CITGO Honol® Oil 25

Material Safety Data Sheet

CITGO Petroleum Corporation
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MSDS No. 639554001

Revision Date 10/09/2001

IMPORTANT: Read this MSDS before handling or disposing of this product and pass this information on to employees, customers and users of this product.

Hazard Rankings

	HMIS	NFPA
Health Hazard	* 1	1
Fire Hazard	2	2
Reactivity	0	0

*** = Chronic Health Hazard**

Protective Equipment

Minimum Requirements
See Section 8 for Details

Emergency Overview

Physical State Liquid.

Color Dark red. **Odor** Petroleum.

WARNING!
Combustible liquid; heated vapor may cause flash fire or ignite with explosive force.
Vapor may cause mucous membrane and respiratory tract irritation.
May be harmful or fatal if swallowed - Can enter the lungs and cause severe damage.
Overexposures can cause central nervous system (CNS) depression, lung, liver, and/or kidney damage.
Can cause skin irritation and inflammation.
Spills may create a slipping hazard.

SECTION 1: IDENTIFICATION

Trade Name	CITGO Honol® Oil 25	**Technical Contact**	(918) 495-5933
Product Number	639554001	**Medical Emergency**	(918) 495-4700
CAS Number	Mixture.	**CHEMTREC Emergency (United States Only)**	(800) 424-9300
Product Family	Metal working fluid		
Synonyms	Metal working fluid; CITGO SAP Product Code No.: 639554001		

SECTION 2: COMPOSITION

Component Name(s)	CAS Registry No.	Concentration (%)
1) Raffinates (Petroleum) Sorption Process	64741-85-1	70 - 90
2) Sulfurized Fatty Oil	68153-71-9, 68991-70-8	10 - 30

SECTION 3: HAZARDS IDENTIFICATION

Also see Emergency Overview and Hazard Ratings on the top of Page 1 of this MSDS.

Major Route(s) of Entry Skin contact. Eye contact. Inhalation.

Signs and Symptoms of Acute Exposure

Inhalation	Breathing high concentrations of vapor may cause respiratory irritation, euphoria, excitation or giddiness, headache, nausea, vomiting, abdominal pain, loss of appetite, fatigue, muscular weakness, staggering gait, and central nervous system (CNS) depression. CNS effects include dizziness, drowsiness, disorientation, vertigo, memory loss, visual disturbances, difficulty with breathing, convulsions, unconsciousness, paralysis, coma, and even death, depending upon the exposure duration. Vapors can reduce the oxygen content in air. Approximately 20,000 ppm (or 2 vol.%) in air is fatal to humans in 5 to 10 minutes. Sudden death from cardiac arrest (heart attack) may result from exposure to 5,000 ppm for only 5 minutes. Oxygen deprivation is possible if working in confined spaces.
Eye Contact	This material can cause mild to moderate eye irritation as a result of short-term contact with liquid, mist or vapor. Symptoms can include stinging, watering, redness or swelling (conjunctivitis). In severe cases, permanent eye damage can result.
Skin Contact	This product can cause mild, transient skin irritation with short-term exposure.
Ingestion	If swallowed, this material may irritate the mucous membranes of the mouth, throat, and esophagus. It can be readily absorbed by the stomach and intestinal tract. Symptoms include a burning sensation of the mouth and esophagus, nausea, vomiting, dizziness, staggering gait, drowsiness, loss of consciousness and delirium, as well as additional central nervous system (CNS) effects (see "Inhalation" above). Due to its light viscosity, there is a danger of aspiration into the lungs during swallowing and subsequent vomiting. Aspiration can result in severe lung damage or death. Cardiovascular effects include shallow rapid pulse and pallor followed by flushing. Also, progressive CNS depression, respiratory insufficiency and ventricular fibrillation may result in death.
Chronic Health Effects Summary	Prolonged and/or repeated skin contact may cause irritation and inflamation. Symptoms include defatting, redness, dryness, blistering eczema-like lesions, scaly dermatitis, and/or more serious skin disorders. Chronic effects of ingestion and subsequent aspiration into the lungs may cause pneumatocele (lung cavity) formation and chronic lung dysfunction.
Conditions Aggravated by Exposure	Persons with preexisting kidney or liver diseases may have their conditions aggravated by ingestion of or overexposure to this product.
Target Organs	This material may cause damage to the following organs: kidneys, liver, upper respiratory tract, skin, eyes.
Carcinogenic Potential	This product does not contain any components at concentrations above 0.1% which are considered carcinogenic by OSHA, IARC or NTP.

