

XEROX**Material Safety Data Sheet****MSDS No:** A-0043 -**Obsolete****Date:** 10/9/84**Revision:** 5/30/02**Manufacturer:** Xerox Corporation
Rochester, NY 14644**Telephone # (s):** *Safety Information: (800) 828-6571*
Health Emergency: (585) 422-2177
*Transportation Emergency (Chemtrec): (800) 424-9300***Section I - Product Identification****Trade Names/Synonyms:** 1025/1038 Blue Dry Ink Plus**Part No.:** 6R124***Chemical Name:** None

*no longer marketed

WHMIS Status: This is not a WHMIS controlled product.**Ingredients (% by wt.)****CAS No.**

Styrene/acrylate polymer (45-50%)

25213-39-2

Acrylic resin (30-40%)

26299-47-8

Blue pigment (9%)

39702-40-4

Polyolefin (<5%)

9003-07-0

Section II - Emergency and First Aid**Primary Route of Entry:**

Inhalation

Symptoms of Overexposure:Minimal respiratory tract irritation may occur as
with exposure to large amounts of any non-toxic dust.**Eyes:**

Flush with water.

Skin:

Wash with soap and water.

Medical Conditions Generally Aggravated by Exposure:

None when used as described by product literature.

Inhalation:

Remove from exposure.

Additional Information:**Ingestion:**

None.

Dilute stomach contents with several glasses of water.

Section III - Toxicology and Health Information

This material has been evaluated by Xerox Corporation. The toxicity data noted below is based on test results for the 6500 and 2830 toners.

Oral LD₅₀: >5 g/kg (rats) practically non-toxic.**TLV:** 10 mg/m³ (total dust)**Dermal LD₅₀:** >5 g/kg (rabbits) practically non-toxic.**PEL:** 15 mg/m³ (total dust)**Inhalation LC₅₀:** >5 mg/l (rats, 4 hr exposure) practically non-toxic.¹5 mg/m³ (respirable dust)>20 mg/l (calculated 1 hr exposure) non-poisonous, DOT.¹**STEL:** N.E.**Eye Irritation:** Not an irritant.**Ceiling:** N.E.**Skin Sensitization:** Not a sensitizer.**XEL²:** 2.5 mg/m³ (total dust)**Skin Irritation:** Not an irritant.0.4 mg/m³ (respirable dust)**Human Patch:** Non-irritating, non-sensitizing**Mutagenicity:** No mutagenicity detected in Ames and Micronucleus Assays.**Carcinogens:** None present**Aquatic LC₅₀:** >1000 mg/l (fathead minnows) non-toxic.

Additional Information: The results obtained from a Xerox sponsored Chronic Toner Inhalation Study, demonstrated no lung change in rats for the lowest (1mg/m³) exposure level (i.e. the level most relevant to potential human exposure). A very slight degree of fibrosis was noted in 25% of the animals at the middle (4mg/m³) exposure level, while a slight degree of fibrosis was noted in all the animals at the highest (16 mg/m³) exposure level. These findings are attributed to "lung overloading", a generic response to excessive amounts of any dust retained in the lungs for a prolonged period. This study was conducted using a special test toner to comply with EPA testing protocol. The test toner was ten times more respirable than commercially available Xerox toner, and would not be functionally suitable for Xerox equipment.

¹Based on testing of similar xerographic toner materials. ²XEL-Xerox Exposure Limit

N.A. - Not Applicable N.E. -None Established N.D. -Not Determined

600E56130

Section IV - Physical Data

Appearance/Odor:	Blue powder / faint odor	Softening Range:	85°C to 100°C
Boiling Point:	N.A.	Melting Point:	N.A.
Solubility in Water:	Negligible	Specific Gravity (H₂O=1):	1
Evaporation Rate:	N.A.	Vapor Pressure (mm Hg):	N.A.
Vapor Density (Air=1):	N.A.	pH:	N.A.
Volatile:	N.A. % (Wt.) N.A. % (Vol.)		

Section V - Fire and Explosion Data

Flash Point (Method Used):	N.A.
Flammable Limits:	LEL: N.A., UEL: N.A.
NFPA 704:	Health - 0, Fire -1, Reactivity - 0
Extinguishing Media:	Water, dry chemical, carbon dioxide or foam.
Special Fire Fighting Procedures:	Avoid inhalation of smoke. Wear protective clothing and self-contained breathing apparatus.
Fire and Explosion Hazards:	Toner is a combustible powder. Like most organic materials in powder form, it can form explosive mixtures when dispersed in air.

Section VI -Reactivity Data

Stability:	Stable
Hazardous Polymerization:	Will Not Occur
Hazardous Decomposition Products:	Products of combustion may be toxic. Avoid breathing smoke.
Incompatibility (Materials to Avoid):	None known

Section VII - Special Protection Information

Respiratory Protection:	None required when used as intended.
Eye Protection:	None required when used as intended.
Protective Gloves:	None required when used as intended.
Other:	For use other than normal customer - operating procedures (such as in bulk toner processing facilities), goggles and respirators may be required. For more information, contact Xerox.

Section VIII - Special Precautions

Handling and Storage:	None
Conditions to Avoid:	Avoid prolonged inhalation of excessive dust.

Section IX- Spill, Leak, and Disposal Procedures

For Spills or Leakage:	Sweep up or vacuum spilled toner and carefully transfer into sealable waste container. Sweep slowly to minimize generation of dust during clean-up. If a vacuum is used, the motor must be rated as dust tight. A conductive hose bonded to the machine should be used to reduce static buildup (See Section V). Residue can be removed with soap and cold water. Garments may be washed or dry cleaned, after removal of loose toner.
Waste Disposal Method:	This material is not a hazardous waste according to Federal Regulation 40 CFR 261 when disposed. State and Local requirements however may be more restrictive. Consult with the appropriate State and Local waste disposal authorities for additional information. Incinerate only in a closed container.

Section X - Transportation Information

DOT Proper Shipping Name:	Not Regulated	ID Number:	N.A.
Hazard Classification:	N.A.	Packing Group:	N.A.