



Safety Data Sheet

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Document group:	32-4148-6	Version number:	1.00
Issue Date:	08/07/2014	Supersedes date:	Initial issue.

This Safety Data Sheet has been prepared in accordance with the Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice (Safe Work Australia, December 2011)

IDENTIFICATION:

1.1. Product identifier

3M(TM) Scotch-Weld(TM) Acrylic Adhesive DP8410NS Green

Product Identification Numbers

62-2860-1445-1 62-2860-3630-6

1.2. Recommended use and restrictions on use

Recommended use
Adhesive

For Industrial or Professional use only.

1.3. Supplier's details

Address: 3M Australia - Building A, 1 Rivett Road, North Ryde NSW 2113
Telephone: 136 136
E Mail: productinfo.au@mmm.com
Website: www.3m.com.au

1.4. Emergency telephone number

Company Emergency Hotline: EMERGENCY: 1800 097 146 (Australia only)

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the SDSs for components of this product are:

32-4143-7, 32-4140-3

One or more components of this KIT is classified as a hazardous chemical according to the Model Work Health and Safety Regulations, 2011.

TRANSPORT INFORMATION

The Components of this KIT have various Dangerous Goods Transportation Classifications. Please refer to the attached component Safety Data Sheets for individual Transportation Classifications.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Safety Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M Australia SDSs are available at www.3m.com.au



Safety Data Sheet

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Document group:	32-4140-3	Version number:	1.00
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This Safety Data Sheet has been prepared in accordance with the Preparation of Safety Data Sheets for Hazardous Chemicals Code of Practice (Safe Work Australia, December 2011)

SECTION 1: Identification

1.1. Product identifier

3M(TM) Scotch-Weld(TM) Acrylic Adhesive DP8410NS Green, Part A

1.2. Recommended use and restrictions on use

Recommended use
Adhesive

For Industrial or Professional use only.

1.3. Supplier's details

Address: 3M Australia - Building A, 1 Rivett Road, North Ryde NSW 2113
Telephone: 136 136
E Mail: productinfo.au@mmm.com
Website: www.3m.com.au

1.4. Emergency telephone number

EMERGENCY: 1800 097 146 (Australia only)

SECTION 2: Hazard identification

This product is classified as a hazardous chemical according to the Model Work Health and Safety Regulations, 2011.

Refer to Section 14 of this Safety Data Sheets for product Dangerous Goods Classification.

2.1. Classification of the substance or mixture

Skin Sensitizer: Category 1B.

2.2. Label elements

The label elements below were prepared in accordance with the Code of Practice on Preparation of Safety Data Sheets for Hazardous Chemicals (Safe Work Australia, December 2011). This information may be different from the actual product label.

Signal word
WARNING!

3M(TM) Scotch-Weld(TM) Acrylic Adhesive DP8410NS Green, Part A

Symbols

Exclamation mark |

Pictograms



Hazard statements

H317 May cause an allergic skin reaction.

Precautionary statements

Prevention:

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P280E Wear protective gloves.
P272 Contaminated work clothing should not be allowed out of the workplace.

Response:

P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.
P363 Wash contaminated clothing before reuse.

Disposal:

P501 Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Other assigned/identified product hazards

None known.

2.4. Other hazards which do not result in classification

May be harmful if swallowed.
Toxic to aquatic life. Toxic to aquatic life with long lasting effects.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	CAS Nbr	% by Weight
Dibenzoate Propanol	27138-31-4	45 - 65
Acrylate Polymer	25101-28-4	10 - 30
1-benzyl-5-phenyl barbituric acid	Trade Secret	1 - 15
Organic Peroxide	13122-18-4	0.1 - 10

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

get medical attention.

Eye contact

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

Part of the oxygen for combustion is supplied by the peroxide itself.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide.

Carbon dioxide.

Condition

During combustion.

During combustion.

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

Hazchem Code: +3Z

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning: A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Keep cool. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidising agents.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

No occupational exposure limit values exist for any of the components listed in Section 3 of this Safety Data Sheet.

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety glasses with side shields.

Select and use eye protection in accordance with AS/NZS 1336. Eye protection should comply with the performance specifications of AS/NZS 1337.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Nitrile rubber.

Select and use gloves according to AS/NZ 2161.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Select and use respirators according to AS/NZS 1715. Respirators should comply with AS/NZS 1716 performance specifications. For information about respirators, call 3M on 1800 024 464

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Paste
Appearance/Odour	Blue hydrocarbon odour
Odour threshold	<i>No data available.</i>
pH	<i>Not applicable.</i>
Melting point/Freezing point	<i>Not applicable.</i>
Boiling point/Initial boiling point/Boiling range	$\geq 65.6^{\circ}\text{C}$
Flash point	$> 93.3^{\circ}\text{C}$ [Test Method: Closed Cup]
Evaporation rate	<i>No data available.</i>
Flammability (solid, gas)	Not applicable.
Flammable Limits(LEL)	<i>No data available.</i>
Flammable Limits(UEL)	<i>No data available.</i>
Vapour pressure	<i>No data available.</i>
Density	1.08 g/ml
Relative density	1.08 [Ref Std: WATER=1]
Water solubility	Nil
Solubility- non-water	<i>No data available.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Autoignition temperature	<i>No data available.</i>
Decomposition temperature	<i>No data available.</i>
Viscosity	20 - 25 Pa-s
Hazardous air pollutants	0 % weight
VOC less H ₂ O & exempt solvents	60.5 g/l [Test Method: calculated SCAQMD rule 443.1]
VOC less H ₂ O & exempt solvents	$< 25\text{ g/l}$ [Details: when used as intended with Part B]

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3. Conditions to avoid

Heat.

