known.

5.2. Special hazards arising from the substance or mixture

Special Exposure Hazards

May be ignited by heat, sparks or flames. Use water spray to cool fire exposed surfaces. Closed containers may explode in fire. Decomposition in fire may produce harmful gases. Runoff to sewer may cause fire or explosion hazard.

5.3. Advice for firefighters

Special Protective Equipment for Fire-Fighters

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Remove sources of ignition. Use appropriate protective equipment. Wear self-contained breathing apparatus in enclosed areas. Ensure adequate ventilation. Avoid contact with skin, eyes and clothing. Avoid breathing vapors. Evacuate all persons from the area.

See Section 8 for additional information

6.2. Environmental precautions

Prevent from entering sewers, waterways, or low areas. Consult local authorities.

6.3. Methods and material for containment and cleaning up

Isolate spill and stop leak where safe. Remove ignition sources and work with non-sparking tools. Contain spill with sand or other inert materials. Scoop up and remove.

6.4. Reference to other sections

See Section 8 and 13 for additional information.

SECTION 7: Handling and Storage

7.1. Precautions for Safe Handling

Remove sources of ignition. Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Ensure adequate ventilation. Wash hands after use. Launder contaminated clothing before reuse. Ground and bond containers when transferring from one

container to another. Use appropriate protective equipment.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Store away from oxidizers. Keep from heat, sparks, and open flames. Keep container closed when not in use. Product has a shelf life of 24 months.

7.3. Specific End Use(s)

Exposure Scenario Please refer to the attached Annex for a listing of exposure scenarios.

Other Guidelines No information available

SECTION 8: Exposure Controls/Personal Protection

8.1. Control parameters

Exposure Limits

Substances	CAS Number	EU	UK	Netherlands	France
Morpholine process residues	68909-77-3	Not applicable	Not applicable	Not applicable	Not applicable
Methanol	67-56-1	TWA: 200 ppm TWA: 260 mg/m³	TWA: 200 ppm TWA: 266 mg/m³ STEL: 250 ppm STEL: 333 mg/m³	TWA: 133 mg/m³ TWA: 100 ppm	200 ppm
Nitrilotriacetic acid, trisodium salt monohydrate	5064-31-3	Not applicable	Not applicable	Not applicable	Not applicable

Substances	CAS Number	Germany	Spain	Portugal	Finland
Morpholine process residues	68909-77-3	Not applicable	Not applicable	Not applicable	Not applicable
Methanol	67-56-1	TWA: 200 ppm TWA: 270 mg/m³ Peak: 800 ppm Peak: 1080 mg/m³	TWA: 200 ppm TWA: 266 mg/m³	TWA: 200 ppm TWA: 260 mg/m³ STEL: 250 ppm	TWA: 200 ppm TWA: 270 mg/m³ STEL: 250 ppm STEL: 330 mg/m³
Nitrilotriacetic acid, trisodium salt monohydrate	5064-31-3	Not applicable	Not applicable	Not applicable	Not applicable

Substances	CAS Number	Austria	Ireland	Switzerland	Norway
Morpholine process residues	68909-77-3	Not applicable	Not applicable	Not applicable	Not applicable
Methanol	67-56-1	TWA: 200 ppm TWA: 260 mg/m³ STEL" 800 ppm STEL" 1040 mg/m³	200 ppm TWA; 260 mg/m³ TWA 600 ppm STEL (calculated); 780 mg/m³ STEL (calculated)	TWA: 200 ppm TWA: 260 mg/m³ STEL: 800 ppm STEL: 1040 mg/m³	TWA: 100 ppm TWA: 130 mg/m³ STEL: 100 ppm STEL: 130 mg/m³
Nitrilotriacetic acid, trisodium salt monohydrate	5064-31-3	Not applicable	Not applicable	Not applicable	Not applicable

