Finished Product



Date Issued: 01/08/2003 MSDS No: 2102-12S Date Revised: 02/18/2013 Revision No: 7

Fine-L-Kote SR

1. PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: Fine-L-Kote SR
PRODUCT DESCRIPTION: Silicone Conformal Coating
PRODUCT CODE: 2102/CAN/EUR-12S
PRODUCT FORMULATION NAME: Fine-L-Coat[™] SR
ACTIVE INGREDIENT(S): Acetone; Hexane; 1-(2-Methoxy-Methyl-Ethoxy)-2-Propanol Acetate; Dimethyl methylphenylmethoxy siloxane

MANUFACTURER

Techspray, L.P. 1001 N.W. 1st Street P.O. Box 949 Amarillo, TX 79107 Emergency Contact: Chemtrec Emergency Phone: 1-800-858-4043 Service Number: 1-800-858-4043

24 HR. EMERGENCY TELEPHONE NUMBERS

CHEMTREC CCN#21858 (US Transportation) :(800) 424 - 9300 CANUTEC (Canadian Transportation) :(613) 996 - 6666 Emergency Phone :(800) 858 - 4043

2. HAZARDS IDENTIFICATION

HAZARD DESIGNATION

"F+" - Extremely flammable R12 - Extremely flammable. "Xn" - Harmful R20/22 - Harmful by inhalation and if swallowed.

EMERGENCY OVERVIEW

PHYSICAL APPEARANCE: Transparent, colorless liquid.

IMMEDIATE CONCERNS: Flammable liquid and vapor.

POTENTIAL HEALTH EFFECTS

EYES: Substance causes substantial eye irritation.

SKIN: Prolonged or repeated contact can result in defatting and drying of the skin which may result in skin irritation and dermatitis (rash).

INGESTION: Harmful if swallowed.

INHALATION: High concentrations in immediate area can displace oxygen and can cause dizziness, unconsciousness, and possibly death with longer exposure. Keep people away from such vapors without self-contained breathing apparatus.

SIGNS AND SYMPTOMS OF OVEREXPOSURE

EYES: Symptoms of overexposure include: stinging, tearing, redness and pain.

INGESTION: For large amounts; abdominal pain, nausea and vomiting.

3. COMPOSITION / INFORMATION ON INGREDIENTS

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Chemical Name	Wt.%	CAS	EINECS
Acetone	30 - 60	67-64-1	200-662-2
Hexane	15 - 40	110-54-3	203-777-6
1-(2-Methoxy-Methyl-Ethoxy)-2-Propanol Acetate	1 - 10	88917-22-0	
Dimethyl methylphenylmethoxy siloxane	5 - 15	68952-93-2	
Methyltrimethoxysilane	> 0.01	1185-55-3	
Benzene- methyl, (Toluene)	1 - 6	108-88-3	203-625-9
Propane	5 - 25	74-98-6	
Isobutane	5 - 25	75-28-5	

4. FIRST AID MEASURES

EYES: Immediately flush eyes with plenty of water for at least 20 minutes. Get immediate medical attention.

SKIN: Wash with soap and water. Get medical attention if irritation develops or persists.

INGESTION: Aspiration hazard. If swallowed, vomiting may occur spontaneously, but do not induce. If vomiting occurs, keep head below hips to prevent aspiration into lungs. Call a physician immediately.

INHALATION: Remove to fresh air. If not breathing, give artificial respiration or give oxygen by trained personnel. Seek immediate medical attention.

5. FIRE FIGHTING MEASURES

FLASHPOINT AND METHOD: -12.2°C (10°F) TAG CC

FLAMMABLE LIMITS: 1.8% to 10%

GENERAL HAZARD: Flammable Liquid. Can release vapors that form explosive mixtures at temperatures at or above the flash point.

EXTINGUISHING MEDIA: Use alcohol foam, carbon dioxide, or water spray when fighting fires involving this material.

HAZARDOUS COMBUSTION PRODUCTS: Smoke, fumes and oxides of carbon.

EXPLOSION HAZARDS: Vapors may form explosive mixture with air.

FIRE FIGHTING EQUIPMENT: As in any fire, wear self-contained breathing apparatus pressure-demand, (MSHA/NIOSH approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

LARGE SPILL: -Implement cleanup procedures. -If in public area, keep public away and advise authorities. -Recover by pumping (use an explosion proof or hand pump) or with a suitable absorbent.

GENERAL PROCEDURES: Dike area to contain spill. Take precautions as necessary to prevent contamination of ground and surface waters. Recover spilled material on adsorbent, such as sawdust or vermiculite, and sweep into closed containers for disposal. After all visible traces, including vapors, have been removed thoroughly wet vacuum the area. Do not flush to sewer. If area of spill is porous, remove as much contaminated earth, gravel, etc. as necessary and place in closed containers for disposal.

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7. HANDLING AND STORAGE

GENERAL PROCEDURES: Use only in a well ventilated area.

