HALLIBURTON

MATERIAL SAFETY DATA SHEET

Product Trade Name: AQUA AMMONIA

Revision Date: 25-Aug-2014

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: AQUA AMMONIA

Synonyms:NoneChemical Family:HydroxideApplication:Buffer

Manufacturer/Supplier Halliburton Energy Services

P.O. Box 1431

Duncan, Oklahoma 73536-0431 Emergency Telephone: (281) 575-5000

Prepared By Chemical Compliance

Telephone: 1-580-251-4335

e-mail: fdunexchem@halliburton.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT (w/w)	ACGIH TLV-TWA	OSHA PEL-TWA
Ammonium hydroxide	1336-21-6	30 - 60%	Not applicable	Not applicable

3. HAZARDS IDENTIFICATION

Hazard Overview May cause eye, skin, and respiratory burns. May be harmful if swallowed.

4. FIRST AID MEASURES

Inhalation If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably

mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

Skin In case of contact, immediately flush skin with plenty of soap and water for at least

15 minutes. Get medical attention. Remove contaminated clothing and launder

before reuse. Destroy or properly dispose of contaminated shoes.

Eyes In case of contact, or suspected contact, immediately flush eyes with plenty of

water for at least 15 minutes and get medical attention immediately after flushing.

Ingestion Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek

medical attention. Never give anything by mouth to an unconscious person.

Notes to Physician Not Applicable

5. FIRE FIGHTING MEASURES

Flash Point/Range (F): 380
Flash Point/Range (C): 193
Flash Point Method: PMCC

Autoignition Temperature (F):

Autoignition Temperature (C):

Flammability Limits in Air - Lower (%):

Not Determined

Not Determined

Not Determined

Not Determined

Not Determined

Fire Extinguishing Media Water fog, carbon dioxide, foam, dry chemical.

Special Exposure Hazards May form explosive mixtures with strong acids. Decomposition in fire may produce

toxic gases.

Special Protective Equipment

for Fire-Fighters

Full protective clothing and approved self-contained breathing apparatus required

for fire fighting personnel.

NFPA Ratings: Health 3, Flammability 1, Reactivity 2
HMIS Ratings: Health 3, Flammability 1, Reactivity 2

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary

Measures

Use appropriate protective equipment. Use only competent persons for cleanup.

Environmental Precautionary

Measures

Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning /

Absorption

Isolate spill and stop leak where safe. Contain spill with sand or other inert

materials. Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Wash hands

after use. Launder contaminated clothing before reuse.

Storage Information Store away from acids. Store away from direct sunlight. Store in a cool well

ventilated area. Keep container closed when not in use.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering ControlsUse in a well ventilated area. Local exhaust ventilation should be used in areas

without good cross ventilation.

Respiratory Protection Ammonia respirator. Positive pressure self-contained breathing apparatus in

enclosed areas.

Hand Protection Impervious rubber gloves.

Skin Protection Full protective chemical resistant clothing.

Eye Protection Chemical goggles; also wear a face shield if splashing hazard exists.

Other Precautions Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State: Liquid

Color: Clear colorless
Odor: Pungent ammonia

pH: 12.2 Specific Gravity @ 20 C (Water=1): 0.897 Density @ 20 C (lbs./gallon): 7.47

Bulk Density @ 20 C (lbs/ft3): Not Determined

Boiling Point/Range (F): 82 **Boiling Point/Range (C):** 27 -110 Freezing Point/Range (F): Freezing Point/Range (C): -76 Vapor Pressure @ 20 C (mmHg): 450 Vapor Density (Air=1): <1 **Percent Volatiles:** 100 **Evaporation Rate (Butyl Acetate=1):** <1 Solubility in Water (g/100ml): Miscible

Solubility in Solvents (g/100ml):

VOCs (lbs./gallon):

Viscosity, Dynamic @ 20 C (centipoise):

Viscosity, Kinematic @ 20 C (centistokes):

Partition Coefficient/n-Octanol/Water:

Molecular Weight (g/mole):

Not Determined

Not Determined

Not Determined

10. STABILITY AND REACTIVITY

Stability Data: Stable

Hazardous Polymerization: Will Not Occur

Conditions to Avoid Keep away from heat, sparks and flame.

