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Version 1.01

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING**Product identifier****Product name**

80-710 ULTRA-CUT CUTTING TOOL COMPOUND

**Recommended use of the chemical
and restrictions on use****Product code**

F00482

Product Type

Extremely flammable aerosol

Synonyms

None

Supplier's details**Recommended Use**

Cutting tool compound.

Uses advised against

No information available

Manufactured For:Kimball Midwest
4800 Roberts Rd.
Columbus, OH 43228**Emergency telephone number****Chemical Emergency Phone
Number**

Chemtrec 1-800-424-9300

**Company Emergency Phone
Number**

800-233-1294

2. HAZARDS IDENTIFICATION

Classification

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A
Specific target organ toxicity (single exposure)	Category 3
Aspiration toxicity	Category 1
Flammable aerosols	Category 1
Gases under pressure	Compressed Gas

**GHS Label elements, including
precautionary statements**

Emergency Overview

DANGER

Hazard Statements

- Causes skin irritation
- Causes serious eye irritation
- May cause drowsiness or dizziness
- May be fatal if swallowed and enters airways
- Extremely flammable aerosol
- Contains gas under pressure; may explode if heated



Appearance Clear

Physical state Aerosol

Odor Solvent

Precautionary Statements - Prevention

- Wash face, hands and any exposed skin thoroughly after handling
- Wear eye/face protection
- Avoid breathing dust/fume/gas/mist/vapors/spray
- Use only outdoors or in a well-ventilated area
- Keep away from heat/sparks/open flames/hot surfaces. — No smoking
- Do not spray on an open flame or other ignition source
- Pressurized container: Do not pierce or burn, even after use

Precautionary Statements - Response

- IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- If eye irritation persists: Get medical advice/attention
- IF ON SKIN: Wash with plenty of soap and water.
- If skin irritation occurs: Get medical advice/attention
- Take off contaminated clothing and wash before reuse
- IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
- Call a POISON CENTER or doctor/physician if you feel unwell
- IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician
- Do NOT induce vomiting

Precautionary Statements - Storage

Store locked up
Protect from sunlight. Store in a well-ventilated place
Do not expose to temperatures exceeding 122°F (50°C)
Keep container tightly closed.

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

None

Other information

0% of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS-No	Weight %*
PETROLEUM HYDROCARBON	MIXTURE	60-70
PROPANE/ISOBUTANE/N-BUTANE	68476-86-8	10-20

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

First aid measures for different exposure routes

General advice

Avoid contact with eyes, and clothing. Avoid breathing, vapors, mist, or gas.

Eye contact

In the case of contact with eyes, rinse immediately with plenty of water for 15 minutes and seek medical advice.

Skin contact

Rinse with plenty of water. Consult a physician if irritation persists.

Inhalation

Move to fresh air. If symptoms persist, call a physician. If not breathing, give artificial respiration. If breathing has stopped, contact emergency medical services immediately.

Ingestion

Do NOT induce vomiting. Call a physician immediately. Never give anything by mouth to an unconscious person. Risk of product entering the lungs on vomiting after ingestion.

Most important symptoms/effects, acute and delayed

Main Symptoms

May cause skin irritation. Inhalation causing Central Nervous System effects. Ingestion causing lung damage.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician

Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

water fog. Dry chemical. Carbon dioxide (CO2). Cool containers / tanks with water spray.

Unsuitable Extinguishing Media Do not use a solid water stream as it may scatter and spread fire.

Specific hazards arising from the chemical

Flammable or extremely flammable aerosol. Container may burst in fire.

Explosion Data

Sensitivity to Mechanical Impact none.

Sensitivity to Static Discharge Yes.

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Use shielding to protect fire-fighters from bursting containers.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Use with adequate ventilation to keep the exposure levels below the OELS.

Environmental precautions

Environmental precautions Report spills as required by local and federal regulations.

Methods and materials for containment and cleaning up

Methods for Containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Contain liquid and collect with an inter,non-combustible material.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Avoid contact with eyes. Avoid breathing vapors or mists. Contents under pressure. Do not puncture or incinerate cans. Do not stick pin or any other sharp object into opening on top of can. Avoid skin contact. Use with adequate ventilation. Keep container away from heat, flames, and all other sources of ignition. Keep can away from all sources of electricity such as electric motors and batteries. Do not spray on hot surfaces.

Conditions for safe storage, including any incompatibilities

Technical measures/Storage conditions Keep containers tightly closed in a dry, cool and well-ventilated place.

Incompatible products Store away from strong oxidizers and acids.

Aerosol Level 3

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
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PROPANE/ISOBUTANE/N-BUTANE 68476-86-8	74-98-6: TWA: 1000 ppm 106-97-8: STEL: 1000 ppm 75-28-5: STEL: 1000 ppm	74-98-6:TWA: 1000 ppm TWA: 1800 mg/m ³ (vacated) TWA: 1000 ppm (vacated) TWA: 1800 mg/m ³ 106-97-8: (vacated) TWA: 800 ppm (vacated) TWA: 1900 mg/m ³	74-98-6:IDLH: 2100 ppm TWA: 1000 ppm TWA: 1800 mg/m ³ 106-97-8:TWA: 800 ppm TWA: 1900 mg/m ³ 75-28-5:TWA: 800 ppm TWA: 1900 mg/m ³
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ACGIH: (American Conference of Governmental Industrial Hygienists)

OSHA: (Occupational Safety & Health Administration)

NIOSH IDLH: Immediately Dangerous to Life or Health

Other Exposure Guidelines

Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

Exposure controls

Engineering Measures

Ventilation systems. Use adequate ventilation to keep the exposure levels below the OELs.

