

KEM CANADA MFG. 4 BLAIR DRIVE BRAMPTON, ONTARIO L6T 2H5 TEL# (905) 456-9444 EMERGENCY # CANUTEC (613) 996-6666
"USE IN CASE OF CHEMICAL EMERGENCY ONLY"

W.H.M.I.S. CLASSIFICATION:

B3, D1B, D2A, E

MATERIAL REFERENCE NO: 597700

SECTION I - MATERIAL IDENTIFICATION AND USE

|CHEMICAL NAME : NOT APPLICABLE | CHEMICAL FAMILY : AMINE MIXTURE |

|CHEMICAL FORMULA: MIXTURE | MOLECULAR WEIGHT: NOT APPLICABLE|

|SYNONYMS: BLENDED NEUTRALIZING AMINE

|MATERIAL USE: CORROSION CONTROL - STEAM BOILERS

SECTION II - HAZARDOUS INGREDIENTS OF MATERIAL

HAZARDOUS INGREDIENTS	APPROX. % CONCENT.	TLV PPM	C.A.S. N.A. U.N. NUMBERS	LD 50 ORAL, RAT
 CYCLOHEXYLAMINE 	 7.0-13.0	10	108-91-8	 156 MG/KG
 MORPHOLINE	 7.0-13.0 	10 MG/M3	110-91-8	1450 MG/KG

SECTION III - PHYSICAL DATA FOR MATERIAL

|PHYSICAL STATE: LIQUID |

ODOUR AND APPEARANCE: CLEAR, AMBER LIQUID; AMINE ODOUR.

ODOUR THRESHOLD (PPM)	SPECIFIC GRAVITY	VAPOUR PRESSURE (MM)
NOT AVAILABLE	0.986	NOT AVAILABLE
VAPOUR DENSITY (AIR=1)	EVAPORATION RATE	SOLUBILITY IN WATER
NOT AVAILABLE	NOT ESTABLISHED	(200C) SOLUBLE

BOILING POINT (C)	FREEZING POINT (C)	VOLATILE (BY WEIGHT)
NOT AVAILABLE	NOT AVAILABLE	>80
PH (10% SOLUTION)	DENSITY (G/ML)	COEF.OF WATER/OIL DISTR
10.5-11.5	NOT APPLICABLE	NOT AVAILABLE



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SECTION IV - FIRE AND EXPLOSION HAZARD OF MATERIAL

|FLAMMABILITY: FLAMMABLE

IF YES, UNDER WHICH CONDITIONS: HIGH TEMPERATURES

MEANS OF EXTINCTION: CHEMICAL FOAM, CARBON DIOXIDE, WATER FOG.

SPECIAL PROCEDURES: WEAR FULL PROTECTIVE GEAR INCLUDING SELF-CONTAINED BREATHING APPARATUS. VAPOURS ARE HEAVIER THAN AIR AND MAY TRAVEL TO IGNITION SOURCE AND FLASH BACK.

| FLASH POINT (C) AND METHOD: 46.1 (TCC)

HAZARDOUS COMBUSTION PRODUCTS: MAY EVOLVE NITROGEN OXIDES, SMOKE, SOOT, CARBON DIOXIDE, CARBON MONOXIDE, AMMONIA, FORMALDEHYDE, ACETALDEHYDE.

UPPER EXPLOSION LIMIT | LOWER EXPLOSION LIMIT | AUTOIGNITION TEMP(C) NOT AVAILABLE | NOT AVAILABLE | NOT AVAILABLE -----EXPLOSION DATA SENSITIVITY RATE OF BURNING | EXPLOSIVE POWER TO CHEMICAL IMPACT

NOT AVAILABLE NOT AVAILABLE NOT AVAILABLE ._____

SENSITIVITY TO STATIC DISCHARGE: NOT AVAILABLE

SECTION V - REACTIVITY DATA

CHEMICAL STABILITY: STABLE IF NO, UNDER WHICH CONDITIONS:

INCOMPATIBILITY TO OTHER SUBSTANCES: YES

IF SO, WHICH ONES: AVOID CONTACT WITH STRONG ACIDS, OXIDIZING AGENTS REACTIVE METALS AND NITRITES.

REACTIVITY AND UNDER WHAT CONDITIONS: MORPHOLINE MAY BE EXPLOSIVE IN CONTACT WITH OXIDIZING AGENTS.

HAZARDOUS POLYMERIZATION WILL NOT OCCUR.

| HAZARDOUS DECOMPOSITION PRODUCTS: THERMAL DECOMPOSITION MAY EVOLVE NITROUS OXIDES. CARBON MONOXIDE, CARBON DIOXIDE, CARBON MONOXIDE, AMMONIA, FORMALDEHYDE, ACETALDEHYDES.

SECTION VI - HEALTH HAZARD DATA

ROUTE OF ENTRY:

| SKIN CONTACT: YES | SKIN ABSORPTION: YES | INHALATION: YES | INGESTION: YES EYE CONTACT: YES



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EFFECTS OF ACUTE EXPOSURE TO MATERIAL:

EYES-CONTACT MAY CAUSE STINGING, BURNING, INTENSE WATERING, CONJUNCTIVITIS. MAY PRODUCE CORNEAL EDEMA.