STORAGE: Store in a cool place in original container and protect from sunlight.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE GUIDELINES

OSHA HAZARDOUS COMPONENTS (29 CFR1910.1200)						
	EXPOSURE LIMITS					
	OSHA PEL ACGIH TLV		Suppli	ierOEL		
	ppm	mg/m ³	ppm	mg/m ³	ppm	mg/m ³
тwa	750 ppm ^[1]	1800 mg/m3 ^[1]	750 ppm	1780 mg/m3	NL ppm	NL mg/m3
STEL	1000 ppm	2400 mg/m3	1000 ppm	2380 mg/m3	NL ppm	NL mg/m3
тwa	50 ppm ^[1]	180 mg/m3 ^[1]	50 ppm	176 mg/m3	NL ppm	NL mg/m3
STEL	NL ppm	NL mg/m3	NL ppm	NL mg/m3	NL ppm	NL mg/m3
тwa	200 ppm ^[1]	375 mg/m3 ^[1]	S 50 ppm ^[3]	188 mg/m3 ^[3]	NL	NL
STEL	C300 ppm ^[2]	560 mg/m3 ^[2]	NL ppm	NL mg/m3	NL	NL
	TWA STEL TWA STEL TWA	Image: Market with state with st	Image: Normal System Normal System Image: Normal System Image: Normal System Image: Normal System Image: Normal System Image: Normal System Image: Normal System Image: Normal System Image: Normal System Image: Normal System Image: Normal System Image: Normal System Image: Normal System Image: Normal System Image: Normal System Image: Normal System Image: Normal System Image: Normal System Image: Normal System Image: Normal System Image: Normal System Image: Normal System Image: Normal System Image: Normal System Image: Normal System Image: Normal System Image: Normal System Image: Normal System Image: Normal System Image: Normal System Image: Normal System Image: Normal System Image: Normal System Image: Normal System Image: Normal System Image: Normal System Image: Normal System Image: Normal System Image: Normal System Image: Normal System Image: Normal System Image: Normal System Image: Normal System Image: Normal System Image: Normal System <	Image: Problem state stat	Image: Normal Street Image: No	EXPOSURE LIMITS OSHA PEL ACGIH TLV Supplity ppm mg/m3 ppm mg/m3 ppm TWA 750 ppm [1] 1800 mg/m3 [1] 750 ppm 1780 mg/m3 NL ppm STEL 1000 ppm [1] 2400 mg/m3 1000 ppm 2380 mg/m3 NL ppm TWA 50 ppm [1] 180 mg/m3 [1] 50 ppm 176 mg/m3 NL ppm STEL NL ppm NL ppm NL ppm NL ppm NL ppm STEL NL ppm NL ppm NL ppm NL ppm NL ppm STEL NL ppm NL ppm NL ppm NL ppm NL ppm STEL NL ppm NL ppm NL ppm NL ppm NL ppm STEL NL ppm State C300 S50 188 mg/m3 [3] NL

OSHA TABLE COMMENTS:

- **1**. NL = Not Listed
- **2**. C = Ceiling
- **3**. S = Skin

ENGINEERING CONTROLS: Local exhaust ventilation may be necessary to control any air contaminants to within their TLVs during the use of this product.

PERSONAL PROTECTIVE EQUIPMENT

EYES AND FACE: For normal conditions, wear safety glasses. Where there is reasonable probability of liquid contact, wear splash-proof goggles.

SKIN: The glove(s) listed below may provide protection against permeation. Gloves of other chemically resistant materials may not provide adequate protection. Viton, Solvex, Butyl, Buna, Neoprene.

RESPIRATORY: A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 requirements must be followed whenever workplace conditions warrant a respirator's use.

9. PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE: Liquid

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ODOR: Characteristic odor. pH: Not Applicable PERCENT VOLATILE: 86 at 20°C (68°F) BOILING POINT: 79°C (134°F) FLASHPOINT AND METHOD: -12.2°C (10°F) TAG CC SOLUBILITY IN WATER: Insoluble SPECIFIC GRAVITY: 0.830 (water=1) (VOC): 481.000 g/L (non-exempt VOC)

10. STABILITY AND REACTIVITY

STABLE: Yes

HAZARDOUS POLYMERIZATION: No

STABILITY: Stable.

CONDITIONS TO AVOID: Heat, flames, ignition sources, and incompatables.

INCOMPATIBLE MATERIALS: Concentrated nitric and sulfuric acid mixtures, chloroform, alkalis, chlorine compounds, acids, potassium t-butoxide.

11. TOXICOLOGICAL INFORMATION

ACUTE

Chemical Name	ORAL LD ₅₀	DERMAL LD ₅₀	INHALATION
	(rat)	(rabbit)	LC ₅₀ (rat)
Acetone	5800 mg/kg	20 g/kg	50100 ppm

EYE EFFECTS: Not Available

SKIN EFFECTS: Not Available

CARCINOGENICITY

Chemical Name	NTP	IARC	OSHA
	Status	Status	Status
Acetone	NOT	NOT	NOT
	LISTED	LISTED	LISTED
Dimethyl methylphenylmethoxy siloxane	NOT	NOT	NOT
	LISTED	LISTED	LISTED
Methyltrimethoxysilane	NOT	NOT	NOT
	LISTED	LISTED	LISTED

IARC: NOT listed

NTP: NOT listed

OSHA: NOT listed

REPRODUCTIVE EFFECTS: Toluene is listed as a reproductive hazard.