OSHA Hazard Classification is indicated by an "X" in the box adjacent to the hazard title. If no "X" is present, the product does not exhibit the hazard as defined in the OSHA Hazard Communication Standard (29 CFR 1910.1200).

OSHA Health Hazard Classification				OSHA Physical Hazard Classification					
Irritant		**Toxic**		**Combustible**	X	**Explosive**		**Pyrophoric**	
Sensitizer		**Highly Toxic**		**Flammable**		**Oxidizer**		**Water-reactive**	
Corrosive		**Carcinogenic**		**Compressed Gas**		**Organic Peroxide**		**Unstable**	

SECTION 4: FIRST AID MEASURES

Take proper precautions to ensure your own health and safety before attempting rescue or providing first aid. For more specific information, refer to Exposure Controls and Personal Protection in Section 8 of this MSDS.

Inhalation	Immediately move victim to fresh air. If victim is not breathing, immediately begin rescue breathing. If heart has stopped, immediately begin cardiopulmonary resuscitation (CPR). If breathing is difficult, 100 percent humidified oxygen should be administered by a qualified individual. Seek medical attention immediately.
Eye Contact	Check for and remove contact lenses. If irritation or redness develops, flush eyes with cool, clean, low-pressure water for at least 15 minutes. Hold eyelids apart to ensure complete irrigation of the eye and eyelid tissue. Do not use eye ointment. Seek medical attention immediately.
Skin Contact	Remove contaminated shoes and clothing. Flush affected area with large amounts of water. If skin surface is damaged, apply a clean dressing and seek medical attention. Do not use ointments. If skin surface is not damaged, clean affected area thoroughly with mild soap and water. Seek medical attention if tissue appears damaged or if pain or irritation persists.

Ingestion	Do not induce vomiting. If spontaneous vomiting is about to occur, place victim's head below knees. If victim is drowsy or unconscious, place on the left side with head down. Never give anything by mouth to a person who is not fully conscious. Do not leave victim unattended. Seek medical attention immediately.
Notes to Physician	Inhalation overexposure can produce toxic effects. Monitor for respiratory distress. If cough or difficulty in breathing develops, evaluate for upper respiratory tract inflammation, bronchitis, and pneumonitis. Vigorous anti-inflammatory or steroid treatment may be required at first evidence of upper airway or pulmonary edema. Administer 100 percent humidified supplemental oxygen with assisted ventilation, as required. If ingested, this material presents a significant aspiration and chemical pneumonitis hazard. Accordingly, induction of emesis is not recommended. Consider administration of an aqueous slurry of activated charcoal followed by a cathartic such as magnesium citrate or sorbitol. Also, treatment may involve careful gastric lavage if performed soon after ingestion or in patients who are comatose or at risk of convulsing. Protect the airway by cuffed endotracheal intubation or by placement of the body in a Trendelenburg and left lateral decubitus position. Obtain chest X-ray and liver function tests. Monitor for cardiac function, respiratory distress and arterial blood gases in severe exposure cases. Epinephrine and other sympathomimetic drugs may initiate cardiac arrhythmias in persons exposed to high concentrations of this material (e.g., in enclosed spaces or with deliberate abuse). If used, monitor heart action closely. Consider use of other drugs with less arrhythmogenic potential.

