



SPECIALIZED LUBRICANTS

1. Substance/Product Identification

Product Name: 128N Odorless Sulfurized Cutting Oil

Company/Address: Schaeffer Mfg

102 Barton Street

Saint Louis, Missouri 63104

USA

Synonyms:

Preparation/Revision Date: 07/10/2012

Product Use/Type: Heavy Duty Metal Removal Fluid

Emergency Phone Number: +1 314 865-4105 (24-hour response number)

+ 1 314 865-4100 (Business hours 8:30AM-5:00PM)

1-800-325-9962 (US & Canada)

Website: www.schaefferoil.com

MSDS Number: 128N Version 1.1

2. Hazards Identification

Appearance: Light Amber

Odor: Mild odor

Principal Hazards: Warning! Contact with product can cause eye, skin and upper respiratory tract irritation

Symbols



Hazardous Materials Information System (U.S.A.)

Health: 1

Fire: 1

Reactivity: 0

Personal Protection: C

National Fire Protection Agency System (U.S.A.)

Health: 1

Fire: 1

Reactivity: 0

See Section 11 for complete health hazard information

Product Name: 128N Odorless Sulfurized Cutting Oil

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3. Composition and Information on Ingredients

Hazardous Ingredients

The ingredients present in this product are not considered hazardous under OSHA's Hazard Communication Standard (29 CFR 1910.1200)

Ingredient Name	CAS No.	EU Number	Percentage (by wt.)

4. First Aid Measures

Ingestion: Do not induce vomiting. Do not administer anything by mouth to an unconscious person. If conscious offer water to drink. Seek medical attention immediately.

Eyes: Immediately flush with clean water for 15 minutes. If irritation, redness or itching persists seek medical attention.

Inhalation: Remove victim to fresh air. If breathing is difficult administer oxygen by trained personnel. If upper respiratory tract irritation, headache, nausea, or drowsiness occurs If upper respiratory tract irritation, headache, nausea, or drowsiness occurs remove to fresh air. Get immediate medical attention if breathing becomes difficult or symptoms persist.

Skin: Remove contaminated clothing and launder before reuse. Wash skin with large amounts of soap and water. Seek medical attention if irritation develops

Additional Information: None

5. Fire Fighting Measures:

Flash Point: >300°F (>149°C)

Extinguishing Media: Dry chemical foam, water-fog, carbon dioxide

Firefighting Procedures: As in any fire wear a self contained breathing apparatus pressure demand, MSHA/NIOSH (Approved or Equivalent) and full protective gear

Unusual Fire & Explosion: Dense black smoke

Hazards: None

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6. Accidental Release Measures

Spill Procedures and Clean up methods: Use absorbent materials to contain spill. Collect used absorbent material and discard as dictated by Federal, State and local laws and regulations. Keep out of sewers and watercourses

Personal Precautions: Wear appropriate personal protective equipment when cleaning up a spill

Environmental Precautions: If the product is spilled into rivers, creeks, streams or other natural waterways or courses the spill must be reported to the National Response Center (U.S. Coast Guard). The Coast Guard Toll Free No. 800-424-8802

7. Handling & Storage

Handling: Avoid all contact of product with eyes and skin. Wash thoroughly after handling and before eating, smoking or using toilet facilities. Do not swallow product. Do not inhale vapors or mists. Do not eat, drink or smoke in work areas.

Storage: Do not store product at elevated temperatures. Store in a cool dry place that has adequate ventilation. Do not store near food or feed products. Keep containers closed when not in use.

8. Exposure Controls and Personal Protection

Occupational Exposure Limits

Ingredient	OSHA TWA	OSHA STEL	ACGIH TWA	ACGIH STEL

(s)-Skin exposure

(p) proposed limit

(c) – Ceiling limit

(l) Recommended exposure limit

(u) supplier limit

(N/E) – not established

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8. Exposure Controls and Personal Protection continued

Other Exposure Limits

Engineering Controls: Good general ventilation should be used. If applicable use process enclosures, local exhaust ventilation and other engineering controls to maintain airborne levels below recommended exposure limits.

Personal Protective Equipment

Gloves: Impervious oil resistant gloves such as Neoprene, Nitrile rubber

Protective Clothing: Apron and long sleeves recommended

Eye Protection: Chemical goggles or safety goggles

Respiratory Protection: In applications containing time weighted exposures of 0.5 to 5 mg/m³ NIOSH recommends that inhalation exposures can be reduced through improved ventilation or a mist collection system. In the event that these methods are not applicable NIOSH recommends the use of an air-purifying half mask respirator, standard or disposable, equipped with any P or R series particulate filter. If continuous exposure exceeds 5 mg/m³ it is recommended by NIOSH to use an air-purifying respirator equipped with a hood or helmet and a HEPA filter. If persistent respiratory problems occur when mist levels are below 0.5 mg/m³ it is then the users responsibility to obtain a recommendation from a qualified health care provider or certified industrial hygienist for personalized respiratory protection.