Substances	CAS Number	Italy	Poland	Hungary	Czech Republic
Morpholine process residues	68909-77-3	Not applicable	Not applicable	Not applicable	Not applicable
Methanol	67-56-1	TWA: 200 ppm TWA: 260 mg/m³	TWA: 100 mg/m³ STEL: 300 mg/m³	TWA: 260 mg/m³	TWA: 250 mg/m³
Nitrilotriacetic acid, trisodium salt monohydrate	5064-31-3	Not applicable	Not applicable	Not applicable	Not applicable

Substances	CAS Number	Denmark	Romania	Croatia	Cyprus
Morpholine process residues	68909-77-3	Not applicable	Not applicable	Not applicable	Not applicable
Methanol	67-56-1	TWA: 200 ppm TWA: 260 mg/m³	TWA: 200 ppm TWA: 260 mg/m³ STEL: 5 ppm	TWA: 200 ppm TWA: 260 mg/m³	TWA: 200 ppm TWA: 260 mg/m³
Nitrilotriacetic acid, trisodium salt monohydrate	5064-31-3	Not applicable	Not applicable	Not applicable	Not applicable

Derived No Effect Level (DNEL)

Worker

Substances	Long-term	Acute / short	Long-term	Acute / short	Long-term	Acute / short	Long-term	Acute / short	Hazards for

	exposure - systemic effects, Inhalation	term exposure - systemic effects, Inhalation	exposure - local effects, Inhalation	term exposure - local effects, Inhalation	exposure - systemic effects, Dermal	term exposure - systemic effects, Dermal	exposure - local effects, Dermal	term exposure - local effects, Dermal	the eyes - local effects
Morpholine process residues	29.4 mg/m³	29.4 mg/m³	Not available	Not available	12.5 mg/kg bw/day	12.5 mg/kg bw/day	Not available	Not available	Not available
Methanol	260 mg/m³	260 mg/m³	260 mg/m³	260 mg/m³	40 mg/kg bw/day	40 mg/kg bw/day	Low hazard (no threshold derived)	Low hazard (no threshold derived)	Low hazard (no threshold derived)
Nitrilotriacetic acid, trisodium salt monohydrate	3.2 mg/m³	9.6 mg/m³	Not available	Not available	Not available	Not available	Not available	Not available	Not available

General Population

Substances	Long-term exposure - systemic effects, Inhalation	Acute / short term exposure - systemic effects, Inhalation	Long-term exposure - local effects, Inhalation	Acute / short term exposure - local effects, Inhalation	Long-term exposure - systemic effects, Dermal	Acute / short term exposure - systemic effects, Dermal	Long-term exposure - local effects, Dermal	Acute / short term exposure - local effects, Dermal	Long-term exposure - systemic effects, Oral	Acute / short term exposure - local effects, Oral	Hazards for the eyes - local effects
Morpholine process residues	Not available	Not available	Not available	Not available	Not available	Not available	Not available	Not available	Not available	Not available	Not available
Methanol	50 mg/m³	50 mg/m³	50 mg/m³	50 mg/m³	8 mg/kg bw/day	8 mg/kg bw/day	Low hazard (no threshold derived)	Low hazard (no threshold derived)	Other toxicological threshold	Other toxicological threshold	Low hazard (no threshold derived)
Nitrilotriacetic acid, trisodium salt monohydrate	0.8 mg/m³	2.4 mg/m³	Not available	Not available	Not available	Not available	Not available	Not available	0.3 mg/kg bw/day	0.9 mg/kg bw/day	Not available

Predicted No Effect Concentration (PNEC)