SKIN- CONTACT MAY CAUSE ITCHING, TINGLING, BURNING, INFLAMMATION.
INHALATION-OF MIST MAY CAUSE SEVERE IRRITATION OF RESPIRATORY TRACT,
COUGHING, SHORTNESS OF BREATH.

INGESTION-MAY CAUSE SEVERE IRRITATION AND POSSIBLE BURNS TO GASTROINTESTINAL TRACT. TOXIC BY INGESTION. CAN CAUSE NAUSEA, VOMITING.

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| EFFECTS OF CHRONIC EXPOSURE TO MATERIAL: | INHALATION-MAY CAUSE CHEMICAL BRONCHITIS.

|LD 50 OF MATL. |LC 50 OF MATL. |EXPOSURE LIMIT(S)|IRRITANCY OF MATL| | NOT AVAILABLE | NOT AVAILABLE | TOXIC |

|SENSITIZATION OF MATERIAL | SYNERGISTIC MATERIALS

NOT AVAILABLE | NOT AVAILABLE

CARCINOGENICITY, REPRODUCTIVE EFFECTS, TERATOGENICITY, MUTAGENICITY

REPRODUCTIVE EFFECTS-CYLCOHEXYLAMINE CAUSES PATERNAL EFFECTS IN ANIMAL STUDIES AT MODERATE TO HIGH DOSAGES.

MUTAGENICITY-CYLCOHEXYLAMINE CAUSES SOME CHROMASOMAL ABBERATRIONS IN ANIMALS. SEVERAL OTHER INVESTIGATIONS HAVE NEGATIVE RESULTS.

TERATOGENICITY-CYLCOHEXYLAMINE CAUSES POST-IMPLANT MORTALITY IN ANIMALS FROM DOSAGES NEAR THE LC50.

|MORPHOLINE MAY REACT WITH NITRITES TO FORM N-NITROSAMINES (KNOWN | CARCINOGENS)

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SECTION VII - PREVENTIVE MEASURES

PERSONAL PROTECTIVE EQUIPMENT:

GLOVES: RUBBER OR VINYL

RESPIRATORY: NIOSH APPROVED FOR VAPOURS.

EYE: FACE SHIELD OR SAFETY GOGGLES

CLOTHING: IMPERMEABLE

OTHER: EYE WASH AND SAFETY SHOWER

 $\verb|ENGINEERING| CONTROLS| (\verb|EG| VENTILATION|, ENCLOSED| PROCESS|): MECHANICAL|$

RECOMMENDED.

| LEAK AND SPILL PROCEDURE: CONTAIN SPILL. PROVIDE VENTILATION. REMOVE | IGNITION SOURCES. TRANFER MATERIAL TO SUITABLE CONTAINER FOR RECLAIM | OR DISPOSAL. ABSORB REMAINING MATERIAL ONTO INERT ABSORBANT AND | SCOOP INTO DISPOSAL CONTAINER.

|WASTE DISPOSAL: DISPOSE IN ACCORDANCE WITH LOCAL, PROVINCIAL AND |FEDERAL REGULATIONS.

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SECTION VIII - FIRST AID MEASURES

PROCEDURES: EYES-IMMEDIATELY FLUSH EYES WITH RUNNING WATER FOR 15 MINUTES. IF PAIN OR IRRITATION PERSIST, SEEK MEDICAL ASSISTANCE. SKIN-REMOVE CONTAMINATED CLOTHING AND FLUSH AFFECTED AREA WITH WATER FOR 15 MINUTES. IF PAIN OR IRRITATION PERSIST, SEEK MEDICAL ASSISTANCE. LAUNDER CLOTHING BEFORE REUSE.

INHALATION-MOVE VICTIM TO FRESH AIR. IF BREATHING IS DIFFICULT, GIVE OXYGEN. GET MEDICAL ATTENTION.

INGESTION, IF SWALLOWED-DO NOT INDUCE VOMITING. GIVE WATER, MILK OR FRUIT JUICE. IF VOMITING OCCURS, GIVE FLUIDS AGAIN. GET IMMEDIATE MEDICAL ATTENTION.

|SOURCES USED: RAW MATERIAL SUPPLIER'S MATERIAL SAFETY DATA SHEETS |

|ADDITIONAL INFORMATION: NONE

SECTION IX - TDG SHIPPING INFORMATION

______ | CLASS|UN NO.|PACKING GROUP|
| CORROSIVE LIQUID, FLAMMABLE N.O.S. |8 (3) | 2920 | II |
| (CYCLOHEXYLAMINE, MORPHOLINE)

______ HANDLING PROCEDURES AND EQUIPMENT: AVOID CONTACT WITH EYES, SKIN AND CLOTHING. WASH THOROUGHLY AFTER HANDLING.

STORAGE REQUIREMENTS: STORE IN A COOL, DRY WELL VENTILATED AREA AWAY FROM INCOMPATIBLE MATERIALS. KEEP CONTAINER CLOSED WHEN NOT IN USE.

SPECIAL SHIPPING INFORMATION: NONE

SECTION X - HMIS HAZARD RATING INFORMATION

______ | REACTIVITY HEALTH FLAMMABILITY 0

SECTION XI - PREPARATION DATE OF MSDS

PREPARED BY: TECHNICAL DEPARTMENT TELEPHONE # (905) 456-9444 REVIEWED: DECEMBER 13, 2002

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