HALLIBURTON

SAFETY DATA SHEET

Product Trade Name: **ACETIC ACID 60%**

Revision Date: 19-Mar-2015 **Revision Number:** 9

1. Identification

1.1. Product Identifier

Product Trade Name: ACETIC ACID 60%
Synonyms: None
Chemical Family: Organic acid
Internal ID Code HM004481

1.2 Recommended use and restrictions on use

Application: Solvent
Uses Advised Against No information available

1.3 Manufacturer's Name and Contact Details

Manufacturer/Supplier Halliburton Energy Services
P.O. Box 1431
Duncan, Oklahoma 73536-0431
Emergency Telephone: (281) 575-5000

Prepared By Chemical Stewardship
Telephone: 1-580-251-4335
e-mail: fdunexchem@halliburton.com

1.4. Emergency telephone number

Emergency Telephone Number (281) 575-5000

2. Hazard(s) Identification

2.1 Classification in accordance with paragraph (d) of §1910.1200

Skin Corrosion / Irritation	Category 1 A - H314
Serious Eye Damage / Eye Irritation	Category 1 - H318
Specific Target Organ Toxicity - (Single Exposure)	Category 3 - H335
Flammable liquids.	Category 3 - H226

2.2. Label Elements

Hazard Pictograms

Signal Word Danger

Hazard Statements

H226 - Flammable liquid and vapor
H314 - Causes severe skin burns and eye damage
H318 - Causes serious eye damage
H335 - May cause respiratory irritation

Precautionary Statements

Prevention

P210 - Keep away from heat/sparks/open flames/hot surfaces. - No smoking
P233 - Keep container tightly closed
P240 - Ground/Bond container and receiving equipment
P241 - Use explosion-proof electrical/ventilating/lighting/equipment
P242 - Use only non-sparking tools
P243 - Take precautionary measures against static discharge
P260 - Do not breathe dust/fume/gas/mist/vapors/spray
P264 - Wash face, hands and any exposed skin thoroughly after handling
P271 - Use only outdoors or in a well-ventilated area
P280 - Wear protective gloves/protective clothing/eye protection/face protection

Response

P301+ P330 + P331 - IF SWALLOWED: Rinse mouth. Do NOT induce vomiting
P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower
P304 + P340 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P310 - Immediately call a POISON CENTER or doctor/physician
P370 + P378 - In case of fire: Use CO2, dry chemical, or foam

Storage

P403 + P235 - Store in a well-ventilated place. Keep cool
P405 - Store locked up

Disposal

P501 - Dispose of contents/container in accordance with local/regional/national/international regulations

Contains Substances	**CAS Number**
Acetic acid	64-19-7

2.3 Hazards not otherwise classified

None known

3. Composition/information on Ingredients

Substances	CAS Number	PERCENT (w/w)	GHS Classification - US
Acetic acid	64-19-7	60 - 100%	Skin Corr. 1A (H314) Eye Corr. 1 (H318) STOT SE 3 (H335) Flam. Liq. 3 (H226)

The exact percentage (concentration) of the composition has been withheld as proprietary.

4. First-Aid Measures

4.1. Description of first aid measures

Inhalation If inhaled, move victim to fresh air and seek medical attention.

Eyes Immediately flush eyes with large amounts of water for at least 30 minutes. Seek prompt medical attention.

Skin In case of contact, immediately flush skin with plenty of soap and water for at least 30 minutes and remove contaminated clothing, shoes and leather goods immediately. Get medical attention immediately.

Ingestion Do NOT induce vomiting. Give nothing by mouth. Obtain immediate medical attention.

4.2 Most important symptoms/effects, acute and delayed

May cause skin burns. May cause eye burns. May cause respiratory irritation.

4.3. Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically.

5. Fire-fighting measures

5.1. Extinguishing media

Suitable Extinguishing Media

Water fog, carbon dioxide, foam, dry chemical.

Extinguishing media which must not be used for safety reasons

None known.

5.2 Specific hazards arising from the substance or mixture

Special Exposure Hazards

Use water spray to cool fire exposed surfaces. Decomposition in fire may produce toxic gases. Do not allow runoff to enter waterways.

5.3 Special protective equipment and precautions for fire-fighters

Special Protective Equipment for Fire-Fighters

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use appropriate protective equipment.

See Section 8 for additional information

6.2. Environmental precautions

Prevent from entering sewers, waterways, or low areas.

6.3. Methods and material for containment and cleaning up

Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Neutralize to pH of 6-8. Scoop up and remove.

7. Handling and storage

7.1. Precautions for Safe Handling

Handling Precautions

Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Wash hands after use. Launder contaminated clothing before reuse.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Information

Store in a cool well ventilated area. Keep container closed when not in use. Product has a shelf life of 24 months. Store locked up.

