

SAFETY DATA SHEET

2525

Product Name **8 COMPONENT MIXTURE (CO, C₂H₂, C₂H₆, C₂H₄, H₂, CH₄, CO₂, BALANCE N₂)**

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Supplier Name BOC LIMITED (AUSTRALIA)
Address 10 Julius Avenue, North Ryde, NSW, AUSTRALIA, 2113
Telephone 131 262, (02) 8874 4400
Fax 132 427 (24 hours)
Emergency 1800 653 572 (24/7) (Australia only)
Web Site <http://www.boc.com.au/>
Synonym(s) 2525 - MSDS NUMBER · SPECIAL GAS MIXTURE
Use(s) CALIBRATION · INDUSTRIAL APPLICATIONS
SDS Date 15 March 2012

2. HAZARDS IDENTIFICATION

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

RISK PHRASES

None allocated

SAFETY PHRASES

None allocated

CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE

UN Number	1956	DG Division	2.2
Packing Group	None Allocated	Subsidiary Risk(s)	None Allocated
Hazchem Code	2TE		

3. COMPOSITION/ INFORMATION ON INGREDIENTS

Ingredient	Formula	Cas No.	Content (v/v)
ACETYLENE	C ₂ -H ₂	74-86-2	<1%
ETHANE	C ₂ -H ₆	74-84-0	<1%
ETHYLENE	C ₂ -H ₄	74-85-1	<1%
HYDROGEN	H ₂	1333-74-0	<1%
METHANE	C-H ₄	74-82-8	<1%
CARBON MONOXIDE	C-O	630-08-0	<0.5%
CARBON DIOXIDE	C-O ₂	124-38-9	<1%
NITROGEN	N ₂	7727-37-9	Remainder

4. FIRST AID MEASURES

Eye None required.

Inhalation If inhaled, remove from contaminated area. To protect rescuer, use an Air-line respirator or Self Contained Breathing Apparatus (SCBA). Be aware of possible explosive atmospheres. Apply artificial respiration if not breathing. Give oxygen if available. For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor.

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Skin None required.

Ingestion Due to product form and application, ingestion is considered unlikely.

Advice to Doctor Treat symptomatically.

5. FIRE FIGHTING MEASURES

Flammability Non flammable.

Fire and Explosion Temperatures in a fire may cause cylinders to rupture. Cool cylinders or containers exposed to fire by applying water from a protected location. Remove cool cylinders from the path of the fire. Evacuate the area if unable to keep cylinders cool. Do not approach cylinders or containers suspected of being hot.

Extinguishing Use water fog to cool containers from protected area.

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- 2 Water Fog (or fine water spray if fog unavailable)
- T Self Contained Breathing apparatus and protective gloves.
- E Evacuation of people in the vicinity of the incident should be considered.

6. ACCIDENTAL RELEASE MEASURES

Spillage If the cylinder is leaking, evacuate area of personnel. Inform manufacturer/supplier of leak. Use personal protective equipment. Carefully move material to a well ventilated remote area, then allow to discharge. Do not attempt to repair leaking valve or cylinder safety devices.

7. STORAGE AND HANDLING

Storage Do not store near incompatible materials. Cylinders should be stored below 45°C in a secure area, upright and restrained to prevent cylinders from falling. Cylinders should also be stored in a dry, well ventilated area constructed of non-combustible material with firm level floor (preferably concrete), away from areas of heavy traffic and emergency exits.

Handling Use of safe work practices are recommended to avoid inhalation. Do not drag, drop, slide or roll cylinders. The uncontrolled release of a gas under pressure may cause physical harm. Use a suitable hand truck for cylinder movement.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure Standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m ³	ppm	mg/m ³
Acetylene	SWA (AUS)	Asphyxiant			
Carbon dioxide	SWA (AUS)	5000	9000	30000	54000
Carbon dioxide in coal mines	SWA (AUS)	12500	22500	30000	54000
Carbon monoxide	SWA (AUS)	30	34	--	--
Ethane	SWA (AUS)	Asphyxiant			
Ethylene	SWA (AUS)	Asphyxiant			
Hydrogen	SWA (AUS)	Asphyxiant			
Methane	SWA (AUS)	Asphyxiant			
Nitrogen	SWA (AUS)	Asphyxiant			

Biological Limits

Ingredient	Reference	Determinant	Sampling Time	BEI
CARBON MONOXIDE	ACGIH BEI	Carboxyhemoglobin in blood	End of shift	3.5% of hemoglobin
	ACGIH BEI	Carbon monoxide in end-exhaled air	End of shift	20 ppm

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Engineering Controls Provide suitable ventilation to minimise or eliminate exposure. Confined areas (eg. tanks) should be adequately ventilated or gas tested. Maintain vapour levels below the recommended exposure standard.

PPE

Eye / Face	Wear safety glasses.
Hands	Wear leather gloves.
Body	Wear safety boots.
Respiratory	Where an inhalation risk exists, wear Self Contained Breathing Apparatus (SCBA) or an Air-line respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	COLOURLESS GAS
Odour	SLIGHT ODOUR
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	NOT AVAILABLE
Melting point	NOT AVAILABLE
Evaporation rate	NOT APPLICABLE
pH	NOT APPLICABLE
Vapour density	NOT AVAILABLE
Specific gravity	NOT APPLICABLE
Solubility (water)	INSOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Partition coefficient	NOT AVAILABLE
% Volatiles	100 %

10. STABILITY AND REACTIVITY

Chemical Stability	Stable under recommended conditions of storage.
Conditions to Avoid	Avoid contact with incompatible substances.
Material to Avoid	Aluminium, chrome and manganese dust may explode when heated in carbon dioxide. Incompatible with acrylaldehyde, aziridine, metal acetylides and sodium peroxide. Avoid heating cylinders.
Hazardous Decomposition Products	No hazardous products are formed by the decomposition of this material.
Hazardous Reactions	Polymerization will not occur.