Substances	Freshwater	Marine water	Intermittent release	Sewage treatment plant	Sediment (freshwater)	Sediment (marine water)	Air	Soil	Secondary poisoning
Morpholine process residues	0.12 mg/L	0.012 mg/L	12 mg/L	1000 mg/L	0.636 mg/kg sediment dw	0.0636 mg/kg sediment dw	Not available	0.0566 mg/kg soil dw	Not available
Methanol	20.8 mg/L	2.08 mg/L	1540 mg/L	100 mg/L	77 mg/kg sediment dw	7.7 mg/kg sediment dw	Not available	3.18 mg/kg soil dw	Not available
Nitrilotriacetic acid, trisodium salt monohydrate	0.93 mg/L	0.093 mg/L	0.8 mg/L	270 mg/L	No exposure of sediment expected	No exposure of sediment expected	Not available	No exposure of soil expected	No potential for bioaccumulation

8.2. Exposure controls

Engineering Controls Use in a well ventilated area. Local exhaust ventilation should be used in areas without good cross ventilation.

Personal protective equipment

If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.

Respiratory Protection If engineering controls and work practices cannot keep exposure below occupational exposure limits or if exposure is unknown, wear a NIOSH certified, European Standard EN 149, AS/NZS 1715:2009, or equivalent respirator when using this product. Selection of and instruction on using all personal protective equipment, including respirators, should be performed by an Industrial Hygienist or other qualified professional. Positive pressure self-contained breathing apparatus if methanol is released.

Hand Protection Chemical-resistant protective gloves (EN 374) Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374): Neoprene gloves. Nitrile gloves. Butyl rubber gloves. (>= .? mm thickness)
This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced. Manufacturer's directions for use should be observed because of great diversity of types.

Skin Protection Rubber apron.

Eye Protection	Chemical goggles; also wear a face shield if splashing hazard exists.
Other Precautions	Eyewash fountains and safety showers must be easily accessible.

Environmental Exposure Controls Do not allow material to contaminate ground water system

SECTION 9: Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Physical State:	Liquid	**Color:**	Brown
Odor:	Alcohol	**Odor Threshold:**	No information available

Property Remarks/ - Method	Values
pH:	9-11
Freezing Point/Range	-23 °C
Melting Point/Range	No data available
Boiling Point/Range	100 °C / 212 °F
Flash Point	33 °C / 92 °F PMCC
Flammability (solid, gas)	No data available
upper flammability limit	36%
lower flammability limit	6%
Evaporation rate	1.6
Vapor Pressure	No data available
Vapor Density	> 1
Specific Gravity	1.01
Water Solubility	Soluble in water
Solubility in other solvents	No data available
Partition coefficient: n-octanol/water	-0.84
Autoignition Temperature	No data available
Decomposition Temperature	No data available
Viscosity	No data available
Explosive Properties	No information available
Oxidizing Properties	No information available

9.2. Other information

VOC Content (%)	No data available

SECTION 10: Stability and Reactivity

10.1. Reactivity
Not expected to be reactive.
10.2. Chemical Stability
Stable
10.3. Possibility of Hazardous Reactions
Will Not Occur
10.4. Conditions to Avoid
Keep away from heat, sparks and flame.
10.5. Incompatible Materials
Strong oxidizers.
10.6. Hazardous Decomposition Products
Ammonia. Oxides of nitrogen. Carbon monoxide and carbon dioxide.

SECTION 11: Toxicological Information

11.1. Information on Toxicological Effects

Acute Toxicity

Inhalation	May cause respiratory irritation. May be harmful if inhaled. May cause central nervous system depression including headache, dizziness, drowsiness, incoordination, slowed reaction time, slurred speech, giddiness and unconsciousness.
Eye Contact	Causes severe eye irritation which may damage tissue.
Skin Contact	Causes skin irritation. May cause an allergic skin reaction. May be absorbed through the skin.
Ingestion	Harmful if swallowed.