8. Exposure Controls/Personal Protection

8.1 Occupational Exposure Limits

Substances	CAS Number	OSHA PEL-TWA	ACGIH TLV-TWA
Acetic acid	64-19-7	10 ppm	TWA: 10 ppm STEL: 15 ppm

8.2 Appropriate engineering controls

Engineering Controls Use in a well ventilated area. Local exhaust ventilation should be used in areas without good cross ventilation.

8.3 Individual protection measures, such as personal protective equipment

Respiratory Protection Organic vapor/acid gas respirator.
Hand Protection Impervious rubber gloves.
Skin Protection Full protective chemical resistant clothing.
Eye Protection Chemical goggles; also wear a face shield if splashing hazard exists.
Other Precautions Eyewash fountains and safety showers must be easily accessible.

9. Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Physical State: Liquid
Odor: Acrid
Color: Clear
Odor Threshold: No information available

Property Remarks/ - Method	Values
pH:	1.38
Freezing Point/Range	16 °C / 62 °F
Melting Point/Range	No data available
Boiling Point/Range	117 °C / 244 °F
Flash Point	55 °C / 131 °F PMCC
Flammability (solid, gas)	No data available
upper flammability limit	16%
lower flammability limit	5.4%
Evaporation rate	No data available

Vapor Pressure	11.7 mmHg @ 20 C
Vapor Density	No data available
Specific Gravity	1.05
Water Solubility	Soluble in water
Solubility in other solvents	No data available
Partition coefficient: n-octanol/water	No data available
Autoignition Temperature	No data available
Decomposition Temperature	No data available
Viscosity	No data available
Explosive Properties	No information available
Oxidizing Properties	No information available

9.2. Other information

Molecular Weight	60.6 (g/mole)
VOC Content (%)	No data available

10. Stability and Reactivity

10.1. Reactivity
Not expected to be reactive.

10.2. Chemical Stability
Stable

10.3. Possibility of Hazardous Reactions
Will Not Occur

10.4. Conditions to Avoid
Keep away from heat, sparks and flame.

10.5. Incompatible Materials
Strong alkalis.

10.6. Hazardous Decomposition Products
Carbon monoxide and carbon dioxide.

11. Toxicological Information

11.1 Information on likely routes of exposure

Principle Route of Exposure Eye or skin contact, inhalation.

11.2 Symptoms related to the physical, chemical and toxicological characteristics

Acute Toxicity

Inhalation	Causes severe respiratory irritation.
Eye Contact	Causes eye burns.
Skin Contact	Causes skin burns which may not be immediately painful or visible.
Ingestion	Causes burns of the mouth, throat and stomach.

Chronic Effects/Carcinogenicity Prolonged, excessive exposure may cause erosion of the teeth.

11.3 Toxicity data

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation

Acetic acid	64-19-7	3310 mg/kg (Rat) 600 mg/kg (Rabbit) 4960 mg/kg (Mouse)	1060 mg/kg (Rabbit)	11.4 mg/L (Rat) 4h

Substances	CAS Number	Skin corrosion/irritation
Acetic acid	64-19-7	Corrosive to skin

Substances	CAS Number	Eye damage/irritation
Acetic acid	64-19-7	Corrosive to eyes

Substances	CAS Number	Skin Sensitization
Acetic acid	64-19-7	Not applicable due to corrosivity of the substance.

Substances	CAS Number	Respiratory Sensitization
Acetic acid	64-19-7	No information available

Substances	CAS Number	Mutagenic Effects
Acetic acid	64-19-7	In vivo tests did not show mutagenic effects. In vitro tests did not show mutagenic effects

Substances	CAS Number	Carcinogenic Effects
Acetic acid	64-19-7	Did not show carcinogenic effects in animal experiments

Substances	CAS Number	Reproductive toxicity
Acetic acid	64-19-7	Did not show teratogenic effects in animal experiments.

Substances	CAS Number	STOT - single exposure
Acetic acid	64-19-7	May cause respiratory irritation.

Substances	CAS Number	STOT - repeated exposure
Acetic acid	64-19-7	No significant toxicity observed in animal studies at concentration requiring classification.

