

SAFETY DATA SHEET

2277

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name 16 COMPONENT MIXTURE IN ETHYLENE

Synonym(s) 2277 - SDS NUMBER • PRODUCT CODE: 288-3691 • SPECIAL GAS MIXTURE

1.2 Uses and uses advised against

Use(s) CALIBRATION • INDUSTRIAL APPLICATIONS

1.3 Details of the supplier of the product

Supplier name BOC LIMITED (AUSTRALIA)

Address 10 Julius Avenue, North Ryde, NSW, 2113, AUSTRALIA

Telephone 131 262, (02) 8874 4400

Fax 132 427 (24 hours)

Website http://www.boc.com.au

1.4 Emergency telephone number(s)

Emergency 1800 653 572 (24/7) (Australia only)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO AUSTRALIAN WHS REGULATIONS

GHS classification(s) Flammable Gases: Category 1

Gases Under Pressure: Compressed gas Germ Cell Mutagenicity: Category 1B

Specific Target Organ Systemic Toxicity (Single Exposure): Category 3

Carcinogenicity: Category 1A

2.2 Label elements

Signal word DANGER

Pictogram(s)







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Hazard statement(s)

H220 Extremely flammable gas.

H280 Contains gas under pressure; may explode if heated.

H336 May cause drowsiness or dizziness.

H340 May cause genetic defects.

H350 May cause cancer.

Prevention statement(s)

P202 Do not handle until all safety precautions have been read and understood. P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P271 Use only outdoors or in a well-ventilated area.
P281 Use personal protective equipment as required.



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Response statement(s)

P304 + P340 IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.

P308 + P313 IF exposed or concerned: Get medical advice/ attention.

P377 Leaking gas fire: Do not extinguish, unless leak can be stopped safely.

P381 Eliminate all ignition sources if safe to do so.

Storage statement(s)

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

P405 Store locked up.

P410 + P403 Protect from sunlight. Store in a well-ventilated place.

Disposal statement(s)

P501 Dispose of contents/container in accordance with relevant regulations.

2.3 Other hazards

Asphyxiant. Effects are proportional to oxygen displacement.

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content (v/v)
ETHYLENE	74-85-1	200-815-3	30%
HYDROGEN	1333-74-0	215-605-7	20%
ETHANE	74-84-0	200-814-8	17%
METHANE	74-82-8	200-812-7	15%
PROPANE	74-98-6	200-827-9	5%
PROPYLENE	115-07-1	204-062-1	5%
1,3-BUTADIENE	106-99-0	203-450-8	1%
1-BUTENE	106-98-9	203-449-2	1%
ACETYLENE	74-86-2	200-816-9	1%
ISOBUTENE	115-11-7	204-066-3	1%
TRANS-2-BUTENE	624-64-6	210-855-3	1%
BUTANE	106-97-8	203-448-7	0.5%
ISOBUTANE	75-28-5	200-857-2	0.5%
METHYL ACETYLENE	74-99-7	200-828-4	0.5%
PROPADIENE	463-49-0	207-335-3	0.5%
CIS-2-BUTENE	590-18-1	209-673-7	1%

4. FIRST AID MEASURES

4.1 Description of first aid measures

If in eyes, hold eyelids apart and flush the eye continuously with running water. Continue flushing for 15 Eye

Inhalation If inhaled, remove from contaminated area. To protect rescuer, use an Air-line respirator or Self Contained

Breathing Apparatus (SCBA). Be aware of possible explosive atmospheres. Apply artificial respiration if not breathing. Give oxygen if available. For advice, contact a Poison Information Centre on 13 11 26 (Australia

Wide) or a doctor.

Skin None required.

Ingestion Due to product form and application, ingestion is considered unlikely.

First aid facilities No information provided.

4.2 Most important symptoms and effects, both acute and delayed

In high concentrations may cause asphyxiation. Symptoms may include loss of mobility / consciousness. Victim may not be aware of asphyxiation. Direct contact with eyes or skin of liquid form may result in severe frostbite. 1,3-Butadiene is classified as carcinogenic to humans (IARC Group 1). May cause heritable genetic damage.



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4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Stop flow of gas if safe to do so, such as by slowly closing the cylinder valve.

5.2 Special hazards arising from the substance or mixture

Highly flammable. Product will add fuel to a fire. Eliminate all ignition sources including cigarettes, open flames, spark producing switches/tools, heaters, naked lights, pilot lights, mobile phones, etc when handling.

