MATERIAL SAFETY DATA SHEET

Manufacturer: Schaeffer Mfg. Company **Emergency Response Number:** Address: 102 Barton Street 314-865-4105 (24-hour emergency number) or St. Louis, MO 63104 **Address** 800-325-9962 SECTION 1 - PRODUCT INFORMATION Chemical Family: Petroleum Hydrocarbons and Additives Trade Name: #127 Moly Rock Drill Oil ISO 68 Formula: Proprietary Mixture **SECTION 2 – HAZARDOUS INGREDIENTS Exposure Limits** COMPONENTS-CHEMICAL NAMES AND COMMON CAS **NAMES** Number % TVL ppm Mg/m³ Antimony dithiocarbamate 15890-25-2 0.2-0.5 0.5 Zinc Dithiophosphate 26566-95-0 NE <1 26566-95-0 Molybdenum Disulfide 1-3 10 Poly (oxy-1-2 Ethanedyl) alpha (Nonylphenyl)-omega-9016-45-9 NE hydroxy Ethylene Oxide 75-21-8 25 <4 ppm - PHYSICAL DATA Section 3 **Boiling Point:** >600°F/316°C Specific Gravity: .8762 Vapor Pressure (mm, Hg): % Volatile: Not Established Vapor Density (Air = 1): Not Established Evaporation Rate: (=1) Not Established Solubility in Water: **Emulsifies** pH: Not Applicable Appearance and Odor: Grey color, slight smell. **SECTION 4 - FIRE AND EXPLOSION HAZARD DATA** Flash Point (Method) °F/°C: 435°F/223°C Flammability Limits UEL & LEL ----Not Determined Extinguishing Media: Carbon dioxide foam, dry chemical foam, sand, earth, waterfog. Special Fire Fighting Procedures: Firefighters must use self-contained breathing apparatus... Unusual Fire & Explosion Hazards: None expected. SECTION 5 - REACTIVITY HAZARD DATA Hazardous Decomposition [] WILL [X] WILL NOT OCCUR [X] STABLE JUNSTABLE Conditions to Avoid: High heat, high energy ignition sources Incompatibility (Mat. to avoid): Strong oxidants Hazardous Decomposition Products: Oxides of carbon, sulfur, phosphorus, aldehydes and ketones. Conditions to Avoid: None **SECTION 6 - HEALTH HAZARD DATA** Threshold Limit Value and Sources: 5.0/mg/m³. OSHA & ACGIH. **Acute Effects of Overexposure:** Ingestion: Nausea and Diarrhea. Eye Contact: Irritation and redness to eyes Skin Contact: Prolonged and repeated contact with the skin can cause irritation and redness to skin. Inhalation: Vapors can be given off under high heat conditions excessive breathing of vapors can cause irritation of the respiratory tract. CHRONIC EFFECTS OF OVEREXPOSURE: None currently known **Emergency and First Aid Procedures:** Swallowing: If a large amount of this material is swallowed give a large amount of water to drink. Do not induce vomiting. Seek medical attention immediately. Skin: Wash skin thoroughly with soap and water. Launder contaminated clothing. Remove victim to fresh air. If breathing is labored administer oxygen. If breathing has stopped start artificial Inhalation: respiration immediately. Eyes: Flush eyes with clear, cool, clean water for 15 minutes. Seek medical attention immediately **SECTION 7 – SPILL OR LEAK PROCEDURES** Environmental Impact: This material is not expected to present any environmental problems other than those associated with oil spills. If spilled into a watercourse, call the Coast Guard Toll Free No. 800-424-8802 Procedures To Be Taken If Material Is Released or Spilled: Immediately absorb spilled material with absorbent clay, diatomaceous earth or other suitable material. Keep out of sewers and waterways. Waste Disposal Method: Dispose of at an approved waste or disposal site facility in accordance with all applicable federal, state and local laws and regulations. SECTION 8 - SPECIAL PROTECTION INFORMATION **Respiratory Protection:** None required under ordinary conditions of use. No special requirement under ordinary conditions of use and with adequate ventilation. Ventilation: Eye Protection: Goggles of face shield. Protective Clothing: None required.

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SECTION 9 - SPECIAL PRECAUTIONS

Precautions To Be Taken In Handling and Storage: Do not store near heat, spark, flame or strong oxidizers. Keep containers closed when not in use

Special Comments: Remove oil soaked clothing, launder before reuse. Wash skin thoroughly with soap and water after handling. Keep away from food and feed products. Avoid breathing vapors or mist.

SECTION 10 - ADDITIONAL HEALTH AND TOXICOLOGICAL DATA

HMIS & NFPA Ratings: Health = 1 Fire = 1 Reactivity = 0

This product does not contain any of the chemicals in amounts greater than .1% listed as causing cancer in the National Toxicology Program's Annual reports, the International Agency for Cancer Research's Monographs and OSHA's 1910.10 Subpart Z List.

This product contains a trace amount of Ethylene Oxide. Ethylene Oxide is listed on the State of California's Proposition 65 List as a potential cancer causing agent and reproductive toxin.

This product contains 0.2-0.5% of Antimony Dithiocarbamate CAS #15890-25-2 which is listed on the EPA's SARA Title III as Antimony and Antimony Compounds

All of the components in this material are on the US TSCA Inventory. All components are in compliance with the Canadian Environmental Act.

Transportation Information:

DOT Classification: Not Regulated IMDG Classification: Not Regulated IATA Classification: Not Regulated

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