SAFETY DATA SHEET



CITGO Syndurance® Premium Synthetic 460 Grease

Section 1. Identification

GHS product identifier

: CITGO Syndurance® Premium Synthetic 460 Grease

Synonyms

: Lubricating grease;

CITGO® Material Code: 655427001

Code : 655427001 **MSDS**# : 655427001

Supplier's details : CITGO Petroleum Corporation

P.O. Box 4689 Houston, TX 77210 sdsvend@citgo.com

Emergency telephone

number

: Technical Contact: (800) 248-4684 Medical Emergency: (832) 486-4700 CHEMTREC Emergency: (800) 424-9300

(United States Only)

Section 2. Hazards identification

OSHA/HCS status

: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture

: SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A

GHS label elements

Hazard pictograms



Signal word

: Warning

Hazard statements

Causes serious eye irritation. Injection under the skin can cause severe injury. Most damage occurs in the first few hours.

Initial symptoms may be minimal.

Precautionary statements

General

: Avoid contact with eyes, skin and clothing. IF SWALLOWED: Do NOT induce vomiting. After handling, always wash hands thoroughly with soap and water. If you feel unwell, seek medical attention and show the label when possible. Keep out of reach of children.

Prevention

: Wear eye or face protection. Wash hands thoroughly after handling.

Response

: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.

Storage

: Store in a dry place and/or in closed container. Store in accordance with all local, regional, national and international regulations.

Disposal

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazards not otherwise

classified

: Injection of petroleum hydrocarbons requires immediate medical attention

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Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

Other means of identification

: Lubricating grease;

CITGO® Material Code: 655427001

CAS number/other identifiers

CAS number : Not applicable.

Ingredient name	%	CAS number
Carbonic acid calcium salt Zinc and zinc compounds Naphthenic acids, zinc salts	5 - 10 1 - 5 Proprietary	Proprietary 68649-42-3 -

^{* =} Various ** = Mixture *** = Proprietary

Any concentration shown as a range is to protect confidentiality or is due to process variation.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

Inhalation

: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Skin contact

: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion

: Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.

Skin contact: Injection of pressurized hydrocarbons can cause severe permanent tissue damage.

Initial symptoms may be minor.

Ingestion: Irritating to mouth, throat and stomach.

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following:

pain or irritation watering redness

Inhalation: No specific data.Skin contact: No specific data.Ingestion: No specific data.

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Section 4. First aid measures

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician

: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments

: Treat symptomatically and supportively.

Protection of first-aiders

No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Specific hazards arising from the chemical

: No specific fire or explosion hazard.

Extinguishing media

Suitable extinguishing media

: Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media

: None known.

metal oxide/oxides

Hazardous thermal decomposition products

 Decomposition products may include the following materials: carbon dioxide carbon monoxide sulfur oxides phosphorus oxides

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders

If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill

: Move containers from spill area. Avoid dust generation. Using a vacuum with HEPA filter will reduce dust dispersal. Place spilled material in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.

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Section 6. Accidental release measures

Large spill

: Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

including any incompatibilities

Conditions for safe storage, : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

> Bulk Storage Conditions: Do not apply heat or flame to stockpiled material. Rotate stock to reduce the potential for hot spots. Do not store with oxidizers. Minimize dust creation by keeping material moist and/or covered.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Carbonic acid calcium salt	OSHA PEL (United States, 2/2013). TWA: 5 mg/m³ 8 hours. Form: Respirable fraction TWA: 15 mg/m³ 8 hours. Form: Total dust

Appropriate engineering controls

Environmental exposure controls

: Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, vapor controls, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

Safety glasses equipped with side shields are recommended as minimum protection in industrial settings. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles. Safety glasses with side shields. Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If inhalation hazards exist, a full-face respirator may be required instead.

Skin protection

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Section 8. Exposure controls/personal protection

Hand protection : Chemical-resistant gloves complying with an approved standard should be worn at all

times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time

to breakthrough for any glove material may be different for different glove

manufacturers.

