

**MATERIAL SAFETY DATA SHEET****Product Trade Name:** **AK-70®****Revision Date:** 28-Feb-2014**1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION**

**Product Trade Name:** AK-70®  
**Synonyms:** None  
**Chemical Family:** Blend  
**Application:** Filtrate Reducer

**Manufacturer/Supplier** Baroid Fluid Services  
Product Service Line of Halliburton  
P.O. Box 1675  
Houston, TX 77251  
Telephone: (281) 871-4000  
Emergency Telephone: (281) 575-5000

**Prepared By** Chemical Compliance  
Telephone: 1-580-251-4335  
e-mail: fdunexchem@halliburton.com

**2. COMPOSITION/INFORMATION ON INGREDIENTS**

| Substances                 | CAS Number | PERCENT (w/w) | ACGIH TLV-TWA                | OSHA PEL-TWA                                  |
|----------------------------|------------|---------------|------------------------------|---|
| Kaolin                     | 1332-58-7  | 10 - 30%      | TWA: 2 mg/m <sup>3</sup>     | Not applicable                                |
| Asphalt                    | 8052-42-4  | 60 - 100%     | TWA: 0.5 mg/m <sup>3</sup>   | Not applicable                                |
| Crystalline silica, quartz | 14808-60-7 | 1 - 5%        | TWA: 0.025 mg/m <sup>3</sup> | 10 mg/m <sup>3</sup><br>%SiO <sub>2</sub> + 2 |

More restrictive exposure limits may be enforced by some states, agencies, or other authorities.

**3. HAZARDS IDENTIFICATION****Hazard Overview****CAUTION! - ACUTE HEALTH HAZARD**

May cause eye, skin, and respiratory irritation.

**DANGER! - CHRONIC HEALTH HAZARD**

Breathing crystalline silica can cause lung disease, including silicosis and lung cancer. Crystalline silica has also been associated with scleroderma and kidney disease.

This product contains quartz, cristobalite, and/or tridymite which may become airborne without a visible cloud. Avoid breathing dust. Avoid creating dusty conditions. Use only with adequate ventilation to keep exposures below recommended exposure limits. Wear a NIOSH certified, European Standard EN 149, or equivalent respirator when using this product. Review the Material Safety Data Sheet (MSDS) for this product, which has been provided to your employer.

#### 4. FIRST AID MEASURES

|                           |   |
|---------------------------|---|
| <b>Inhalation</b>         | If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.  |
| <b>Skin</b>               | Wash with soap and water. Get medical attention if irritation persists.   |
| <b>Eyes</b>               | In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.                                       |
| <b>Ingestion</b>          | If swallowed, induce vomiting immediately by giving two glasses of water and sticking fingers down throat; never give anything to an unconscious person. Get medical attention. |
| <b>Notes to Physician</b> | Not Applicable  |

#### 5. FIRE FIGHTING MEASURES

|   |  |
|---|--|
| <b>Flash Point/Range (F):</b>                         | > 550  |
| <b>Flash Point/Range (C):</b>                         | 289  |
| <b>Flash Point Method:</b>                            | PMCC   |
| <b>Autoignition Temperature (F):</b>                  | Not Determined   |
| <b>Autoignition Temperature (C):</b>                  | Not Determined   |
| <b>Flammability Limits in Air - Lower (%):</b>        | Not Determined   |
| <b>Flammability Limits in Air - Upper (%):</b>        | Not Determined   |
| <b>Fire Extinguishing Media</b>                       | Water fog, carbon dioxide, foam, dry chemical.   |
| <b>Special Exposure Hazards</b>                       | Decomposition in fire may produce toxic gases.   |
| <b>Special Protective Equipment for Fire-Fighters</b> | Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel. |
| <b>NFPA Ratings:</b>                                  | Health 1, Flammability 1, Reactivity 0   |
| <b>HMIS Ratings:</b>                                  | Health 1*, Flammability 1, Reactivity 0  |

#### 6. ACCIDENTAL RELEASE MEASURES

|   |   |
|---|---|
| <b>Personal Precautionary Measures</b>      | Use appropriate protective equipment. Avoid creating and breathing dust.  |
| <b>Environmental Precautionary Measures</b> | None known.   |
| <b>Procedure for Cleaning / Absorption</b>  | Collect using dustless method and hold for appropriate disposal. Consider possible toxic or fire hazards associated with contaminating substances and use appropriate methods for collection, storage and disposal. |

#### 7. HANDLING AND STORAGE

|                             |  |
|-----------------------------|--|
| <b>Handling Precautions</b> | This product contains quartz, cristobalite, and/or tridymite which may become airborne without a visible cloud. Avoid breathing dust. Avoid creating dusty conditions. Use only with adequate ventilation to keep exposure below recommended exposure limits. Wear a NIOSH certified, European Standard En 149, or equivalent respirator when using this product. Material is slippery when wet. |
|-----------------------------|--|

**Storage Information**

Store in a dry location. Use good housekeeping in storage and work areas to prevent accumulation of dust. Close container when not in use. Do not reuse empty container. Product has a shelf life of 60 months.