Chronic Effects/Carcinogenicity Prolonged or repeated exposure may cause eye, blood, lung, liver, kidney, heart, central nervous system and spleen damage. Contains nitrilotriacetic acid or its salts, which is

NTP Classification 2 (Reasonably Anticipated to be a Human Carcinogen) and IARC Classification 2B (a Possible Human Carcinogen)

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Morpholine process residues	68909-77-3	3816 mg/kg (Rat) 5000 mg/kg (Rat)	> 2000 mg/kg (Rat)	> Saturation (Rat, 8h, vapour)
Methanol	67-56-1	< 790 mg/kg (rat) mg/kg (mouse) mg/kg (rabbit) mg/kg (Human) 6200 mg/kg (Rat)	15800 mg/kg (Rabbit) mg/kg bw (primates) mg/kg (Human) 15800 mg/kg (Rabbit)	10 mg/L (Human) 4h (vapor) 22,500 ppm (Rat) 8h 64,000 ppm (Rat) 4h mg/L (rat) 4h 128.8 mg/L (rat) 4h
Nitrilotriacetic acid, trisodium salt monohydrate	5064-31-3	920 mg/kg (Rat) 1740 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	> 5 mg/L (Rat) 4h

Substances	CAS Number	Skin corrosion/irritation
Morpholine process residues	68909-77-3	Causes moderate skin irritation. (Rabbit)
Methanol	67-56-1	Non-irritating to the skin (Rabbit)
Nitrilotriacetic acid, trisodium salt monohydrate	5064-31-3	Non-irritating to the skin (Rabbit)

Substances	CAS Number	Eye damage/irritation
Morpholine process residues	68909-77-3	Causes eye burns. (Rabbit)
Methanol	67-56-1	Non-irritating to the eye (Rabbit)
Nitrilotriacetic acid, trisodium salt monohydrate	5064-31-3	Irritating to eyes. (Rabbit)

Substances	CAS Number	Skin Sensitization
Morpholine process residues	68909-77-3	May cause sensitization by skin contact (mouse)
Methanol	67-56-1	Did not cause sensitization on laboratory animals (guinea pig)
Nitrilotriacetic acid, trisodium salt monohydrate	5064-31-3	Did not cause sensitization on laboratory animals (guinea pig)

Substances	CAS Number	Respiratory Sensitization
Morpholine process residues	68909-77-3	No information available
Methanol	67-56-1	No information available
Nitrilotriacetic acid, trisodium salt monohydrate	5064-31-3	No information available

Substances	CAS Number	Mutagenic Effects
Morpholine process residues	68909-77-3	In vitro tests did not show mutagenic effects In vivo tests did not show mutagenic effects.
Methanol	67-56-1	The weight of evidence from available in vitro and in vivo studies indicates that this substance is not expected to be mutagenic.
Nitrilotriacetic acid, trisodium salt monohydrate	5064-31-3	Not regarded as mutagenic.

Substances	CAS Number	Carcinogenic Effects
Morpholine process residues	68909-77-3	No information available.
Methanol	67-56-1	No data of sufficient quality are available.
Nitrilotriacetic acid, trisodium salt monohydrate	5064-31-3	Contains nitrilotriacetic acid or its salts, which is listed as a suspect carcinogen of the urinary tract and kidneys by NTP, based on feeding studies with laboratory animals. According to the ACGIH guidelines, NTA would "not be considered an occupational carcinogen of any significance." IARC cancer review classification: 2B (Possibly Carcinogenic to Humans)

Substances	CAS Number	Reproductive toxicity

Morpholine process residues	68909-77-3	Animal testing did not show any effects on fertility. Did not show teratogenic effects in animal experiments.
Methanol	67-56-1	Experiments have shown reproductive toxicity effects on laboratory animals
Nitrilotriacetic acid, trisodium salt monohydrate	5064-31-3	Animal testing did not show any effects on fertility. Did not show teratogenic effects in animal experiments.

Substances	CAS Number	STOT - single exposure
Morpholine process residues	68909-77-3	No significant toxicity observed in animal studies at concentration requiring classification.
Methanol	67-56-1	May cause disorder and damage to the Central Nervous System (CNS)
Nitrilotriacetic acid, trisodium salt monohydrate	5064-31-3	No significant toxicity observed in animal studies at concentration requiring classification.