Sparks and/or flames.

10.4. Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.5 Incompatible materials

Amines.

Strong acids.

Strong bases.

Strong oxidising agents.

10.6 Hazardous decomposition products

Substance

None known

Condition

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin contact

Contact with the skin during product use is not expected to result in significant irritation. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion

May be harmful if swallowed.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE _{2,000} - 5,000 mg/kg
Dibenzoate Propanol	Dermal	Rat	LD ₅₀ > 2,000 mg/kg
Dibenzoate Propanol	Inhalation-Dust/Mist (4 hours)	Rat	LC ₅₀ > 200 mg/l
Dibenzoate Propanol	Ingestion	Rat	LD ₅₀ 3,295 mg/kg
Acrylate Polymer	Ingestion	Rat	LD ₅₀ > 5,000 mg/kg
	Ingestion	Rat	LD ₅₀ > 2,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Dibenzoate Propanol	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Dibenzoate Propanol	Rabbit	No significant irritation

Skin Sensitisation

Name	Species	Value
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3M(TM) Scotch-Weld(TM) Acrylic Adhesive DP8410NS Green, Part A

	Mouse	Not sensitizing
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Respiratory Sensitisation

Name	Species	Value
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Germ Cell Mutagenicity

Name	Route	Value
Dibenzoate Propanol	In Vitro	Not mutagenic
	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
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Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
Dibenzoate Propanol	Ingestion	Not toxic to female reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
Dibenzoate Propanol	Ingestion	Not toxic to male reproduction	Rat	NOAEL 400 mg/kg/day	2 generation
Dibenzoate Propanol	Ingestion	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 1,000 mg/kg/day	during gestation

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 2,000 mg/kg	not applicable

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Dibenzoate Propanol	Ingestion	hematopoietic system liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 2,500 mg/kg/day	90 days

Aspiration Hazard

Name	Value
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Exposure Levels

Refer Section 8.1 Control Parameters of this Safety Data Sheet.

Interactive Effects

Not determined.

SECTION 12: Ecological information

3M(TM) Scotch-Weld(TM) Acrylic Adhesive DP8410NS Green, Part A

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

Acute aquatic hazard:

GHS Acute 2: Toxic to aquatic life with long lasting effects.

Chronic aquatic hazard:

GHS Chronic 2: Toxic to aquatic life with long lasting effects.

No product test data available.

Material	CAS Number	Organism	Type	Exposure	Test endpoint	Test result
Dibenzoate Propanol	27138-31-4	Water flea	Experimental	48 hours	EC50	19.31 mg/l
Dibenzoate Propanol	27138-31-4	Fathead minnow	Experimental	96 hours	LC50	3.7 mg/l
Dibenzoate Propanol	27138-31-4	Green Algae	Experimental	72 hours	EC50	4.9 mg/l
	Trade Secret		Data not available or insufficient for classification			
Acrylate Polymer	25101-28-4		Data not available or insufficient for classification			
Organic Peroxide	13122-18-4		Data not available or insufficient for classification			

12.2. Persistence and degradability

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Organic Peroxide	13122-18-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Acrylate Polymer	25101-28-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Dibenzoate Propanol	27138-31-4	Experimental Biodegradation	28 days	CO2 evolution	85 % weight	OECD 301B - Modified sturm or CO2
	Trade Secret	Modeled Biodegradation	28 days	BOD	30.6 % weight	OECD 301C - MITI test (I)

12.3 : Bioaccumulative potential

3M(TM) Scotch-Weld(TM) Acrylic Adhesive DP8410NS Green, Part A

Material	CAS Number	Test type	Duration	Study Type	Test result	Protocol
Organic Peroxide	13122-18-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Acrylate Polymer	25101-28-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Dibenzoate Propanol	27138-31-4	Estimated Bioconcentration		Bioaccumulation factor	8	Estimated: Bioconcentration factor
	Trade Secret	Modeled Bioconcentration		Bioaccumulation factor	4.84	Other methods

12.4. Mobility in soil

Please contact manufacturer for more details

12.5 Other adverse effects

No information available.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. If no other disposal options are available, waste product that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste.

SECTION 14: Transport Information**Australian Dangerous Goods Code (ADG) - Road/Rail Transport**

UN No.: UN3082

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. , (Tert-Butyl Peroxy-3,5,5-Trimethylhexanoate)

Class/Division: 9

Sub Risk: Not applicable.

Packing Group: III

Special Instructions: Limited quantity may apply

Hazchem Code: •3Z

IERG: 47

International Air Transport Association (IATA) - Air Transport

UN No.: UN3082

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. , (Tert-Butyl Peroxy-3,5,5-Trimethylhexanoate)

Class/Division: 9

Sub Risk: Not applicable.

Packing Group: III

3M(TM) Scotch-Weld(TM) Acrylic Adhesive DP8410NS Green, Part A

International Maritime Dangerous Goods Code (IMDG)- Marine Transport

UN No.: UN3082

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. , (Tert-Butyl Peroxy-3,5,5-Trimethylhexanoate)

Class/Division: 9

Sub Risk: Not applicable.

Packing Group: III

Marine Pollutant: Tert-Butyl Peroxy-3,5,5-Trimethylhexanoate

Special Instructions: Limited quantity may apply

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Australian Inventory Status:

An ingredient(s) in this product is being introduced under Section 21U of the Industrial Chemicals (Notification and Assessment) Act 1989 as amended.

Poison Schedule: This product has not been assessed for poisons scheduling as the product is intended for industrial and professional use only.

SECTION 16: Other information

Revision information:

Initial issue.

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