Incompatibility (Materials to

Avoid)

Strong acids. Amphoteric metals such as aluminum, magnesium, lead, tin, or zinc.

Halogenated compounds. Sodium hydroxide.

Hazardous Decomposition

Products

Ammonia. Oxides of nitrogen.

Additional Guidelines Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure Eye or skin contact, inhalation.

Sympotoms related to exposure

Acute Toxicity

Inhalation Causes severe respiratory irritation. May cause convulsions.

Eye Contact May cause eye burns. **Skin Contact** Causes severe burns.

Ingestion Causes burns of the mouth, throat and stomach.

Chronic Effects/Carcinogenicity Prolonged, excessive exposure may cause erosion of the teeth.

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Ammonium hydroxide	1336-21-6	350 mg/kg (Rat)	No data available	No data available

12. ECOLOGICAL INFORMATION

Ecotoxicological Information

Ecotoxicity Product

Acute Fish Toxicity: Not determined
Acute Crustaceans Toxicity: Not determined
Acute Algae Toxicity: Not determined

Ecotoxicity Substance

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Ammonium hydroxide	1336-21-6	No information available	LC50: 8.2 mg/L (Pimephales promelas)	No information available	EC50: 0.66 mg/l

12.2. Persistence and degradability

No information available

Substances	CAS Number	Persistence and Degradability
Ammonium hydroxide	1336-21-6	No information available

12.3. Bioaccumulative potential

No information available

Substances	CAS Number	Log Pow
Ammonium hydroxide	1336-21-6	No information available

12.4. Mobility in soil

No information available

12.5. Results of PBT and vPvB assessment

No information available.

12.6. Other adverse effects

13. DISPOSAL CONSIDERATIONS

Disposal MethodDisposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

US DOT

UN Number: UN2672

UN Proper Shipping Name: Ammonia Solution

Transport Hazard Class(es): 8
Packing Group:

NAERG: NAERG 154

US DOT Bulk

DOT (Bulk) Not Applicable

Canadian TDG ul0

UN Number: UN2672

UN Proper Shipping Name: Ammonia Solution

Transport Hazard Class(es): 8
Packing Group: |||

IMDG/IMO

UN Number: UN2672

UN Proper Shipping Name: Ammonia Solution

Transport Hazard Class(es): 8
Packing Group: |||

EMS: EmS F-A, S-B

IATA/ICAO

UN Number: UN2672

UN Proper Shipping Name: Ammonia Solution

Transport Hazard Class(es): 8
Packing Group: |||

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable

Special Precautions for User: None

<u>Labels:</u> Corrosive

Oxidizer

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

EPA SARA Title III Extremely

Hazardous Substances

Not applicable

EPA SARA (311,312) Hazard

Class

Acute Health Hazard

EPA SARA (313) Chemicals

This product does not contain a toxic chemical for routine annual "Toxic Chemical

Release Reporting" under Section 313 (40 CFR 372).

EPA CERCLA/Superfund Reportable Spill Quantity EPA Reportable Spill Quantity is 270 Gallons based on Ammonium hydroxide

(CAS: 1336-21-6).

EPA RCRA Hazardous Waste

Classification

If product becomes a waste, it does meet the criteria of a hazardous waste as

defined by the US EPA, because of:

Corrosivity D002

California Proposition 65 All components listed do not apply to the California Proposition 65 Regulation.

MA Right-to-Know Law One or more components listed.

NJ Right-to-Know Law One or more components listed.

PA Right-to-Know Law One or more components listed.

Canadian Regulations

Canadian DSL Inventory All components listed on inventory or are exempt.

WHMIS Hazard Class E Corrosive Material

16. OTHER INFORMATION

The following sections have been revised since the last issue of this SDS Not applicable

Additional information For additional information on the use of this product, contact your local Halliburton

representative.

For questions about the Safety Data Sheet for this or other Halliburton products,

contact Chemical Compliance at 1-580-251-4335.

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sole responsibility of the user.

END OF MSDS