

SAFETY DATA SHEET

Product Trade Name: 20:80 Flyash:Cement Blend

Revision Date: 19-Jun-2015

Revision Number: 4

1. Identification**1.1. Product Identifier**

Product Trade Name: 20:80 Flyash:Cement Blend
Synonyms: None
Chemical Family: Cement
Internal ID Code: HM007158

1.2 Recommended use and restrictions on use

Application: Cement
Uses Advised Against: No information available

1.3 Manufacturer's Name and Contact Details

Manufacturer/Supplier: Halliburton Energy Services Inc.
P.O. Box 1431
Duncan, Oklahoma 73536-0431
Emergency Telephone: (281) 575-5000

Prepared By: Chemical Stewardship
Telephone: 1-580-251-4335
e-mail: fdunexchem@halliburton.com

1.4. Emergency telephone number

Emergency Telephone Number: (281) 575-5000

2. Hazard(s) Identification**2.1 Classification in accordance with paragraph (d) of §1910.1200**

Skin Corrosion / Irritation	Category 2 - H315
Serious Eye Damage / Eye Irritation	Category 1 - H318
Skin Sensitization	Category 1 - H317
Carcinogenicity	Category 1A - H350
Specific Target Organ Toxicity - (Single Exposure)	Category 3 - H335

2.2. Label Elements**Hazard Pictograms**

Signal Word

Danger

Hazard Statements

H315 - Causes skin irritation
 H317 - May cause an allergic skin reaction
 H318 - Causes serious eye damage
 H335 - May cause respiratory irritation
 H350 - May cause cancer by inhalation

Precautionary Statements**Prevention**

P201 - Obtain special instructions before use
 P202 - Do not handle until all safety precautions have been read and understood
 P261 - Avoid breathing dust/fume/gas/mist/vapors/spray
 P264 - Wash face, hands and any exposed skin thoroughly after handling
 P271 - Use only outdoors or in a well-ventilated area
 P272 - Contaminated work clothing should not be allowed out of the workplace
 P280 - Wear protective gloves/protective clothing/eye protection/face protection

Response

P302 + P352 - IF ON SKIN: Wash with plenty of soap and water
 P333 + P313 - If skin irritation or rash occurs: Get medical advice/attention
 P362 - Take off contaminated clothing and wash before reuse
 P304 + P340 - IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing
 P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 P310 - Immediately call a POISON CENTER or doctor/physician
 P312 - Call a POISON CENTER or doctor/physician if you feel unwell
 P308 + P313 - IF exposed or concerned: Get medical advice/attention

Storage

P403 + P233 - Store in a well-ventilated place. Keep container tightly closed
 P405 - Store locked up

Disposal

P501 - Dispose of contents/container in accordance with local/regional/national/international regulations

Contains**Substances**

Portland cement
 Crystalline silica, quartz

CAS Number

65997-15-1
 14808-60-7

2.3 Hazards not otherwise classified

None known

3. Composition/information on Ingredients

Substances	CAS Number	PERCENT (w/w)	GHS Classification - US
Portland cement	65997-15-1	60 - 100%	Skin Irrit. 2 (H315) Eye Corr. 1 (H318) Skin Sens. 1 (H317) STOT SE 3 (H335)
Crystalline silica, quartz	14808-60-7	0.1 - 1%	Carc. 1A (H350) STOT RE 1 (H372)

The exact percentage (concentration) of the composition has been withheld as proprietary.

4. First-Aid Measures

4.1. Description of first aid measures

Inhalation	If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.
Eyes	In case of contact, immediately flush eyes with plenty of water for at least 30 minutes. Remove contact lenses after the first 5 minutes and continue washing. Seek immediate medical attention/advice. Suitable emergency eye wash facility should be immediately available
Skin	In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention.
Ingestion	Under normal conditions, first aid procedures are not required.

4.2 Most important symptoms/effects, acute and delayed

Causes severe eye irritation which may damage tissue. Causes skin irritation. May cause allergic skin reaction. May cause respiratory irritation. Breathing crystalline silica can cause lung disease, including silicosis and lung cancer. Crystalline silica has also been associated with scleroderma and kidney disease.

4.3. Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically.

5. Fire-fighting measures

5.1. Extinguishing media

Suitable Extinguishing Media

None - does not burn.