Substances	CAS Number	Aspiration hazard
Acetic acid	64-19-7	Not applicable

12. Ecological Information

12.1. Toxicity

Ecotoxicity Effects

Product Ecotoxicity Data

No data available

Substance Ecotoxicity Data

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Acetic acid	64-19-7	EC50 90 mg/L (Microcystis aeruginosa) EC50 (72h) > 1000 mg/L (>300.82 mg/L – acetate ion) (Skeletonema costatum)	LC50 79 mg/L (Pimephales promelas) LC50 75 mg/L (Pimephales promelas) LC50 (96h) > 1000 mg/L (>300.82 mg/L – acetate ion) (Oncorhynchus mykiss)	NOEC (16h) 1150 mg/L (Pseudomonas putida)	EC50 47 mg/L (Daphnia magna) LC50 32 mg/L (Artemia salina) EC50 (48h) > 1000 mg/L (>300.82 mg/L – acetate ion) (Daphnia magna) NOEC (21d) 31.4 - 37.9 mg/L (Daphnia magna) (reproduction)

12.2. Persistence and degradability

Substances	CAS Number	Persistence and Degradability
Acetic acid	64-19-7	Readily biodegradable (> 95% @ 28d)

12.3. Bioaccumulative potential

Substances	CAS Number	Log Pow
Acetic acid	64-19-7	-0.17 BCF = 3.16 (Calculated)

12.4. Mobility in soil

Substances	Mobility
Acetic acid	No information available

12.5 Other adverse effects
No information available

13. Disposal Considerations

13.1. Waste treatment methods
Disposal Method Disposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations. Contaminated packaging may be disposed of by: rendering packaging incapable of containing any substance, or treating packaging to remove residual contents, or treating packaging to make sure the residual contents are no longer hazardous, or by disposing of packaging into commercial waste collection.

14. Transport Information

US DOT
UN Number: UN2790
UN Proper Shipping Name: Acetic Acid Solution
Transport Hazard Class(es): 8
Packing Group: II
Environmental Hazards: Not applicable
Reportable Quantity: RQ (Acetic Acid - 3788 kg.)
NAERG: NAERG 153

US DOT Bulk
DOT (Bulk) Not applicable

Canadian TDG
UN Number: UN2790
UN Proper Shipping Name: Acetic Acid Solution
Transport Hazard Class(es): 8
Packing Group: II
Environmental Hazards: Not applicable

IMDG/IMO
UN Number: UN2790
UN Proper Shipping Name: Acetic Acid Solution
Transport Hazard Class(es): 8
Packing Group: II
Environmental Hazards: Not applicable
Reportable Quantity: RQ (Acetic Acid - 3788 kg.)

EMS: EmS F-A, S-B

IATA/ICAO

UN Number: UN2790
UN Proper Shipping Name: Acetic Acid Solution
Transport Hazard Class(es): 8
Packing Group: II
Environmental Hazards: Not applicable
Reportable Quantity: RQ (Acetic Acid - 3788 kg.)

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable
Special Precautions for User: None

15. Regulatory Information

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

EPA SARA Title III Extremely Hazardous Substances Not applicable

EPA SARA (311,312) Hazard Class Acute Health Hazard
Fire Hazard

EPA SARA (313) Chemicals This product does not contain a toxic chemical for routine annual "Toxic Chemical Release Reporting" under Section 313 (40 CFR 372).

EPA CERCLA/Superfund Reportable Spill Quantity EPA Reportable Spill Quantity is 952 Gallons based on Acetic acid (CAS: 64-19-7).

EPA RCRA Hazardous Waste Classification If product becomes a waste, it does meet the criteria of a hazardous waste as defined by the US EPA, because of:

Corrosivity D002

California Proposition 65 All components listed do not apply to the California Proposition 65 Regulation.

MA Right-to-Know Law One or more components listed.

NJ Right-to-Know Law One or more components listed.

PA Right-to-Know Law One or more components listed.

Canadian Regulations

Canadian DSL Inventory All components listed on inventory or are exempt.

16. Other information

Preparation Information

Prepared By	Chemical Stewardship Telephone: 1-580-251-4335 e-mail: fdunexchem@halliburton.com
Revision Date:	19-Mar-2015
Reason for Revision	Update to Format SECTION: 2

Additional information
For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Stewardship at 1-580-251-4335.

Key or legend to abbreviations and acronyms
bw – body weight
CAS – Chemical Abstracts Service
EC50 – Effective Concentration 50%
ErC50 – Effective Concentration growth rate 50%
LC50 – Lethal Concentration 50%
LD50 – Lethal Dose 50%
LL50 – Lethal Loading 50%
mg/kg – milligram/kilogram
mg/L – milligram/liter
NIOSH – National Institute for Occupational Safety and Health
NTP – National Toxicology Program
OEL – Occupational Exposure Limit
PEL – Permissible Exposure Limit
ppm – parts per million
STEL – Short Term Exposure Limit
TWA – Time-Weighted Average
UN – United Nations
h - hour
mg/m^3 - milligram/cubic meter
mm - millimeter
mmHg - millimeter mercury
w/w - weight/weight
d - day

Key literature references and sources for data
www.ChemADVISOR.com/
NZ CCID

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End of Safety Data Sheet