MATERIAL SAFETY DATA SHEET

Manufacturer: Schaeffer Mfg. Company **Emergency Response Number:** Address: 102 Barton Street 314-865-4105 (24-hour emergency number) or **Address** St. Louis, MO 63104 800-325-9962 SECTION 1 - PRODUCT INFORMATION Chemical Family: Petroleum Hydrocarbons and Additives Trade Name: 127 Moly Rock Drill Oil ISO 220 Formula: Proprietary mixture **SECTION 2 – HAZARDOUS INGREDIENTS** COMPONENTS-CHEMICAL NAMES AND COMMON CAS **Exposure Limits NAMES** Number % TVL **PEL** ppm mg/m³ ppm mg/m³ Antimony Dithiocarbamate 15890-25-2 0.2-0.5 0.5 0.5 Molybdenum Disulfide 1317-33-5 10 15 Petroleum Base Oil 64741-88-4 90-97 5 5 64742-01-4 64742-54-7 64742-62-7 Poly(oxy-1-2-ethanediyl), alpha-(nonylphenyl -0mega-9016-45-9 1-3 NE ΝE Section 3 - PHYSICAL DATA **Boiling Point: Specific Gravity:** 0.879 >600°F/315°C Vapor Pressure (mm, Hg): % Volatile: Not Established Evaporation Rate: (=1) Vapor Density (Air = 1): Not Determined Not Established Solubility in Water: Negligible :Ha Not Applicable Appearance and Odor: Grey color, mild petroleum odor. **SECTION 4 - FIRE AND EXPLOSION HAZARD DATA** Flash Point (Method) °F/°C: 510°F/265°C C.O.C. ASTM D-92 | Flammability Limits UEL & LEL ----Not Determined Extinguishing Media: Carbon dioxide foam, dry chemical foam, sand, earth, waterfog. Special Fire Fighting Procedures: For fires involving this material, do not enter any enclosed or confined space without protective equipment including self-contained breathing apparatus Unusual Fire & Explosion Hazards: None expected **SECTION 5 - REACTIVITY HAZARD DATA** STABILITY [X] STABLE JUNSTABLE Hazardous Decomposition [] WILL X WILL NOT OCCUR Conditions to Avoid: High heat, high energy ignition sources Incompatibility (Mat. to avoid): Strong oxidants Hazardous Decomposition Products: Oxides of carbon, sulfur, antimony, and nitrogen Conditions to Avoid: None **SECTION 6 - HEALTH HAZARD DATA** Threshold Limit Value and Sources: 5.0/mg/m3 for oil mist. OSHA & ACGIH. **Acute Effects of Overexposure:** Ingestion: Nausea and Diarrhea. Eye Contact: Irritation and redness to eyes Skin Contact: Prolonged and repeated contact with the skin can cause irritation and redness to skin. Inhalation: Vapors can be given off under high heat conditions excessive breathing of vapors can cause irritation of the respiratory tract. CHRONIC EFFECTS OF OVEREXPOSURE: None currently known **Emergency and First Aid Procedures:** Swallowing: If a large amount of this material is swallowed give a large amount of water to drink. Do not induce vomiting. Seek medical attention immediately. Skin: Wash skin thoroughly with soap and water. Launder contaminated clothing. Inhalation: Remove victim to fresh air. If breathing is labored administer oxygen. If breathing has stopped start artificial respiration immediately. Flush eyes with clear, cool, clean water for 15 minutes. Seek medical attention immediately Eyes: **SECTION 7 – SPILL OR LEAK PROCEDURES** Environmental Impact: This material is not expected to present any environmental problems other than those associated with oil spills. If spilled into a watercourse, call the Coast Guard Toll Free No. 800-424-8802 Procedures To Be Taken If Material Is Released or Spilled: Immediately absorb spilled material with absorbent clay, diatomaceous earth or other suitable material. Keep out of sewers and waterways. Waste Disposal Method: Dispose of at an approved waste or disposal site facility in accordance with all applicable federal, state and local laws and regulations. This product is not considered to be an RCRA hazardous waste. SECTION 8 - SPECIAL PROTECTION INFORMATION **Respiratory Protection:** None required under ordinary conditions of use No special requirement under ordinary conditions of use and with adequate ventilation. Ventilation: **Eye Protection:** Goggles of face shield. **Protective Clothing:** None required

Date Prepared: 12/16/2009 OF-1049 Rev. (1999)

SECTION 9 - SPECIAL PRECAUTIONS

Precautions To Be Taken In Handling and Storage: Do not store near heat, spark, flame or strong oxidizers. Keep containers closed when not in use.

Special Comments: Remove oil soaked clothing, launder before reuse. Wash skin thoroughly with soap and water after handling. Keep away from food and feed products

SECTION 10 - ADDITIONAL HEALTH AND TOXICOLOGICAL DATA

This product does not contain any of the chemicals listed on the National Toxicology Program Annual Reports on Carcinogens, The International Agency for Cancer Research Monographs and OSHA's 1910.10 Subpart Z List.

This product does not contain any chemicals that are found on the State of California's Proposition 65 List for chemicals classified as potential reproductive or cancer causing agent.

SARA Title III Information:

This product contains 0.5-0.7% Zinc Dialkyldithiophosphate

All of the components in this material are on the US TSCA Inventory. All components are in compliance with the Canadian Environmental Act

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