Extinguishing media which must not be used for safety reasons

None known.

5.2 Specific hazards arising from the substance or mixture

Special Exposure Hazards

None anticipated

5.3 Special protective equipment and precautions for fire-fighters

Special Protective Equipment for Fire-Fighters

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use appropriate protective equipment. Avoid creating and breathing dust.
See Section 8 for additional information

6.2. Environmental precautions

Prevent from entering sewers, waterways, or low areas.

6.3. Methods and material for containment and cleaning up

Collect using dustless method and hold for appropriate disposal. Consider possible toxic or fire hazards associated with contaminating substances and use appropriate methods for collection, storage and disposal.

7. Handling and storage

7.1. Precautions for Safe Handling

Handling Precautions

Avoid contact with eyes, skin, or clothing. This product contains quartz, cristobalite, and/or tridymite which may become airborne without a visible cloud. Avoid breathing dust. Avoid creating dusty conditions. Use only with adequate ventilation to keep exposure below recommended exposure limits. Wear a NIOSH certified, European Standard En 149, or equivalent respirator when using this product. Material is slippery when wet.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities**Storage Information**

Store in a cool, dry location. Use good housekeeping in storage and work areas to prevent accumulation of dust. Close container when not in use. Product has a shelf life of 24 months.

8. Exposure Controls/Personal Protection**8.1 Occupational Exposure Limits**

Substances	CAS Number	OSHA PEL-TWA	ACGIH TLV-TWA
Portland cement	65997-15-1	TWA: 15 mg/m ³	TWA: 1 mg/m ³
Crystalline silica, quartz	14808-60-7	TWA: 10 mg/m ³ %SiO ₂ + 2	TWA: 0.025 mg/m ³

8.2 Appropriate engineering controls**Engineering Controls**

Use approved industrial ventilation and local exhaust as required to maintain exposures below applicable exposure limits.

8.3 Individual protection measures, such as personal protective equipment**Personal Protective Equipment**

If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.

Respiratory Protection

Wear a NIOSH certified, European Standard EN 149 (FFP2/FFP3), AS/NZS 1715, or equivalent respirator when using this product.

Hand Protection

Normal work gloves.

Skin Protection

Wear clothing appropriate for the work environment. Dusty clothing should be laundered before reuse. Use precautionary measures to avoid creating dust when removing or laundering clothing.

Eye Protection

Wear safety glasses or goggles to protect against exposure.

Other Precautions

Eyewash fountains and safety showers must be easily accessible.

9. Physical and Chemical Properties**9.1. Information on basic physical and chemical properties**

Physical State: Solid

Color: Gray

Odor: Odorless

Odor No information available

Threshold:

Property

Values

Remarks/ - Method

pH:

12.4

Freezing Point/Range

No data available

Melting Point/Range

No data available

Boiling Point/Range

No data available

Flash Point

No data available

Flammability (solid, gas)

No data available

upper flammability limit	No data available
lower flammability limit	No data available
Evaporation rate	No data available
Vapor Pressure	No data available
Vapor Density	No data available
Specific Gravity	3.15
Water Solubility	Insoluble in water
Solubility in other solvents	No data available
Partition coefficient: n-octanol/water	No data available
Autoignition Temperature	No data available
Decomposition Temperature	No data available
Viscosity	No data available
Explosive Properties	No information available
Oxidizing Properties	No information available

9.2. Other information

VOC Content (%)	No data available
-----------------	-------------------

10. Stability and Reactivity**10.1. Reactivity**

Not expected to be reactive.

10.2. Chemical Stability

Stable

10.3. Possibility of Hazardous Reactions

Will Not Occur

10.4. Conditions to Avoid

Keep away from any contact with water.

10.5. Incompatible Materials

Hydrofluoric acid.

10.6. Hazardous Decomposition Products

Amorphous silica may transform at elevated temperatures to tridymite (870 C) or cristobalite (1470 C).

11. Toxicological Information**11.1 Information on likely routes of exposure**

Principle Route of Exposure Eye or skin contact, inhalation.

11.2 Symptoms related to the physical, chemical and toxicological characteristics

Acute Toxicity

Inhalation

Inhaled crystalline silica in the form of quartz or cristobalite from occupational sources is carcinogenic to humans (IARC, Group 1). There is sufficient evidence in experimental animals for the carcinogenicity of tridymite (IARC, Group 2A).