Substances	CAS Number	STOT - repeated exposure
Morpholine process residues	68909-77-3	No significant toxicity observed in animal studies at concentration requiring classification.
Methanol	67-56-1	No data of sufficient quality are available.
Nitrilotriacetic acid, trisodium salt monohydrate	5064-31-3	No significant toxicity observed in animal studies at concentration requiring classification.

Substances	CAS Number	Aspiration hazard
Morpholine process residues	68909-77-3	Not applicable
Methanol	67-56-1	Not applicable
Nitrilotriacetic acid, trisodium salt monohydrate	5064-31-3	Not applicable

SECTION 12: Ecological Information

12.1. Toxicity

Ecotoxicity Effects

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Morpholine process residues	68909-77-3	EC50(72h): 100 mg/L (Skeletonema costatum) EC50(72h): > 120 mg/L (growth rate) (Desmodesmus subspicatus)	LC50(96h): 681.2 mg/L (Leuciscus idus) LC50(96h): > 100 mg/L (scophthalmus maximus)	EC50(180m): > 1000 mg/L (respiration rate) (activated sludge)	LC50(48h): 287.2 mg/L (Acartia tonsa) LC50(48h): > 100 mg/L (Daphnia Magna)
Methanol	67-56-1	ErC50 (96h) 22000 mg/L (Pseudokirchnerella subcapitata)	LC50 28200 mg/L (Pimephales promelas) LC50 (96h) 12700 – 15400 mg/L (Lepomis macrochirus)	IC50 (3h) > 1000 mg/L (activated sludge)	EC50 (96h) 18260 mg/L (Daphnia magna) NOEC (21d) 122 mg/L (Daphnia magna, Reproduction)
Nitrilotriacetic acid, trisodium salt monohydrate	5064-31-3	EC50 560 - 1000 mg/L (Chlorella vulgaris) EC50 (72h) 73.4mg/L (Skeletonema costatum)	LC50 175-225 mg/L (Lepomis macrochirus) LC50 (96h) 114 mg/L (Pimephales promelas) NOEC (30d) >60.2 mg/L (Pimephales promelas)	NOEC (90d) >200 mg/L (activated sludge)	LC50 560 - 1000 mg/L (Daphnia magna) EC50 (48h) 171.1 mg/L (Acartia tonsa) EC50 (96h) 98 mg/L (Gammarus pseudolimnaeus) NOEC (141d) 9.3 mg/L (mortality) (Gammarus pseudolimnaeus)

12.2. Persistence and degradability

Not readily biodegradable

Substances	CAS Number	Persistence and Degradability
Morpholine process residues	68909-77-3	Not readily biodegradable (10.2% @ 28d)
Methanol	67-56-1	(95-97% @ 20d)
Nitrilotriacetic acid, trisodium salt monohydrate	5064-31-3	Readily biodegradable (100 @ 14d)

12.3. Bioaccumulative potential

Does not bioaccumulate

Substances	CAS Number	Log Pow

Morpholine process residues	68909-77-3	-0.97
Methanol	67-56-1	-0.77 BCF = 1.0 – 4.5 (Cyprinus carpio) BCF < 10 (Leuciscus idus melanotus)
Nitrilotriacetic acid, trisodium salt monohydrate	5064-31-3	-2.62 (calculated)

12.4. Mobility in soil

Substances	CAS Number	Mobility
Morpholine process residues	68909-77-3	KOC = >4
Methanol	67-56-1	No information available
Nitrilotriacetic acid, trisodium salt monohydrate	5064-31-3	No information available

12.5. Results of PBT and vPvB assessment

This mixture contains no substance considered to be persistent, bioaccumulating nor toxic (PBT). This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

