#### **HALLIBURTON**

# MATERIAL SAFETY DATA SHEET

Product Trade Name: ACID BLEND - HCL AND HF WITH METHANOL

Revision Date: 02-Jan-2013

#### 1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: ACID BLEND - HCL AND HF WITH METHANOL

Synonyms: None Chemical Family: Blend Application: Acid

Manufacturer/Supplier Halliburton Energy Services

P.O. Box 1431

Duncan, Oklahoma 73536-0431

Emergency Telephone: (281) 575-5000

Prepared By Chemical Compliance

Telephone: 1-580-251-4335

e-mail: fdunexchem@halliburton.com

# 2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	<b>CAS Number</b>	PERCENT	<b>ACGIH TLV-TWA</b>	<b>OSHA PEL-TWA</b>
Hydrofluoric acid	7664-39-3	1 - 5%	0.5 ppm	3 ppm
Hydrochloric acid	7647-01-0	10 - 30%	2 ppm	5 ppm
Methanol	67-56-1	10 - 30%	200 ppm (S)	200 ppm

# 3. HAZARDS IDENTIFICATION

Hazard Overview May cause eye, skin, and respiratory burns. May cause headache, dizziness, and

other central nervous system effects. May be fatal if swallowed. May cause blindness. May be absorbed through the skin. Repeated overexposure may cause

liver and kidney effects. Combustible.

### 4. FIRST AID MEASURES

**Inhalation** If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably

mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

**Skin** In case of contact, immediately flush skin with plenty of soap and water for at least 15

minutes. Get medical attention. Remove contaminated clothing and launder before reuse. Wearing protective gloves, apply 2.5% calcium gluconate gel at burn site

rubbing continuously.

Eyes In case of contact, or suspected contact, immediately flush eyes with plenty of water

for at least 15 minutes and get medical attention immediately after flushing. If available, apply 1 to 2 drops of 0.5% Pontocaine Hydrochloride into open eye.

Irrigate with 1.0% calcium gluconate in normal saline for 1 to 2 hours.

**Ingestion** Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek

medical attention. Never give anything by mouth to an unconscious person.

**Notes to Physician** Not Applicable

#### FIRE FIGHTING MEASURES

Flash Point/Range (F): Not DeterminedMax: < 141 Flash Point/Range (C): Not DeterminedMax: < 60

**Flash Point Method:** Not Determined Not Determined **Autoignition Temperature (F): Autoignition Temperature (C):** Not Determined Flammability Limits in Air - Lower (%): Not Determined Flammability Limits in Air - Upper (%): Not Determined

Fire Extinguishing Media Water fog, carbon dioxide, foam, dry chemical.

**Special Exposure Hazards** Decomposition in fire may produce toxic gases. Reaction with steel and certain other

metals generates flammable hydrogen gas. Do not allow runoff to enter waterways.

Fire-Fighters

Special Protective Equipment for Full protective clothing and approved self-contained breathing apparatus required for

fire fighting personnel.

**NFPA Ratings:** Health 3, Flammability 2, Reactivity 0 Health 3, Flammability 2, Reactivity 0 **HMIS Ratings:** 

#### ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment.

**Environmental Precautionary** 

Measures

Prevent from entering sewers, waterways, or low areas.

**Procedure for Cleaning /** 

**Absorption** 

Isolate spill and stop leak where safe. Contain spill with sand or other inert materials.

Neutralize to pH of 6-8. Scoop up and remove.

#### HANDLING AND STORAGE

**Handling Precautions** Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Wash hands after

use. Launder contaminated clothing before reuse.

Store away from alkalis. Store away from oxidizers. Store in a cool well ventilated Storage Information

area. Keep container closed when not in use.

#### **EXPOSURE CONTROLS/PERSONAL PROTECTION**

**Engineering Controls** Use in a well ventilated area. Local exhaust ventilation should be used in areas

without good cross ventilation.

Positive pressure self-contained breathing apparatus if methanol is released. **Respiratory Protection** 

Impervious rubber gloves. **Hand Protection** 

Skin Protection Full protective chemical resistant clothing. Rubber boots.

**Eye Protection** Chemical goggles; also wear a face shield if splashing hazard exists.

**Other Precautions** Eyewash fountains and safety showers must be easily accessible.

#### 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State: Liquid

Color: Clear colorless

 Odor:
 Alcohol

 pH:
 1

 Specific Gravity @ 20 C (Water=1):
 1.03

 Density @ 20 C (lbs./gallon):
 8.58

Bulk Density @ 20 C (lbs/ft3): Not Determined **Boiling Point/Range (F):** Not Determined **Boiling Point/Range (C):** Not Determined Freezing Point/Range (F): Not Determined Freezing Point/Range (C): Not Determined Vapor Pressure @ 20 C (mmHg): Not Determined Vapor Density (Air=1): Not Determined **Percent Volatiles:** Not Determined **Evaporation Rate (Butyl Acetate=1):** Not Determined

Solubility in Water (g/100ml): Soluble

Solubility in Solvents (g/100ml):

VOCs (lbs./gallon):

Viscosity, Dynamic @ 20 C (centipoise):

Viscosity, Kinematic @ 20 C (centistokes):

Partition Coefficient/n-Octanol/Water:

Molecular Weight (g/mole):

Not Determined

Not Determined

#### 10. STABILITY AND REACTIVITY

Stability Data: Stable

Hazardous Polymerization: Will Not Occur

Conditions to Avoid None anticipated

Incompatibility (Materials to

Avoid)

Strong oxidizers. Strong alkalis.