SECTION 5: FIRE FIGHTING MEASURES

NFPA Flammability Classification	NFPA Class-IIIA combustible liquid. Moderately combustible.
Flash Point Method	OPEN CUP: 61°C (142°F) (Cleveland.).
Lower Flammable Limit	AP 0.6 % **Upper Flammable Limit** AP 4.7 %
Autoignition Temperature	AP 230°C (AP 446°F)
Hazardous Combustion Products	Carbon dioxide, carbon monoxide, smoke, fumes, unburned hydrocarbons and trace oxides of sulfur and/or nitrogen. Also, depending upon the conditions of use, low concentrations of hydrogen sulfide can be released.
Special Properties	Combustible Liquid! This material releases vapors when heated above ambient temperatures. When mixed with air in certain proportions and exposed to an ignition source, its vapor can cause a flash fire. Use only with adequate ventilation. Vapors are heavier than air and may travel long distances along the ground to an ignition source and flash back. A vapor and air mixture can create an explosion hazard in confined spaces such as sewers. If container is not properly cooled, it can rupture in the heat of a fire.
Extinguishing Media	SMALL FIRE: Use dry chemicals, carbon dioxide, foam, water fog, or inert gas (nitrogen). LARGE FIRE: Use foam, water fog, or water spray. Water fog and spray are effective in cooling containers and adjacent structures. However, water can cause frothing and/or may not extinguish the fire. Water can be used to cool the external walls of vessels to prevent excessive pressure, autoignition or explosion. DO NOT use a solid stream of water directly on the fire as the water may spread the fire to a larger area.
Protection of Fire Fighters	Firefighters must use full bunker gear including NIOSH-approved positive pressure self-contained breathing apparatus to protect against potential hazardous combustion or decomposition products and oxygen deficiencies. Evacuate area and fight the fire from a maximum distance or use unmanned hose holders or monitor nozzles. Cover pooling liquid with foam. Containers can build pressure if exposed to radiant heat; cool adjacent containers with flooding quantities of water until well after the fire is out. Withdraw immediately from the area if there is a rising sound from a venting safety device or discoloration of vessels, tanks, or pipelines. Be aware that burning liquid will float on water. Notify appropriate authorities if liquid enter sewers or waterways.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Take proper precautions to ensure your own health and safety before attempting spill control or clean-up. For more specific information, refer to the Emergency Overview on Page 1, Exposure Controls and Personal Protection in Section 8 and Disposal Considerations in Section 13 of this MSDS.

Combustible Liquid! Release can result in a fire hazard. Evacuate all non-essential personnel from reflease area. Establish a regulated zone with site control and security. Eliminate all ignition sources. Stop the leak if it can done without risk. A vapor-suppressing foam may be used to reduce vapors. Properly bond or ground all equipment used when handling this material. Avoid skin contact. Do walk through spilled material. Verify that responders are properly trained and wearing appropriate personnel protective equipment. Dike far ahead of a liquid spills. Do not allow released material to entry waterways, sewers, basements, or confined areas. This material will float on water. Absorb or cover with dry earth, sand or other non-combustible material. Use clean, non-sparking tools to collect absorbed material. Place spent sorbent materials, free liquids and other clean-up debris into proper waste containers for appropriate disposal. Certain releases must be reported to the National Response Center (800/424-8802) and state or regulatory authorities. Comply with all laws and regulations.

SECTION 7: HANDLING AND STORAGE

Handling

Combustible Liquid!
A static electrical charge can accumulate when this material is flowing through pipes, nozzles or filters and when it is agitated. A static spark discharge can ignite accumulated vapors particularly during dry weather conditions. Always bond receiving containers to the fill pipe before and during loading. Always keep nozzle in contact with the container throughout the loading process. Do not fill any portable container in or on a vehicle. Special precautions, such as reduced loading rates and increased monitoring, must be observed during "switch loading" operations (i.e., loading this material in tanks or shipping compartments that previously containing gasoline or similar low flash point products).