**8. EXPOSURE CONTROLS/PERSONAL PROTECTION****Engineering Controls**

Use approved industrial ventilation and local exhaust as required to maintain exposures below applicable exposure limits.

**Respiratory Protection**

Wear a NIOSH certified, European Standard EN 149 (FFP2/FFP3), or equivalent respirator when using this product.

**Hand Protection**

Normal work gloves.

**Skin Protection**

Wear clothing appropriate for the work environment. Dusty clothing should be laundered before reuse. Use precautionary measures to avoid creating dust when removing or laundering clothing.

**Eye Protection**

Wear safety glasses or goggles to protect against exposure.

**Other Precautions**

None known.

**9. PHYSICAL AND CHEMICAL PROPERTIES****Physical State:**

Powder

**Color:**

Gray

**Odor:**

Odorless

**pH:**

Not Determined

**Specific Gravity @ 20 C (Water=1):**

1.50

**Density @ 20 C (lbs./gallon):**

Not Determined

**Bulk Density @ 20 C (lbs/ft3):**

37- 50

**Boiling Point/Range (F):**

900

**Boiling Point/Range (C):**

482

**Freezing Point/Range (F):**

Not Determined

**Freezing Point/Range (C):**

Not Determined

**Vapor Pressure @ 20 C (mmHg):**

< 0.1

**Vapor Density (Air=1):**

Not Determined

**Percent Volatiles:**

Not Determined

**Evaporation Rate (Butyl Acetate=1):**

Not Determined

**Solubility in Water (g/100ml):**

Insoluble

**Solubility in Solvents (g/100ml):**

Not Determined

**VOCs (lbs./gallon):**

Not Determined

**Viscosity, Dynamic @ 20 C (centipoise):**

Not Determined

**Viscosity, Kinematic @ 20 C (centistokes):**

Not Determined

**Partition Coefficient/n-Octanol/Water:**

Not Determined

**Molecular Weight (g/mole):**

Not Determined

**10. STABILITY AND REACTIVITY****Stability Data:**

Stable

**Hazardous Polymerization:**

Will Not Occur

**Conditions to Avoid**

None known.

**Incompatibility (Materials to Avoid)**

Strong oxidizers.

**Hazardous Decomposition Products**

Oxides of sulfur. Hydrogen sulfide. Hydrocarbons. Carbon monoxide and carbon dioxide. Amorphous silica may transform at elevated temperatures to tridymite (870 C) or cristobalite (1470 C).

**Additional Guidelines**

Not Applicable

**11. TOXICOLOGICAL INFORMATION****Principle Route of Exposure**

Eye or skin contact, inhalation.

**Symptoms related to exposure****Acute Toxicity****Inhalation**

Excessive inhalation causes headache, dizziness, nausea and incoordination. Inhaled crystalline silica in the form of quartz or cristobalite from occupational sources is carcinogenic to humans (IARC, Group 1). There is sufficient evidence in experimental animals for the carcinogenicity of tridymite (IARC, Group 2A).

Breathing silica dust may cause irritation of the nose, throat, and respiratory passages. Breathing silica dust may not cause noticeable injury or illness even though permanent lung damage may be occurring. Inhalation of dust may also have serious chronic health effects (See "Chronic Effects/Carcinogenicity" subsection below).

**Eye Contact**

May cause mild eye irritation.

**Skin Contact**

May cause mild skin irritation.

**Ingestion**

Irritation of the mouth, throat, and stomach.

**Chronic Effects/Carcinogenicity**

Silicosis: Excessive inhalation of respirable crystalline silica dust may cause a progressive, disabling, and sometimes-fatal lung disease called silicosis. Symptoms include cough, shortness of breath, wheezing, non-specific chest illness, and reduced pulmonary function. This disease is exacerbated by smoking. Individuals with silicosis are predisposed to develop tuberculosis.

Cancer Status: The International Agency for Research on Cancer (IARC) has determined that crystalline silica inhaled in the form of quartz or cristobalite from occupational sources can cause lung cancer in humans (Group 1 - carcinogenic to humans) and has determined that there is sufficient evidence in experimental animals for the carcinogenicity of tridymite (Group 2A - possible carcinogen to humans). Refer to IARC Monograph 68, Silica, Some Silicates and Organic Fibres (June 1997) in conjunction with the use of these minerals. The National Toxicology Program classifies respirable crystalline silica as "Known to be a human carcinogen". Refer to the 9th Report on Carcinogens (2000). The American Conference of Governmental Industrial Hygienists (ACGIH) classifies crystalline silica, quartz, as a suspected human carcinogen (A2).