Substances	PBT and vPvB assessment
Morpholine process residues	Not PBT/vPvB
Methanol	Not PBT/vPvB
Nitrilotriacetic acid, trisodium salt monohydrate	Not PBT/vPvB

12.6. Other adverse effects

Endocrine Disruptor Information

This product does not contain any known or suspected endocrine disruptors

SECTION 13: Disposal Considerations

13.1. Waste treatment methods

Disposal Method Disposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

SECTION 14: Transport Information

IMDG/IMO

UN Number: UN1993
UN Proper Shipping Name: Flammable Liquid, N.O.S. (Contains Methanol)
Transport Hazard Class(es): 3
Packing Group: III
Environmental Hazards: Not applicable

RID

UN Number: UN1993
UN Proper Shipping Name: Flammable Liquid, N.O.S. (Contains Methanol)
Transport Hazard Class(es): 3
Packing Group: III
Environmental Hazards: Not applicable

ADR

UN Number: UN1993
UN Proper Shipping Name: Flammable Liquid, N.O.S. (Contains Methanol)
Transport Hazard Class(es): 3
Packing Group: III
Environmental Hazards: Not applicable

IATA/ICAO

UN Number: UN1993
UN Proper Shipping Name: Flammable Liquid, N.O.S. (Contains Methanol)
Transport Hazard Class(es): 3
Packing Group: III
Environmental Hazards: Not applicable

14.1. UN Number: UN1993

14.2. UN Proper Shipping Name: Flammable Liquid, N.O.S. (Contains Methanol)

14.3. Transport Hazard Class(es): 3

14.4. Packing Group: III

14.5. Environmental Hazards: Not applicable

14.6. Special Precautions for User: None

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable

SECTION 15: Regulatory Information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

International Inventories

EINECS Inventory	This product, and all its components, complies with EINECS
US TSCA Inventory	All components listed on inventory or are exempt.
Canadian DSL Inventory	All components listed on inventory or are exempt.

Legend
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

Germany, Water Endangering Classes (WGK) WGK 1: Low hazard to waters.

15.2. Chemical Safety Assessment
Yes

SECTION 16: Other Information

Full text of H-Statements referred to under sections 2 and 3
H225 - Highly flammable liquid and vapor
H226 - Flammable liquid and vapor
H301 - Toxic if swallowed
H302 - Harmful if swallowed
H311 - Toxic in contact with skin
H315 - Causes skin irritation
H317 - May cause an allergic skin reaction
H318 - Causes serious eye damage
H319 - Causes serious eye irritation
H331 - Toxic if inhaled
H351 - Suspected of causing cancer

Key or legend to abbreviations and acronyms
bw – body weight
CAS – Chemical Abstracts Service
CLP – REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL on Classification, Labelling and Packaging of substances and mixtures
EC – European Commission
EC10 – Effective Concentration 10%
EC50 – Effective Concentration 50%
EEC – European Economic Community
ErC50 – Effective Concentration growth rate 50%
IBC Code – International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk
LC50 – Lethal Concentration 50%
LD50 – Lethal Dose 50%
LL0 – Lethal Loading 0%
LL50 – Lethal Loading 50%
MARPOL – International Convention for the Prevention of Pollution from Ships
mg/kg – milligram/kilogram
mg/L – milligram/liter
NIOSH – National Institute for Occupational Safety and Health
NOEC – No Observed Effect Concentration
NTP – National Toxicology Program
OEL – Occupational Exposure Limit

PBT – Persistent Bioaccumulative and Toxic
PC – Chemical Product category
PEL – Permissible Exposure Limit
ppm – parts per million
PROC – Process category
REACH – REGULATION (EC) No 1907/2006 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals
STEL – Short Term Exposure Limit
SU – Sector of Use category

Key literature references and sources for data
www.ChemADVISOR.com/

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This safety data sheet complies with the requirements of Regulation (EC) No. 453/2010

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End of Safety Data Sheet