11. TOXICOLOGICAL INFORMATION

Health Hazard Summary	Asphyxiant gas. Symptoms of exposure are directly related to displacement of oxygen. As the amount of oxygen inhaled is reduced from 21-14% volume, the pulse rate may accelerate and the rate and volume of breathing may increase. The ability to maintain attention and think clearly is diminished, muscular co-ordination is somewhat disturbed. As oxygen decreases from 14-10% volume, judgement becomes faulty, severe injuries may result in no pain. Muscular effort may lead to rapid fatigue. Further reduction to 6% may result in nausea and vomiting. Ability to move may be lost. Permanent brain damage may result even after resuscitation from exposure to this low level of oxygen. Below 6% breathing is in gasps and convulsions may occur. Inhalation of a mixture containing no oxygen may result in unconsciousness from the first breath and death may follow in minutes. When released into air the concentration of carbon dioxide is diluted. Carbon dioxide
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concentrations of 3 to 5 vol% in air cause increased respiration and headache. Adverse health affects to long term exposure to carbon dioxide have not been reported. However in environments such as submarines where exposure to levels of 0.5 - 1.0% may occur, specialist medical opinion should be sought on the effects of long term exposure.

Eye

Non irritant.

Inhalation

Asphyxiant. Effects are proportional to oxygen displacement. Acts as a simple asphyxiant by displacing oxygen in the lungs thereby diminishing the supply of oxygen to the blood and tissues.

Skin

Non irritant.

Ingestion

Ingestion is considered unlikely due to product form.

Toxicity Data**ACETYLENE (74-86-2)**

LCLo (inhalation) 50pph/5M (human)

TCLo (inhalation) 20 pph (human)

METHANE (74-82-8)

LC50 (inhalation) 326 gm/m3/2h (mouse)

CARBON MONOXIDE (630-08-0)

LC50 (inhalation) 1807 ppm/4H (rat)

LCLo (inhalation) 5000 ppm/5M (human)

CARBON DIOXIDE (124-38-9)

LC50 (inhalation) 470000 ppm/30M (rat)

LCLo (inhalation) 9 pph/5M (human)

12. ECOLOGICAL INFORMATION

Environment

Limited ecotoxicity data was available for this product at the time this report was prepared. Ensure appropriate measures are taken to prevent this product from entering the environment.

13. DISPOSAL CONSIDERATIONS

Waste Disposal

Cylinders should be returned to the manufacturer or supplier for disposal of contents.

Legislation

Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE



	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
UN Number	1956	-	-
Proper Shipping Name	COMPRESSED GAS, N.O.S. (Contains Nitrogen).	-	-
DG Class/ Division	2.2	-	-
Subsidiary Risk(s)	None Allocated	-	-
Packing Group	None Allocated	-	-
GTEPG	2C1		
Hazchem Code	2TE		
Other Information	Ensure cylinder is separated from driver and that outlet of relief device is not obstructed. Refer to Commonwealth, State and Territory Dangerous Goods Legislation which contain requirements which affect gas storage and transport.		

15. REGULATORY INFORMATION

Poison Schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP)

Inventory Listing(s) **AUSTRALIA: AICS (Australian Inventory of Chemical Substances)**
All components are listed on AICS, or are exempt.

16. OTHER INFORMATION

Additional Information The storage of significant quantities of gas cylinders must comply with AS4332 The storage and handling of gases in cylinders.

APPLICATION METHOD: Gas regulator of suitable pressure and flow rating fitted to cylinder or manifold with low pressure gas distribution to equipment.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this ChemAlert report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations	ACGIH	American Conference of Governmental Industrial Hygienists
	CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
	CNS	Central Nervous System
	EC No.	EC No - European Community Number
	GHS	Globally Harmonized System
	IARC	International Agency for Research on Cancer
	mg/m ³	Milligrams per Cubic Metre
	PEL	Permissible Exposure Limit
	pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
	ppm	Parts Per Million
	REACH	Regulation on Registration, Evaluation, Authorisation and Restriction of Chemicals
	STOT-RE	Specific target organ toxicity (repeated exposure)
	STOT-SE	Specific target organ toxicity (single exposure)
	SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
	TLV	Threshold Limit Value
	TWA/OEL	Time Weighted Average or Occupational Exposure Limit

Revision History

Revision	Description
1.4	Standard SDS Review
1.3	Standard SDS Review
1.2	Standard SDS Review
1.1	Standard SDS Review
1.0	Standard SDS Review

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Report Status	This document has been compiled by RMT on behalf of the manufacturer of the product and serves as the manufacturer's Safety Data Sheet ('SDS'). It is based on information concerning the product which has been provided to RMT by the manufacturer or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer. While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.
Prepared By	Risk Management Technologies 5 Ventnor Ave, West Perth Western Australia 6005 Phone: +61 8 9322 1711 Fax: +61 8 9322 1794 Email: info@rmt.com.au Web: www.rmt.com.au

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End of SDS