



Revision Number: 003.0

Issue date: 04/16/2012

**1. PRODUCT AND COMPANY IDENTIFICATION**

**Product name:** DB EPOXY ADHE E-00NS 50 ML  
**Product type:** Epoxy resin

**IDH number:** 701955  
**Item number:** 29294\_209524  
**Region:** United States

**Company address:**  
Henkel Corporation  
One Henkel Way  
Rocky Hill, Connecticut 06067

**Contact information:**  
Telephone: 860.571.5100  
MEDICAL EMERGENCY Phone: Poison Control Center  
1-877-671-4608 (toll free) or 1-303-592-1711  
TRANSPORT EMERGENCY Phone: CHEMTREC  
1-800-424-9300 (toll free) or 1-703-527-3887  
Internet: www.henkelna.com

**2. HAZARDS IDENTIFICATION****EMERGENCY OVERVIEW**

**Physical state:** Liquid  
**Color:** Clear, Yellow  
**Odor:** Faint, Epoxy

**HMIS:**

**HEALTH:** 2  
**FLAMMABILITY:** 1  
**PHYSICAL HAZARD:** 1  
**Personal Protection:** See MSDS Section 8

**WARNING:** MAY CAUSE ALLERGIC SKIN REACTION.  
MAY CAUSE EYE, SKIN AND RESPIRATORY TRACT IRRITATION.

**Relevant routes of exposure:** Skin, Inhalation, Eyes

**Potential Health Effects**

**Inhalation:** May cause irritation to nose and throat. May cause respiratory tract irritation.  
**Skin contact:** May cause allergic skin reaction. May cause skin irritation. Itching. Redness.  
**Eye contact:** May cause irritation. Redness.  
**Ingestion:** Not expected under normal conditions of use.

**Existing conditions aggravated by exposure:** Eye, skin and respiratory disorders.

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

See Section 11 for additional toxicological information.

**3. COMPOSITION / INFORMATION ON INGREDIENTS**

Hazardous components	CAS NUMBER	%
Epoxy resin	Proprietary	60 - 100
Epoxy resin	Proprietary	10 - 30
Treated fumed silica	67762-90-7	1 - 5

**4. FIRST AID MEASURES**

**Inhalation:** Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. If symptoms develop and persist, get medical attention.

<b>Skin contact:</b>	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.
<b>Eye contact:</b>	Immediately flush eyes with plenty of water for at least 15 minutes. If symptoms develop and persist, get medical attention.
<b>Ingestion:</b>	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. If symptoms develop and persist, get medical attention.

## 5. FIRE FIGHTING MEASURES

<b>Flash point:</b>	> 93.4 °C (> 200.12 °F) Pensky Martens closed cup
<b>Autoignition temperature:</b>	Not available.
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Extinguishing media:</b>	Foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
<b>Unusual fire or explosion hazards:</b>	In case of fire, keep containers cool with water spray. Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.
<b>Hazardous combustion products:</b>	Oxides of carbon. Aldehydes. Formaldehyde. Toxic fumes. Irritating vapors.

## 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Remove all sources of ignition. Ensure adequate ventilation. Wear appropriate personal protective equipment. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal.

## 7. HANDLING AND STORAGE

<b>Handling:</b>	Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Use only with adequate ventilation. Keep container closed.
<b>Storage:</b>	Keep away from heat, spark and flame. Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Store in original container until ready to use.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Epoxy resin	None	None	None	None
Epoxy resin	None	None	None	None
Treated fumed silica	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.	15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction.	None	None

<b>Engineering controls:</b>	Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits.
<b>Respiratory protection:</b>	Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.
<b>Eye/face protection:</b>	Safety goggles or safety glasses with side shields.
<b>Skin protection:</b>	Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Liquid
<b>Color:</b>	Clear, Yellow
<b>Odor:</b>	Faint, Epoxy
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	Not applicable
<b>Vapor pressure:</b>	Not available.
<b>Boiling point/range:</b>	> 149 °C (> 300.2 °F)
<b>Melting point/ range:</b>	Not available.
<b>Specific gravity:</b>	Not determined
<b>Vapor density:</b>	Not available.
<b>Flash point:</b>	> 93.4 °C (> 200.12 °F) Pensky Martens closed cup
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Autoignition temperature:</b>	Not available.
<b>Evaporation rate:</b>	Not available.
<b>Solubility in water:</b>	Negligible
<b>Partition coefficient (n-octanol/water):</b>	Not available.
<b>VOC content:</b>	< 1 %; < 10 g/l Estimated

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable under normal conditions of storage and use.
<b>Hazardous reactions:</b>	Polymerization may occur at elevated temperature or in the presence of incompatible materials.
<b>Hazardous decomposition products:</b>	Oxides of carbon. Aldehydes. Formaldehyde. Toxic fumes. Irritating vapors.
<b>Incompatible materials:</b>	Strong oxidizing agents. Strong acids and strong bases. Amines.
<b>Conditions to avoid:</b>	Keep away from heat, ignition sources and incompatible materials. Note: Heating the epoxy resin in this product above 148.9 °C (300 °F) in the presence of air may cause slow oxidative decomposition. Above 260 °C (500 °F) polymerization of the epoxy resin may occur. Aliphatic polyamines can produce exothermic reactions with epoxy resins which in large masses can cause runaway polymerization and charring of the reactants. Fumes and vapors from these thermal and chemical decompositions vary widely in composition and toxicity. Do not breathe fumes.