The proper use and type of respirator is the responsibility of the user and is dependent on the product and operating conditions. Schaeffer Mfg is in no way responsible for improper use of its product.

9. Physical and Chemical Properties

Flash Point: >300°F (>149°C)

Specific Gravity: 0.88 +/- 0.02

Upper Flammable Limit (UEL): Not Determined

Lower Flammable Limit (LEL): Not Determined

Vapor Pressure: Not Determined

Vapor Density (air =1): Heavier than air

Percent Volatile: Not applicable

Evaporation Rate: Not Determined

pH: Not applicable

Boiling Point: Not Determined

Melting Point: Not applicable

Appearance: Light Amber

Odor: Mild odor

Solubility in Water: Negligible

The above data are typical values and do not constitute a specification. Vapor pressure data are calculated unless otherwise specified

Product Name: 128N Odorless Sulfurized Cutting Oil

10. Stability and Reactivity

Stability: Stable under normal conditions of use

Materials to Avoid: Strong oxidizing agents

Polymerization: Will not occur

Thermal Decomposition: Carbon dioxide and carbon monoxide. Byproducts of incomplete combustion

Conditions to Avoid: Avoid breathing mists and vapors

11. Toxicological Information:

Routes of Exposure: Skin, eyes, ingestion and inhalation

Target Organs: Skin, eyes, upper respiratory tract

Acute Exposure

Ingestion: May cause mild to moderate irritation to the mouth, throat and stomach. May cause Nausea, diarrhea or vomiting

Eye Contact: May cause mild to moderate irritation (tears, swelling, stinging, blurred vision and redness). High vapor concentrations may also cause irritation.

Skin Contact: May cause mild to moderate skin irritation (itching, burning, redness). Prolonged exposure may cause more severe symptoms and result in skin absorption.

Inhalation: Vapors or mists may cause headache, nausea, dizziness or vomiting.

Dermal Sensitization: Product may be a skin sensitizer

Inhalation Sensitization: Product may be a inhalation sensitizer

Carcinogenicity: Product does not contain any components listed by ACGIH, IRAC, NIOSH, NTP or OSHA

Additional Toxicological Information: No data available to indicate the product or any of its components are present at greater than 0.1% are mutagenic, genotoxic or teatogenic.

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12. Environmental and Ecological Information

Ecotoxicity

Not established

Environmental Fate: Not known or expected under normal use

Biodegradation: This product is not biodegradable

Bioaccumulation: This product is not expected to bioaccumulate

Water Class Hazard (Germany): WK-2 according to appendix 4 VwVwS dated 27.7.2005

13. Disposal Considerations

Waste Handling and Disposal: This product in its neat state when discarded or disposed of is not a hazardous waste according to Federal Regulations 40CFR 261.4 (b)(4). Dispose of product in accordance with all applicable Federal, State and local laws and regulations. Do not re-use empty containers

14. Transport Information

US DOT Classification Non-Bulk: Not regulated

US DOT Classification Bulk: Not regulated

IMDG Classification: Not regulated

IATA/ICAO Classification: Not regulated

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15. Regulatory Information

EU Hazard Symbols



Xi Irritant

GHS Symbols



US Regulations

TSCA Inventory: All of the components in this material are on the US TSCA Inventory or are exempt.

State of California Proposition 65: This product does not contain any of the chemicals that are listed on the State of California's Proposition 65 List as potential cancer causing agents or reproductive toxins

US EPA SARA Title III and CERCLA Listings and Reportable Quantities

US EPA Section 311/313 Classifications

This product does not contain greater than 1% of any chemical substance listed under the SARA Title III Section 313, CERCLA's 302/304 and 102(a) Lists

Section 311/312 (40CFR 370)

Acute (Immediate)	Chronic (Delayed)	Fire	Reactive	Pressure Generating
X				

US EPA Section 313 Chemicals

Not applicable

US Tariff Heading Number: 2710.19.3070

Schedule B Number: 2710.19.3070

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15. Regulatory Information

Other Regulations:

Canada: All of the ingredients of this product are in compliance with the Canadian Environmental Protection Act and are present on the Domestic Substance List

Canadian WHMIS Classifications and Symbols: This product is not considered to be a WHMIS hazardous material

EEC: All components are in compliance with the EC Seventh Amendment Directive 92/32/EEC

16. Other Information

For additional information call +1 314-865-4100 (outside the US and Canada) or 1-800-325-9962 inside the United States and Canada.

Although the information and recommendations set forth herein (hereafter referred to as information) are presented in good faith and believed to be accurate and factual as of the date hereof, Schaeffer Mfg. Company makes no representation as to the completeness or accuracy thereof. Information is supplied upon the condition that the person receiving the same will make their own determination as to its safety and suitability for their purposes prior to use. In no event will Schaeffer Mfg. Company be responsible for damages of any natures whatsoever resulting from the use or reliance upon information. **No representation or warranty, either expressed or implied, of merchantability or fitness for a particular purpose is made with respect to information of the product to which the information refers. Compliance with all applicable federal, state, and local regulations remains the responsibility of the user.**