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12. ECOLOGICAL INFORMATION

ENVIRONMENTAL DATA: There is limited information available on the environmental fate and effects of this material. The primary environmental concern for release is the impact on aquatic and terrestrial species. Due care should be taken to avoid the accidental release of this material into the environment.

13. DISPOSAL CONSIDERATIONS

GENERAL COMMENTS: Dispose of in a manner consistent with federal, state, and local regulations.

14. TRANSPORT INFORMATION

DOT (DEPARTMENT OF TRANSPORTATION) PROPER SHIPPING NAME: CONSUMER COMMODITY ORM-D PRIMARY HAZARD CLASS/DIVISION: No classification UN/NA NUMBER: NA PACKING GROUP: NA ROAD AND RAIL (ADR/RID) KEMLER NUMBER: UN1950 HAZARD CLASS: 2.1 AIR (ICAO/IATA) SHIPPING NAME: CONSUMER COMMODITY ID8000 UN/NA NUMBER: ID8000 **PRIMARY HAZARD CLASS/DIVISION:** 9 PACKING GROUP: NA VESSEL (IMO/IMDG) SHIPPING NAME: AEROSOLS UN/NA NUMBER: UN1950 PRIMARY HAZARD CLASS/DIVISION: 2.1 PACKING GROUP: NA NOTE: Page 2102

15. REGULATORY INFORMATION

UNITED STATES

SARA TITLE III (SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT) FIRE: Yes PRESSURE GENERATING: No REACTIVITY: No ACUTE: Yes CHRONIC: Yes 313 REPORTABLE INGREDIENTS: Toluene n-Hexane (110-54-3)

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EPCRA SECTION 313 SUPPLIER NOTIFICATION		
Chemical Name	Wt.%	CAS
Hexane	15 - 40	110-54-3
Benzene- methyl, (Toluene)	1 - 6	108-88-3

CERCLA (COMPREHENSIVE RESPONSE, COMPENSATION, AND LIABILITY ACT)

CERCLA REGULATORY: Acetone (67-64-1) Contains toluene (#108-88-3).

Chemical Name	Wt.%	CERCLA RQ
Acetone	30 - 60	5000 lbs.
Benzene- methyl, (Toluene)	1 - 6	1000 lbs.

CERCLA RQ: 1000 Lbs.

TSCA (TOXIC SUBSTANCE CONTROL ACT)

Chemical Name	CAS
Acetone	67-64-1
Hexane	110-54-3
Dimethyl methylphenylmethoxy siloxane	68952-93-2
Benzene- methyl, (Toluene)	108-88-3

TSCA STATUS: All components of this product are either listed or exempt from listing in the TSCA inventory.

CLEAN AIR ACT

Chemical Name	Wt.%	CAS
Benzene- methyl, (Toluene)	1 - 6	108-88-3

CALIFORNIA PROPOSITION 65: This product contains a component known to the state of California to cause reproductive toxicity: Toluene (CAS#108883)

RCRA STATUS: U220 U002

OSHA HAZARD COMM. RULE: Contents of this MSDS comply with the OSHA Hazard Communication Standard 29 CFR 1910.1200.

CANADA

WHMIS (WORKPLACE HAZARDOUS MATERIALS INFORMATION SYSTEM): This MSDS has been prepared according to the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all of the information required by the CPR.

WHMIS CLASS: Class A, B5, D2B (Aerosol, Flammable Aerosol, Toxic Materials)

DOMESTIC SUBSTANCE LIST (INVENTORY): All components of this product are listed on the Canadian DSL. **EUROPEAN COMMUNITY**

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EEC LABEL SYMBOL AND CLASSIFICATION



"F+" - Extremely flammable R12 - Extremely flammable.

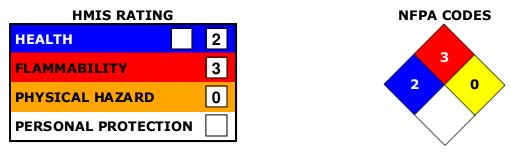
"Xn" - Harmful R20/22 - Harmful by inhalation and if swallowed.

16. OTHER INFORMATION

APPROVED BY: Pierce A. Pillon TITLE: Chemist

PREPARED BY: Steve Cook

REVISION SUMMARY: This MSDS replaces the 11/30/2010 MSDS.



DATA SOURCES: Code of Federal Regulations (CFR) The Sigma-Aldrich Library of Regulatory and Safety Data OSHA Hazard Communication Standard (29CFR1910.1200) Various Federal, State and Local Regulations

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