Keep container closed and drum bungs in place. Remove spillage immediately from walking areas. Do not handle or store near heat, sparks or other potential ignition sources. Do not handle or store with oxidizing agents. Avoid breathing mist or vapor. Never siphon by mouth. Do not taste or swallow. Avoid contact with eyes, skin and clothing. Use gloves constructed of impervious materials and protective clothing if direct contact is anticipated. Provide ventilation to maintain exposure potential below applicable exposure levels. Avoid water contamination. Avoid exposure to temperatures above 150° F. Wash thoroughly after handling. Prevent contact with food or tobacco products.

Cutting or welding of empty containers can ignite residues with explosive force. Do not pressurize or expose empty containers to flames, sparks or heat. Observe all label warnings and precautions. Consult appropriate federal, state and local authorities before reusing, reconditioning, reclaiming, recycling or disposing of empty containers and/or waste residues of this product. Return empty drums to a qualified reconditioner. When performing repairs and maintenance on contaminated equipment, keep unnecessary persons from hazard area. Eliminate heat, flame and other potential ignition sources. Drain and purge equipment, as necessary, to remove material residues. Remove contaminated clothing. Wash exposed skin thoroughly with soap and water after handling.

Storage

Store in a cool, dry, well-ventilated place. Keep containers tightly closed. Do not store this product near heat, flame or other potential ignition sources. Do not store with oxidizers. Do not store this product in unlabeled containers. Do not puncture or incinerate containers. Consult appropriate federal, state and local authorities before reusing, reconditioning, reclaiming, recycling or disposing of empty containers or waste residues of this product. Ground all equipment containing this material. All electrical equipment in areas where this material is stored or handled must meet all applicable requirements of the NFPA's National Electrical Code (NEC). Store and transport in accordance with all applicable laws.

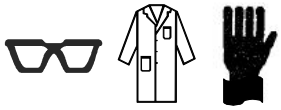
SECTION 8: EXPOSURE CONTROLS AND PERSONAL PROTECTION

Engineering Controls

Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of vapor or mists below the applicable workplace exposure limits indicated below. All electrical equipment should comply with the National Electric Code. An emergency eye wash station and safety shower should be located near the work-station.

Personal Protective Equipment

Personal protective equipment should be selected based upon the conditions under which this material is used. A hazard assessment of the work area for PPE requirements should be conducted by a qualified professional pursuant to OSHA regulations. The following pictograms represent the minimum requirements for personal protective equipment. For certain operations, additional PPE may be required.



Eye Protection

Safety glasses with side shields are recommended as a minimum protection. During transfer operations or when there is a likelihood of misting, splashing, or spraying, chemical goggles should be worn. Suitable eye wash water should be readily available.

Hand Protection

Avoid skin contact. Use gloves (e.g., disposable PVC, neoprene, nitrile, vinyl, or PVC/NBR). Wash hands with plenty of mild soap and water before eating, drinking, smoking, use of toilet facilities or leaving work. DO NOT use gasoline, kerosene, solvents or harsh abrasives as skin cleaners.

Body Protection

Avoid skin contact. Wear long-sleeved fire-retardant garments (e.g., Nomex®) while working with flammable and combustible liquids. Additional chemical-resistant protective gear may be required if splashing or spraying conditions exist. This may include an apron, boots and additional facial protection. If product comes in contact with clothing, immediately remove soaked clothing and shower. Promptly remove and discarded contaminated leather goods.

Respiratory Protection

For unknown vapor concentrations use a positive-pressure, pressure-demand, self-contained breathing apparatus (SCBA). For known vapor concentrations above the occupational exposure guidelines (see below), use a NIOSH-approved organic vapor respirator if adequate protection is provided. Protection factors vary depending upon the type of respirator used. Respirators should be used in accordance with OSHA requirements (29 CFR 1910.134).