Individual protection measures, such as personal protective equipment

Eye/Face Protection

Safety glasses with side-shields.

Skin and body protection

Chemical resistant apron. Protective gloves.

Respiratory protection

If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

Hygiene measures

Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical and chemical properties

Physical state

Aerosol

Appearance

Clear

Color

dark amber

Odor

Solvent

Odor Threshold

No information available

Property

Values

Remarks • Methods

pH

No information available

Melting/freezing point

No information available

Boiling point/boiling range

No information available

Flash Point

-96.4 °C / -141 °F

Based on propellant

Evaporation rate

No information available

Flammability (solid, gas)

No information available

Flammability Limits in Air

upper flammability limit

No information available

lower flammability limit

No information available

Vapor pressure

No information available

Vapor density

No information available

Specific Gravity

0.811

Water solubility

Practically insoluble

Partition coefficient: n-octanol/water

No information available

Autoignition temperature

No information available

Not applicable

Decomposition temperature

No information available

Viscosity

No information available

Explosive properties

No information available

Other information

VOC Content(%) 20

10. STABILITY AND REACTIVITY

Reactivity

No data available

Chemical stability

Stable under recommended storage conditions.

Possibility of hazardous reactions

None under normal processing.

Conditions to Avoid

Extremes of temperature and direct sunlight.

Incompatible Materials

Store away from strong oxidizers and acids.

Hazardous Decomposition Products

Carbon oxides.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Product does not present an acute toxicity hazard based on known information

Inhalation

Exposure to high vapour concentrations may cause nervous systems effects such as headache, nausea, and dizziness.

Eye contact

May cause slight irritation.

Skin contact

Irritating to skin. Prolonged skin contact may defat the skin and produce dermatitis.

Ingestion

Not acutely toxic. Aspiration into the lungs during swallowing may cause serious lung damage which may be fatal.

Component Information

Information on toxicological effects

Symptoms

Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting . Irritating to skin. Prolonged or repeated exposure may cause dermatitis. Contact with eyes may cause irritation. Not acutely toxic. Aspiration into the lungs during swallowing may cause serious lung damage which may be fatal.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation

Irritating to skin.

Eye damage/irritation

Irritating to eyes.

Sensitization

No information available.

Germ Cell Mutagenicity

No information available.

Carcinogenicity

There are no known carcinogenic chemicals in this product.

Legend:

Reproductive toxicity

The ingredients are not reproductive hazards.

Specific target organ systemic toxicity (single exposure)

May cause drowsiness and dizziness.

Specific target organ systemic toxicity (repeated exposure)	No information available.
Chronic toxicity	Intentional misuse by deliberately concentrating and inhaling contents may be harmful or fatal. Chronic hydrocarbon abuse has been associated with irregular heart rhythms and potential cardiac arrest. Prolonged skin contact may defat the skin and produce dermatitis.
Target Organ Effects	Central nervous system, Eyes, Respiratory system, Skin.
Aspiration hazard	May be fatal if swallowed and enters airways.

Numerical measures of toxicity - Product Information

Unknown Acute Toxicity	0% of the mixture consists of ingredient(s) of unknown toxicity
The following values are calculated based on chapter 3.1 of the GHS document .	
ATEmix (oral)	6250 mg/kg
ATEmix (dermal)	13750 mg/kg
ATEmix (inhalation-gas)	771605 mg/l
ATEmix (inhalation-dust/mist)	1122.1 mg/l
ATEmix (inhalation-vapor)	17 mg/l

12. ECOLOGICAL INFORMATION

Ecotoxicity

Chemical Name	Toxicity to algae	Toxicity to fish	Toxicity to microorganisms	Toxicity to daphnia and other aquatic invertebrates
PROPANE/ISOBUTANE/N-BUTANE 68476-86-8	-	-	-	-

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Chemical Name	log Pow
PROPANE/ISOBUTANE/N-BUTANE 68476-86-8	2.8

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment

Waste Disposal Methods Dispose of in accordance with federal, state, and local regulations.

Contaminated packaging Do not re-use empty containers.

14. TRANSPORT INFORMATION

DOT Ground CONSUMER COMMODITY ORM-D
or
LIMITED QUANTITY

IATA UN1950, AEROSOLS, FLAMMABLE, 2.1, LTD. QTY.

IMDG UN1950, AEROSOLS, 2.1, LTD. QTY.

15. REGULATORY INFORMATION

International Inventories

Chemical Name	TSCA	DSL/NDSL	EINECS/ELI NCS	ENCS	IECSC	KECL	PICCS	AICS
PROPANE/ISOBUTANE/N-BUTANE	X	X	X	Not listed	X	X	X	X

Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
CHINA - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

U.S. Federal Regulations

SARA 313
 Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Acute Health Hazard	Yes
Chronic Health Hazard	Yes
Fire Hazard	Yes
Sudden Release of Pressure Hazard	Yes
Reactive Hazard	no

Clean Water Act
 This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA
 This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302):

U.S. State Regulations

California Proposition 65
 This product does not contain any known Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

EPA Pesticide Registration Number Not applicable

Canada

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all the information required by the CPR.

16. OTHER INFORMATION

<u>NFPA</u>	Health Hazard 2	Flammability 4	Instability 0	Physical and chemical hazards -
<u>HMIS</u>	Health Hazard 2	Flammability 4	Physical Hazard 1	Personal protection B

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Revision Note
No information available

Disclaimer
The information provided on this SDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.

End of Safety Data Sheet