

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture
Product name : D-Limonene (0.0001% - 0.0999%) in Nitrogen
Product code : SG-2002-02389

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture : Test gas/Calibration gas.

1.3. Details of the supplier of the safety data sheet

Air Liquide
2700 Post Oak Boulevard
Houston, TX 77056 - USA
T 1-800-819-1704
www.us.airliquide.com

1.4. Emergency telephone number

Emergency number : CHEMTREC: 1-800-424-9300

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (GHS-US)

Compressed gas H280
Full text of H-phrases: see section 16

2.2. Label elements

GHS-US labeling

Hazard pictograms (GHS-US) :



GHS04

Signal word (GHS-US) : Warning
Hazard statements (GHS-US) : H280 - Contains gas under pressure; may explode if heated
OSHA-H01 - May displace oxygen and cause rapid suffocation
Precautionary statements (GHS-US) : P202 - Do not handle until all safety precautions have been read and understood
P271 - Use only outdoors or in a well-ventilated area
P280 - Wear eye protection, face protection, protective gloves, protective clothing
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing
P308+P313 - If exposed or concerned: Get medical advice/attention
P403 - Store in a well-ventilated place
P501 - Dispose of contents/container in accordance with local/regional/national/international regulations
CGA-PG02 - Protect from sunlight when ambient temperature exceeds 52°C (125°F)
CGA-PG05 - Use a back flow preventive device in the piping
CGA-PG06 - Close valve after each use and when empty
CGA-PG10 - Use only with equipment rated for cylinder pressure
CGA-PG14 - Approach suspected leak area with caution
CGA-PG21 - Open valve slowly

2.3. Other hazards

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/information on ingredients

3.1. Substance

Not applicable

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3.2. Mixture

Name	Product identifier	%	Classification (GHS-US)
Nitrogen	(CAS No) 7727-37-9	99.9001 - 99.9999	Compressed gas, H280
D-Limonene	(CAS No) 5989-27-5	0.0001 - 0.0999	Flam. Liq. 3, H226 Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Acute 1, H400 Aquatic Chronic 1, H410

Full text of H-phrases: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

- First-aid measures after inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.
- First-aid measures after skin contact : Adverse effects not expected from this product.
- First-aid measures after eye contact : Adverse effects not expected from this product.
- First-aid measures after ingestion : Ingestion is not considered a potential route of exposure.

4.2. Most important symptoms and effects, both acute and delayed

- Symptoms/injuries after inhalation : May displace oxygen and cause rapid suffocation.
- Symptoms/injuries after skin contact : Adverse effects not expected from this product.
- Symptoms/injuries after eye contact : Adverse effects not expected from this product.
- Symptoms/injuries after ingestion : Ingestion is not considered a potential route of exposure.
- Symptoms/injuries upon intravenous administration : Not known.
- Chronic symptoms : Adverse effects not expected from this product.

4.3. Indication of any immediate medical attention and special treatment needed

If you feel unwell, seek medical advice. If breathing is difficult, give oxygen.

SECTION 5: Firefighting measures

5.1. Extinguishing media

- Suitable extinguishing media : Use extinguishing media appropriate for surrounding fire.
- Unsuitable extinguishing media : Do not use water jet to extinguish.

5.2. Special hazards arising from the substance or mixture

- Fire hazard : The product is not flammable.
- Explosion hazard : Product is not explosive. Heat may build pressure, rupturing closed containers, spreading fire and increasing risk of burns and injuries.
- Reactivity : None known.

5.3. Advice for firefighters

- Firefighting instructions : In case of fire: Evacuate area. Fight fire remotely due to the risk of explosion. Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire.
- Protection during firefighting : Standard protective clothing and equipment (e.g., Self Contained Breathing Apparatus) for fire fighters. Do not enter fire area without proper protective equipment, including respiratory protection.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

- General measures : Ensure adequate ventilation.

6.1.1. For non-emergency personnel

- Protective equipment : Wear protective equipment consistent with the site emergency plan.
- Emergency procedures : Escape the danger area by the closest safe route. Close doors and windows of adjacent premises. Keep containers closed. Mark the danger area. Seal off low-lying areas. Keep upwind.

6.1.2. For emergency responders

- Protective equipment : Standard protective clothing and equipment (e.g., Self Contained Breathing Apparatus) for fire fighters. Equip cleanup crew with proper protection.
- Emergency procedures : Evacuate and limit access. Ventilate area.

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6.2. Environmental precautions

Try to stop release if safe to do so.

6.3. Methods and material for containment and cleaning up

For containment : Try to stop release if safe to do so.
Methods for cleaning up : Dispose of this material and its container in accordance with local regulations.