Body protection: Personal protective equipment for the body should be selected based on the task being

performed and the risks involved and should be approved by a specialist before

handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected

based on the task being performed and the risks involved and should be approved by a

specialist before handling this product.

Respiratory protection: Avoid inhalation of gases, vapors, mists or dusts. Use a properly fitted, particulate filter respirator complying with an approved standard if a risk assessment indicates this is

necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

Physical state : Solid. [Smooth texture]

Color : Blue.

Odor : Mild petroleum odor

pH : Not available.Boiling point/boiling range : Not available.

Flash point : Open cup: >150°C (>302°F) [Estimated]

Evaporation rate : <1 (butyl acetate = 1)

Lower and upper explosive

(flammable) limits

: Not available.

Vapor pressure : <0.013 kPa (<0.1 mm Hg) [room temperature]

Vapor density : >10 [Air = 1]

Relative density : Not available.

Density lbs/gal : 7.62 lbs/gal

Solubility : Insoluble in the following materials: cold water.

NLGI Grade : 2

Section 10. Stability and reactivity

Reactivity: Not expected to be Explosive, Self-Reactive, Self-Heating, or an Organic Peroxide

under US GHS Definition(s).

Chemical stability: The product is stable.

Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : No specific data.

Incompatible materials : No specific data.

Hazardous decomposition

products

: Under normal conditions of storage and use, hazardous decomposition products should

not be produced.

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Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Carbonic acid calcium salt	LD50 Oral	Rat	6450 mg/kg	-
Zinc and zinc compounds	LD50 Dermal	Rabbit	2000 mg/kg	-
	LD50 Oral	Rabbit	2000 mg/kg	-
	LD50 Oral	Rat	2890 mg/kg	-
Naphthenic acids, zinc salts	LD50 Oral	Rat	4920 mg/kg	-

Conclusion/Summary

: Dec-1-ene, homopolymer, hydrogenated Dec-1-ene, oligomers, hydrogenated:

Practically non-irritating to eyes. Practically non-irritating to the skin.

Zinc and zinc compounds: INHALATION (LC50), Acute: > 1310 mg/L (Rat screen

level)(4 hours).

DRAIZE EYE, Acute: Moderate to severe eye irritant. (Rabbit). DRAIZE DERMAL, Acute: Mild to moderate skin irritant. (Rabbit). BUEHLER DERMAL, Acute: Non-sensitizing. (Guinea Pig).

28-Day DERMAL, Sub-Chronic: Severe skin irritant. (Rabbit). Reported reduced food

consumption resulting in weight loss and testicular atrophy.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Carbonic acid calcium salt	Skin - Moderate irritant	Rabbit	-	24 hours 500 milligrams	-
	Eyes - Mild irritant	Rabbit	-	-	-
	Respiratory - Irritant	Rabbit	-	-	-
Naphthenic acids, zinc salts	Eyes - Moderate irritant	Rabbit	-	100 milligrams	-
	Skin - Mild irritant	Rabbit	-	0.5 Mililiters	-
	Skin - Mild irritant	Rabbit	-	24 hours 500 milligrams	-

Skin : No additional information.

Eyes : No additional information.

Respiratory : No additional information.

Sensitization

Skin : No additional information.

Respiratory : No additional information.

Mutagenicity

Conclusion/Summary: No additional information.

Carcinogenicity

Conclusion/Summary: No additional information.

Reproductive toxicity

Conclusion/Summary: No additional information.

Teratogenicity

Conclusion/Summary: No additional information.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

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Section 11. Toxicological information

Information on the likely routes of exposure

: Routes of entry anticipated: Dermal.

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.

Skin contact: Injection of pressurized hydrocarbons can cause severe permanent tissue damage.

Initial symptoms may be minor.

Ingestion: Irritating to mouth, throat and stomach.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:

pain or irritation watering redness

Inhalation: No specific data.Skin contact: No specific data.Ingestion: No specific data.

