



Revision Number: 002.0

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	LOCTITE STYCAST AC 0305 known as HYSOL AC0305 GAL	IDH number:	497308
Product type:	Solvent	Item number:	AC0305-B50
Restriction of Use:	None identified	Region:	United States
Company address:	Contact information: Telephone: +1 (888) 943-6535 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkel.com/electronics		

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: HIGHLY FLAMMABLE LIQUID AND VAPOR.
 MAY BE FATAL IF SWALLOWED AND ENTERS AIRWAYS.
 CAUSES SKIN IRRITATION.
 CAUSES SERIOUS EYE IRRITATION.
 MAY CAUSE DROWSINESS OR DIZZINESS.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	2
SKIN IRRITATION	2
EYE IRRITATION	2A
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3
ASPIRATION HAZARD	1

PICTOGRAM(S)



Precautionary Statements

Prevention:	Keep away from heat, sparks, open flames, hot surfaces - no smoking. Keep container tightly closed. No release into water. Use explosion-proof equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing vapors, mist, or spray. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves, eye protection, and face protection.
Response:	IF SWALLOWED: Immediately call a physician or poison control center. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. Call a poison control center or physician if you feel unwell. Do NOT induce vomiting. If skin irritation occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing. In case of fire: Use foam, dry chemical or carbon dioxide to extinguish.
Storage:	Store in a well-ventilated place. Keep container tightly closed. Store in a well-ventilated place. Keep cool. Store locked up.
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local

governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Toluene	108-88-3	30 - 60
Methoxypropyl acetate 2-	108-65-6	30 - 60

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
Skin contact:	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
Ingestion:	Do not induce vomiting: contains petroleum distillates and/or aromatic solvents. If vomiting occurs, prevent aspiration by keeping the patient's head below the knees. Aspiration may cause pulmonary edema and pneumonitis. Get medical attention.
Symptoms:	See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	Hydrocarbon solvents are basically non-conductors of electricity and can become electrostatically charged during mixing, filtering or pumping at high flow rates. If this charge reaches a significantly high level, sparks can form that may ignite vapors of flammable liquids. Vapors may accumulate in low or confined areas, travel considerable distance to source of ignition, and flash back. Vapor accumulation can flash or explode if ignited. In case of fire, keep containers cool with water spray.
Hazardous combustion products:	Oxides of carbon. Hydrocarbons. Toxic and irritating vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways. Advise authorities if product has entered or may enter sewers, water sources or extensive land areas.
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Clean-up methods:

Ensure adequate ventilation. Spilled liquid is combustible and can be ignited by heat, flames, sparks, or other sources of ignition. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling:

During use and until all vapors are gone: Keep area ventilated - do not smoke; extinguish all flames, pilot lights, and heaters; turn off stoves, electrical tools and appliances, and any other sources of ignition. Make sure containers are properly grounded before use or transfer of material. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not taste or swallow. Refer to Section 8.

Storage:

Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Toluene	20 ppm TWA	200 ppm TWA 300 ppm Ceiling 500 ppm MAX. CONC 10 minutes	None	None
Methoxypropyl acetate 2-	None	None	50 ppm TWA	None

Engineering controls:

Use explosion-proof mechanical ventilation and local exhaust to control contaminants to within their occupational exposure limits during the use of this product.

Respiratory protection:

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eyeface protection:

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Skin protection:

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:

Liquid

Color:

Colorless

Odor:

Aromatic

Odor threshold:

Not available.

pH:

Not applicable

Vapor pressure:

25.34 mm hg Estimated

Boiling point/range:

130 °C (266°F) Estimated

Melting point/ range:

Not available.

Specific gravity:

0.9

Vapor density:

3.6 (Air = 1)

Flash point:

4.44 °C (39.99 °F) Closed cup

Flammable/Explosive limits - lower:

1.2 % (Toluene)

Flammable/Explosive limits - upper:

8 % (Toluene)

Autoignition temperature:

354 °C (669.2 °F) Estimated

Evaporation rate:

1.4 (Butyl acetate = 1), Estimated

Solubility in water:

Insoluble

Partition coefficient (n-octanol/water): Not available.
VOC content: 100 %; 920 g/l (ASTM D2369)
Viscosity: Not available.
Decomposition temperature: Not available.

10. STABILITY AND REACTIVITY

Stability: Stable under normal conditions of storage and use.
Hazardous reactions: Will not occur.
Hazardous decomposition products: Oxides of carbon. Hydrocarbons. Irritating vapors.
Incompatible materials: Strong oxidizing agents. Strong acids.
Reactivity: Not available.
Conditions to avoid: Keep away from open flames, hot surfaces and sources of ignition. Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation: May cause respiratory tract irritation. May cause central nervous system effects with nausea, dizziness and headache. May cause lung damage.
Skin contact: Causes skin irritation. Solvent action can dry and defat the skin, causing the skin to crack, leading to dermatitis.
Eye contact: Causes serious eye irritation. Pain and discomfort. Redness. Tearing.
Ingestion: May be harmful or fatal if swallowed. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea. May cause an aspiration hazard if swallowed. Aspirated material can enter lungs and cause damage.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Toluene	Oral LD50 (RAT) = 2.6 g/kg Oral LD50 (RAT) = 5,000 mg/kg Dermal LD50 (RABBIT) = 12,124 mg/kg Inhalation LC50 (RAT, 1 h) = 26700 ppm Inhalation LC50 (RAT, 2 h) = 12200 ppm Inhalation LC50 (RAT, 4 h) = 8000 ppm	Behavioral, Cardiac, Central nervous system, Developmental, Ear, Irritant
Methoxypropyl acetate 2-	None	Irritant, Central nervous system

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Toluene	No	No	No
Methoxypropyl acetate 2-	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: D001: Ignitable. This product may contain traces of: D018: Benzene (Check TCLP Level).

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Flammable liquids, n.o.s. (Toluene, Propylene glycol monomethyl ether acetate)
Hazard class or division: 3
Identification number: UN 1993
Packing group: II
DOT Hazardous Substance(s): Toluene, Benzene

International Air Transportation (ICAO/IATA)

Proper shipping name: Flammable liquid, n.o.s. (Toluene, Propylene glycol monomethyl ether acetate)
Hazard class or division: 3
Identification number: UN 1993
Packing group: II

Water Transportation (IMO/IMDG)

Proper shipping name: FLAMMABLE LIQUID, N.O.S. (Toluene, Propylene glycol monomethyl ether acetate)
Hazard class or division: 3
Identification number: UN 1993
Packing group: II

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis
CERCLA/SARA Section 311/312: Fire, Immediate Health, Delayed Health
CERCLA/SARA Section 313: This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Toluene (CAS# 108-88-3).

CERCLA Reportable quantity: Toluene (CAS# 108-88-3) 1,000 lbs. (454 kg)

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

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