5.3 Advice for firefighters

Temperatures in a fire may cause cylinders to rupture and internal pressure relief devices to be activated. This product will add fuel to a fire. This material is capable of forming explosive mixtures in air. Cool cylinders exposed to fire by applying water from a protected location. Do not approach cylinders suspected of being hot.

5.4 Hazchem code

2SF

- 2 Fine Water Spray.
- S Risk of violent reaction or explosion. Wear full fire kit and breathing apparatus. Dilute spill and run-off.
- E Evacuation of people in and around the immediate vicinity of the incident should be considered.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

If the cylinder is leaking, evacuate area of personnel. Inform manufacturer/supplier of leak. Wear self-contained breathing apparatus when entering area unless atmosphere is proved to be safe. Ensure adequate air ventilation. Eliminate all sources of ignition. Consider the risk of potentially explosive atmospheres.

6.2 Environmental precautions

Prevent from entering sewers, basements and workpits, or any place where its accumulation can be dangerous.

6.3 Methods of cleaning up

Carefully move material to a well ventilated remote area, then allow to discharge if safe to do so. Do not attempt to repair leaking valve or cylinder safety devices.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Do not drag, drop, slide or roll cylinders. The uncontrolled release of a gas under pressure may cause physical harm. Use a suitable hand truck for cylinder movement.

7.2 Conditions for safe storage, including any incompatibilities

Do not store near sources of ignition or incompatible materials. Cylinders should be stored below 45°C in a secure area, upright and restrained to prevent cylinders from falling. Cylinders should also be stored in a dry, well ventilated area constructed of non-combustible material with firm level floor (preferably concrete), away from areas of heavy traffic and emergency exits.

7.3 Specific end use(s)

No information provided.

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8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m³	ppm	mg/m³
1,3-Butadiene	SWA (AUS)	10	22		
Acetylene	SWA (AUS)	Asphyxiant			
Butane	SWA (AUS)	800	1900		
Ethane	SWA (AUS)	Asphyxiant			
Ethylene	SWA (AUS)	Asphyxiant			
Hydrogen	SWA (AUS)	Asphyxiant			
Isobutane	SWA (AUS)	1000			
Methane	SWA (AUS)	Asphyxiant			
Methyl acetylene	SWA (AUS)	1000	1640		
Propane	SWA (AUS)	Asphyxiant			
Propylene	SWA (AUS)	Asphyxiant			

Biological limits

Ingredient	Determinant	Sampling Time	BEI
1,3-BUTADIENE	1,2-Dihydroxy-4-(N-acetylcysteinyl)-butane in urine	End of shift	25 mg/g creatinine
	Mixture of N-1 and N-2-(hydroxybutenyl)valine hemoglobin (Hb) adducts in blood	Not critical	2.5 pmol/g Hb

Reference: ACGIH Biological Exposure Indices

8.2 Exposure controls

Provide suitable ventilation to minimise or eliminate exposure. Confined areas (e.g. tanks) should be **Engineering controls**

adequately ventilated or gas tested. Maintain vapour levels below the recommended exposure standard.

PPE

Eye / Face Wear safety glasses.

Hands Wear leather or insulated gloves.

Body Wear safety boots.

Respiratory Where an inhalation risk exists, wear Self Contained Breathing Apparatus (SCBA) or an Air-line respirator.







9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance COLOURLESS GAS Odour HYDROCARBON ODOUR **Flammability EXTREMELY FLAMMABLE**

Flash point < 0°C

Boiling point NOT RELEVANT Melting point NOT RELEVANT **Evaporation rate NOT APPLICABLE NOT APPLICABLE** рΗ Vapour density 0.77 (Air = 1)**NOT APPLICABLE** Specific gravity Solubility (water) **INSOLUBLE** Vapour pressure **NOT APPLICABLE Upper explosion limit NOT AVAILABLE** Lower explosion limit 3 % (Estimated)

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9.1 Information on basic physical and chemical properties

NOT AVAILABLE Partition coefficient **Autoignition temperature** NOT AVAILABLE NOT AVAILABLE **Decomposition temperature** Viscosity **NOT AVAILABLE NOT AVAILABLE Explosive properties NOT AVAILABLE Oxidising properties NOT AVAILABLE Odour threshold**

9.2 Other information

% Volatiles 100 %

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization will not occur.

10.4 Conditions to avoid

Avoid shock, friction, heavy impact, heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites), acids (e.g. nitric acid), heat and ignition sources. Do not use natural rubber flexible hoses. Also incompatible (potentially violently) with oxygen, halogens and metal halides.