Breathing silica dust may cause irritation of the nose, throat, and respiratory passages. Breathing silica dust may not cause noticeable injury or illness even though permanent lung damage may be occurring. Inhalation of dust may also have serious chronic health effects (See "Chronic Effects/Carcinogenicity" subsection below).

**Eye Contact
Skin Contact**

Causes severe eye irritation which may damage tissue.

Causes skin irritation. Can dry skin. May cause alkali burns with confined contact. May cause an allergic skin reaction.

Ingestion

None known.

Chronic Effects/Carcinogenicity

Silicosis: Excessive inhalation of respirable crystalline silica dust may cause a progressive, disabling, and sometimes-fatal lung disease called silicosis. Symptoms include cough, shortness of breath, wheezing, non-specific chest illness, and reduced pulmonary function. This disease is exacerbated by smoking. Individuals with silicosis are predisposed to develop tuberculosis.

Cancer Status: The International Agency for Research on Cancer (IARC) has determined that crystalline silica inhaled in the form of quartz or cristobalite from occupational sources can cause lung cancer in humans (Group 1 - carcinogenic to humans) and has determined that there is sufficient evidence in experimental animals for the carcinogenicity of tridymite (Group 2A - possible carcinogen to humans). Refer to IARC Monograph 68, *Silica, Some Silicates and Organic Fibres* (June 1997) in conjunction with the use of these minerals. The National Toxicology Program classifies respirable crystalline silica as "Known to be a human carcinogen". Refer to the 9th Report on Carcinogens (2000). The American Conference of Governmental Industrial Hygienists (ACGIH) classifies crystalline silica, quartz, as a suspected human carcinogen (A2).

There is some evidence that breathing respirable crystalline silica or the disease silicosis is associated with an increased incidence of significant disease endpoints such as scleroderma (an immune system disorder manifested by scarring of the lungs, skin, and other internal organs) and kidney disease.

11.3 Toxicity data**Toxicology data for the components**

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Portland cement	65997-15-1	> 2000 mg/kg (Rat)	> 2000 mg/kg	> 1 mg/L (Rat) 4h
Crystalline silica, quartz	14808-60-7	>15,000 mg/kg (Human)	No data available	No data available

Substances	CAS Number	Skin corrosion/irritation
Portland cement	65997-15-1	Irritating to skin. (Rabbit)
Crystalline silica, quartz	14808-60-7	Non-irritating to the skin

Substances	CAS Number	Eye damage/irritation
Portland cement	65997-15-1	Corrosive to eyes
Crystalline silica, quartz	14808-60-7	Mechanical irritation of the eyes is possible.

Substances	CAS Number	Skin Sensitization
Portland cement	65997-15-1	May cause sensitization by skin contact
Crystalline silica, quartz	14808-60-7	No information available.

Substances	CAS Number	Respiratory Sensitization
Portland cement	65997-15-1	No information available
Crystalline silica, quartz	14808-60-7	No information available

Substances	CAS Number	Mutagenic Effects
Portland cement	65997-15-1	No data of sufficient quality are available.
Crystalline silica, quartz	14808-60-7	Not regarded as mutagenic.

Substances	CAS Number	Carcinogenic Effects
Portland cement	65997-15-1	No data of sufficient quality are available.
Crystalline silica, quartz	14808-60-7	Contains crystalline silica which may cause silicosis, a delayed and progressive lung disease. The IARC and NTP have determined there is sufficient evidence in humans of the carcinogenicity of crystalline silica with repeated respiratory exposure. Based on available scientific evidence, this substance is a threshold carcinogen with a mode of action involving indirect genotoxicity secondary to lung injury.

Substances	CAS Number	Reproductive toxicity
Portland cement	65997-15-1	No data of sufficient quality are available.
Crystalline silica, quartz	14808-60-7	No information available

Substances	CAS Number	STOT - single exposure
Portland cement	65997-15-1	May cause respiratory irritation.
Crystalline silica, quartz	14808-60-7	No significant toxicity observed in animal studies at concentration requiring classification.