6.4. Reference to other sections

See also Sections 8 and 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed : Pressurized container: Do not pierce or burn, even after use. Use equipment rated for cylinder pressure. Close valve after each use and when empty.
Precautions for safe handling : Do not handle until all safety precautions have been read and understood. Use only outdoors or in a well-ventilated area.
Hygiene measures : Do not eat, drink or smoke when using this product.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Comply with applicable regulations.
Storage conditions : Do not expose to temperatures exceeding 52°C (125°F). Keep container closed when not in use. Protect cylinder from physical damage. Store in well ventilated area.
Incompatible products : None known.
Incompatible materials : None known.

7.3. Specific end use(s)

See Section 1.2.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

D-Limonene (0.0001% - 0.0999%) in Nitrogen	
ACGIH	Not applicable
OSHA	Not applicable
Nitrogen (7727-37-9)	
ACGIH	Not applicable
OSHA	Not applicable
D-Limonene (5989-27-5)	
ACGIH	Not applicable
OSHA	Not applicable

8.2. Exposure controls

Appropriate engineering controls : Ensure exposure is below occupational exposure limits. Provide adequate general and local exhaust ventilation. Systems under pressure should be regularly checked for leakages. Oxygen detectors should be used when asphyxiating gases may be released. Consider work permit system e.g. for maintenance activities.
Hand protection : Wear working gloves when handling gas containers. 29 CFR 1910.138: Hand Protection.
Eye protection : Wear safety glasses with side shields. 29 CFR 1910.133: Eye and Face Protection.
Skin and body protection : Wear suitable protective clothing, e.g. - lab coats, coveralls or flame resistant clothing.
Respiratory protection : None necessary during normal and routine operations. See Sections 5 & 6.
Thermal hazard protection : None necessary during normal and routine operations.
Environmental exposure controls : Refer to local regulations for restriction of emissions to the atmosphere. See section 13 for specific methods for waste gas treatment.
Other information : Wear safety shoes while handling containers. 29 CFR 1910.136: Foot Protection.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Gas

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Appearance	: Clear, colorless gas.
Color	: Colorless
Odor	: lemon-like
Odor threshold	: No data available
pH	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: See Section 2.1 and 2.2
Explosion limits	: Not applicable - not flammable
Explosive properties	: Not applicable - not flammable.
Oxidizing properties	: None.
Vapor pressure	: No data available
Relative density	: No data available
Relative vapor density at 20 °C	: No data available
Molecular mass	: Not applicable for gas-mixtures.
Relative gas density	: Similar to air
Solubility	: No data available
Log Pow	: No data available
Log Kow	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

None known.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

None known.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

None known.

10.6. Hazardous decomposition products

Under normal conditions of storage and use hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Not classified

Nitrogen (7727-37-9)

LC50 inhalation rat (ppm)	820000 ppm/4h
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D-Limonene (5989-27-5)

LD50 oral rat	4400 mg/kg
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D-Limonene (5989-27-5)	
LD50 dermal rabbit	> 5 g/kg
ATE US (oral)	4400.000 mg/kg body weight

Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Not classified
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified

D-Limonene (5989-27-5)	
IARC group	3 - Not classifiable
National Toxicology Program (NTP) Status	1 - Evidence of Carcinogenicity

Reproductive toxicity	: Not classified
Specific target organ toxicity (single exposure)	: Not classified

Specific target organ toxicity (repeated exposure)	: Not classified
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Aspiration hazard	: Not classified
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Symptoms/injuries after inhalation	: May displace oxygen and cause rapid suffocation.
Symptoms/injuries after skin contact	: Adverse effects not expected from this product.
Symptoms/injuries after eye contact	: Adverse effects not expected from this product.
Symptoms/injuries after ingestion	: Ingestion is not considered a potential route of exposure.
Symptoms/injuries upon intravenous administration	: Not known.
Chronic symptoms	: Adverse effects not expected from this product.

SECTION 12: Ecological information

12.1. Toxicity

D-Limonene (5989-27-5)	
LC50 fish 1	0.619 - 0.796 mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through])
LC50 fish 2	35 mg/l (Exposure time: 96 h - Species: Oncorhynchus mykiss)

12.2. Persistence and degradability

Nitrogen (7727-37-9)	
Persistence and degradability	No ecological damage caused by this product.

12.3. Bioaccumulative potential

Nitrogen (7727-37-9)	
Log Pow	Not applicable for inorganic gases.
Bioaccumulative potential	No ecological damage caused by this product.

12.4. Mobility in soil

Nitrogen (7727-37-9)	
Ecology - soil	No ecological damage caused by this product.

12.5. Other adverse effects

Effect on ozone layer	: No known effects from this product.
Effect on the global warming	: No known ecological damage caused by this product.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste treatment methods	: Contact supplier if guidance is required. Do not discharge into any place where its accumulation could be dangerous. Ensure that the emission levels from local regulations or operating permits are not exceeded.
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Waste disposal recommendations

: Refer to the CGA Pamphlet P-63 "Disposal of Gases" available at www.cganet.com for more guidance on suitable disposal methods.

SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT

Transport document description

: UN1956 Compressed gas, n.o.s. (D-Limonene, Nitrogen)

UN-No.(DOT)

: UN1956

Proper Shipping Name (DOT)

: Compressed gas, n.o.s.

Hazard labels (DOT)

: 2.2 - Non-flammable gas



DOT Packaging Non Bulk (49 CFR 173.xxx)

: 302;305

DOT Packaging Bulk (49 CFR 173.xxx)

: 314;315

DOT Symbols

: G - Identifies PSN requiring a technical name

DOT Packaging Exceptions (49 CFR 173.xxx)

: 306;307

DOT Quantity Limitations Passenger aircraft/rail
(49 CFR 173.27)

: 75 kg

DOT Quantity Limitations Cargo aircraft only (49
CFR 175.75)

: 150 kg

DOT Vessel Stowage Location

: A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.

Additional information

Other information

: No supplementary information available.

ADR

Transport document description

: UN 1956, 2.2, (E)

Class (ADR)

: 2 - Gases

Hazard identification number (Kemler No.)

: 20

Classification code (ADR)

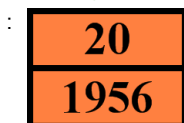
: 1A

Hazard labels (ADR)

: 2.2 - Non-flammable compressed gas



Orange plates



Tunnel restriction code (ADR)

: E

Limited quantities (ADR)

: 120ml

Excepted quantities (ADR)

: E1

Transport by sea

UN-No. (IMDG)

: 1956

Proper Shipping Name (IMDG)

: COMPRESSED GAS, N.O.S.

Class (IMDG)

: 2 - Gases

Air transport

UN-No.(IATA)

: 1956

Proper Shipping Name (IATA)

: COMPRESSED GAS, N.O.S.

Class (IATA)

: 2

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SECTION 15: Regulatory information

15.1. US Federal regulations

Nitrogen (7727-37-9)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

D-Limonene (5989-27-5)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

CANADA

Nitrogen (7727-37-9)

Listed on the Canadian DSL (Domestic Substances List)

WHMIS Classification

Class A - Compressed Gas

D-Limonene (5989-27-5)

Listed on the Canadian DSL (Domestic Substances List)

WHMIS Classification

Class B Division 3 - Combustible Liquid

Class D Division 2 Subdivision B - Toxic material causing other toxic effects

EU-Regulations

Nitrogen (7727-37-9)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

D-Limonene (5989-27-5)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Not classified

Classification according to Directive 67/548/EEC [DSD] or 1999/45/EC [DPD]

No additional information available

National regulations

Nitrogen (7727-37-9)

Listed on the AICS (Australian Inventory of Chemical Substances)

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)

Listed on the Korean ECL (Existing Chemicals List)

Listed on NZIoC (New Zealand Inventory of Chemicals)

Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

D-Limonene (5989-27-5)

Listed on the AICS (Australian Inventory of Chemical Substances)

Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)

Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory

Listed on the Japanese ISHL (Industrial Safety and Health Law)

Listed on the Korean ECL (Existing Chemicals List)

Listed on NZIoC (New Zealand Inventory of Chemicals)

Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

Listed on the Canadian IDL (Ingredient Disclosure List)

15.3. US State regulations

Nitrogen (7727-37-9)

U.S. - Massachusetts - Right To Know List

U.S. - New Jersey - Right to Know Hazardous Substance List

U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

Indication of changes

: Revised safety data sheet in accordance with OSHA final rule on GHS implementation promulgated March 26, 2012.

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Other information

: This Safety Data Sheet is offered pursuant to OSHA's Hazard Communication Standard, 29 CFR, 1910.1200. Other government regulations must be reviewed for applicability to this product.

Full text of H-phrases:

Aquatic Acute 1	Hazardous to the aquatic environment - Acute Hazard Category 1
Aquatic Chronic 1	Hazardous to the aquatic environment - Chronic Hazard Category 1
Compressed gas	Gases under pressure Compressed gas
Flam. Liq. 3	Flammable liquids Category 3
Skin Irrit. 2	Skin corrosion/irritation Category 2
Skin Sens. 1	Skin sensitization Category 1
H226	Flammable liquid and vapor
H280	Contains gas under pressure; may explode if heated
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H400	Very toxic to aquatic life
H410	Very toxic to aquatic life with long lasting effects

SDS US (GHS HazCom 2012)

This Safety Data Sheet is offered pursuant to OSHA's Hazard Communication Standard, 29 CFR, 1910.1200. Other government regulations must be reviewed for applicability to this product. To the best of Air Liquide America Corporation's knowledge, the information contained herein is reliable and accurate as of this date; however, accuracy, suitability or completeness are not guaranteed and no warranties of any type, either express or implied, are provided. The information contained herein relates only to this specific product. If this product is combined with other materials, all component properties must be considered. Data may be changed from time to time. Be sure to consult the latest edition.