General Comments

Warning! Use of this material in spaces without adequate ventilation may result in generation of hazardous levels of combustion products and/or inadequate oxygen levels for breathing. Odor is an inadequate warning for hazardous conditions.

Occupational Exposure Guidelines

Substance	Applicable Workplace Exposure Levels
1) Stoddard Solvent	**ACGIH (United States).** TWA: 100 ppm **OSHA (United States).** TWA: 500 ppm

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Physical State	Liquid.	**Color**	Dark red.	**Odor**	Petroleum.
Specific Gravity	0.85 (Water = 1)	**pH**	Not Applicable.	**Vapor Density**	>1 (Air = 1)
Boiling Point/Range	Not available.			**Melting/Freezing Point**	Not available.
Vapor Pressure	<0.1 kPa (<1 mmHg) (at 20°C)			**Viscosity (cSt @ 40°C)**	5
Solubility in Water	Very slightly soluble in cold water, hot water.			**Volatile Characteristics**	AP 670 g/l VOC's W/V.

Additional Properties Gravity, ºAPI (ASTM D287) = 35.0@ 60º F
Density = 7.09 Lbs/gal.
Viscosity (ASTM D2161) = 44 SUS @ 100º F

SECTION 10: STABILITY AND REACTIVITY

Chemical Stability Stable.

Hazardous Polymerization Not expected to occur.

Conditions to Avoid Keep away from all ignition sources and strong oxidizing conditions.

Materials Incompatibility Strong oxidizers.

Hazardous Decomposition Products No additional hazardous decomposition products were identified other than the combustion products identified in Section 5 of this MSDS.

SECTION 11: TOXICOLOGICAL INFORMATION

For other health-related information, refer to the Emergency Overview on Page 1 and the Hazards Identification in Section 3 of this MSDS.

Toxicity Data

Raffinates (Petroleum) Sorption Process:
EYE, Primary eye irritation index, (rabbit): 3.3 (Maximum average score)
SKIN:, Primary skin irritation index (rabbit): 2.62 (Maximum average score)
INHALATION, Acute (rat): No toxicity observed after four hours at a concentration of approximately 1.6 mg/L.
INGESTION, Acute (rat) (LD_{50}): >5 g/kg

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicity Analysis for ecological effects has not been conducted on this product. However, if spilled, this product and any contaminated soil or water may be harmful to human, animal, and aquatic life. Also, the coating action associated with petroleum and petroleum products can be harmful or fatal to aquatic life and waterfowl.

Environmental Fate An environmental fate analysis has not been conducted on this specific product.

SECTION 13: DISPOSAL CONSIDERATIONS

Hazard characteristic and regulatory waste stream classification can change with product use. Accordingly, it is the responsibility of the user to determine the proper storage, transportation, treatment and/or disposal methodologies for spent materials and residues at the time of disposition.

Conditions of use may cause this material to become a hazardous waste, as defined by Federal or State regulations. It is the responsibility of the user to determine if the material is a hazardous waste at the time of disposal. Potential treatment and disposal methods include land farming and incineration. Transportation, treatment, storage and disposal of waste material must be conducted in accordance with RCRA regulations (see 40 CFR 260 through 40 CFR 271). State and/or local regulations may be more restrictive. Contact the RCRA/Superfund Hotline at (800) 424-9346 or your regional US EPA office for guidance concerning case specific disposal issues.

SECTION 14: TRANSPORT INFORMATION

DOT Status
A U.S. Department of Transportation regulated material.

Proper Shipping Name
Combustible liquid, n.o.s. (contains Petroleum Distillates)
[This product has a flash point temperature between 60.5° to 93°C (141° and 200°F). For bulk shipments, it is classified as a US DOT "Combustible Liquid." According to 49 CFR 173.150 (f)(2), certain transportation-related requirements, such as labeling, may not apply to this product when shipped in non-bulk packaging (e.g., less than 119 gallons capacity). However, pursuant to 49 CFR 173.150 (b) limited-quantities offered for or transported via aircraft may be subject to US DOT regulation.]