Potential chronic health effects

General
 Carcinogenicity
 No known significant effects or critical hazards.
 Mutagenicity
 No known significant effects or critical hazards.
 Teratogenicity
 No known significant effects or critical hazards.
 Developmental effects
 No known significant effects or critical hazards.
 Fertility effects
 No known significant effects or critical hazards.
 No known significant effects or critical hazards.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
	Chronic NOEC 61 mg/g Fresh water	Fish - Gambusia affinis - Adult Fish - Oncorhynchus mykiss - Juvenile (Fledgling, Hatchling, Weanling)	96 hours 28 days
Naphthenic acids, zinc salts	Acute LC50 92 ppm Fresh water	Fish - Lepomis macrochirus	96 hours

Conclusion/Summary: Not available.

Persistence and degradability

Conclusion/Summary: Not available.

Bioaccumulative potential

Not available.

Mobility in soil

Soil/water partition : Not available. coefficient (Koc)

Other adverse effects : No known significant effects or critical hazards.

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Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class(es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.
Additional information	-	-	-

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 15. Regulatory information

U.S. Federal regulations

: United States inventory (TSCA 8b): All components are listed or exempted.

Clean Water Act (CWA) 307: Zinc and zinc compounds; Organic Zinc Compound; Organic Zinc Compound; Ethylbenzene; Naphthalene

Clean Water Act (CWA) 311: maleic anhydride; Xylenes, mixed isomers; Ethylbenzene; Naphthalene

This material is classified as an oil under Section 311 of the Clean Water Act (CWA) and the Oil Pollution Act of 1990 (OPA). Discharges or spills which produce a visible sheen on waters of the United States, their adjoining shorelines, or into conduits leading to surface waters must be reported to the EPA's National Response Center at (800) 424-8802.

SARA 302/304

Composition/information on ingredients

SARA 304 RQ : Not applicable.

SARA 311/312

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Section 15. Regulatory information

Classification : Immediate (acute) health hazard

Composition/information on ingredients

Name	Fire hazard	Sudden release of pressure	Reactive	Immediate (acute) health hazard	Delayed (chronic) health hazard
Carbonic acid calcium salt	No.	No.	No.	Yes.	No.
Zinc and zinc compounds	No.	No.	No.	Yes.	No.
Naphthenic acids, zinc salts	No.	No.	No.	Yes.	No.

SARA 313

	Product name	CAS number	%
	Zinc and zinc compounds Naphthenic acids, zinc salts	68649-42-3 -	<2 Proprietary
Supplier notification	Naphthenic acids, zinc salts	-	Proprietary

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations

Massachusetts : None of the components are listed.

New York : None of the components are listed.

New Jersey : The following components are listed: ZINC compounds; Organic Zinc Compound

Pennsylvania : The following components are listed: ZINC COMPOUNDS; Organic Zinc Compound

California Prop. 65

WARNING: This product contains less than 0.1% of a chemical known to the State of California to cause cancer.

Ingredient name	%	Cancer	Reproductive	No significant risk level	Maximum acceptable dosage level
Ethylbenzene	<0.01	Yes.	No.	41 μg/day (ingestion) 54 μg/day (inhalation)	No.
Naphthalene	<0.001	Yes.	No.	Yes.	No.

International regulations

International lists : Australia inventory (AICS): Not determined.

China inventory (IECSC): All components are listed or exempted.

Japan inventory: At least one component is not listed.

Korea inventory: Not determined.

Malaysia Inventory (EHS Register): Not determined.

New Zealand Inventory of Chemicals (NZIoC): All components are listed or exempted.

Philippines inventory (PICCS): All components are listed or exempted.

Taiwan inventory (CSNN): Not determined.

Canada inventory : All components are listed or exempted. **EU Inventory** : All components are listed or exempted.

WHMIS (Canada) : Class D-2B: Material causing other toxic effects (Toxic).

Section 16. Other information

National Fire Protection Association (U.S.A.)



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Section 16. Other information

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History

Date of issue/Date of revision

: 6/26/2015.

Key to abbreviations

: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships,

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

UN = United Nations

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