## 11. TOXICOLOGICAL INFORMATION

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Epoxy resin	No	No	No
Epoxy resin	No	No	No
Treated fumed silica	No	No	No

Hazardous components	Health Effects/Target Organs
Epoxy resin	Allergen, Irritant
Epoxy resin	Irritant, Allergen
Treated fumed silica	Irritant

## 12. ECOLOGICAL INFORMATION

Ecological information: Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

Hazardous waste number: Not a RCRA hazardous waste.

## 14. TRANSPORT INFORMATION

The shipping classifications in this sections are for non-bulk packaging only (unless otherwise specified). Shipping classification may be different for bulk packaging.

### U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated  
Hazard class or division: None  
Identification number: None  
Packing group: None

### International Air Transportation (ICAO/IATA)

Proper shipping name: Environmentally hazardous substance, liquid, n.o.s. (Bisphenol-A Epichlorhydrin resin)  
Hazard class or division: 9  
Identification number: UN 3082  
Packing group: III

### Water Transportation (IMO/IMDG)

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A Epichlorhydrin resin)  
Hazard class or division: 9  
Identification number: UN 3082  
Packing group: III  
Marine pollutant: Bisphenol-A Epichlorhydrin resin

## 15. REGULATORY INFORMATION

### United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.  
TSCA 12(b) Export Notification: None above reporting de minimus  
CERCLA/SARA Section 302 EHS: None above reporting de minimus  
CERCLA/SARA Section 311/312: Immediate Health  
CERCLA/SARA 313: None above reporting de minimus

**California Proposition 65:**

This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

**Canada Regulatory Information****CEPA DSL/NDL Status:**

All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

**WHMIS hazard class:**

D.2.B

**16. OTHER INFORMATION**

**This material safety data sheet contains changes from the previous version in sections: 1,2,4,5,6,7,8,10,14**

**Prepared by:** Rena Petrides, Regulatory Affairs Specialist

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Revision Number: 003.0

Issue date: 04/17/2012

**1. PRODUCT AND COMPANY IDENTIFICATION**

**Product name:** DB EPOXY ADH E-00NS 50 ML HARD  
**Product type:** Epoxy Hardener

**IDH number:** 701956  
**Item number:** 29294\_209525  
**Region:** United States

**Company address:**  
Henkel Corporation  
One Henkel Way  
Rocky Hill, Connecticut 06067

**Contact information:**  
Telephone: 860.571.5100  
MEDICAL EMERGENCY Phone: Poison Control Center  
1-877-671-4608 (toll free) or 1-303-592-1711  
TRANSPORT EMERGENCY Phone: CHEMTREC  
1-800-424-9300 (toll free) or 1-703-527-3887  
Internet: www.henkelna.com

**2. HAZARDS IDENTIFICATION****EMERGENCY OVERVIEW**

**Physical state:** Liquid  
**Color:** Light, Cream  
**Odor:** Mercaptan, Sulfur

**HMIS:**

**HEALTH:** \*3  
**FLAMMABILITY:** 1  
**PHYSICAL HAZARD:** 0  
**Personal Protection:** See MSDS Section 8

**DANGER:** CAUSES EYE, SKIN AND RESPIRATORY TRACT BURNS.  
HARMFUL IF SWALLOWED, ABSORBED THROUGH SKIN OR INHALED.

**Relevant routes of exposure:** Skin, Inhalation, Eyes, Ingestion

**Potential Health Effects**

**Inhalation:** Can cause severe irritation and burns to the respiratory tract. Harmful if inhaled.  
**Skin contact:** Causes skin burns. Harmful if absorbed through skin.  
**Eye contact:** Causes eye burns. Burns of the eye may cause blindness.  
**Ingestion:** May cause burns of mouth and throat if swallowed. Harmful if swallowed.

**Existing conditions aggravated by exposure:** Eye, skin, and respiratory disorders.

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

See Section 11 for additional toxicological information.

**3. COMPOSITION / INFORMATION ON INGREDIENTS**

Hazardous components	CAS NUMBER	%
Polymercaptan hardener	Proprietary	60 - 100
Benzyltrimethylamine	103-83-3	5 - 10
Treated fumed silica	67762-90-7	1 - 5
Aliphatic amine	Proprietary	1 - 5

**4. FIRST AID MEASURES**

**Inhalation:** Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

<b>Skin contact:</b>	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.
<b>Eye contact:</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.
<b>Ingestion:</b>	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.

## 5. FIRE FIGHTING MEASURES

<b>Flash point:</b>	258 °C (496.4 °F) Cleveland closed cup
<b>Autoignition temperature:</b>	Not available.
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
<b>Unusual fire or explosion hazards:</b>	In case of fire, keep containers cool with water spray.
<b>Hazardous combustion products:</b>	Oxides of carbon. Oxides of nitrogen. Oxides of sulfur. Formaldehyde. Hydrogen sulfide. Toxic fumes. Irritating vapors.