Hazard Class
Combustible Liquid.

Packing Group(s) III

UN/NA ID NA 1993

Reportable Quantity
A Reportable Quantity (RQ) has not been established for this material.

Placards

Emergency Response Guide No. 128

HAZMAT STCC No. 4910227

MARPOL III Status Not a DOT "Marine Pollutant" per 49 CFR 171.8.

SECTION 15: REGULATORY INFORMATION

TSCA Inventory
This product and/or its components are listed on the Toxic Substances Control Act (TSCA) inventory.

SARA 302/304
The Superfund Amendments and Reauthorization Act of 1986 (SARA) Title III requires facilities subject to Subparts 302 and 304 to submit emergency planning and notification information based on Threshold Planning Quantities (TPQs) and Reportable Quantities (RQs) for "Extremely Hazardous Substances" listed in 40 CFR 302.4 and 40 CFR 355. No components were identified.

SARA 311/312
The Superfund Amendments and Reauthorization Act of 1986 (SARA) Title III requires facilities subject to this subpart to submit aggregate information on chemicals by "Hazard Category" as defined in 40 CFR 370.2. This material would be classified under the following hazard categories:

Fire, Acute (Immediate) Health Hazard, Chronic (Delayed) Health Hazard

SARA 313
This product contains the following components in concentrations above de minimis levels that are listed as toxic chemicals in 40 CFR Part 372 pursuant to the requirements of Section 313 of SARA: No components were identified.

CERCLA
The Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA) requires notification of the National Response Center concerning release of quantities of "hazardous substances" equal to or greater than the reportable quantities (RQ's) listed in 40 CFR 302.4. As defined by CERCLA, the term "hazardous substance" does not include petroleum, including crude oil or any fraction thereof which is not otherwise specifically designated in 40 CFR 302.4. Chemical substances present in this product or refinery stream that may be subject to this statute are: None identified.

CWA
This material is classified as an oil under Section 311 of the Clean Water Act (CWA) and the Oil Pollution Act of 1990 (OPA). Discharges or spills which produce a visible sheen on waters of the United States, their adjoining shorelines, or into conduits leading to surface waters must be reported to the EPA's National Response Center at (800) 424-8802.

California Proposition 65
This product is not known to contain the any components for which the State of California has found to cause cancer, birth defects or other reproductive harm.

New Jersey Right-to-Know Label
For New Jersey R-T-K labeling requirements, refer to components listed in Section 2.

Additional Regulatory Remarks

Federal Hazardous Substances Act, related statutes, and Consumer Product Safety Commission regulations, as defined by 16 CFR 1500.14(b)(3) and 1500.83(a)(13): This product contains "Petroleum Distillates" which may require special labeling if distributed in a manner intended or packaged in a form suitable for use in the household or by children. Precautionary label dialogue should display the following: **DANGER: Contains Petroleum Distillates! Harmful or fatal if swallowed! Call Physician Immediately. KEEP OUT OF REACH OF CHILDREN!**

SECTION 16: OTHER INFORMATION

Refer to the top of Page 1 for the HMIS and NFPA Hazard Ratings for this product.

REVISION INFORMATION

Version Number	1.00
Revision Date	10/09/2001
Print Date	Printed on 10/09/2001.

ABBREVIATIONS

AP = Approximately EQ = Equal > = Greater Than < = Less Than NA = Not Applicable ND = No Data NE = Not Established

ACGIH = American Conference of Governmental Industrial Hygienists
AIHA = American Industrial Hygiene Association
IARC = International Agency for Research on Cancer
NTP = National Toxicology Program
NIOSH = National Institute of Occupational Safety and Health
OSHA = Occupational Safety and Health Administration
NPCA = National Paint and Coating Manufacturers Association
HMIS = Hazardous Materials Information System
NFPA = National Fire Protection Association
EPA = Environmental Protection Agency

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* * * * * END OF MSDS * * * * *