There is some evidence that breathing respirable crystalline silica or the disease silicosis is associated with an increased incidence of significant disease endpoints such as scleroderma (an immune system disorder manifested by scarring of the lungs, skin, and other internal organs) and kidney disease.

**Toxicology data for the components**

| Substances                 | CAS Number | LD50 Oral          | LD50 Dermal           | LC50 Inhalation   |
|----------------------------|------------|--------------------|-----------------------|-------------------|
| Kaolin                     | 1332-58-7  | No data available  | No data available     | No data available |
| Asphalt                    | 8052-42-4  | 5000 mg/kg ( Rat ) | 2000 mg/kg ( Rabbit ) | No data available |
| Crystalline silica, quartz | 14808-60-7 | 500 mg/kg ( Rat )  | No data available     | No data available |

## 12. ECOLOGICAL INFORMATION

### Ecotoxicological Information

#### Ecotoxicity Product

|                             |                |
|-----------------------------|----------------|
| Acute Fish Toxicity:        | Not determined |
| Acute Crustaceans Toxicity: | Not determined |
| Acute Algae Toxicity:       | Not determined |

#### Ecotoxicity Substance

| Substances                 | CAS Number | Toxicity to Algae  | Toxicity to Fish                                      | Toxicity to Microorganisms | Toxicity to Invertebrates  |
|----------------------------|------------|--|---|----------------------------|--|
| Kaolin                     | 1332-58-7  | No information available   | No information available                              | No information available   | No information available   |
| Asphalt                    | 8052-42-4  | No information available   | No information available                              | No information available   | No information available   |
| Crystalline silica, quartz | 14808-60-7 | EC50(72h): 89 mg/L (biomass) (Scenedesmus subspicatus) (similar substance) | LC50(96h): 508 mg/L (Danio rerio) (similar substance) | No information available   | LC50(48h): 731 mg/L (Daphnia magna) (similar substance)<br>LC50(48h): 33.5 mg/L (Ceriodaphnia dubia) (similar substance) |

#### 12.2 Persistence and degradability

No information available

| Substances                 | Persistence and Degradability  |
|----------------------------|--|
| Crystalline silica, quartz | The methods for determining biodegradability are not applicable to inorganic substances. |

#### 12.3 Bioaccumulative potential

No information available

#### 12.4 Mobility in soil

No information available

#### 12.5 Results of PBT and vPvB assessment

No information available.

#### 12.6 Other adverse effects

## 13. DISPOSAL CONSIDERATIONS

**Disposal Method** Bury in a licensed landfill according to federal, state, and local regulations.

**Contaminated Packaging** Follow all applicable national or local regulations.

## 14. TRANSPORT INFORMATION

### Land Transportation

#### DOT

Not restricted

#### Canadian TDG

Not restricted

#### ADR

Not restricted

### Air Transportation

ICAO/IATA  
Not restricted

## Sea Transportation

IMDG  
Not restricted

## Other Transportation Information

Labels: None

### 15. REGULATORY INFORMATION

#### US Regulations

|   |  |
|---|--|
| US TSCA Inventory                                 | All components listed on inventory or are exempt.  |
| EPA SARA Title III Extremely Hazardous Substances | Not applicable   |
| EPA SARA (311,312) Hazard Class                   | Acute Health Hazard<br>Chronic Health Hazard   |
| EPA SARA (313) Chemicals                          | This product does not contain a toxic chemical for routine annual "Toxic Chemical Release Reporting" under Section 313 (40 CFR 372). |
| EPA CERCLA/Superfund Reportable Spill Quantity    | Not applicable.  |
| EPA RCRA Hazardous Waste Classification           | If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.                             |
| California Proposition 65                         | The California Proposition 65 regulations apply to this product.   |
| MA Right-to-Know Law                              | One or more components listed.   |
| NJ Right-to-Know Law                              | One or more components listed.   |
| PA Right-to-Know Law                              | One or more components listed.   |

#### Canadian Regulations

|                        |   |
|------------------------|---|
| Canadian DSL Inventory | All components listed on inventory or are exempt. |
| WHMIS Hazard Class     | D2A Very Toxic Materials<br>Crystalline silica    |

### 16. OTHER INFORMATION

The following sections have been revised since the last issue of this SDS  
Not applicable

**Additional information**

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

**Disclaimer Statement**

This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of the user.

**\*\*\*END OF MSDS\*\*\***