## 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Ensure adequate ventilation. Wear appropriate personal protective equipment. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal.

## 7. HANDLING AND STORAGE

<b>Handling:</b>	Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not taste or swallow. Use only with adequate ventilation. Keep container closed.
<b>Storage:</b>	Store in original container until ready to use. Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Keep away from heat, spark and flame.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Polymercaptan hardener	None	None	None	None
Benzyltrimethylamine	None	None	None	None
Treated fumed silica	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.	15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction.	None	None
Aliphatic amine	6 ppm STEL 3 ppm TWA	3 ppm (6 mg/m3) TWA	None	None

<b>Engineering controls:</b>	Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits.
<b>Respiratory protection:</b>	Use a NIOSH approved air-purifying respirator with an organic vapor cartridge.
<b>Eye/face protection:</b>	Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists.
<b>Skin protection:</b>	Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Liquid
<b>Color:</b>	Light, Cream
<b>Odor:</b>	Mercaptan, Sulfur
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	Not available.
<b>Vapor pressure:</b>	Not available.
<b>Boiling point/range:</b>	Not available.
<b>Melting point/ range:</b>	Not available.
<b>Vapor density:</b>	Not available.
<b>Flash point:</b>	258 °C (496.4 °F) Cleveland closed cup
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Autoignition temperature:</b>	Not available.
<b>Evaporation rate:</b>	Not available.
<b>Solubility in water:</b>	Not available.
<b>Partition coefficient (n-octanol/water):</b>	Not available.
<b>VOC content:</b>	< 1 %; < 10 g/l Estimated

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable under normal conditions of storage and use.
<b>Hazardous reactions:</b>	None under normal processing.
<b>Hazardous decomposition products:</b>	Oxides of carbon. Oxides of nitrogen. Oxides of sulfur. Formaldehyde. Hydrogen sulfide. Toxic fumes. Irritating vapors.
<b>Incompatible materials:</b>	Acids. Oxidizing agents. Halogenated compounds.
<b>Conditions to avoid:</b>	Keep away from heat, ignition sources and incompatible materials.

## 11. TOXICOLOGICAL INFORMATION

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Polymercaptan hardener	No	No	No
Benzyltrimethylamine	No	No	No
Treated fumed silica	No	No	No
Aliphatic amine	No	No	No



Hazardous components	Health Effects/Target Organs
Polymercaptan hardener	No Records
Benzyltrimethylamine	Irritant, Corrosive, Allergen, Respiratory
Treated fumed silica	Irritant
Aliphatic amine	Irritant, Kidney, Liver, Corrosive, Respiratory, Developmental

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

**Information provided is for unused product only.**

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

**Hazardous waste number:** It is the responsibility of the user to determine if an item is hazardous as defined in the Resource Conservation and Recovery Act (RCRA) at the time of disposal. Product uses, transformations, mixtures, processes, etc., may render the resulting material hazardous, under the criteria of Ignitability, corrosivity, reactivity and toxicity characteristics of the Toxicity Characteristics Leaching Procedure (TCLP) 40 CFR 261.20-24.

## 14. TRANSPORT INFORMATION

The shipping classifications in this sections are for non-bulk packaging only (unless otherwise specified). Shipping classification may be different for bulk packaging.

### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Amines, liquid, corrosive, n.o.s. (Aliphatic amines)  
**Hazard class or division:** 8  
**Identification number:** UN 2735  
**Packing group:** III

### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Amines, liquid, corrosive, n.o.s. (Aliphatic amines)  
**Hazard class or division:** 8  
**Identification number:** UN 2735  
**Packing group:** III

### Water Transportation (IMO/IMDG)

**Proper shipping name:** AMINES, LIQUID, CORROSIVE, N.O.S. (Aliphatic amines)  
**Hazard class or division:** 8  
**Identification number:** UN 2735  
**Packing group:** III

## 15. REGULATORY INFORMATION

### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

**TSCA 12(b) Export Notification:** None above reporting de minimus

**CERCLA/SARA Section 302 EHS:** None above reporting de minimus  
**CERCLA/SARA Section 311/312:** Immediate Health, Delayed Health  
**CERCLA/SARA 313:** None above reporting de minimus

**California Proposition 65:** This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

#### **Canada Regulatory Information**

<b>CEPA DSL/NDL Status:</b>	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
<b>WHMIS hazard class:</b>	D.2.A, D.2.B, E

### **16. OTHER INFORMATION**

**This material safety data sheet contains changes from the previous version in sections: 1,2,4,5,6,7,8,9,10,13,15**

**Prepared by:** Rena Petrides, Regulatory Affairs Specialist

**DISCLAIMER:** The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation and its affiliates ("Henkel") does not assume responsibility for any results obtained by persons over whose methods Henkel has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any Henkel's products. In light of the foregoing, Henkel specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel's products. Henkel further disclaims any liability for consequential or incidental damages of any kind, including lost profits.