Substances	CAS Number	STOT - repeated exposure
Portland cement	65997-15-1	No data of sufficient quality are available.
Crystalline silica, quartz	14808-60-7	Causes damage to organs through prolonged or repeated exposure if inhaled: (Lungs)

Substances	CAS Number	Aspiration hazard
Portland cement	65997-15-1	Not applicable
Crystalline silica, quartz	14808-60-7	Not applicable

12. Ecological Information

12.1. Toxicity

Ecotoxicity Effects

Product Ecotoxicity Data

No data available

Substance Ecotoxicity Data

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Portland cement	65997-15-1	No information available	No information available	No information available	No information available
Crystalline silica, quartz	14808-60-7	No information available	LL0 (96h) 10,000 mg/L (Danio rerio) (similar substance)	No information available	LL50 (24h) > 10,000 mg/L (Daphnia magna) (similar substance)

12.2. Persistence and degradability

Substances	CAS Number	Persistence and Degradability
Portland cement	65997-15-1	The methods for determining biodegradability are not applicable to inorganic substances.
Crystalline silica, quartz	14808-60-7	No information available

12.3. Bioaccumulative potential

Substances	CAS Number	Log Pow
------------	------------	---------

Portland cement	65997-15-1	No information available
Crystalline silica, quartz	14808-60-7	No information available

12.4. Mobility in soil

Substances	CAS Number	Mobility
Portland cement	65997-15-1	No information available
Crystalline silica, quartz	14808-60-7	No information available

12.5 Other adverse effects

No information available

13. Disposal Considerations**13.1. Waste treatment methods****Disposal Method**

Bury in a licensed landfill according to federal, state, and local regulations.

Contaminated Packaging

Follow all applicable national or local regulations. Contaminated packaging may be disposed of by: rendering packaging incapable of containing any substance, or treating packaging to remove residual contents, or treating packaging to make sure the residual contents are no longer hazardous, or by disposing of packaging into commercial waste collection.

14. Transport Information**US DOT**

UN Number: Not restricted
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

US DOT Bulk

DOT (Bulk) Not applicable

Canadian TDG

UN Number: Not restricted
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

IMDG/IMO

UN Number: Not restricted
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

IATA/ICAO

UN Number: Not restricted
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable

Special Precautions for User: None

15. Regulatory Information

US Regulations

US TSCA Inventory	All components listed on inventory or are exempt.
EPA SARA Title III Extremely Hazardous Substances	Not applicable
EPA SARA (311,312) Hazard Class	Acute Health Hazard Chronic Health Hazard
EPA SARA (313) Chemicals	This product does not contain a toxic chemical for routine annual "Toxic Chemical Release Reporting" under Section 313 (40 CFR 372).
EPA CERCLA/Superfund Reportable Spill Quantity	Not applicable.
EPA RCRA Hazardous Waste Classification	If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.
California Proposition 65	The California Proposition 65 regulations apply to this product.
MA Right-to-Know Law	One or more components listed.
NJ Right-to-Know Law	One or more components listed.
PA Right-to-Know Law	One or more components listed.

Canadian Regulations

Canadian DSL Inventory	All components listed on inventory or are exempt.
-------------------------------	---

16. Other information

Preparation Information

Prepared By	Chemical Stewardship Telephone: 1-580-251-4335 e-mail: fdunexchem@halliburton.com
--------------------	---

Revision Date:	19-Jun-2015
-----------------------	-------------

Reason for Revision	SDS sections updated: 2
----------------------------	----------------------------

Additional information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Stewardship at 1-580-251-4335.

Key or legend to abbreviations and acronyms

bw – body weight

CAS – Chemical Abstracts Service

EC50 – Effective Concentration 50%

ErC50 – Effective Concentration growth rate 50%

LC50 – Lethal Concentration 50%

LD50 – Lethal Dose 50%

LL50 – Lethal Loading 50%

mg/kg – milligram/kilogram

mg/L – milligram/liter

NIOSH – National Institute for Occupational Safety and Health

NTP – National Toxicology Program

OEL – Occupational Exposure Limit

PEL – Permissible Exposure Limit

ppm – parts per million

STEL – Short Term Exposure Limit

TWA – Time-Weighted Average

UN – United Nations

h - hour

mg/m³ - milligram/cubic meter

mm - millimeter

mmHg - millimeter mercury

w/w - weight/weight

d - day

Key literature references and sources for data

www.ChemADVISOR.com/

OSHA

ECHA C&L

Disclaimer Statement

This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of the user.

End of Safety Data Sheet