**Hazardous Decomposition** 

**Products** 

Flammable hydrogen gas. Chlorine. Hydrogen sulfide. Carbon monoxide and carbon

dioxide.

Additional Guidelines Not Applicable

#### 11. TOXICOLOGICAL INFORMATION

**Principle Route of Exposure** Eye or skin contact, inhalation.

**Inhalation**Causes severe respiratory irritation. May cause central nervous system depression

including headache, dizziness, drowsiness, incoordination, slowed reaction time,

slurred speech, giddiness and unconsciousness.

Skin Contact Causes severe burns.

Eye Contact May cause eye burns.

**Ingestion** Causes burns of the mouth, throat and stomach. May be fatal or cause blindness if

swallowed. May cause central nervous system depression including headache, dizziness, drowsiness, muscular weakness, incoordination, slowed reaction time,

fatigue blurred vision, slurred speech, giddiness, tremors and convulsions.

Aggravated Medical Conditions Skin disorders. Eye ailments.

Chronic Effects/Carcinogenicity Prolonged or repeated exposure may cause eye, blood, lung, liver, kidney, heart,

central nervous system and spleen damage. Prolonged or repeated exposure may result in fluorosis. Symptoms include nausea, vomiting, loss of appetite, diarrhea, and/or constipation. Fluorosis also results in bone density increase. Prolonged,

excessive exposure may cause erosion of the teeth.

Other Information None known.

**Toxicity Tests** 

Oral Toxicity: Not determined

**Dermal Toxicity:** Not determined

Inhalation Toxicity: Not determined

**Primary Irritation Effect:** Not determined

Carcinogenicity Not determined

Genotoxicity: Not determined

Reproductive /

Not determined

**Developmental Toxicity:** 

#### 12. ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air) Not determined

Persistence/Degradability Not determined

Bio-accumulation Not determined

#### **Ecotoxicological Information**

Acute Fish Toxicity: Not determined Acute Crustaceans Toxicity: Not determined Acute Algae Toxicity: Not determined

Chemical Fate Information Not determined

Other Information Not applicable

#### 13. DISPOSAL CONSIDERATIONS

**Disposal Method** Disposal should be made in accordance with federal, state, and local regulations.

**Contaminated Packaging** Follow all applicable national or local regulations.

#### 14. TRANSPORT INFORMATION

### **Land Transportation**

#### DOT

UN2920, Corrosive Liquid, Flammable, N.O.S. (Contains Hydrochloric Acid, Methanol), 8, (3), II, (37 C) RQ (Hydrofluoric Acid - 1513 kg.)

#### Canadian TDG

Corrosive Liquid, Flammable, N.O.S.(Contains Hydrochloric Acid, Methanol), 8, (3), UN2920, II, (37 C)

#### **ADR**

UN2920, Corrosive Liquid, Flammable, N.O.S. (Contains Hydrochloric Acid, Methanol), 8, (3), II

# **Air Transportation**

#### ICAO/IATA

UN2920, Corrosive Liquid, Flammable, N.O.S., 8, (3), II (Contains Hydrochloric Acid, Methanol) RQ (Hydrofluoric Acid - 1513 kg.)

## Sea Transportation

#### **IMDG**

UN2920, Corrosive Liquid, Flammable, N.O.S. (Contains Hydrochloric Acid, Methanol), 8, (3), II, (37 C) RQ (Hydrofluoric Acid - 1513 kg.) EmS F-E, S-C

## Other Transportation Information

Labels: Corrosive

Flammable Liquid

### REGULATORY INFORMATION

### **US Regulations**

**US TSCA Inventory** All components listed on inventory or are exempt.

**EPA SARA Title III Extremely Hazardous Substances** 

CAS: 7664-39-3//Chemical Name: Hydrogen Fluoride///TPQ: 100

**EPA SARA (311,312) Hazard** 

Class

Acute Health Hazard Chronic Health Hazard

Fire Hazard

EPA SARA (313) Chemicals

This product contains toxic chemical(s) listed below which is(are) subject to the reporting requirements of Section 313 of Title III of SARA and 40 CFR Part 372:

Methanol//67-56-1

Hydrogen Fluoride//7664-39-3

**EPA CERCLA/Superfund** Reportable Spill Quantity EPA Reportable Spill Quantity is 388 Gallons based on Hydrofluoric acid (CAS:

7664-39-3).

**EPA RCRA Hazardous Waste** 

Classification

If product becomes a waste, it does meet the criteria of a hazardous waste as defined by the US EPA, because of:

Corrosivity D002 Ignitability D001

All components listed do not apply to the California Proposition 65 Regulation. **California Proposition 65** 

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MA Right-to-Know Law One or more components listed.

NJ Right-to-Know Law One or more components listed.

PA Right-to-Know Law One or more components listed.

**Canadian Regulations** 

**Canadian DSL Inventory** All components listed on inventory or are exempt.

WHMIS Hazard Class B3 Combustible Liquids

E Corrosive Material
D1A Very Toxic Materials
D1B Toxic Materials

### 16. OTHER INFORMATION

# The following sections have been revised since the last issue of this MSDS

Not applicable

Additional Information For additional information on the use of this product, contact your local Halliburton

representative.

For questions about the Material Safety Data Sheet for this or other Halliburton

products, contact Chemical Compliance at 1-580-251-4335.

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or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of

the user.

\*\*\*END OF MSDS\*\*\*