10.6 Hazardous decomposition products

May evolve toxic gases if heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Information available for the product: Acute toxicity

No known toxicological effects from this product. Based on available data, the classification criteria are not

Information available for the ingredient(s):

Ingredient	Oral Toxicity (LD50)	Dermal Toxicity (LD50)	Inhalation Toxicity (LC50)
METHANE			326 gm/m3/2h (mouse)
PROPANE			> 800000 ppm/15M (rat)
1,3-BUTADIENE			270 g/m³/2 hours
BUTANE			658000 mg/m3/4H (rat)

Not classified as a skin irritant. Skin

Not classified as an eye irritant. Contact may cause discomfort, lacrimation and redness. Eye

Not classified as causing skin or respiratory sensitisation. Sensitization

May cause heritable genetic damage. Mutagenicity

1,3-Butadiene is classified as carcinogenic to humans (IARC Group 1). Carcinogenicity

Some studies have detected effects on the reproductive performance of animals exposed to 1,3-Butadiene. Reproductive

However, the concentration is below that to require classification as a reproductive toxin.

dizziness. Over exposure may result in weakness, fatigue, breathing difficulties and unconsciousness.

Asphyxiant. Effects are proportional to oxygen displacement. Single exposure may cause drowsiness or STOT - single

Not classified as causing organ damage from repeated exposure. STOT - repeated

exposure

Aspiration Not classified as causing aspiration.



exposure

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12.1 Toxicity

No information provided.

12.2 Persistence and degradability

12. ECOLOGICAL INFORMATION

No information provided.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

Avoid release to the environment. When discharged into the atmosphere, methane may contribute to the greenhouse effect. Methane has a global warming potential of 21 (CO2 = 1).

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Cylinders should be returned to the manufacturer or supplier for disposal of contents.

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE



	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	1954	1954	1954
14.2 Proper Shipping Name	COMPRESSED GAS, FLAMMABLE, N.O.S. (Contains methane)	COMPRESSED GAS, FLAMMABLE, N.O.S. (Contains methane)	COMPRESSED GAS, FLAMMABLE, N.O.S. (Contains methane)
14.3 Transport hazard class	2.1	2.1	2.1
14.4 Packing Group	None Allocated	None Allocated	None Allocated

14.5 Environmental hazards No information provided

14.6 Special precautions for user

 Hazchem code
 2SE

 GTEPG
 2A1

 EMS
 F-D, S-U

Commonwealth, State and Territory Dangerous Goods Legislation which contain requirements which

affect gas storage and transport.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison scheduleA poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

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Classifications Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and

Labelling of Chemicals.

The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous

Substances [NOHSC: 1008(2004)].

Hazard codes Carc. Carcinogen

F+ Extremely flammable

Muta. Mutagen Xn Harmful

Risk phrases R12 Extremely Flammable.

R45 May cause cancer.

R46 May cause heritable genetic damage.

R67 Vapours may cause drowsiness and dizziness.

Safety phrases S9 Keep container in a well ventilated place.

S16 Keep away from sources of ignition - No smoking.

S45 In case of accident or if you feel unwell seek medical advice immediately (show the label

where possible).

S53 Avoid exposure - obtain special instructions before use.

Inventory listing(s) AUSTRALIA: AICS (Australian Inventory of Chemical Substances)

All components are listed on AICS, or are exempt.

16. OTHER INFORMATION

Additional information

The storage of significant quantities of gas cylinders must comply with AS4332 The storage and handling of gases in cylinders.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations ACGIH American Conference of Governmental Industrial Hygienists

CAS # Chemical Abstract Service number - used to uniquely identify chemical compounds

CNS Central Nervous System

EC No. EC No - European Community Number

EMS Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous

Goods)

GHS Globally Harmonized System

GTEPG Group Text Emergency Procedure Guide
IARC International Agency for Research on Cancer

LC50 Lethal Concentration, 50% / Median Lethal Concentration

LD50 Lethal Dose, 50% / Median Lethal Dose

mg/m³ Milligrams per Cubic Metre
OEL Occupational Exposure Limit

pH relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly

alkaline).

ppm Parts Per Million

STEL Short-Term Exposure Limit

STOT-RE Specific target organ toxicity (repeated exposure)
STOT-SE Specific target organ toxicity (single exposure)

SUSMP Standard for the Uniform Scheduling of Medicines and Poisons

SWA Safe Work Australia
TLV Threshold Limit Value
TWA Time Weighted Average



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Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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