XEROX Material Safety Data Sheet MSDS No: A-0096

Date: 3/19//90 **Revision:** 3/22/06

Manufacturer: Xerox Corporation Telephone # (s): Safety Information: (800) 828-6571

Rochester, NY 14644 *Health Emergency:* (585) 422-2177

Transportation Emergency (Chemtrec): (800) 424-9300

Section I - Product Identification

Trade Names/Synonyms: 4850/4890/DocuPrint 92C/DocuPrint 350-HC/DocuPrint Part No.: 6R296, 502S63254,

390-HC Black Dry Ink Highlight Color LPS 502S63258;

XCI: 6R570*; RX: 6R90193

Chemical Name: None *Cancelled

WHMIS Status: This is not a WHMIS controlled product.

Ingredients (% by wt.) CAS No.

<u>Carrier (20-30%)</u>

Steel powder (>99%) 7439-89-6

Toner (70-80%)

 Styrene/acrylate polymer (>90%)
 25213-39-2

 Carbon black (3-8%)
 1333-86-4

 Quaternary ammonium salt (<3%)</td>
 123-03-5

Section II - Emergency and First Aid

Primary Route of Entry: Symptoms of Overexposure:

Inhalation Minimal respiratory tract irritation may occur as with **Eyes:** exposure to large amounts of any non-toxic dust.

Flush with water.

Medical Conditions Generally Aggravated by Exposure:

Skin: None when used as described by product literature.

Wash with soap and water. Additional Information:

Inhalation: None

Remove from exposure.

Ingestion:

Dilute stomach contents with several glasses of water.

Section III - Toxicology and Health Information

This material has been evaluated by Xerox Corporation. The toxicity data presented below is for toner only.

Oral LD50:>10 g/kg (rats) practically non-toxic.TLV: 10mg/m^3 (total dust)Dermal LD50:>2 g/kg (rats) practically non-toxic.PEL: 15 mg/m^3 (total dust)Inhalation LC50:>5 mg/l (rats, 4 hr exposure) practically non-toxic.5 mg/m³ (respirable dust)

>20 mg/l (calculated 1 hr exposure) non-poisonous, DOT.¹ **STEL:** N.E.

Eye Irritation: Not an irritant.

STEL. N.E.

Ceiling: N.E.

Skin Sensitization:Not a sensitizer.XEL2:2.5 mg/m³ (total dust)Skin Irritation:Not an irritant.0.4 mg/m³ (respirable dust)

Human Patch: Non-sensitizing, minimally irritating. **Mutagenicity:** No mutagenicity detected in Ames.

Carcinogens: None present

Aquatic LC₅₀: 68 mg/l (rainbow trout)

Additional Information: Teratology (rats): No significant effects on fetal development. Subchronic Inhalation (rats): No adverse effects other than those due to "lung overloading" (defined below).

The results obtained from a Xerox sponsored, Chronic Toner Inhalation Study, demonstrated no lung change in rats for the lowest (1mg/m^3) exposure level (i.e. the level most relevant to potential human exposure). A very slight degree of fibrosis was noted in 25% of the animals at the middle (4mg/m^3) exposure level, while a slight degree of fibrosis was noted in all the animals at the highest (16 mg/m^3) exposure level. These findings are attributed to "lung overloading", a generic response to excessive amounts of any dust retained in the lungs for a prolonged period. This study was conducted using a special test toner to comply with EPA testing protocol. The test toner was ten times more respirable than commercially available Xerox toner, and would not be functionally suitable for Xerox equipment.

¹Based on toxicological data from chemically similar materials. ²XEL-Xerox Exposure Limit

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Section IV - Physical Data

Black powder / faint odor Appearance/Odor: **Softening Range:** N.A. N.A. **Boiling Point: Melting Point:** N.A. **Solubility in Water:** Negligible Specific Gravity (H₂O=1): >1 **Evaporation Rate:** N.A. Vapor Pressure (mm Hg): N.A. Vapor Density (Air=1): N.A. N.A. pH:

Volatile: N.A.% (Wgt) N.A. % (Vol.)

Section V - Fire and Explosion Data

Flash Point (Method Used): N.A. Flammable Limits LEL: N.A. UEL: N.A.

Extinguishing Media: Water, dry chemical, carbon dioxide or foam.

Special Fire Fighting Procedures: Avoid inhalation of smoke. Wear protective clothing and self-contained breathing apparatus. **Fire and Explosion Hazards:** Toner is a combustible powder. Like most organic materials in powder form, when dispersed in

air, it can form explosive mixtures.

Section VI -Reactivity Data

Stability: Stable

Hazardous Polymerization: Will Not Occur

Hazardous Decomposition Products: Products of combustion may be toxic. Avoid breathing smoke.

Incompatibility (Materials to Avoid): None

Section VII - Special Protection Information

Respiratory Protection:None required when used as intended in Xerox equipment. **Protective Gloves:**None required when used as intended in Xerox equipment.

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Other: For use other than normal customer - operating procedures (such as in bulk toner processing

facilities), goggles and respirators may be required. For more information, contact Xerox.

Section VIII - Special Precautions

Handling and Storage: None

Conditions to Avoid: Avoid prolonged inhalation of excessive dust.

Section IX - Spill, Leak, and Disposal Procedures

For Spills or Leakage: Sweep up or vacuum spilled toner and carefully transfer into sealable waste container. Sweep slowly

to minimize generation of dust during clean up. If a vacuum is used, the motor must be rated as dust tight. A conductive hose bonded to the machine should be used to reduce static buildup (See Section V). Residue can be removed with soap and cold water. Garments may be washed or dry-cleaned,

after removal of loose dry ink.

Waste Disposal Method: This material is not a hazardous waste according to Federal Regulation 40 CFR 261. State and Local

waste disposal requirements may however, be more restrictive. Consult with the appropriate State

and Local authorities for specific information. Incinerate only in a closed container.

Section X - Transportation Information

DOT Proper Shipping Name:N.A. (Not Regulated)**ID Number:**N.A.**Hazard Classification:**N.A.**Packing Group:**N.A.