XEROX Material Safety Data Sheet MSDS No: A-0116

Date: 2/16/94 **Revision:** 3/22/06

Manufacturer:Distributor:Telephone# (s):Safety Information: (800) 828-6571Xerox Canada, Inc.Xerox CorporationHealth Emergency: (585) 422-21771333 North Service Road EastRochester, NY 14644Transportation Emergency (Chemtrec): (800) 424-9300

Oakville, Ontario, Canada L6J 5A8

Section I - Product Identification

Trade Names/Synonyms: 4850/4890/DocuPrint 92C/ DocuPrint 350-HC/DocuPrint Part No.: 6R754, 502S63972;

390-HC Blue Dry Ink Highlight Color LPS RX: 6R90225

Chemical Name: None

WHMIS Status: This is not a WHMIS controlled product.

Ingredients (% by wt.)¹ CAS No.

Carrier (40-50%)

Steel powder (>99%) 7439-89-6

Toner (50-60%)

Styrene/butadiene polymer (85-95%) 9003-55-8

Blue pigment (5-10%) 147-14-8

Section II - Emergency and First Aid

Primary Route of Entry: Symptoms of Overexposure:

Inhalation Minimal respiratory tract irritation may occur as with exposure to large amounts of any non-toxic dust.

Flush with water.

Skin: Medical Conditions Generally Aggravated by Exposure:

Wash with soap and water. None when used as described by product literature.

Inhalation:

Remove from exposure. Additional Information:

Ingestion: None

Dilute stomach contents with several glasses of water.

Section III - Toxicology and Health Information

This material has been evaluated by Xerox Corporation. The toxicity data presented below is for toner only.

Oral LD50:>5 g/kg (rats) practically non-toxic.2TLV: 10 mg/m^3 (total dust)Dermal LD50:>2 g/kg (rabbits) practically non-toxic.2PEL: 15 mg/m^3 (total dust)

Inhalation LC₅₀: >5 mg/l (rats, 4 hr exposure)practically non-toxic.² 5 mg/m³ (respirable dust)

>20 mg/l (rats, calc. 1 hr exposure) non-poisonous, DOT.² STEL: N.E.

Eve Irritation: Not an irritant.² Ceiling: N.E.

Skin Sensitization: Not a sensitizer.²

Not an irritant.²

Not an irritant.²

Skin Irritation: Not an irritant.²

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O.4 mg/m³ (respirable dust)

Human Patch: Non-irritating, non-sensitizing²

Mutagenicity: No mutagenicity detected in Ames Assay.² Aquatic LC₅₀: >1000 mg/l (fathead minnows) non-toxic.

Additional Information: The results obtained from a Xerox sponsored, Chronic Toner Inhalation Study, demonstrated no lung change in rats for the lowest (1mg/m^3) exposure level (i.e. the level most relevant to potential human exposure). A very slight degree of fibrosis was noted in 25% of the animals at the middle (4mg/m^3) exposure level, while a slight degree of fibrosis was noted in all the animals at the highest (16 mg/m^3) exposure level. These findings are attributed to "lung overloading", a generic response to excessive amounts of any dust retained in the lungs for a prolonged period. This study was conducted using a special test toner to comply with EPA testing protocol. The test toner was ten times more respirable than commercially available Xerox toner, and would not be functionally suitable for Xerox equipment.

¹ Maximum copper concentration is 0.6% ²Based on testing of similar xerographic toner materials. ³XEL-Xerox Exposure Limit

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Blue Dry Ink Highlight Color LPS

Section IV - Physical Data

Appearance/Odor: Blue powder / faint odor **Softening Range:** N.A. **Melting Point:** N.A. **Boiling Point:** N.A. **Solubility in Water:** Negligible Specific Gravity ($H_2O=1$): >1 N.A. N.A. **Evaporation Rate:** Vapor Pressure (mm Hg): Vapor Density (Air=1): N.A. pH: N.A.

Volatile: N.A.% (Wgt) N.A. % (Vol.)

Section V - Fire and Explosion Data

Flash Point (Method Used): N.A. Flammable Limits LEL: N.A. UEL: N.A.

Extinguishing Media: Water, dry chemical, carbon dioxide or foam.

Special Fire Fighting Procedures: Avoid inhalation of smoke. Wear protective clothing and self-contained breathing apparatus. Fire and Explosion Hazards:

Dry ink is a combustible powder. Like most organic materials in powder form, when dispersed

in air, it can form explosive mixtures.

Section VI -Reactivity Data

Stability: Stable

Hazardous Polymerization: Will Not Occur

Hazardous Decomposition Products: Products of combustion may be toxic. Avoid breathing smoke.

Incompatibility (Materials to Avoid): None

Section VII - Special Protection Information

Respiratory Protection: None required when used as intended in Xerox equipment. **Eve Protection:** None required when used as intended in Xerox equipment. **Protective Gloves:** None required when used as intended in Xerox equipment.

Other: For use other than normal customer - operating procedures (such as in bulk toner processing

facilities), goggles and respirators may be required. For more information, contact Xerox.

Section VIII - Special Precautions

Handling and Storage: None

Conditions to Avoid: Avoid prolonged inhalation of excessive dust.

Section IX - Spill, Leak, and Disposal Procedures

For Spills or Leakage: Sweep up or vacuum spilled toner and carefully transfer into sealable waste container. Sweep slowly

to minimize generation of dust during clean-up. If a vacuum is used, the motor must be rated as dust tight. A conductive hose bonded to the machine should be used to reduce static buildup (See Section V). Residue can be removed with soap and cold water. Garments may be washed or dry cleaned,

after removal of loose dry ink.

Waste Disposal Method: This material is not a hazardous waste according to Federal Regulation 40 CFR 261. State and Local

waste disposal requirements may however, be more restrictive. Consult with the appropriate State

and Local authorities for specific information. Incinerate only in a closed container.

Section X - Transportation Information

DOT Proper Shipping Name: N.A. (Not Regulated) **ID Number:** N.A. **Hazard Classification:** Packing Group: N.A. N.A.